

**U.S. DEPARTMENT OF ENERGY  
OFFICE OF CIVILIAN RADIOACTIVE WASTE MANAGEMENT**

**PRESENTATION TO  
THE NUCLEAR WASTE TECHNICAL REVIEW BOARD**

**SUBJECT: SPENT FUEL  
CHARACTERIZATION  
OVERVIEW**

**PRESENTER: RAY B. STOUT**

**PRESENTER'S TITLE  
AND ORGANIZATION: TECHNICAL AREA LEADER  
WASTE FORM CHARACTERIZATION  
LAWRENCE LIVERMORE NATIONAL LABORATORY  
LIVERMORE, CALIFORNIA**

**PRESENTER'S  
TELEPHONE NUMBER: (415) 423-3965**

**AUGUST 28-29, 1990**

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# SPENT FUEL (SF) OVERVIEW

## OUTLINE

- ➔ ● **INTRODUCTION**
- **DISTRIBUTION ASPECTS OF PHYSICAL, CHEMICAL, AND RADIONUCLIDE PROPERTIES VERSUS BURNUP AND FISSION GAS RELEASE**
- **CONCEPTUAL MODELS UNDER DEVELOPMENT TO PLAN TESTS AND TO DESCRIBE SF RESPONSES**

# **WHY PERFORM SPENT FUEL CHARACTERIZATION?**

## **OBJECTIVE OF SF CHARACTERIZATION ACTIVITIES:**

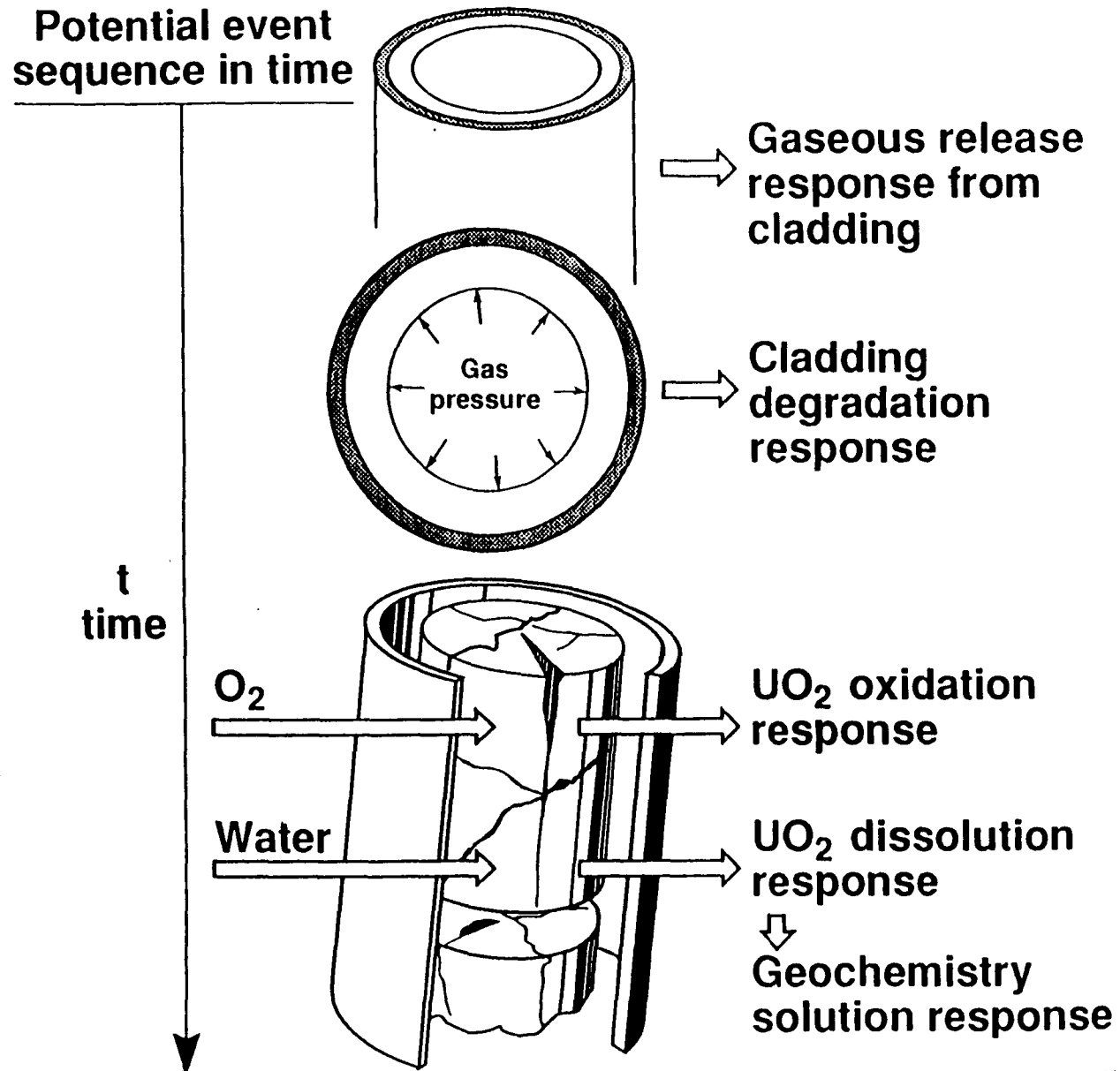
**TO PROVIDE DATA, TESTING, AND MODELS THAT  
DESCRIBE DEGRADATION AND RADIOACTIVE  
RELEASE RESPONSES OF SF FOR WASTE PACKAGE  
AND SYSTEM PERFORMANCE ASSESSMENTS IN THE  
YUCCA MOUNTAIN PROJECT**

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# SPENT FUEL RESPONSE OVERVIEW



# **SPENT FUEL CHARACTERIZATION OVERVIEW**

(CONTINUED)

- **PRELIMINARY WASTE FORM CHARACTERISTICS REPORT (MARCH 91)**
  
- **CONTENTS OF REPORT**
  - **PHYSICAL PROPERTY DATA FOR EXISTING AND PROJECTED SFWF INVENTORIES**
  - **RADIONUCLIDE DATA FOR EXISTING AND PROJECTED SFWF INVENTORIES**
  - **MODELS AND TEST DATA FOR SPENT FUEL DEGRADATION**

**NUCLEAR FUEL  
INSERT**



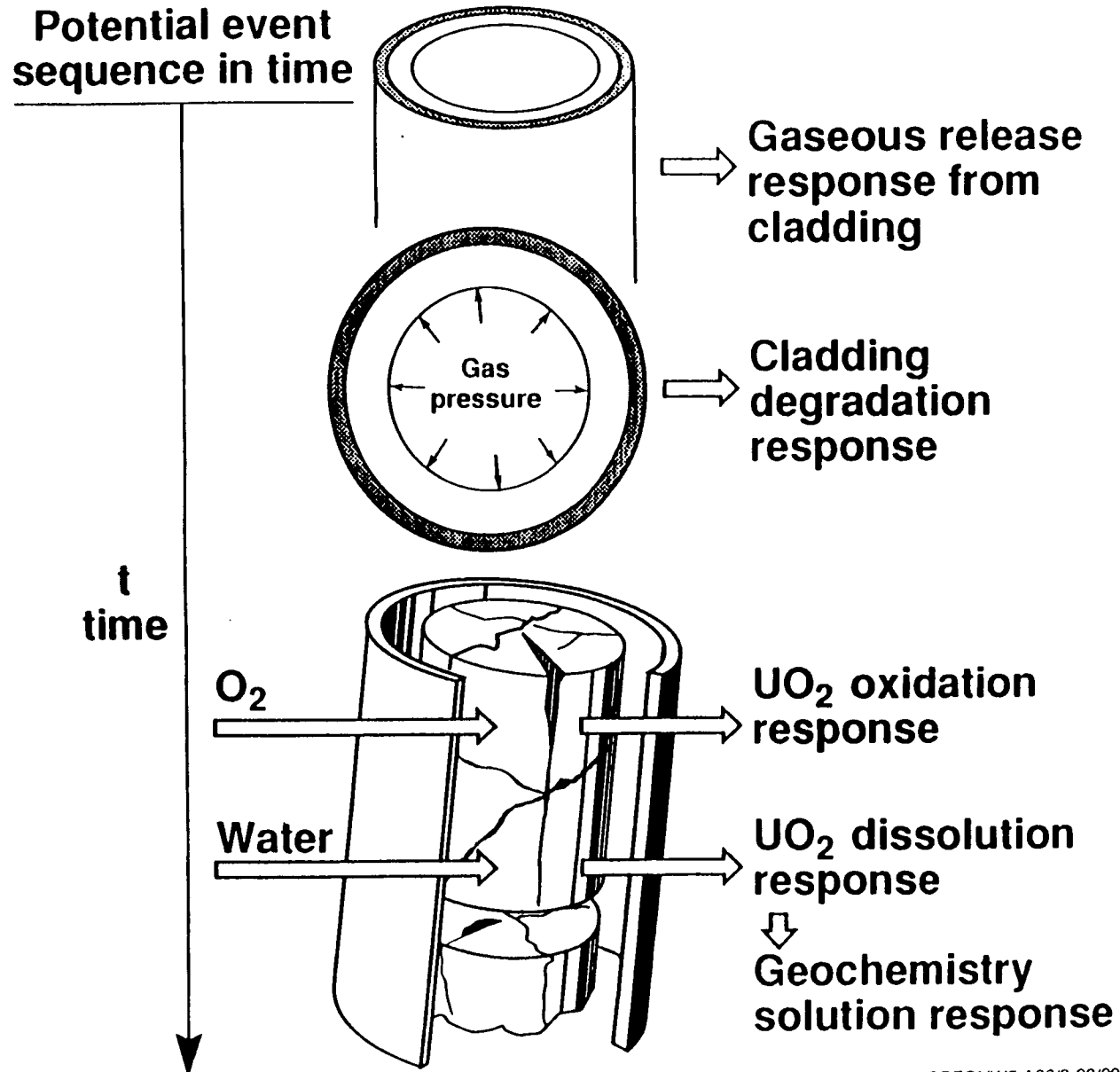
**TYPICAL PWR CORE ARRANGEMENT  
INSERT**

# SPENT FUEL OVERVIEW

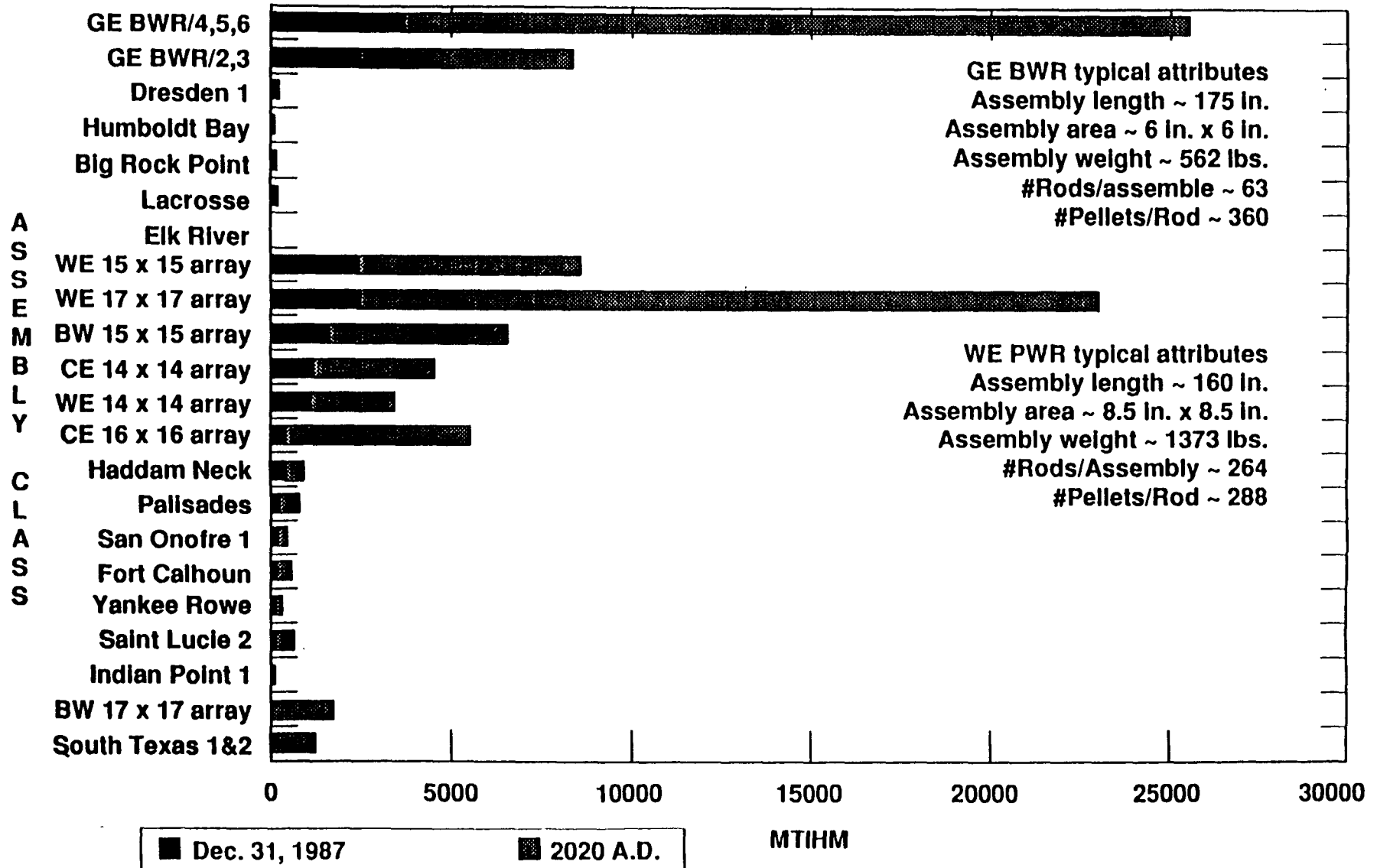
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# SPENT FUEL RESPONSE OVERVIEW

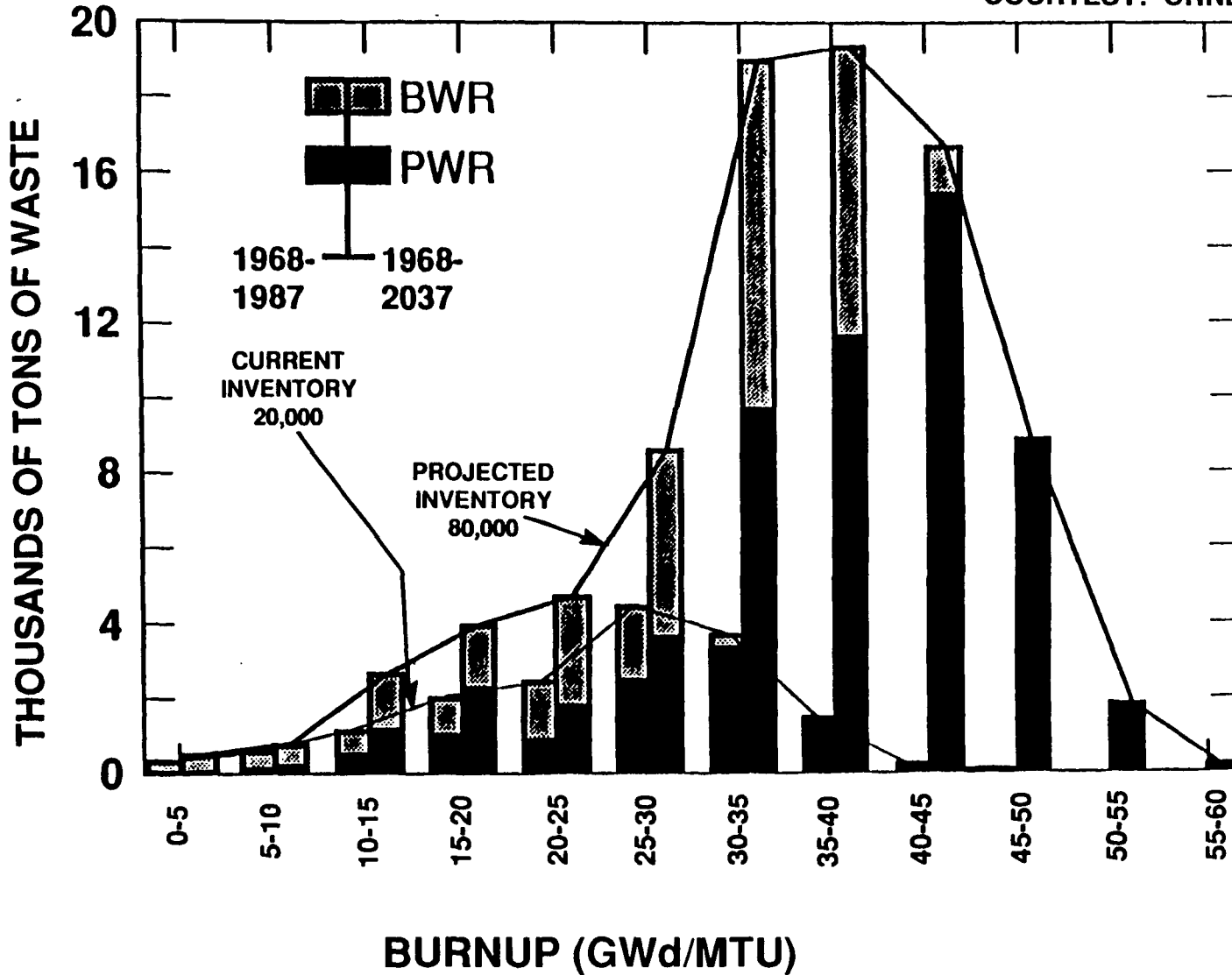


# ASSEMBLY CLASS QUANTITIES AND TYPICAL DIMENSIONS

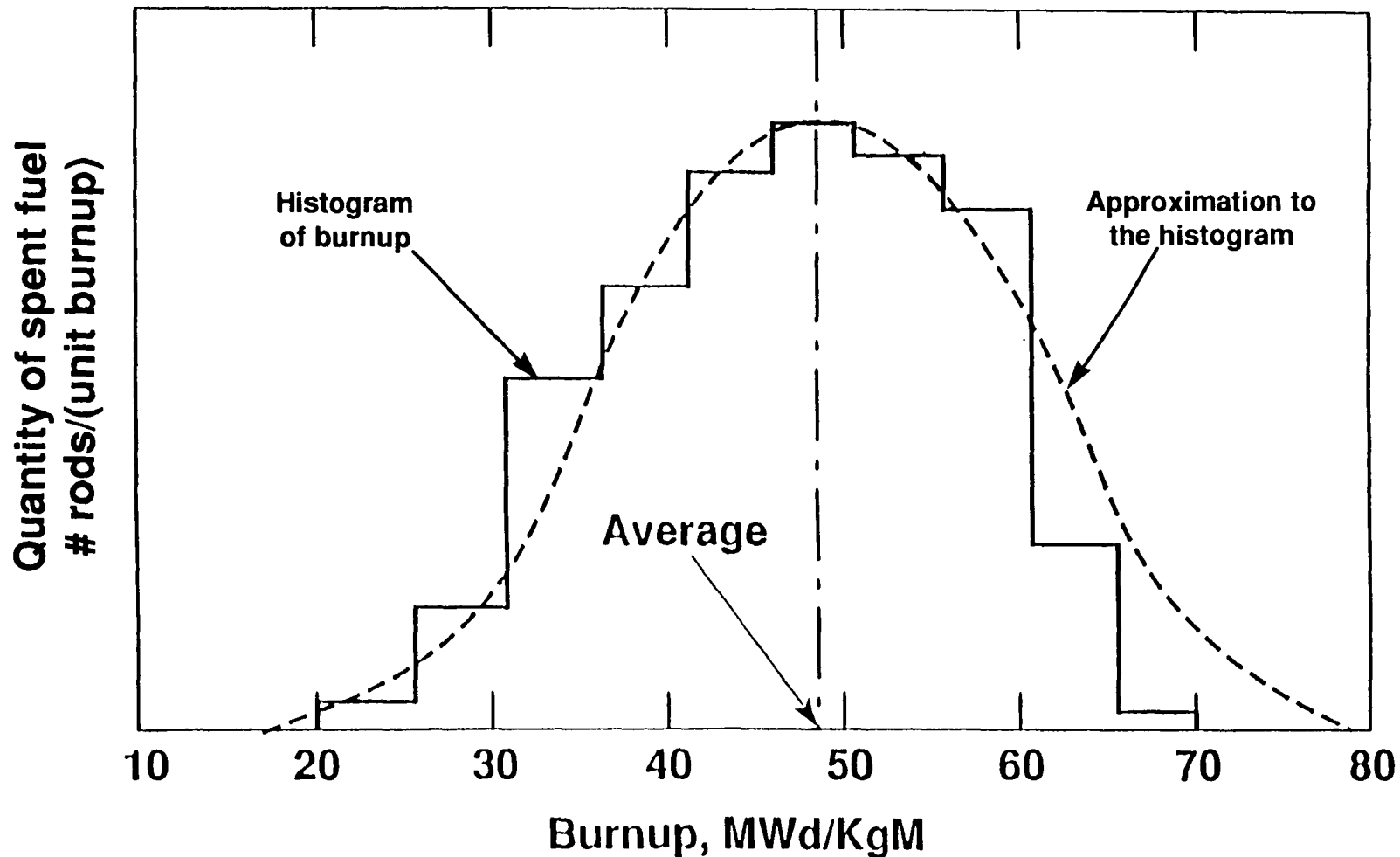


# SPENT FUEL INVENTORY- HISTORY AND PROJECTION

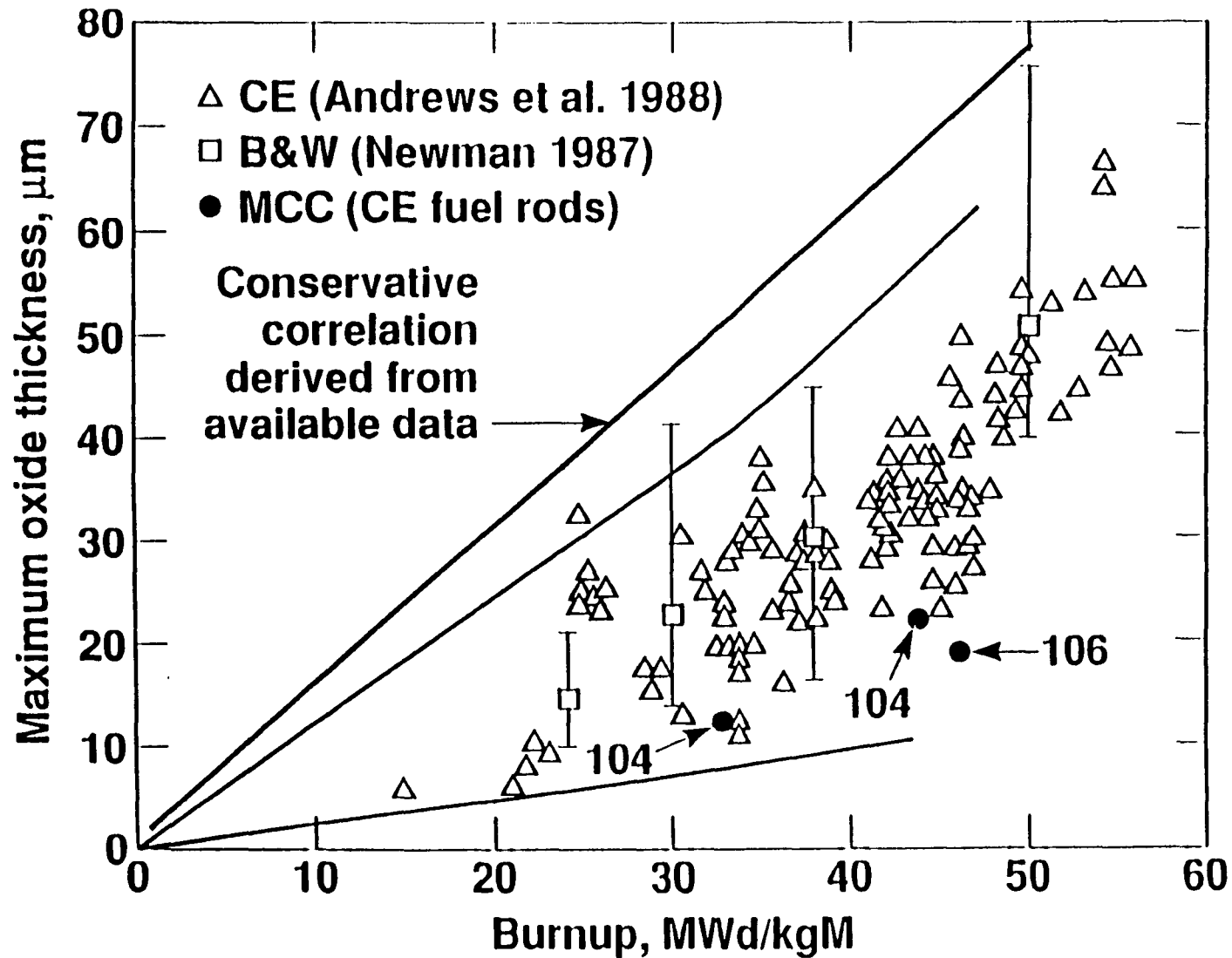
COURTESY: ORNL



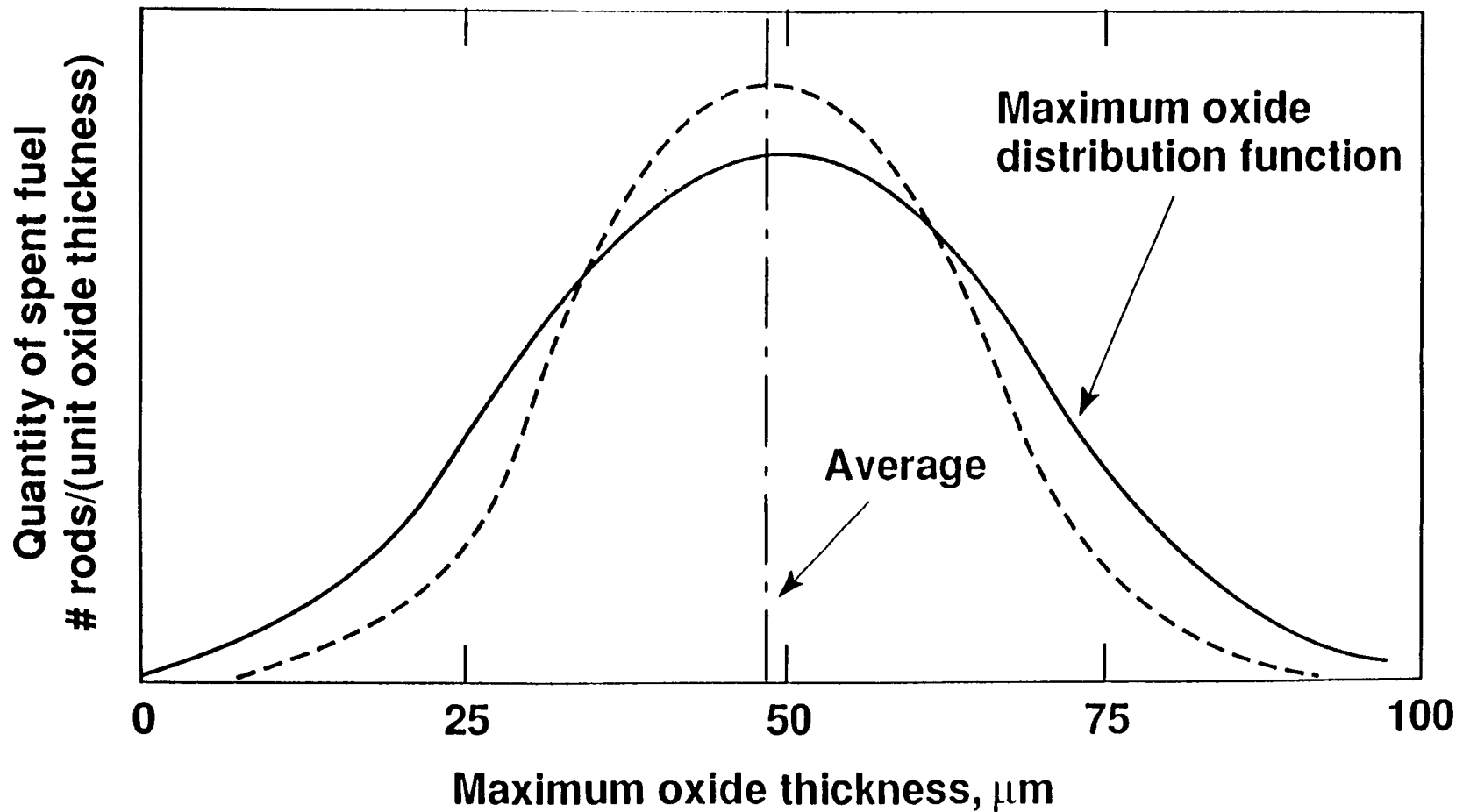
# ILLUSTRATIVE ROD POPULATION DISTRIBUTION OF BURNUP



# METHOD FOR CORRELATING MAXIMUM OXIDE THICKNESS WITH BURNUP



# ILLUSTRATIVE ROD POPULATION DISTRIBUTION OF MAXIMUM OXIDE THICKNESS



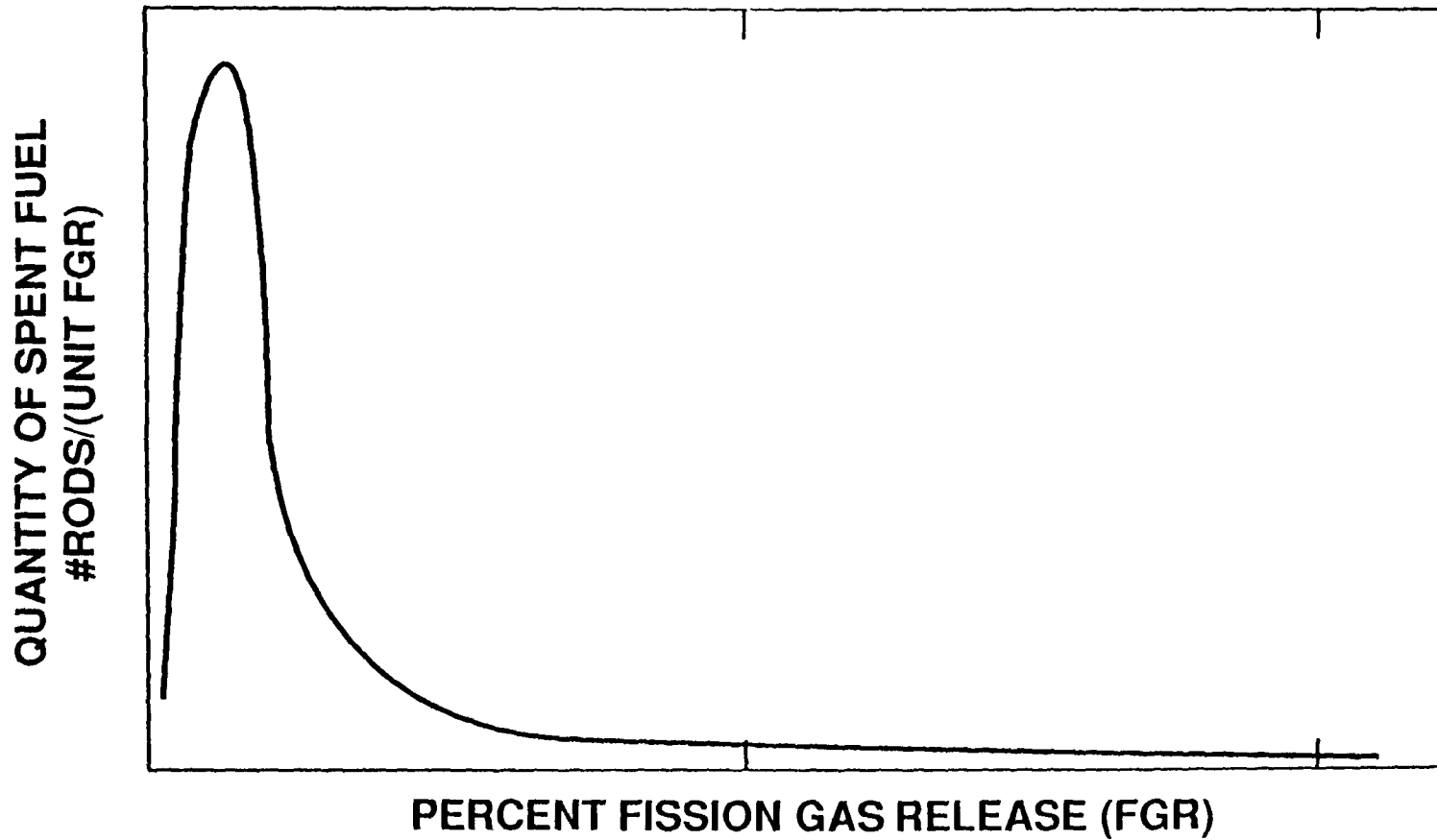


# **ROD POPULATION DISTRIBUTION FOR OTHER ATTRIBUTES**

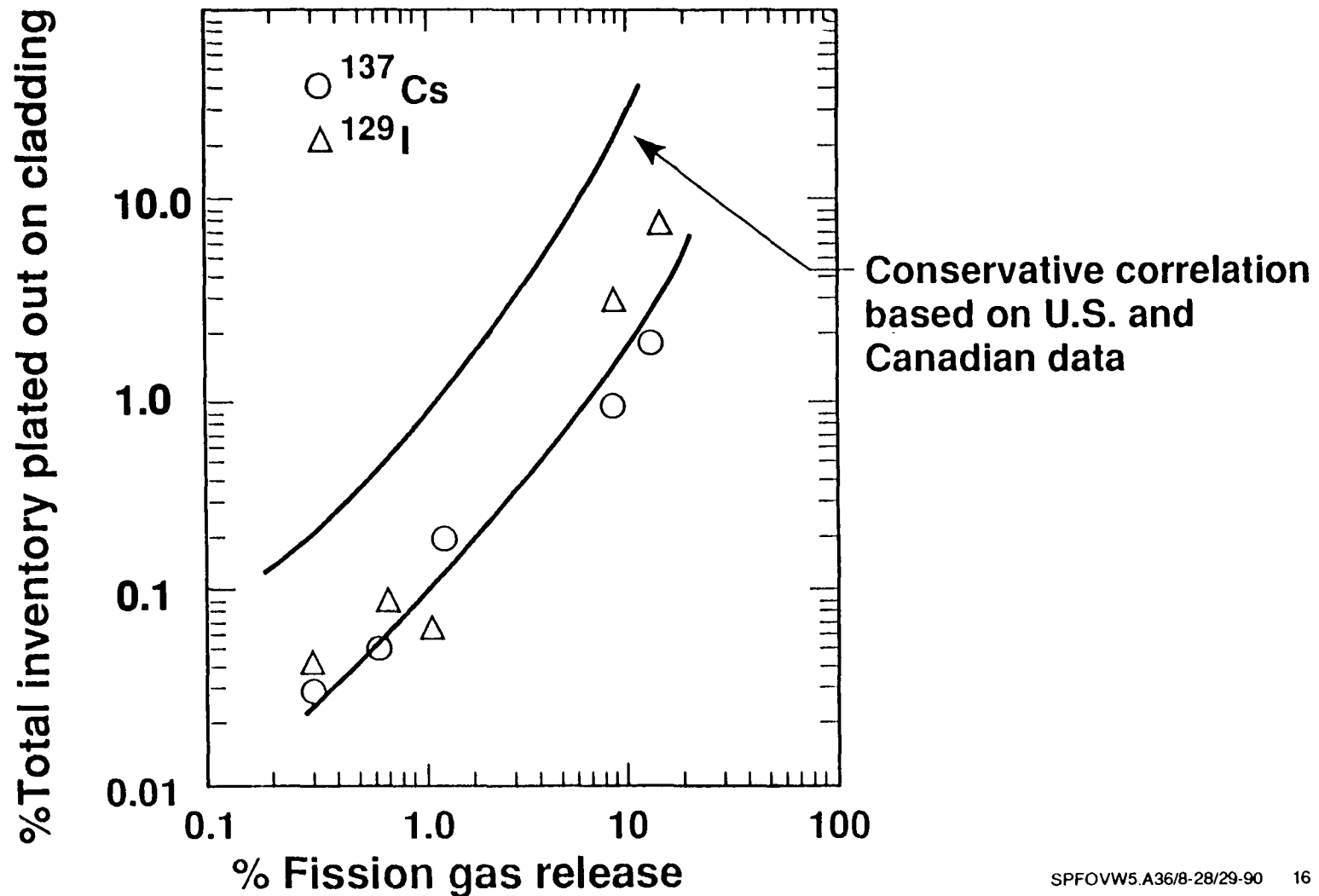
## **SOME EXAMPLES:**

- **RODS PER UNIT CARBON-14 VERSUS CARBON-14  
IN CLADDING**
- **RODS PER UNIT HYDROGEN VERSUS HYDROGEN  
IN CLADDING**
- **RODS PER UNIT DECAY HEAT VERSUS DECAY HEAT  
IN SPENT FUEL**
- **RODS PER UNIT RADIOACTIVE SPECIES VERSUS  
RADIOACTIVE SPECIES**

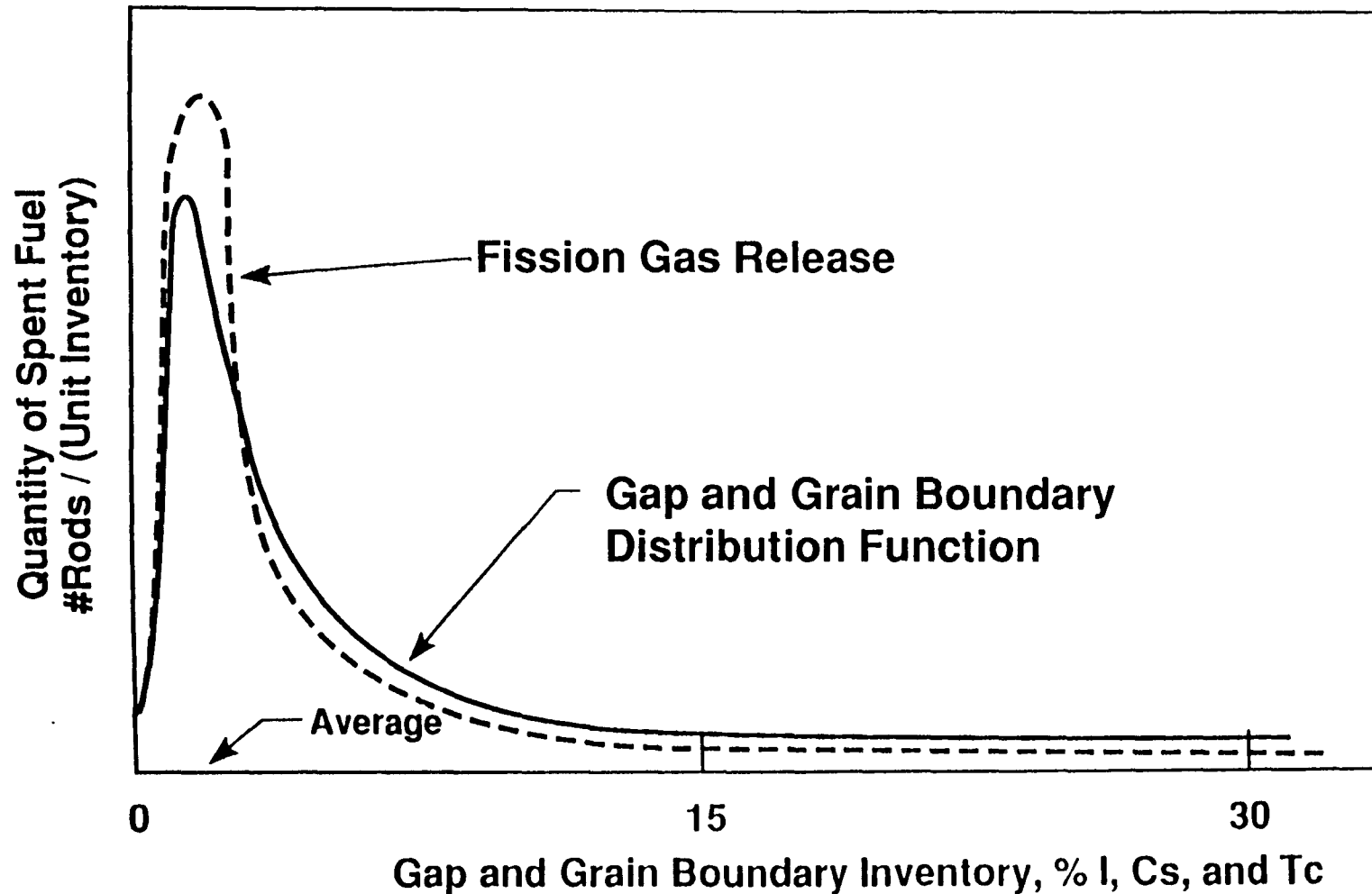
# ILLUSTRATIVE ROD POPULATION DISTRIBUTION OF FISSION GAS RELEASE



# METHOD OF CORRELATING GAP AND GRAIN BOUNDARY INVENTORY WITH ROD-AVERAGE FISSION GAS RELEASE



# ILLUSTRATIVE ROD POPULATION DISTRIBUTION OF GAP AND GRAIN BOUNDARY INVENTORY

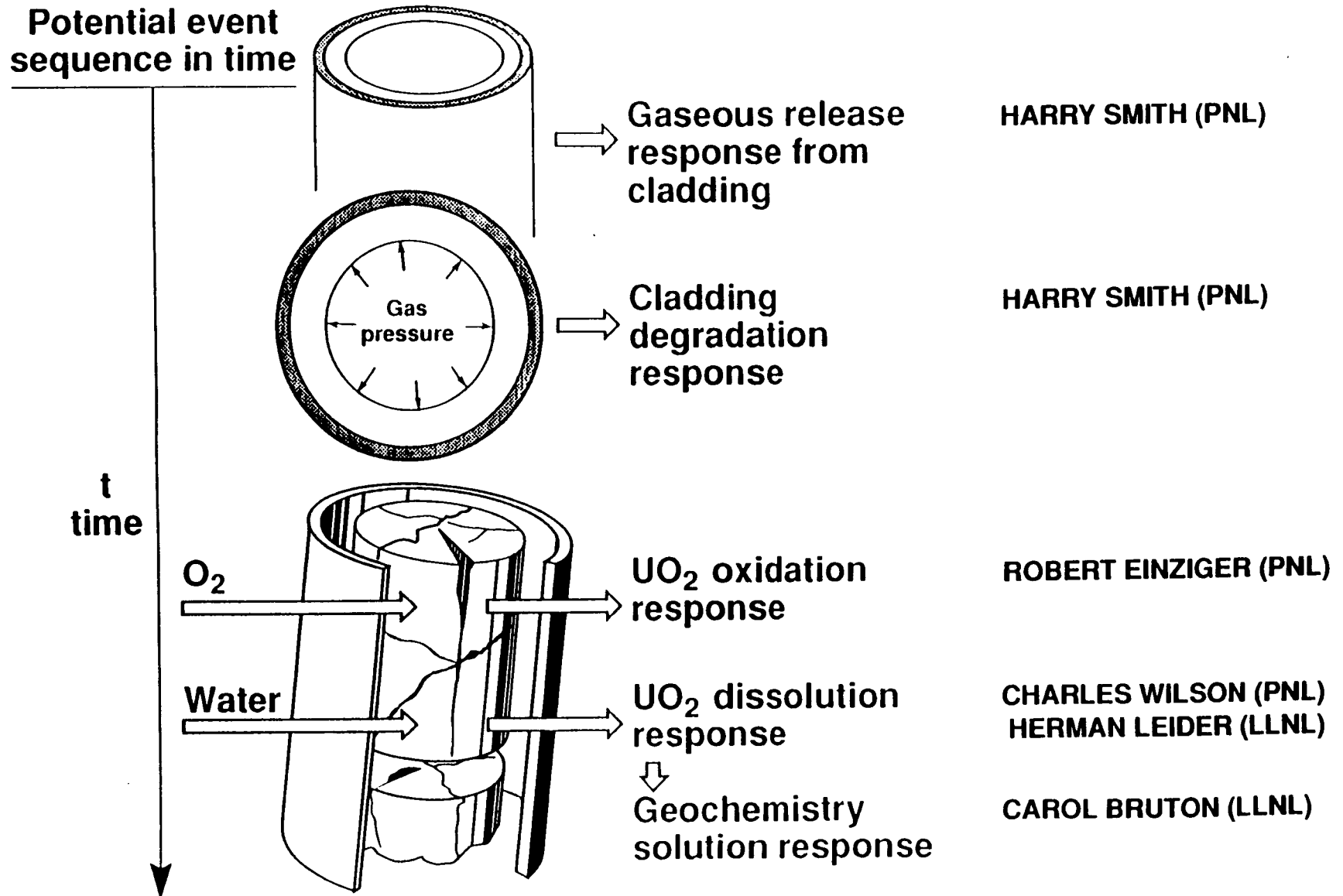


# SPENT FUEL OVERVIEW

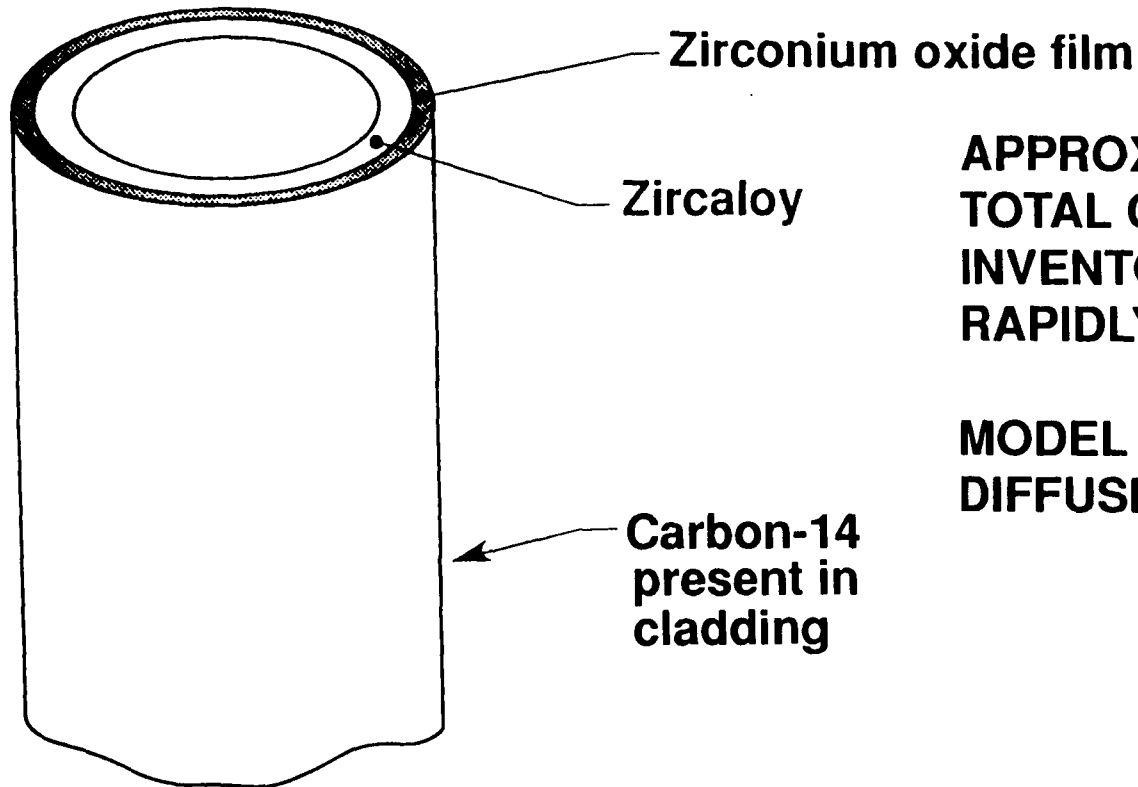
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# SPENT FUEL RESPONSE OVERVIEW



# GASEOUS RELEASE (CARBON-14) FROM CLADDING

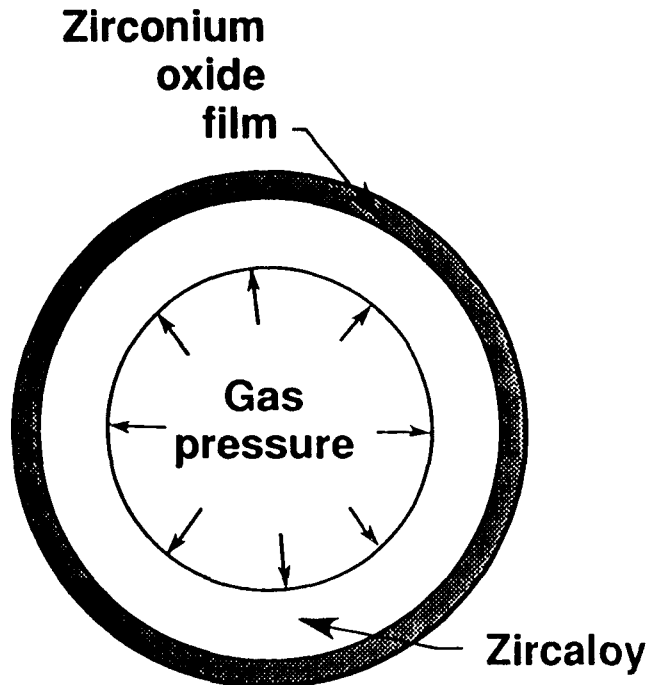


**APPROXIMATELY 2% OF  
TOTAL CARBON-14  
INVENTORY RELEASED  
RAPIDLY (~ 350°C) IN 8 HOURS**

**MODEL -  
DIFFUSION EQUATION**

# ZIRCALOY CLADDING DEGRADATION

Oxide film failure -  
stress corrosion cracking inhibitor



Thin-walled tube  
Radius/thickness ~8

OXIDE FILM IS HIGHLY PROTECTIVE BECAUSE OF THE LARGE INCREASE (~10%-15%) IN VOLUME (RESULTS IN LARGE COMPRESSIVE STRESS STATE IN FILM) THAT OCCURS WHEN ZIRCONIUM TRANSFORMS TO ZIRCONIUM OXIDE. GAS PRESSURE - DUE TO INITIAL GAS PRESSURE OF FUEL ROD PLUS FISSION GAS RELEASED PRESSURE

MODEL - CLAD FORMATION RESPONSE DUE TO PRESSURE FOR ELASTIC, PLASTIC (CREEP), THERMAL AND HYDRIDE PLATELET STRAINS IN THE MATERIAL

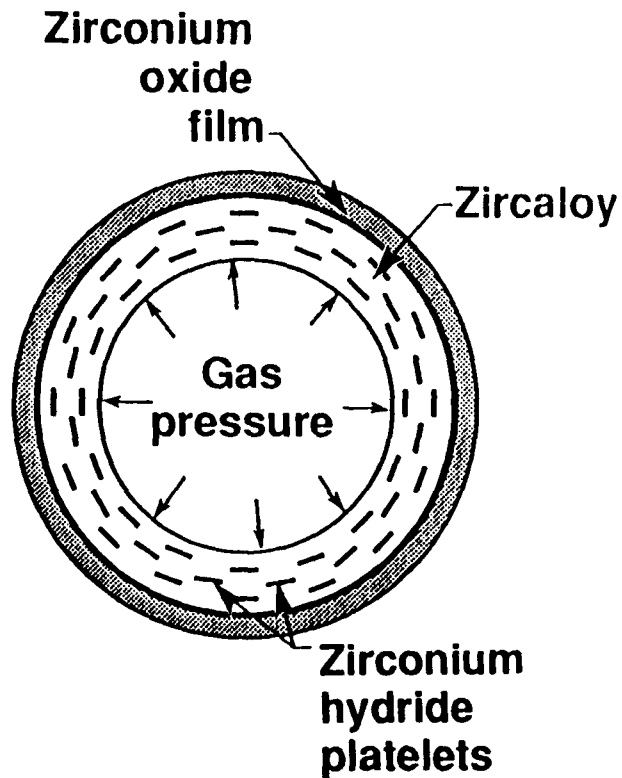
RESULT: GAS PRESSURE - TEMPERATURE - HYDRIDE - TIME DEPENDENT FAILURE RESPONSE



# ZIRCALOY CLADDING DEGRADATION

(CONTINUED)

## Hydride platelet precipitation



**HYDROGEN DIFFUSES INTO THE ZIRCALOY CLAD WHEN THE OXIDE FILM FORMS AT REACTOR OPERATING TEMPERATURES**

**HYDROGEN SOLUBILITY LIMIT IN ZIRCALOY IS ~160ppm AT 325°C AND DECREASES WITH TEMPERATURE**

**DURING COOLING, HYDROGEN PRECIPITATES AS BRITTLE ZIRCONIUM HYDRIDE PLATELETS WHOSE ORIENTATION DEPENDS ON STRESS**

**CIRCUMFERENTIAL PLANAR PLATELETS SHOWN DO NOT LEAD TO DEGRADATION**

**RADIAL PLANAR PLATELETS (PERPENDICULAR TO ONES SHOWN) CAN LEAD TO A CRACK PROPAGATION PATHWAY THROUGH THE CLADDING THICKNESS**

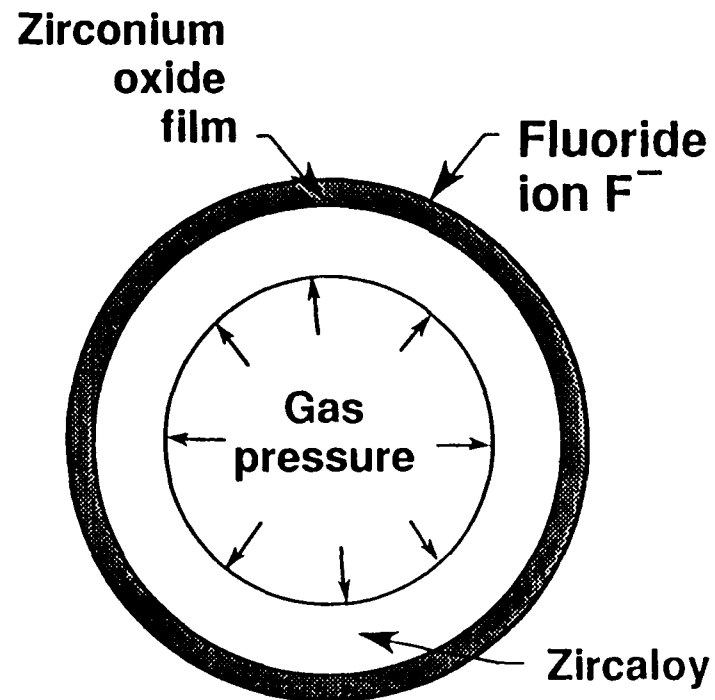
**MODEL - HYDRIDE DEFORMATION COUPLED WITH HYDRIDE THERMODYNAMIC PRECIPITATION**

**RESULT: STRESS DEPENDENT PLATELET ORIENTATION AND FAILURE RESPONSE**

# ZIRCALOY CLADDING DEGRADATION

(CONTINUED)

## Zircaloy-fluoride corrosion response



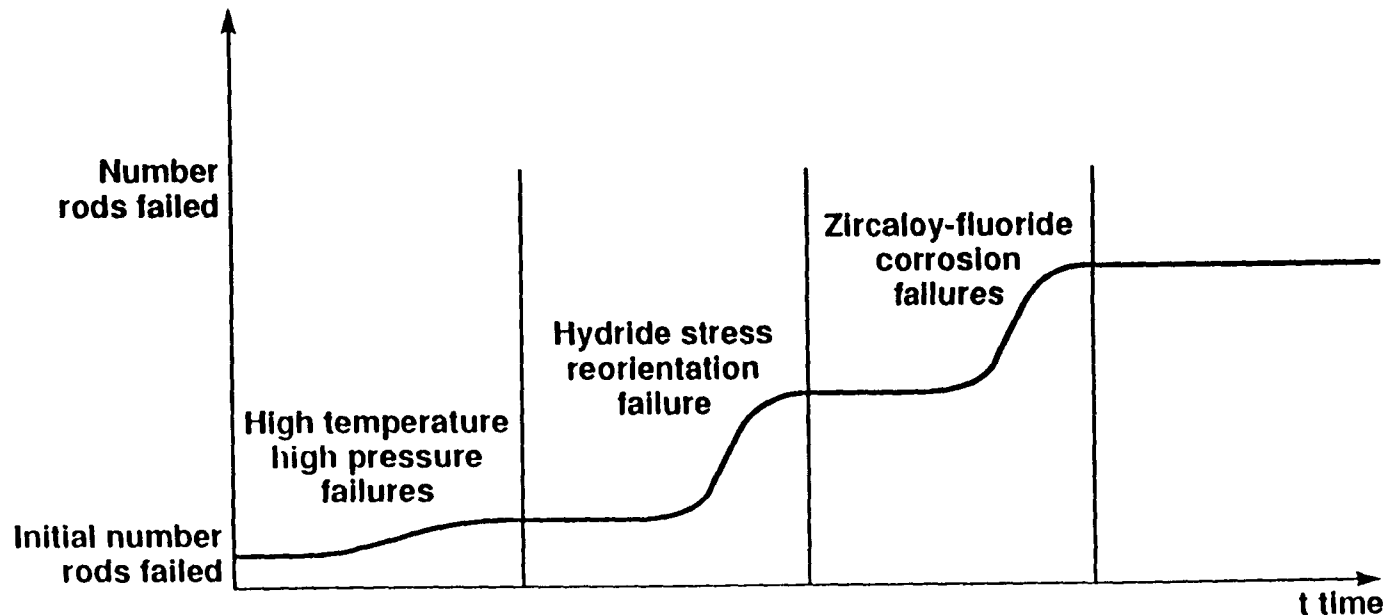
ZIRCALOY HAS A PITTING CORROSION RESPONSE THAT IS LINEAR WITH RESPECT TO THE HYDROFLUORIC ACID CONCENTRATION. THE PITTING CORROSION REDUCES THE EFFECTIVE CLAD WALL THICKNESS WHICH RESULTS IN AN INCREASE IN STRESS. ALSO, PITTING COULD EVENTUALLY RESULT IN PINHOLE PATHWAYS THROUGH THE CLADDING.

MODEL - ELECTRO-CHEMICAL CORROSION

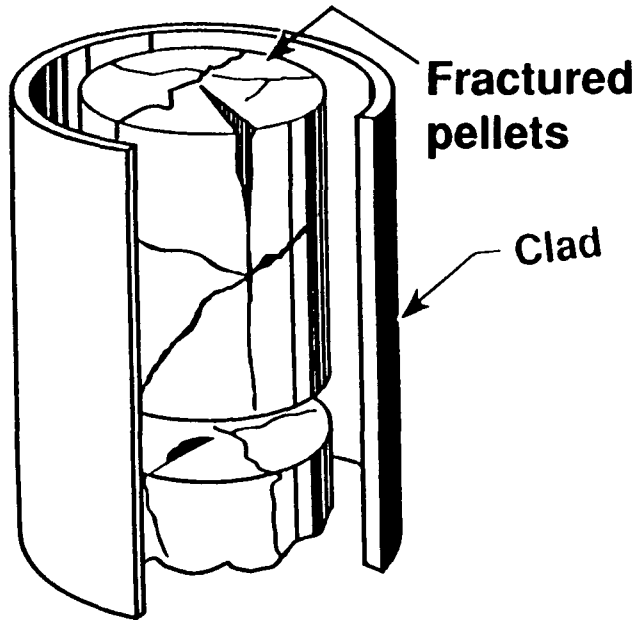
Thin-walled tube  
Radius/thickness ~ 8

# ZIRCALOY CLADDING DEGRADATION - EXPECTED TOTAL MODELING RESPONSE

SCHEMATIC OF CUMULATIVE RESPONSE CURVE FOR PROBABLE  
NUMBER OF FAILED SPENT FUEL RODS AT A TIME  $t$



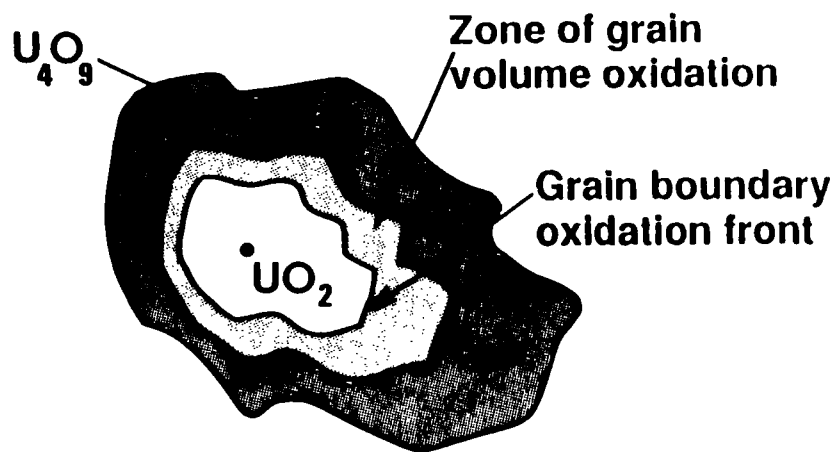
# SPENT FUEL OXIDATION RESPONSE



FUEL PELLETS, NOMINALLY 0.5cm TO 0.6cm RADIUS AND ~2cm LENGTH, FRACTURE INTO FRAGMENTS DUE TO THERMAL STRAINS DURING FIRST FULL POWER CYCLE.

FUEL FRAGMENTS OXIDIZE AFTER CLADDING BREACH.

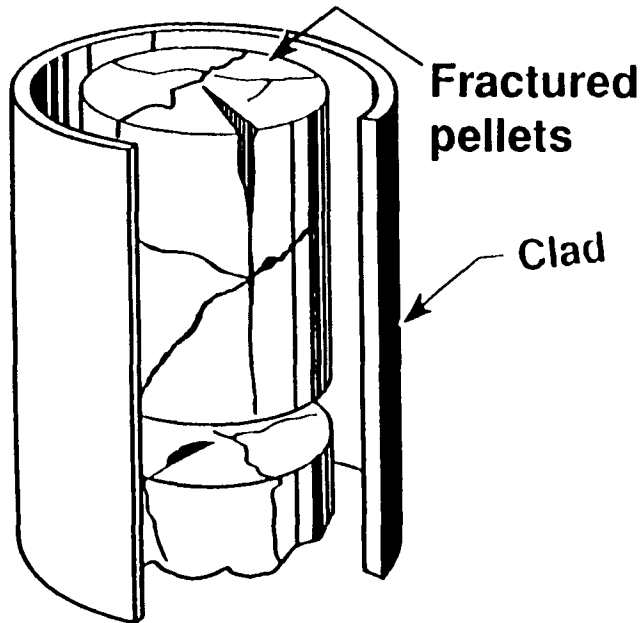
MODEL - OXIDATION KINETICS DEPEND STATISTICALLY ON FRAGMENT SIZES AND SHAPES IN A TEST SAMPLE; ANY FRAGMENT CAN BE SUBDIVIDED INTO DIFFERENT SIZED PYRAMIDAL VOLUME SUBSETS TO OBTAIN A STATISTICAL DISTRIBUTION FUNCTION.



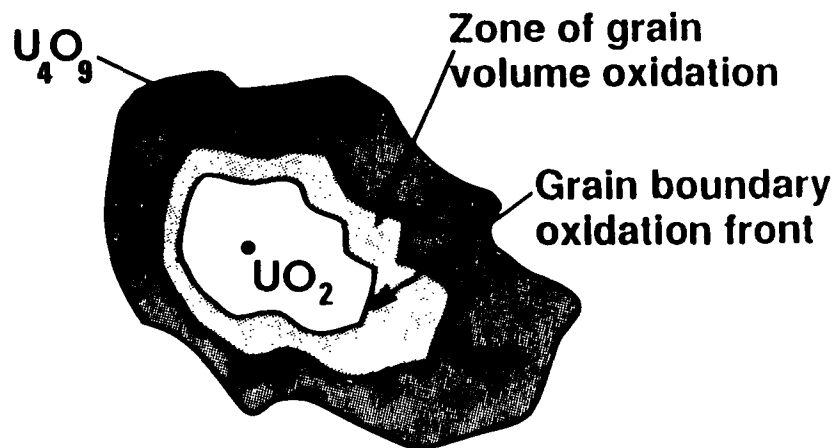
Fragment cross-section

# SPENT FUEL OXIDATION RESPONSE

(CONTINUED)

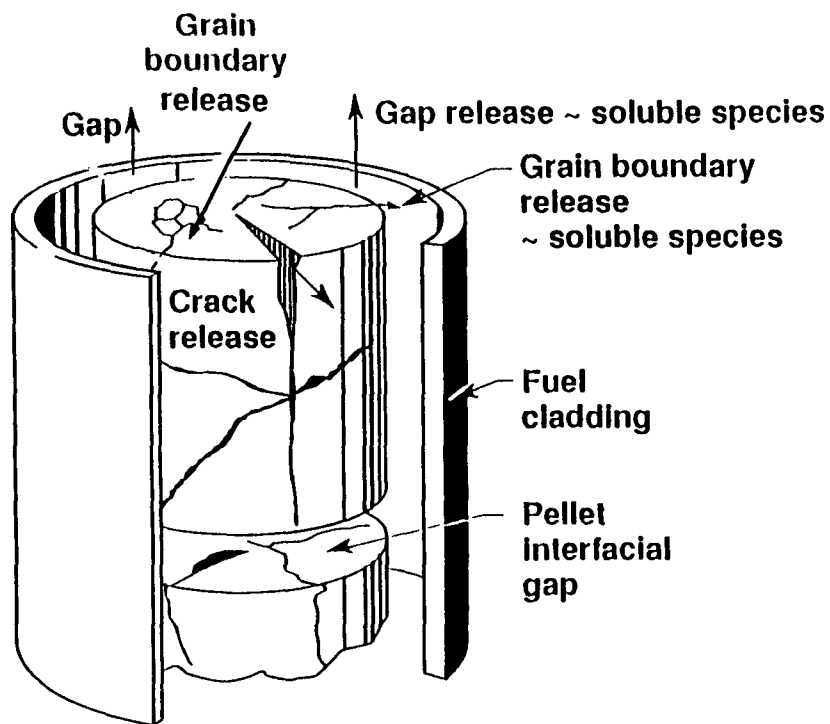


**RESULTS: TESTS ON SPENT FUEL FRAGMENTS HAVE SHOWN A GRAIN BOUNDARY OXIDATION FRONT MOVING INTO FRAGMENTS, FOLLOWED BY A SPATIAL ZONE WHERE OXIDATION OF INDIVIDUAL GRAIN VOLUMES OCCUR**



Fragment cross-section

# SPENT FUEL RADIONUCLIDE RELEASE

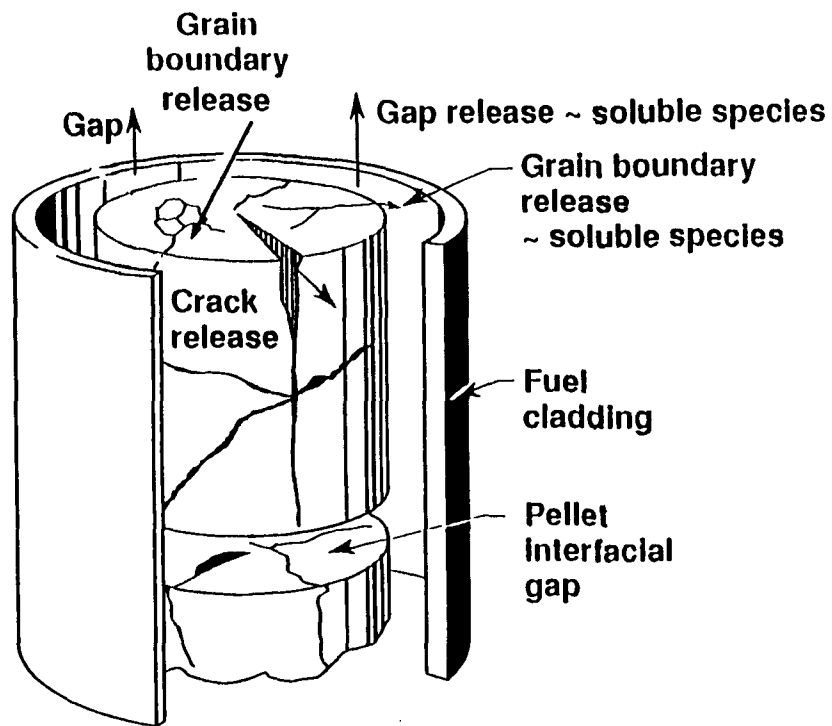


**AQUEOUS RELEASE OCCURS FROM THE PELLET-CLADDING GAP, FROM CRACKS AND GRAIN BOUNDARIES, AND FROM FUEL GRAINS. RELEASE CAN DEPEND ON AREA, TEMPERATURE, BURNUP, SOLUBILITY, WATER CHEMISTRY, AND WATER FLOW RATE**

**MODEL - THERMOCHEMICAL APPROACH TO DESCRIBE THE DISSOLUTION RATES AND RELEASE OF SOLUBLE SPECIES SUCH AS Cs, I, Tc, Sr, AND C, AND RELEASE OF THE SOLUBILITY LIMITED SPECIES SUCH AS THE ACTINIDES**

# SPENT FUEL RADIONUCLIDE RELEASE

(CONTINUED)



**RESULTS: "FLOWRATE" CONTROL  
AND SEMI-STATIC EXPERIMENTS  
PROVIDE INPUT TO MODELS WITH  
COUPLING TO EQ 3/6  
GEOCHEMICAL SIMULATION**

# SPENT FUEL TESTING

- **MECHANISTIC MODEL DEVELOPMENT BASED ON SHORT-TERM TESTING NECESSARY TO OBTAIN LONG TIME RESPONSE**
- **TESTING PERFORMED OVER A RANGE OF EXPERIMENTAL VALUES THAT EXCEED THE PREDICTED REPOSITORY CONDITIONS ON THE HIGH AND LOW SIDE WHENEVER POSSIBLE**
- **THIS MEANS THAT RESPONSE PREDICTIONS ON THE EXPERIMENTAL VARIABLES CAN BE MADE USING CONSERVATIVE INTERPOLATION RATHER THAN BY RISKY EXTRAPOLATION**

