



OUTLINE

1. INTRODUCTION TO WASTE PACKAGE PLAN (WPP)

2. WPP DIRECT IMPLEMENTATION ACTIVITIES

- ENGINEERING AND SYSTEM STUDIES
- MATERIALS CHARACTERIZATION AND TESTING
- NEAR-FIELD ENVIRONMENT CHARACTERIZATIONS
- WASTE FORM CHARACTERIZATIONS

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WASTE PACKAGE PLAN: BACKGROUND

- AT MARCH 19-20, 1990 DENVER MEETING, DOE OFFERED TO PRESENT WASTE PACKAGE PLAN
- DOE-YMPO APPROVAL OBTAINED
- THE WASTE PACKAGE PLAN IS NOW BEING IMPLEMENTED

WASTE PACKAGE PLAN OBJECTIVES

- DESCRIBE WASTE PACKAGE PROGRAM OF THE YMP
- DESCRIBE ESSENTIAL ELEMENTS OF THE PROGRAM, INCLUDING OBJECTIVES, TECHNICAL PLAN, AND MANAGEMENT APPROACH
- ESTABLISH THE TECHNICAL APPROACH AGAINST WHICH OVERALL PROGRESS CAN BE MEASURED
- PROVIDE GUIDANCE FOR WASTE PACKAGE
 PROGRAM ACTIVITIES

ORGANIZATION OF THE WASTE PACKAGE PLAN

1.0 INTRODUCTION

2.0 MISSION NEED AND OBJECTIVES

3.0 TECHNICAL PLAN

- 4.0 RISK ASSESSMENT
- 5.0 MANAGEMENT APPROACH
- 6.0 ACQUISITION STRATEGY
- 7.0 PROJECT SCHEDULE
- 8.0 **RESOURCES PLAN**
- 9.0 CONTROLLED ITEMS
- **10.0 SCHEDULED DECISION POINTS**

FROM DOE ORDER 4700.1

SECTION 3 OF THE WASTE PACKAGE PLAN



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THE NEAR-FIELD ENVIRONMENT IS A LARGE FRACTION OF THE UNDERGROUND REPOSITORY



REFERENCE CONFIGURATION FOR VERTICAL EMPLACEMENT



BOUNDARY OF BOILING POINT ISOTHERMS FIRST EXPANDS AND LATER CONTRACTS

ASSUMES SPENT FUEL EMPLACED 8 YEARS AFTER DISCHARGE



A CLASSIC SYSTEMS ENGINEERING APPROACH WILL BE USED



WASTE PACKAGE PLAN LOGIC AND TECHNICAL APPROACH DESIGN PHASES

PRE-ADVANCED CONCEPTUAL DESIGN PHASE	ADVANCED CONCEPTUAL DESIGN (ACD) PHASE	LICENSE APPLICATION DESIGN (LAD) PHASE	
PERFORMANCE ASSESSMENT			
	i I		
MATERIALS CHARACTERIZATION & SELECTIONS			
	· ·		
NEAR-FIELD ENVIRONMEN	NEAR-FIELD ENVIRONMENT CHARACTERIZATIONS		
WASTE FORM CHARACTER	IZATIONS		

FLOW DIAGRAM OF WASTE PACKAGE PROGRAM



WPPFLOW.038/8-4-90

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WASTE PACKAGE PLAN LOGIC AND TECHNICAL APPROACH DESIGN PHASES

PRE-ADVANCED CONCEPTUAL DESIGN PHASE	ADVANCED CONCEPTUAL DESIGN (ACD) PHASE	LICENSE APPLICATION DESIGN (LAD) PHASE	
ENGINEERING & SYSTEMS STUDIES: FLOW DIAGRAM BOXES 1, 4, 5, 8, 13, 14, 19, 23, 25			
PERFORMANCE ASSESSMENT			
MATERIALS CHARACTERIZ	MATERIALS CHARACTERIZATION & SELECTIONS		
NEAR-FIELD ENVIRONMENT CHARACTERIZATIONS			
WASTE FORM CHARACTER	IZATIONS		

TIME ----

OBJECTIVES: ENGINEERING & SYSTEMS STUDIES

- DEFINE BOTH DESIGN REQUIREMENTS AND DESIGN CONCEPT SELECTION FACTORS
- DEVELOP ALTERNATIVE DESIGN CONCEPTS
- EVALUATE CONCEPTS AGAINST REQUIREMENTS AND SELECTION FACTORS TO ESTABLISH ACCEPTABLE DESIGN SOLUTIONS
- FOR SELECTED CONCEPTS, DEVELOP INCREASED DESIGN DETAILS AND CONDUCT ENGINEERING ANALYSES
- FABRICATE AND TEST PROTOTYPE COMPONENTS
- CONTINUE DESIGN, SYSTEM STUDIES AND DESIGN ANALYSES OF WP/EBS TO DEVELOP LICENSE APPLICATION DESIGN

INFORMATION STRUCTURE OF SPECIFIC WASTE PACKAGE DESIGN REQUIREMENTS (WPDR)



*DESIGN CONCEPT-SPECIFIC

SUMMARY OF ENGINEERING & SYSTEM STUDIES PRE-ACD FISCAL YEAR 1990-1992 ACTIVITIES

- DEVELOP METHODOLOGY AND CRITERIA FOR EVALUATING AND SCREENING ACCEPTABLE DESIGN CONCEPTS
- DEVELOP ACCEPTABLE DESIGN CONCEPTS AND REDUCE TO TWO OR MORE TO BE FURTHER EVALUATED DURING ACD
- DEVELOP AND BASELINE SPECIFIC WPDRs (FOR SELECTED DESIGN CONCEPTS)
- DEFINE PHYSICAL AND FUNCTIONAL INTERFACES WITH OTHER
 WASTE MANAGEMENT SYSTEMS COMPONENTS
- CONTINUE EBS/WP AND REPOSITORY-SCALE THERMAL ANALYSES, INCLUDING ANALYSIS OF LOW TEMPERATURE EBS/WP ALTERNATIVES
- CONTINUE NUCLEAR CRITICALITY ANALYSES

WASTE PACKAGE PLAN LOGIC AND TECHNICAL APPROACH DESIGN PHASES

PRE-ADVANCED		
DESIGN PHASE	DESIGN (ACD) PHASE	DESIGN (LAD) PHASE
ENGINEERING & SYSTEMS	STUDIES	
	ENT	
MATERIALS CHARACTERIZATION & SELECTIONS: FLOW DIAGRAM BOXES 6, 7, 9, 12, 16, 17, 22		
		l
NEAR-FIELD ENVIRONMENT CHARACTERIZATIONS		
· ·		
WASTE FORM CHARACTER	IZATIONS	

TIME —

OBJECTIVES: MATERIALS CHARACTERIZATION & SELECTIONS

- DEVELOP METHODOLOGY AND CRITERIA TO SELECT MATERIALS
- SELECT MATERIALS AND FABRICATION PROCESSES FOR CONCEPTS AND COMPONENTS FOR ENGINEERING EVALUATIONS
- IDENTIFY THE MOST LIKELY MODES OF COMPONENT DEGRADATIONS AFTER EMPLACEMENT
- DEVELOP MODELS FOR PREDICTION OF COMPONENT LIFETIMES
- PERFORM MATERIALS TESTING REQUIRED TO SUPPORT MATERIALS SELECTION AND MODEL DEVELOPMENT
- DEVELOP MODELS AND DATA TO SUPPORT PERFORMANCE ASSESSMENTS, SITE SUITABILITY DETERMINATIONS, AND OTHER APPLICATIONS

MATERIALS CHARACTERIZATION & TESTING APPROACH DURING PRE-ACD PHASE



WASTE PACKAGE REFERENCE CONCEPTUAL DESIGN

WALL THICKNESS

- THICKNESS OF 1-3 cm AS PRESENTED IN THE NWTRB MEETING JANUARY 18-19, 1990 ARE BASED ON PAST EVENTS, ANALYSES, AND CONSTRAINTS THAT ARE BEING REEXAMINED
- REEXAMINATIONS WILL BE BASED ON
 - CURRENT AND DIFFERENT DESIGN CONCEPTS
 - SPECIFIC ASSOCIATED WASTE PACKAGE AND EBS MATERIALS
 - UNDERGROUND (SERVICE) NEAR-FIELD ENVIRONMENT AS ESTABLISHED FROM SITE CHARACTERIZATION PROGRAM ACTIVITIES
 - APPROPRIATE EXPERIMENTAL TESTS AND FAILURE MODE DEGRADATION MODELING
 - SUBSEQUENT DESIGN PHASES BEYOND CONCEPTUAL DESIGN

WASTE PACKAGE REFERENCE CONCEPTUAL DESIGN

(CONTINUED)

CURRENT BASES

- REFERENCE THICKNESS 1 TO 3 cm CONSISTENT WITH
 - THICK ENOUGH FOR MECHANICAL LOADS (HOT & DRY)
 - THICK ENOUGH FOR CORROSION ALLOWANCE (HOT & DRY)
 - 1 cm (3/8 in.) IS STANDARD MILL STOCK (SCHEDULE 40)
 - IS READILY WELDABLE

WASTE PACKAGE PLAN LOGIC AND TECHNICAL APPROACH DESIGN PHASES

DESIGN PHASE	DESIGN (ACD) PHASE	DESIGN (LAD) PHASE
ENGINEERING & SYSTEMS	STUDIES	
x		
PERFORMANCE ASSESSMENT		
MATERIALS CHARACTERIZATION & SELECTIONS		
NEAR-FIELD ENVIRONMENT CHARACTERIZATIONS: ELOW DIAGRAM BOXES 2, 10, 20		
WASTE FORM CHARACTER	ZATIONS	

TIME ----

OBJECTIVES: NEAR-FIELD ENVIRONMENT CHARACTERIZATIONS

- CHARACTERIZE NEAR-FIELD GEOCHEMISTRY: WATER CHEMISTRIES, MINERAL ALTERATIONS, RADIONUCLIDE INTERACTIONS, ETC.
- DEVELOP FLUID FLOW AND TRANSPORT MODELS (HYDROLOGIC) BASED ON MECHANISTIC UNDERSTANDINGS OF PHENOMENA OF NEAR-FIELD ENVIRONMENT AND GEOCHEMISTRY, INCLUDING RADIONUCLIDES
- CHARACTERIZE THE RESPONSE OF THE NEAR-FIELD ROCK TO MECHANICAL, GEOCHEMICAL, AND THERMAL LOADS BY MODELING AND R&D TESTS

OBJECTIVES: NEAR-FIELD ENVIRONMENT CHARACTERIZATIONS

- CONDUCT FIELD PROTOTYPE TESTS TO DEVELOP/ PROVE INSTRUMENTATION AND DATA ANALYSIS/ INTERPRETATION TECHNIQUES TO TRAIN PERSONNEL, AND TO DEVELOP AND VERIFY PROCEDURES FOR WP/EBS AND NEAR-FIELD ENVIRONMENT TESTS
- CONDUCT EXPLORATORY SHAFT FACILITY (ESF) TESTS FOR WASTE PACKAGE, EBS AND NEAR-FIELD ENVIRONMENT
- DEVELOP MODELS AND DATA TO SUPPORT PERFORMANCE ASSESSMENTS, SITE SUITABILITY DETERMINATIONS, AND OTHER APPLICATIONS

PRELIMINARY ENVIRONMENT CHARACTERISTICS REPORT (BOX 2) (PRE-ACD MAJOR DELIVERABLE)

INITIAL REPORT WILL BE BASED ON WHAT IS CURRENTLY KNOWN ABOUT SITE

1. INTRODUCTION

- NEAR-FIELD ENVIRONMENT GEOLOGIC SETTING
- HYDROLOGIC PROPERTIES
- THERMAL PROPERTIES
- MECHANICAL ATTRIBUTES (GEOMECHANICS) PROPERTIES
- MAN-MADE MATERIALS

2. EFFECTS OF EMPLACED WASTES

- ANTICIPATED THERMAL HISTORY
- THERMAL EFFECTS
- RADIATION EFFECTS
- ROCK-WATER INTERACTIONS
- INDUCED ELECTRIC FIELDS
- MAN-MADE MATERIAL INTERACTIONS
- MECHANICAL ATTRIBUTES (GEOMECHANICS)
- HYDROTHERMAL CONDITIONS
- GEOCHEMICAL CONDITIONS

3. RECOMMENDED DATA NEEDS

NOTE: REPORT WILL BE BASELINED AND UPDATED AS SITE CHARACTERIZATION ACTIVITIES PROCEED

WASTE PACKAGE PLAN LOGIC AND TECHNICAL APPROACH DESIGN PHASES

PRE-ADVANCED CONCEPTUAL DESIGN PHASE	ADVANCED CONCEPTUAL DESIGN (ACD) PHASE	LICENSE APPLICATION DESIGN (LAD) PHASE	
> ENGINEERING & SYSTEMS STUDIES			
PERFORMANCE ASSESSMENT			
MATERIALS CHARACTERIZ	MATERIALS CHARACTERIZATION & SELECTIONS		
NEAR-FIELD ENVIRONMENT CHARACTERIZATIONS			
WASTE FORM CHARACTERIZATIONS: FLOW DIAGRAM BOXES 3, 11, 21			

OBJECTIVES: WASTE FORM CHARACTERIZATION

- SUMMARIZE WASTE FORM DATA NEEDED FOR ENGINEERING SYSTEMS STUDIES AND PERFORMANCE ASSESSMENTS
- DEVELOP PREDICTIVE MODELS FOR THE RELEASE OF RADIONUCLIDES FROM THE WASTE PACKAGES AND NEAR-FIELD ENVIRONMENT THAT INCORPORATE THE EFFECTS OF
 - WASTE FORM DEGRADATION
 - WASTE PACKAGE COMPONENT INTERACTIONS
 - NEAR-FIELD ENVIRONMENT INTERACTIONS, INCLUDING RADIATION EFFECTS
- INSURE THAT THE DATA REQUIRED BY THE MODELS ARE AVAILABLE

OBJECTIVES: WASTE FORM CHARACTERIZATION

(CONTINUED)

- VALIDATE THE MODELS AND DATA USING NATURAL ANALOGUES, LABORATORY EXPERIMENTS, AND PEER REVIEWS
- DEVELOP MODELS AND DATA TO SUPPORT PERFORMANCE ASSESSMENTS, SITE SUITABILITY DETERMINATIONS, AND OTHER APPLICATIONS

WASTE FORM CHARACTERIZATION REPORT (BOX 3) (PRE-ACD MAJOR DELIVERABLE)

INITIAL REPORT WILL BE BASED ON WHAT IS CURRENTLY KNOWN ABOUT WASTE FORMS

1. INTRODUCTION

2. WASTE FORM STRUCTURAL ATTRIBUTE DATA - SPENT FUEL

- PWR AND BWR
- HARDWARE
- SIZES, WEIGHTS

3. WASTE FORM RADIONUCLIDE CONTENT - SPENT FUEL

- INVENTORIES
- BURNUPS AND AGES
- DECAY HEAT
- FISSION GAS, GRAIN SIZE
- 4. WASTE FORM RADIONUCLIDE CONTENT GLASS
 - INVENTORIES
 - DECAY HEAT
 - COMPOSITIONS

WASTE FORM CHARACTERIZATION REPORT (BOX 3):

(CONTINUED)

- 5. REPOSITORY WASTE FORM RESPONSE SPENT FUEL
 - OXIDATION
 - DISSOLUTION
 - CLADDING AND HARDWARE
- 6. REPOSITORY WASTE FORM RESPONSE GLASS
 - DISSOLUTION
- 7. NET NEAR-FIELD REPOSITORY RELEASED RADIONUCLIDES
 - SURFACE ADSORBED
 - POROUS TRANSPORT
- 8. WASTE FORM RADIONUCLIDE CONTENT SPECIAL CASES
 - DAMAGED SPENT FUEL
 - RESEARCH REACTORS, HTGR, ETC.

NOTE: REPORT WILL BE BASELINED AND UPDATED AS SITE CHARACTERIZATIONS PROCEED

SPENT FUEL INVENTORY-HISTORY AND PROJECTION



BURNUP (GWd/MTU)

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FLOW DIAGRAM OF WASTE PACKAGE PROGRAM



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