

**U.S. DEPARTMENT OF ENERGY  
OFFICE OF CIVILIAN RADIOACTIVE WASTE MANAGEMENT**

**NUCLEAR WASTE TECHNICAL REVIEW BOARD  
FULL BOARD MEETING**

**SUBJECT: OVERVIEW OF SPENT FUEL  
MODELING CONCEPTS**

**PRESENTER: DR. RAY B. STOUT**

**PRESENTER'S TITLE  
AND ORGANIZATION: TECHNICAL AREA LEADER, WASTE FORM CHARACTERIZATION  
LAWRENCE LIVERMORE NATIONAL LABORATORY (LLNL)  
LIVERMORE, CALIFORNIA**

**PRESENTER'S  
TELEPHONE NUMBER: (510) 422-3965**

**PLAZA SUITE HOTEL • LAS VEGAS, NEVADA  
OCTOBER 14 - 16, 1992**

# Spent Fuel Characterization Activities

## Objective:

- To provide data, testing, and models for the physical properties, the degradation responses, and the radioactive release responses of spent-fuel waste forms for waste package and system performance assessments in the Yucca Mountain Project

## Product:

- Preliminary Waste Form Characteristics Report [MO3]

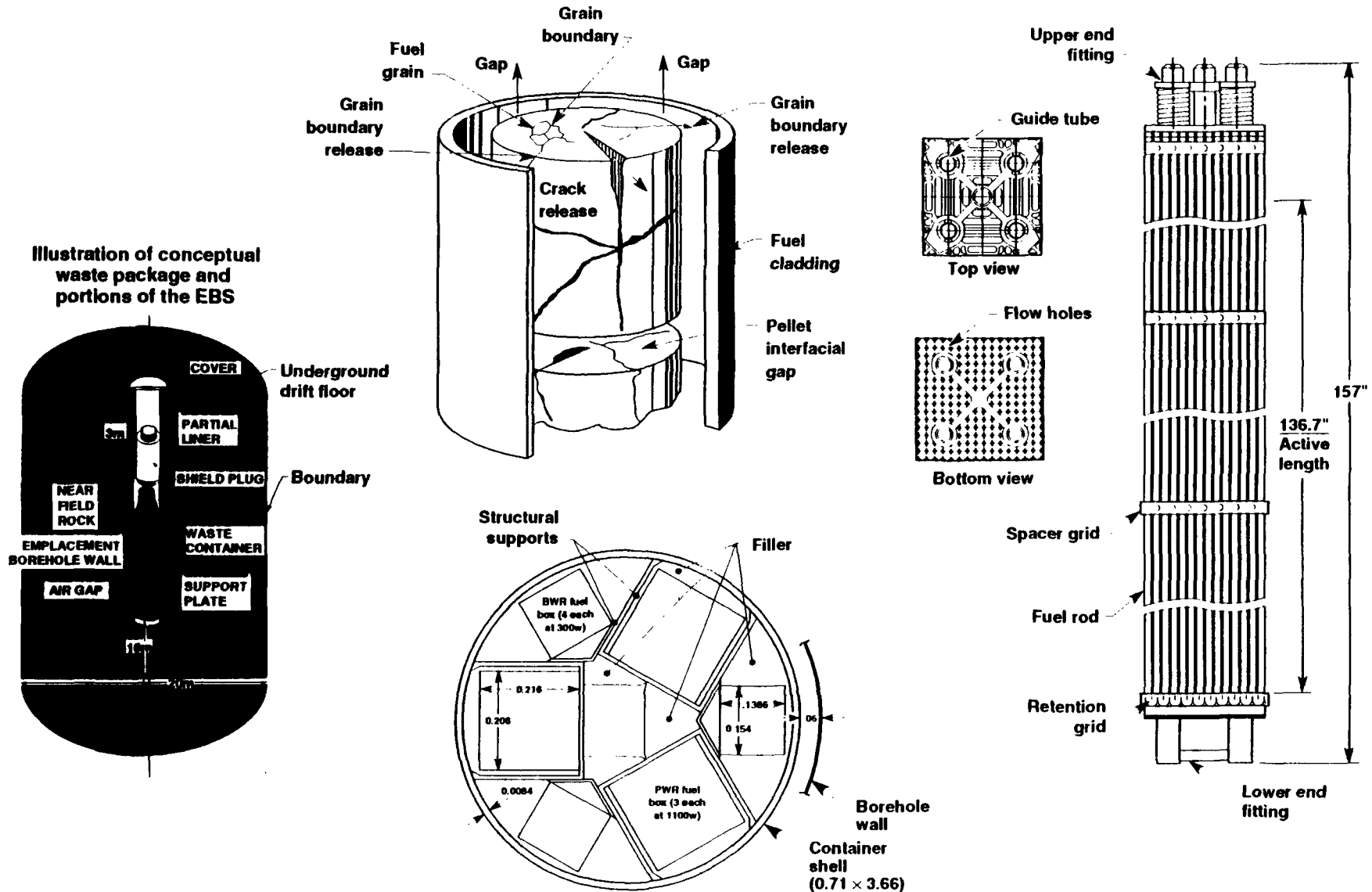
## Contents are the available

- Physical property data for existing and projected SFWP & DHLW inventories
- Radionuclide data for existing and projected SFWP & DHLW inventories
- Test data and models for potential release rates from SFWP & DHLW

# Outline

- **Introduction: Spent fuel characteristics**
- **Release modes: gaseous and aqueous**
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  - **Gaseous**
  - **Cladding**
  - **Oxidation**
  - **Dissolution**
  - **Hardware**
- **Summary**

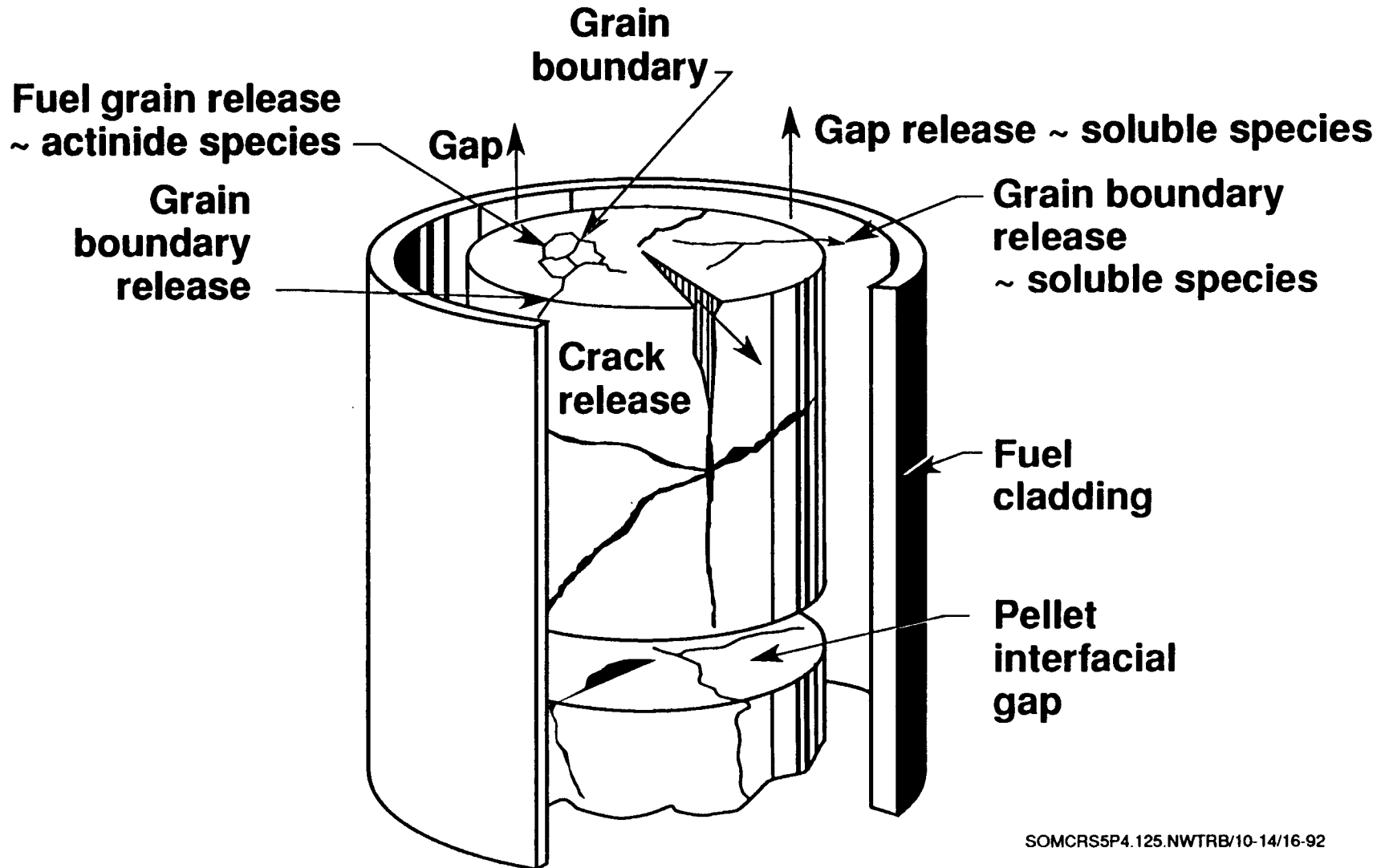
# Spent Fuel Model Development: Problem of Length Scale



# Spent Fuel Features Important to Oxidation and Release Responses

Illustration of the cladding gap and the fragment surfaces.

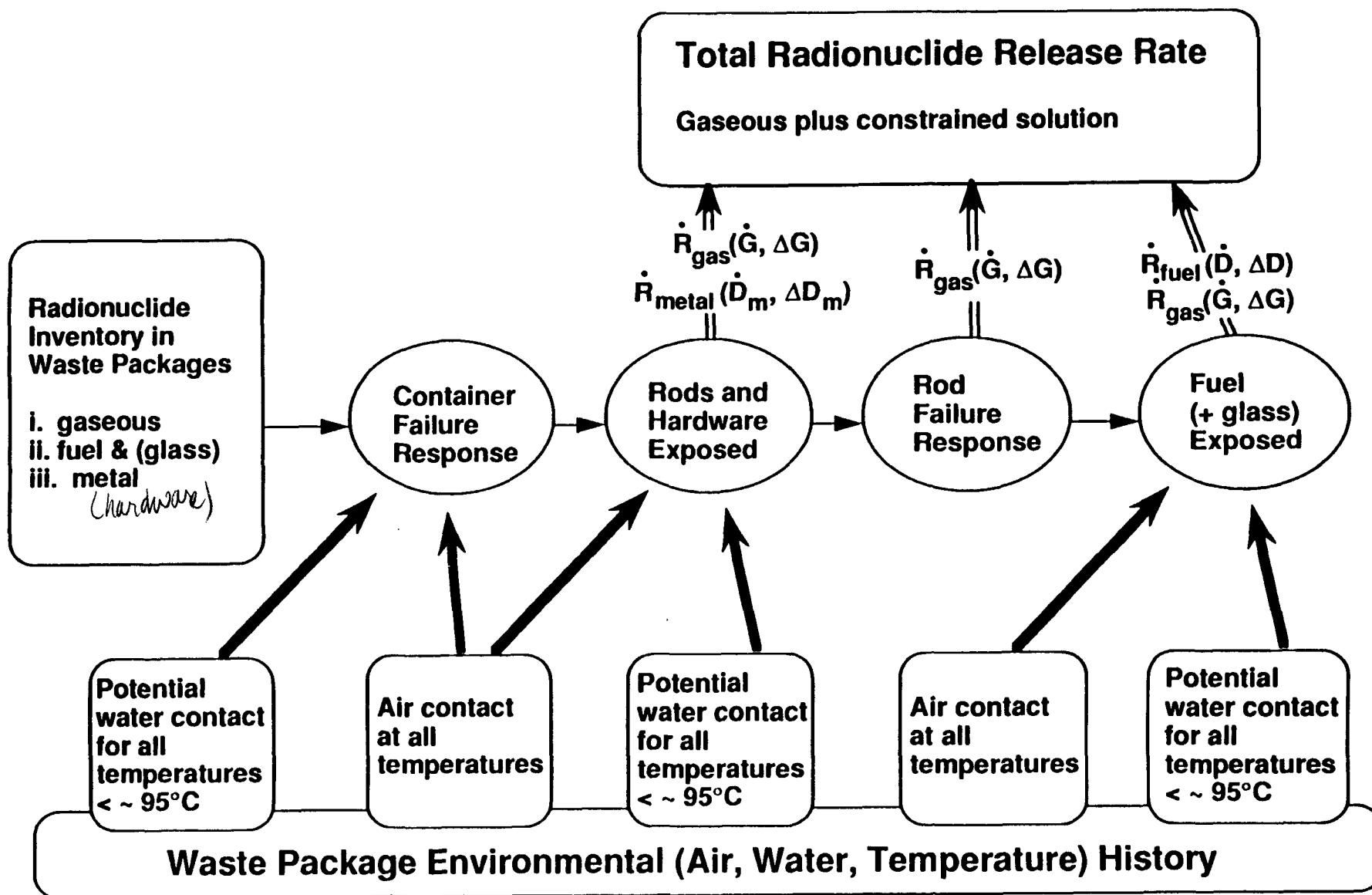
Fragment surface consists of grain boundary and grain areas.



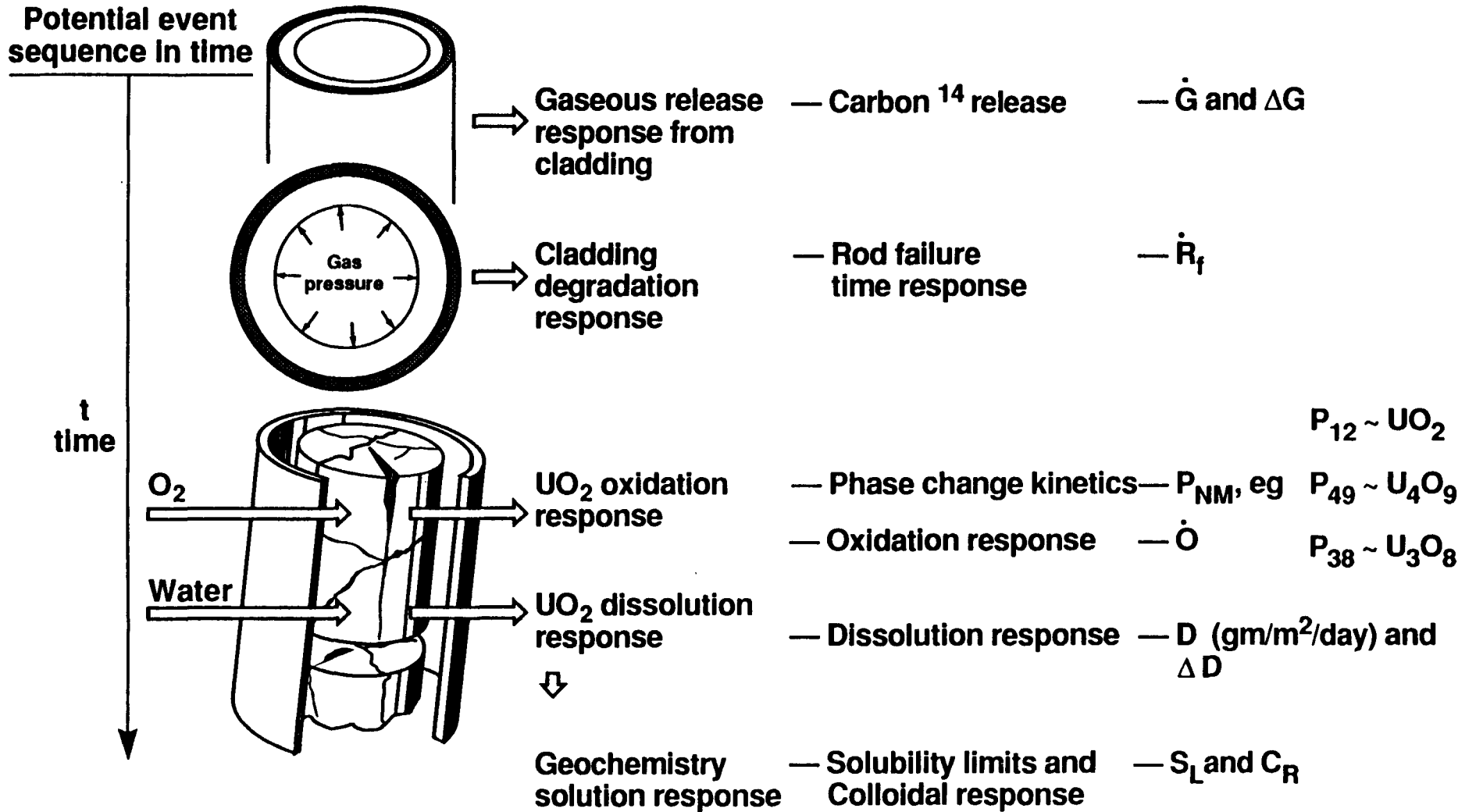
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# Source Term Release-Rate Diagram

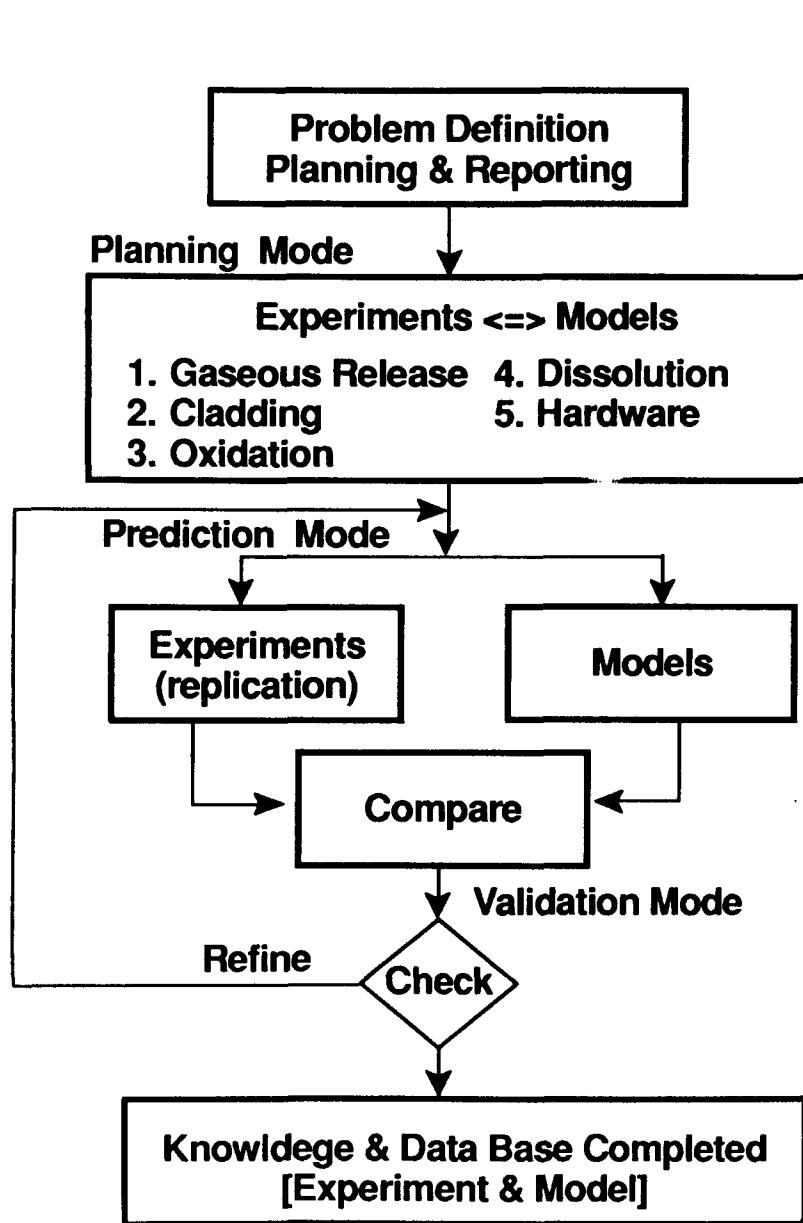


# Spent Fuel Responses





# Spent Fuel: Knowledge & Data Base Activities



## Main topics - Spent Fuel

1. Gaseous Release Response
2. Cladding Failure Response
3. Oxidation Response
4. Dissolution Response
5. Hardware Release

Pre-advanced Conceptual Design & Assessments: Preliminary Waste Form Characteristics Report v. 1.0

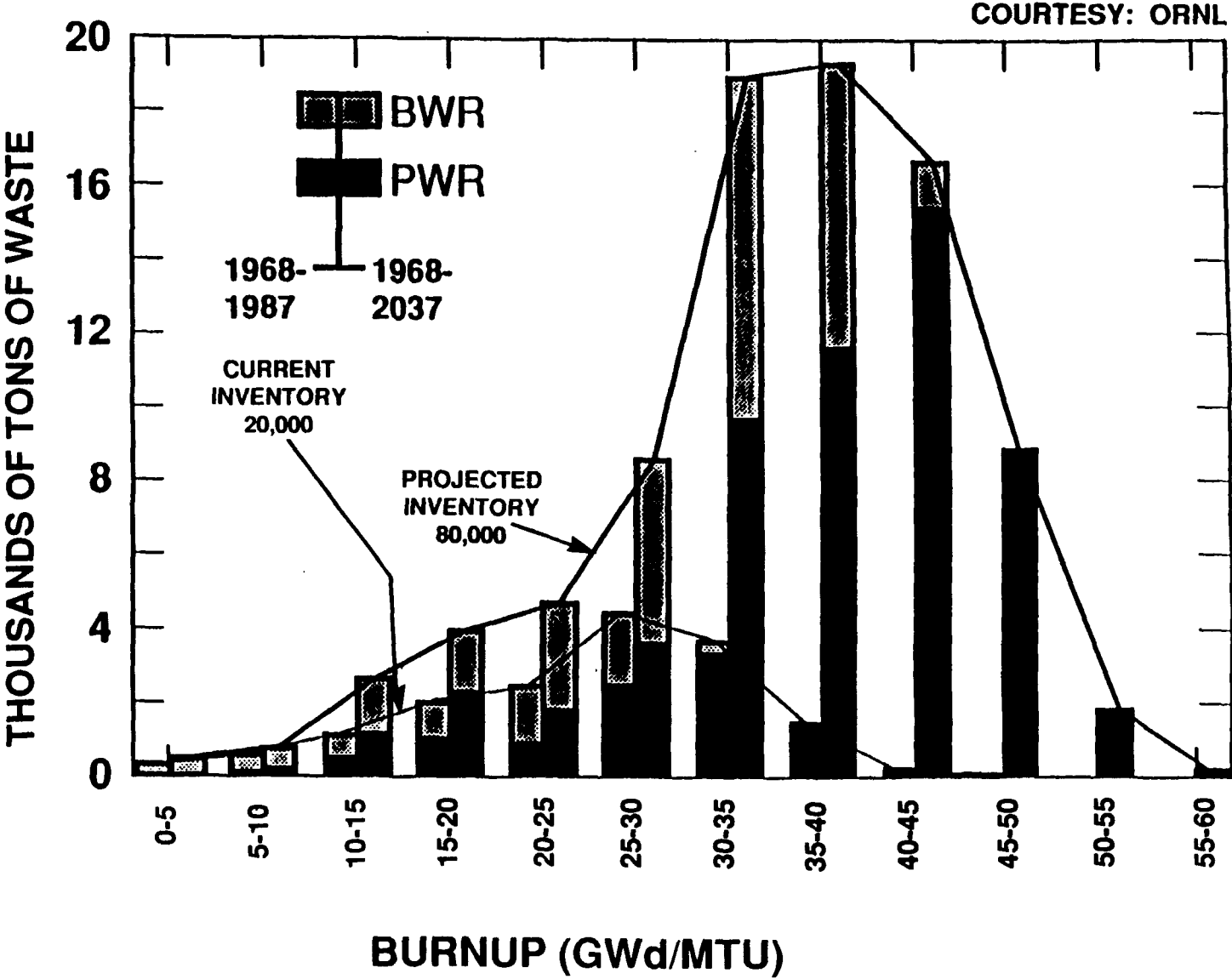
Advanced Conceptual Design & Assessments: Waste Form Characteristics Report v. n.0

License Application Design: Waste Form Characteristics Report

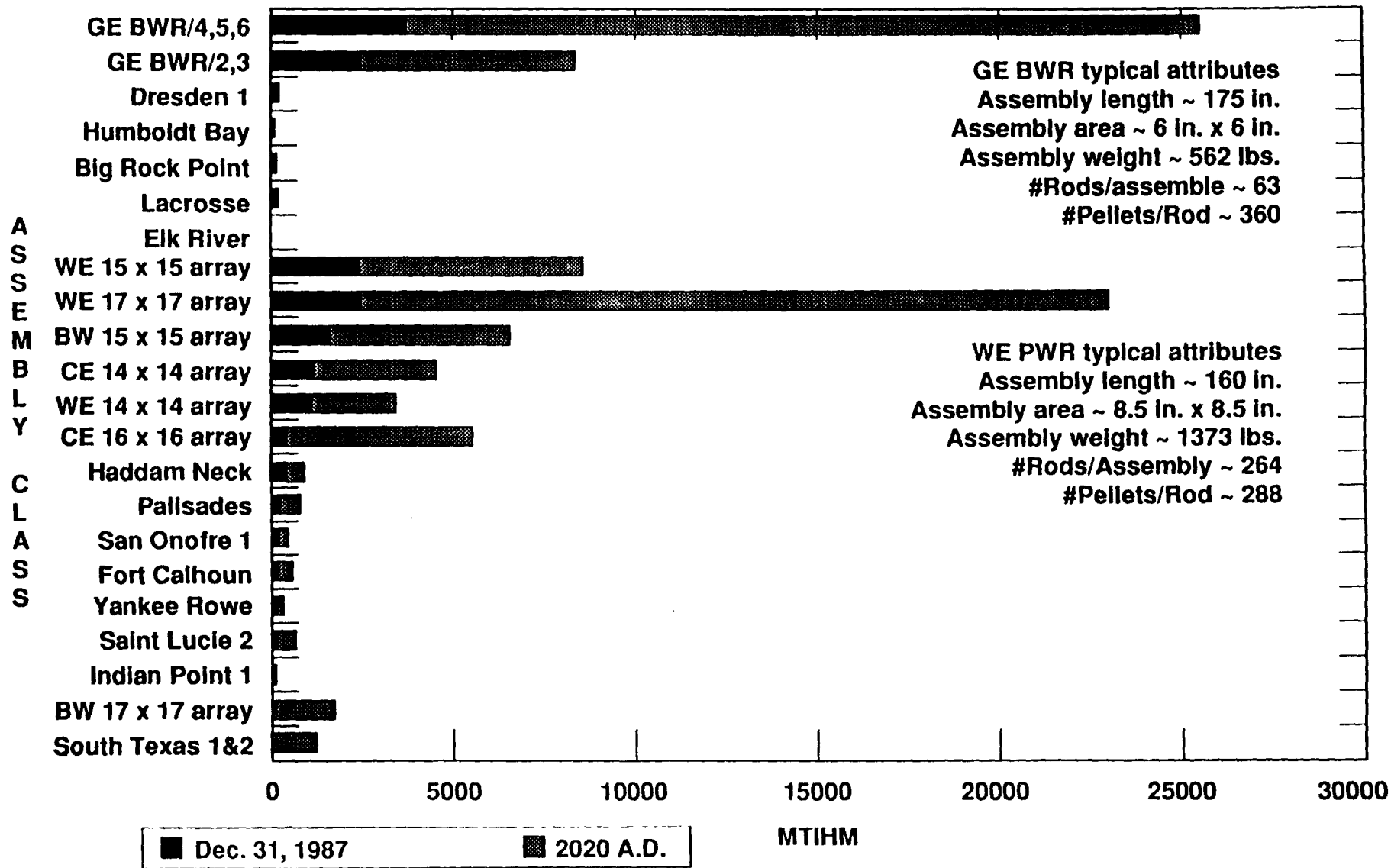
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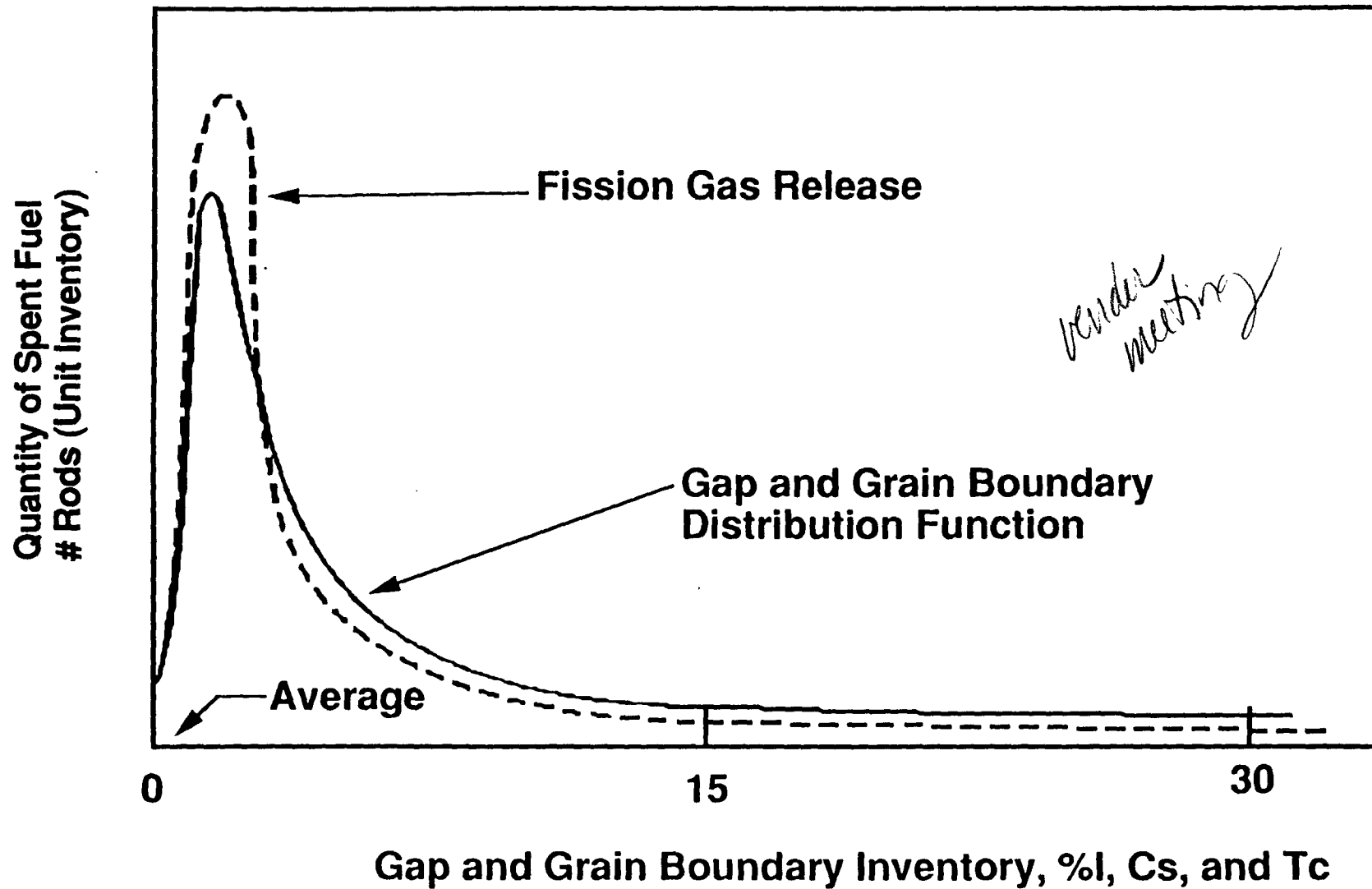
# Spent Fuel Inventory: History and Projection



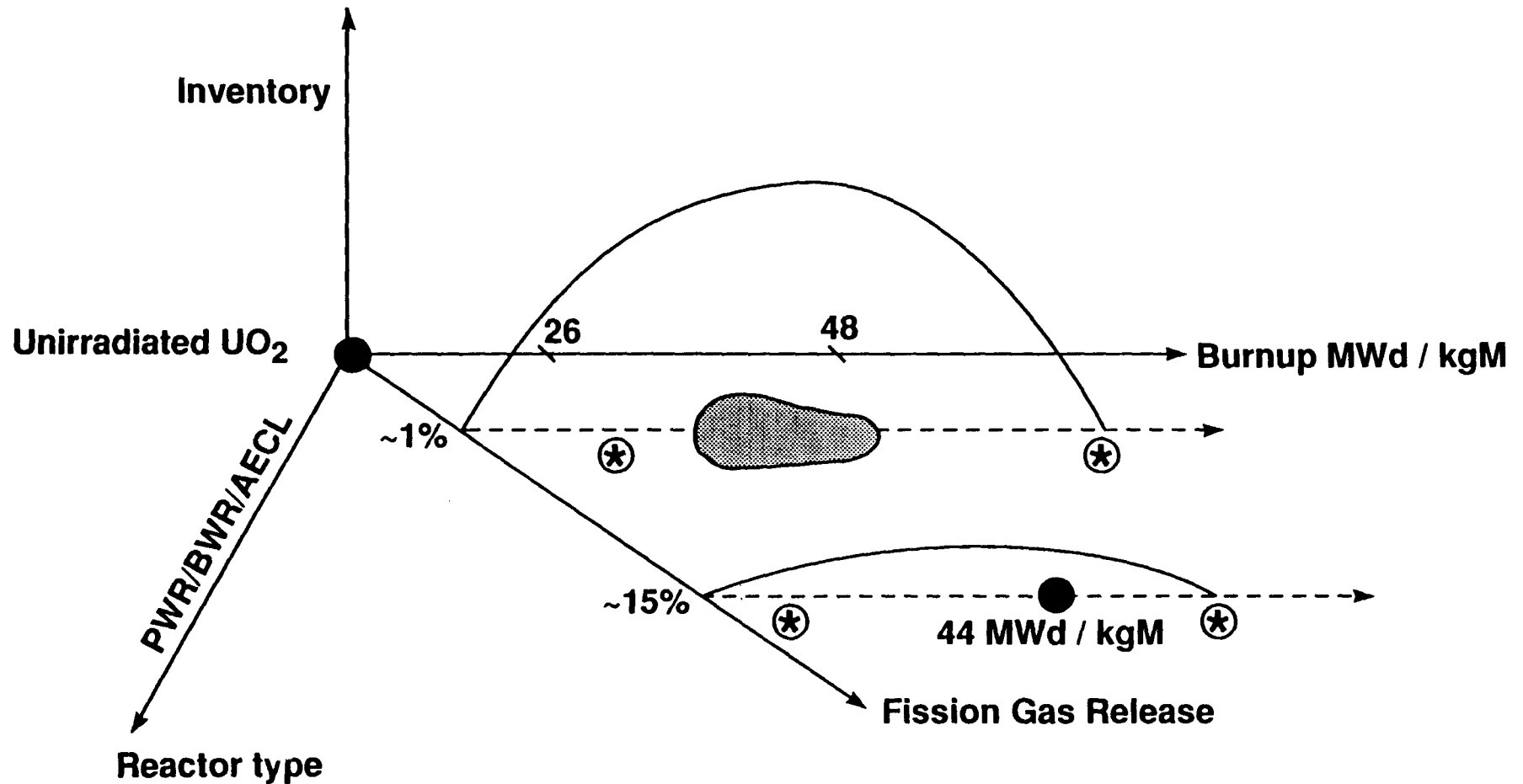
# Assembly Class Quantities and Typical Dimensions



# Illustrative Rod Population Distribution of Gap and Grain Boundary Inventory



# Spent Fuel Inventory Attributes for Test Matrix (Illustrative)



⊛ Future SF testing inventory:  
low and high burnup with low and high FGR.

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# Gaseous Release

$$\begin{aligned} \dot{\text{Release}}_{(\text{gas})} &= \mathbf{C} \otimes \mathbf{R}_o \otimes \dot{\mathbf{G}}_{(\text{rod})} + \mathbf{C} \otimes \mathbf{R} \otimes \dot{\mathbf{G}}_{(\text{fuel})} \\ &+ \dot{\mathbf{C}} \otimes \mathbf{R}_o \otimes \Delta\mathbf{G}_{(\text{rod})} + \mathbf{C} \otimes \dot{\mathbf{R}} \otimes \Delta\mathbf{G}_{(\text{fuel})} \end{aligned}$$

Waste Form Problems ... provide response functions (models) for

$\mathbf{R}$ ,  $\dot{\mathbf{R}}$ , — rod failure response

$\dot{\mathbf{G}}_{(\text{rod})}$  and  $\dot{\mathbf{G}}_{(\text{fuel})}$  . . . gaseous release rate

$\Delta\mathbf{G}_{(\text{rod})}$  and  $\Delta\mathbf{G}_{(\text{fuel})}$  . . . rapid release increment

Primary Concern – Carbon-14

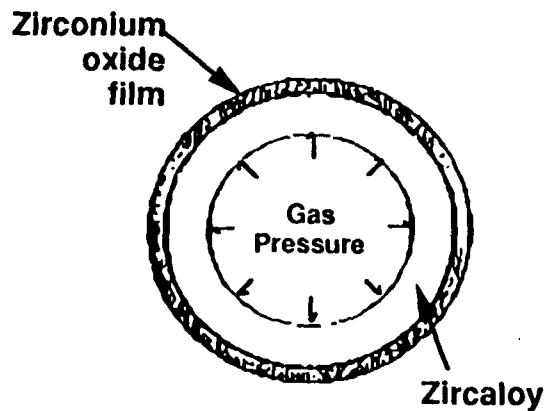


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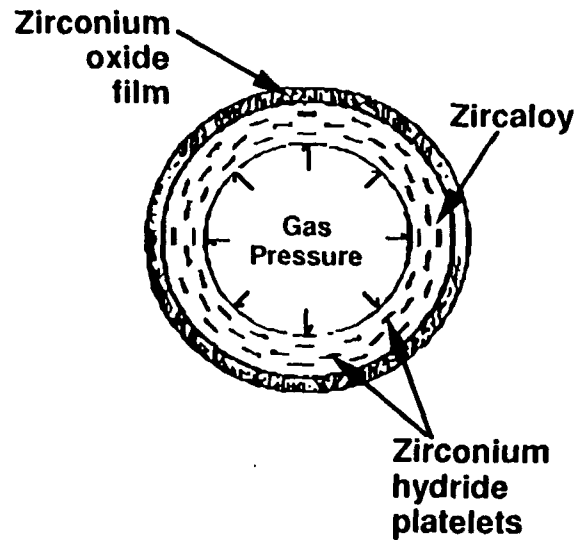
# Zircaloy Cladding Degradation

Oxide film failure –  
stress corrosion  
cracking inhibitor

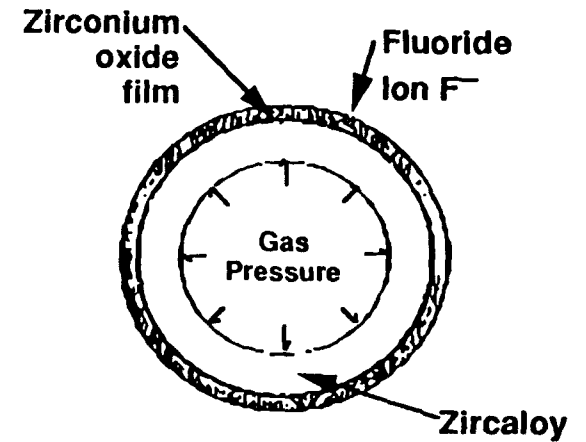


Thin-walled tube  
Radius/thickness ~8

Hydride platelet  
precipitation

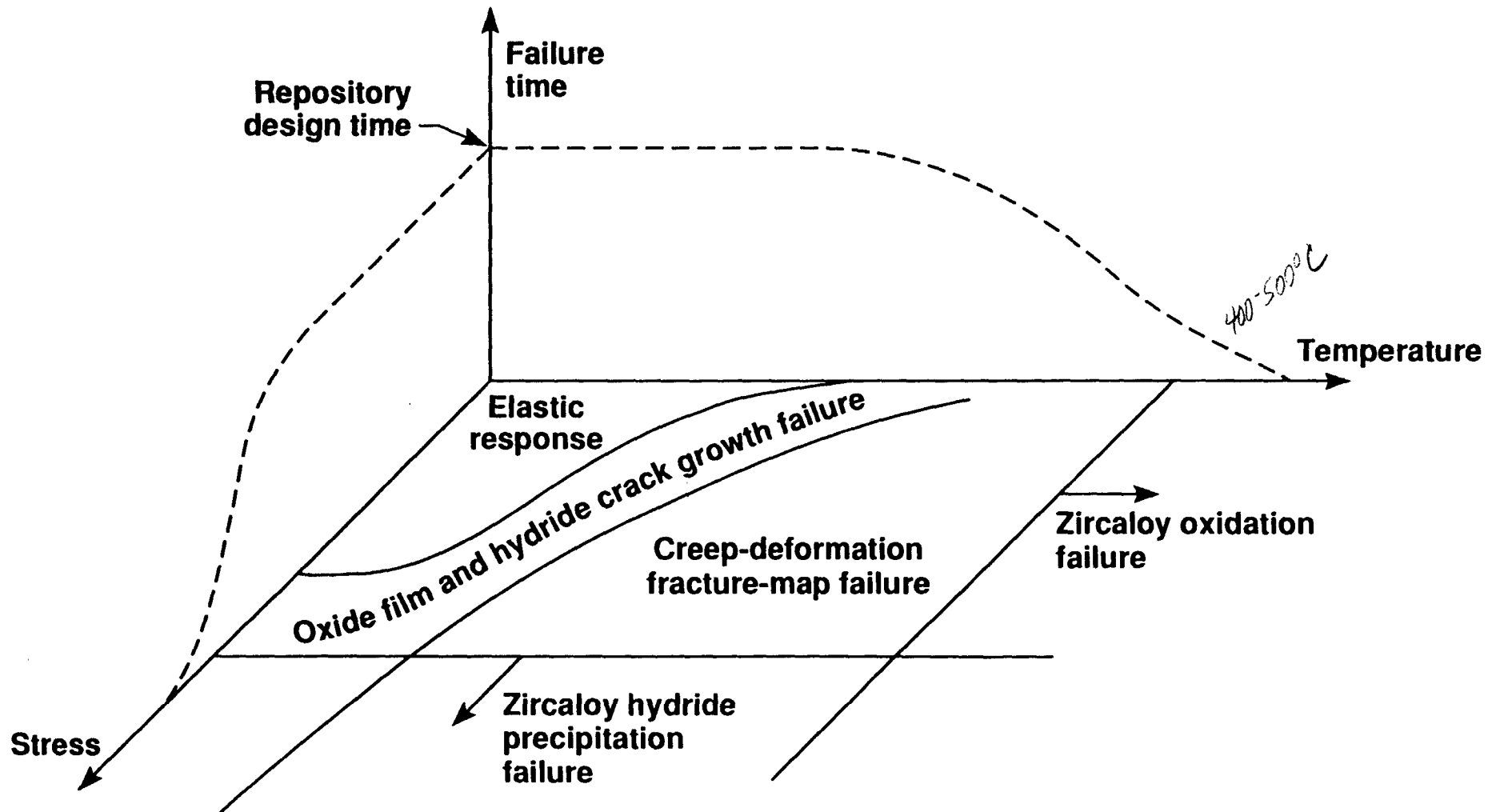


Zircaloy-fluoride  
corrosion response



# Zircaloy Cladding Failure Modes Illustrated

Time to failure function will depend on stress-temperature-time histories and on initial hydrogen, oxide film, and stress conditions



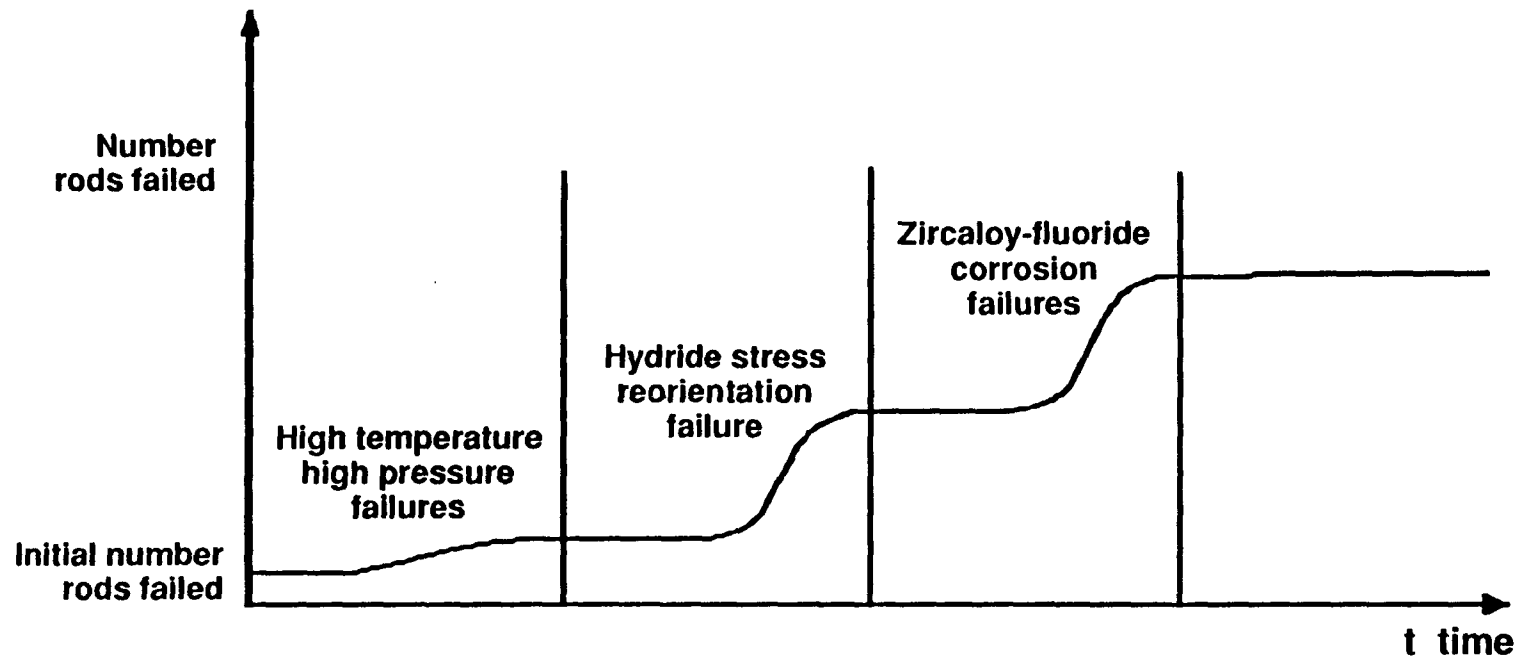
# **Pressurized Tube Testing System Developed**

**Developed apparatus for Zircaloy cladding failure testing:**

- 1. High-temperature oxidation, time testing**
- 2. High-temperature and high-stress deformation, time testing**
- 3. Oxide film through-crack, strain-time testing**
- 4. Hydride precipitation-reorientation, temperature-time testing**
- 5. Oxide film crack propagation due to hydrides, stress-time testing**

# Zircaloy Cladding Degradation: Expected Total Modeling Response

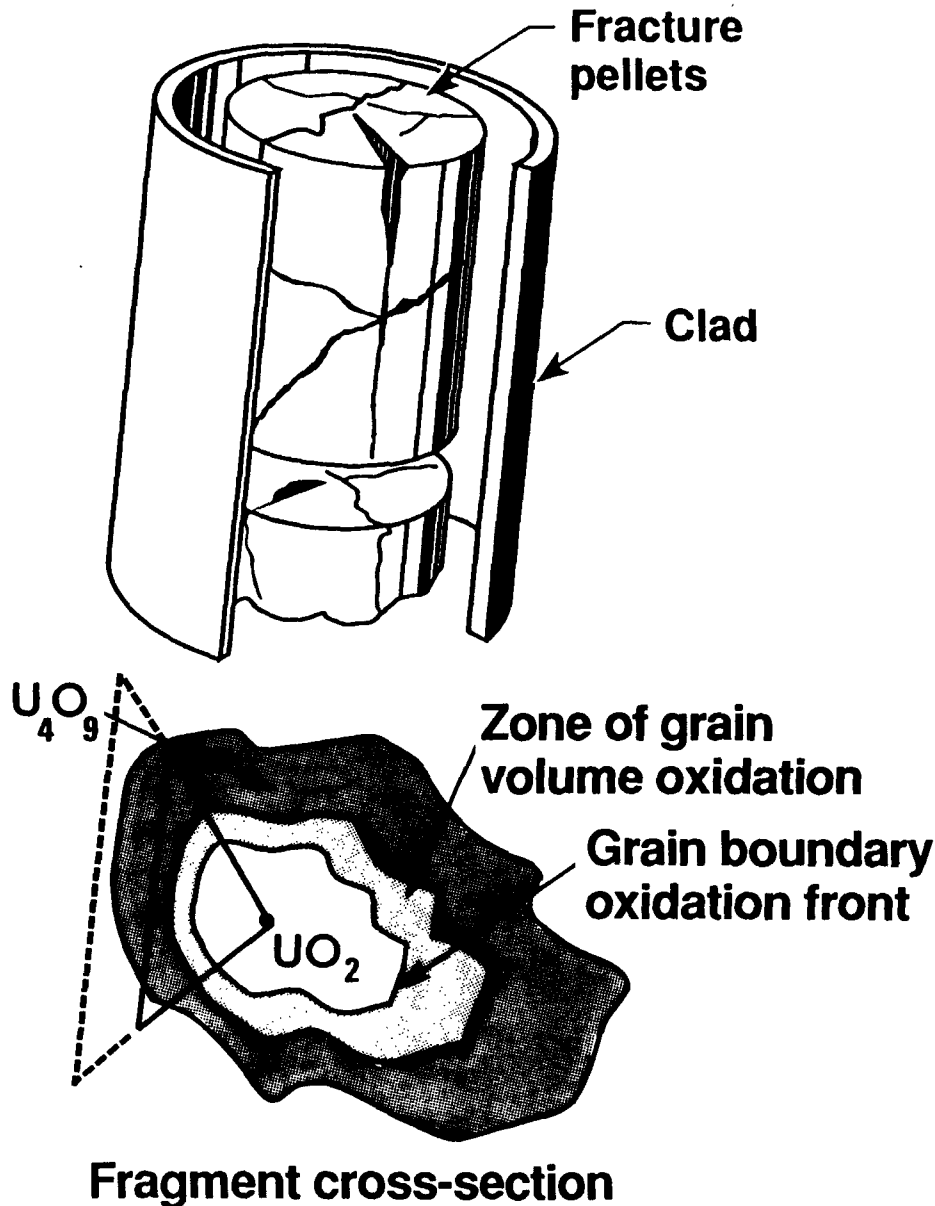
Schematic of cumulative response curve for probable number of failed spent fuel rods at a time  $t$



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# Oxidation Response



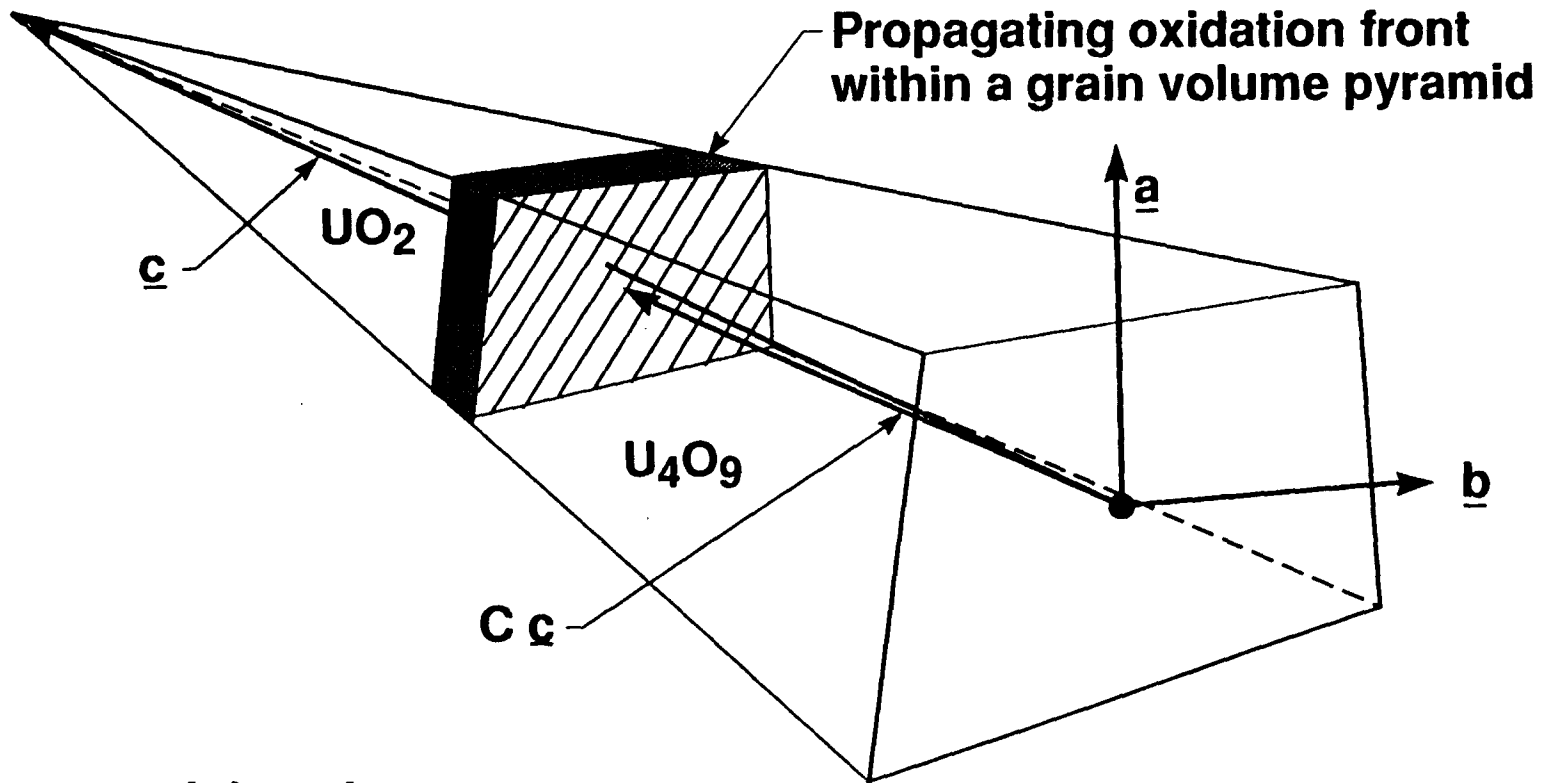
Fuel pellets, nominally 0.5cm to 0.6cm radius and ~ 2cm length, fracture into fragments due to thermal strains during first full power cycle

Tests on spent fuel fragments have shown a grain boundary oxidation front moving into fragments, followed by a spatial zone where oxidation of individual grain volumes occur

Oxidation kinetics depend statistically on fragment/grain sizes and shapes in a test sample; any fragment/grain can be subdivided into different sized pyramidal volume subsets to obtain a statistical distribution function

# Grain Volume Oxidation Front

Pyramidal volume in an oxidizing grain volume and its associated physical attributes.



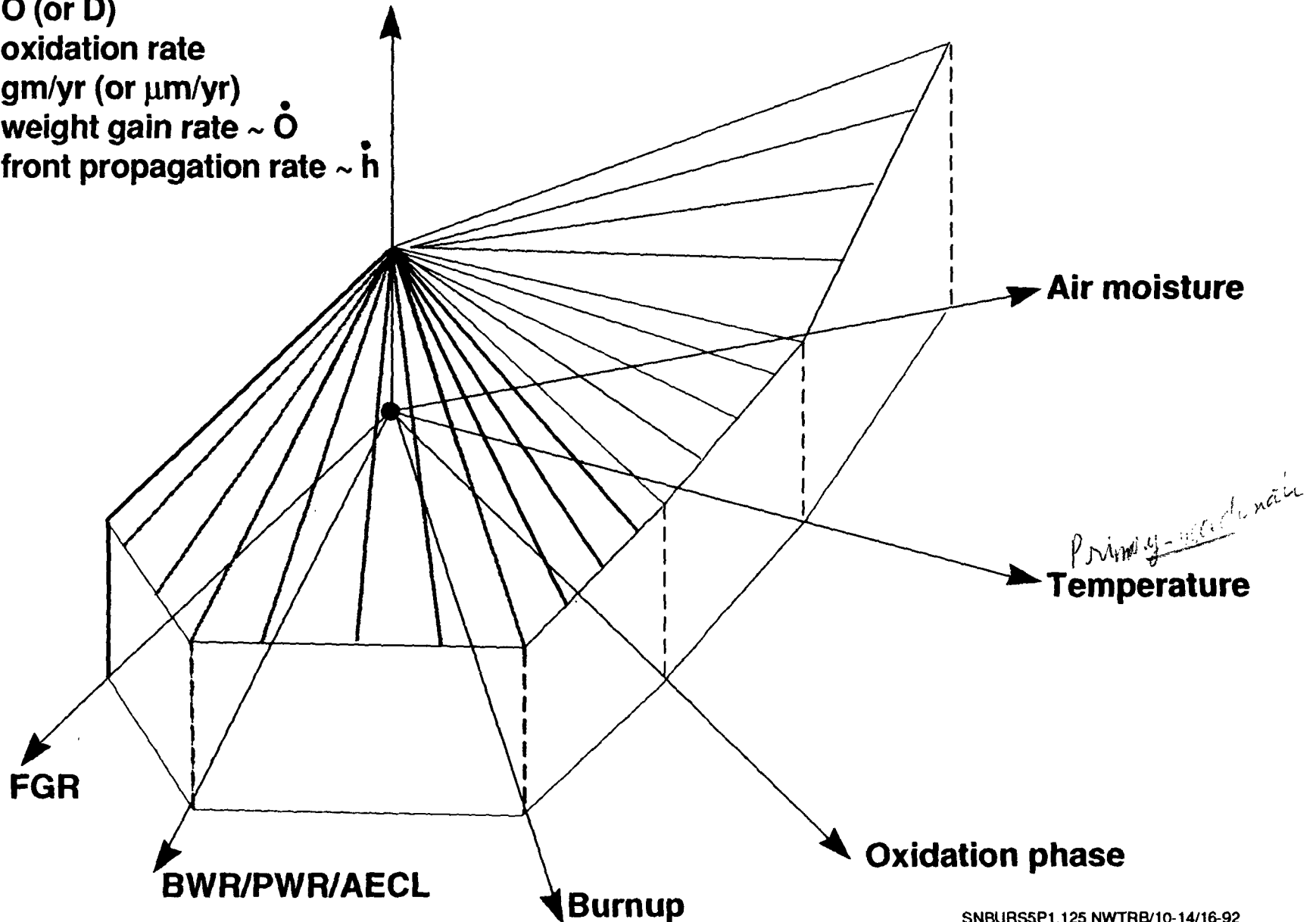
Oxygen weight gain rate

$$\dot{O}(t) = Ne_{ijk} a_j b_k c_i (1-C)^2 \dot{C}$$

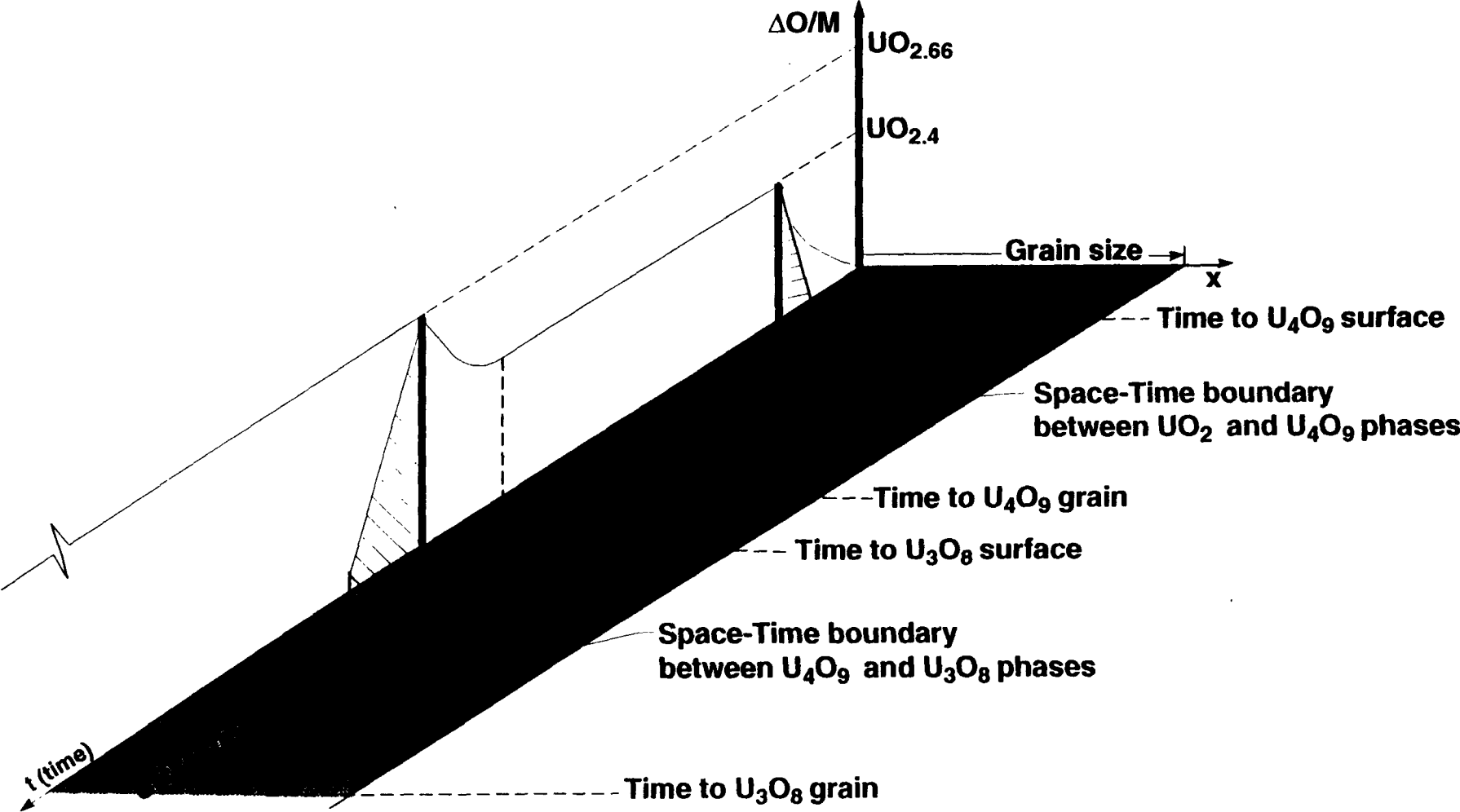


# Spent Fuel Oxidation Rate Response Surface

$\dot{O}$  (or  $\dot{D}$ )  
oxidation rate  
gm/yr (or  $\mu\text{m}/\text{yr}$ )  
weight gain rate  $\sim \dot{O}$   
front propagation rate  $\sim \dot{h}$



# Spent Fuel Oxidation Response - Conceptualization for Model



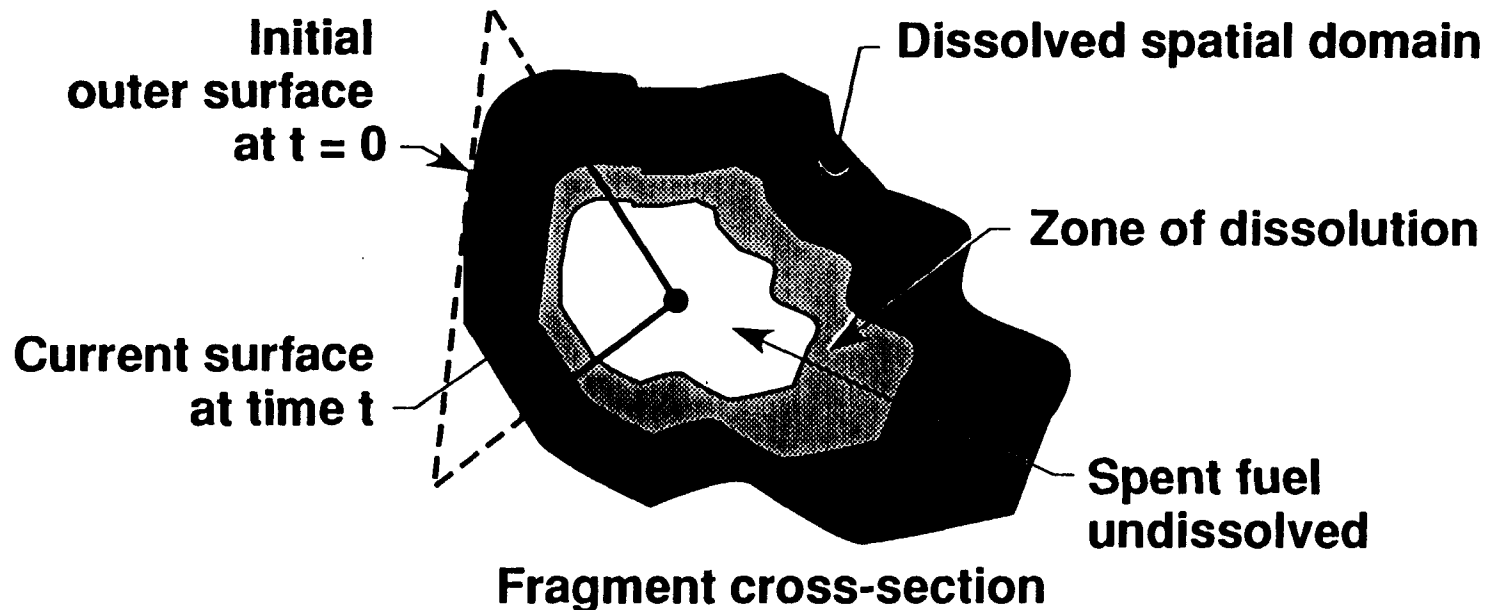
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# Oxidation Front and Dissolution Front Analog

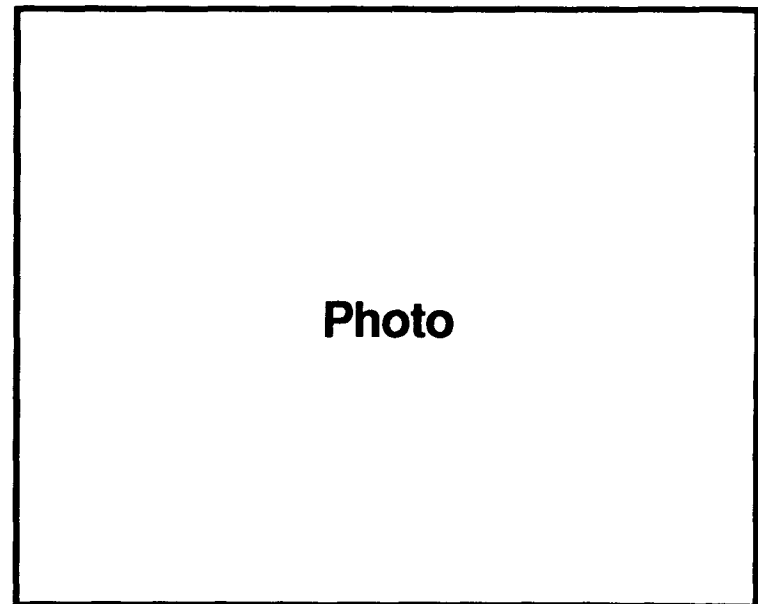
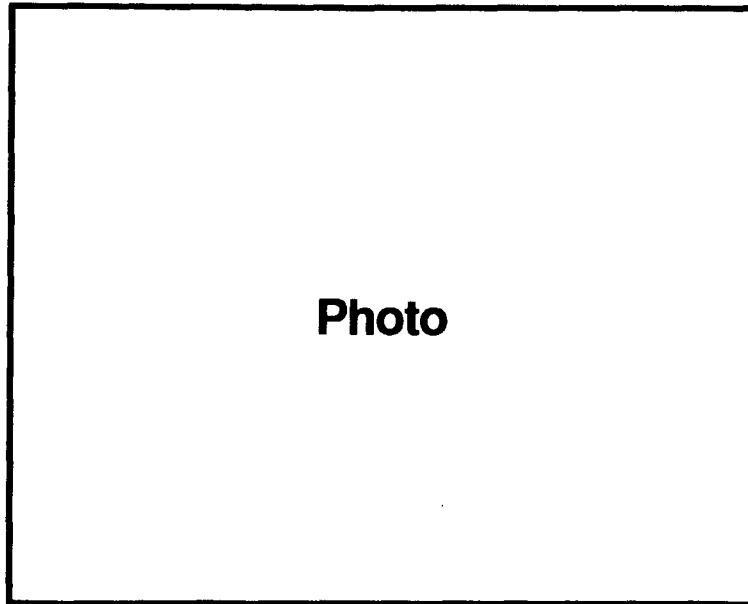
Grain boundary/volume oxidation front motion through a pellet fragment has geometrical and model development similarities to an idealized dissolution surface motion progressing into a fragment.

This means that model development concepts for oxidation kinetics can be also applied to dissolution response for a distribution of fragments.



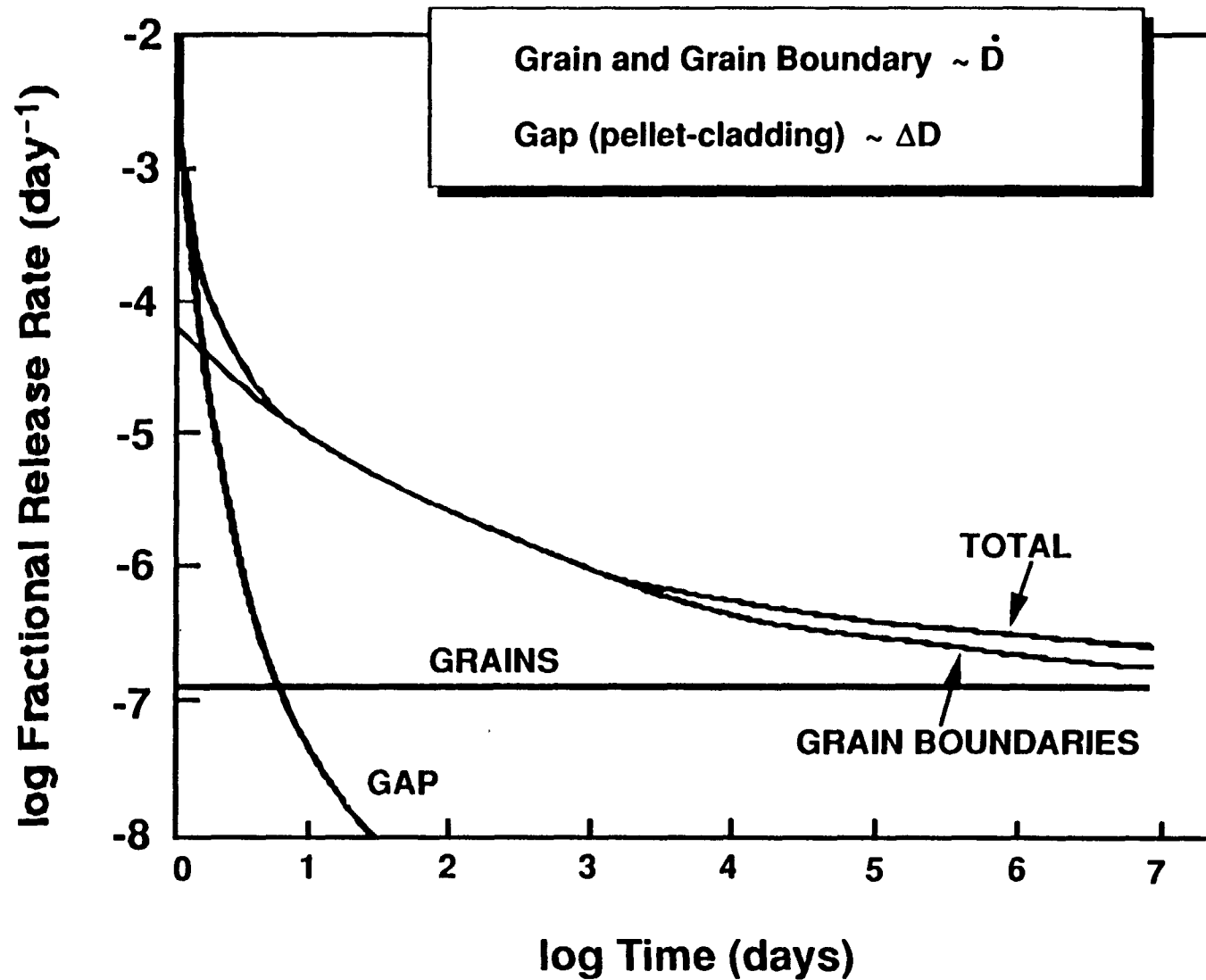
# Grain Boundary Attack on Bare Fuel

Turkey Point Fuel in Deionized Water for 1 Year



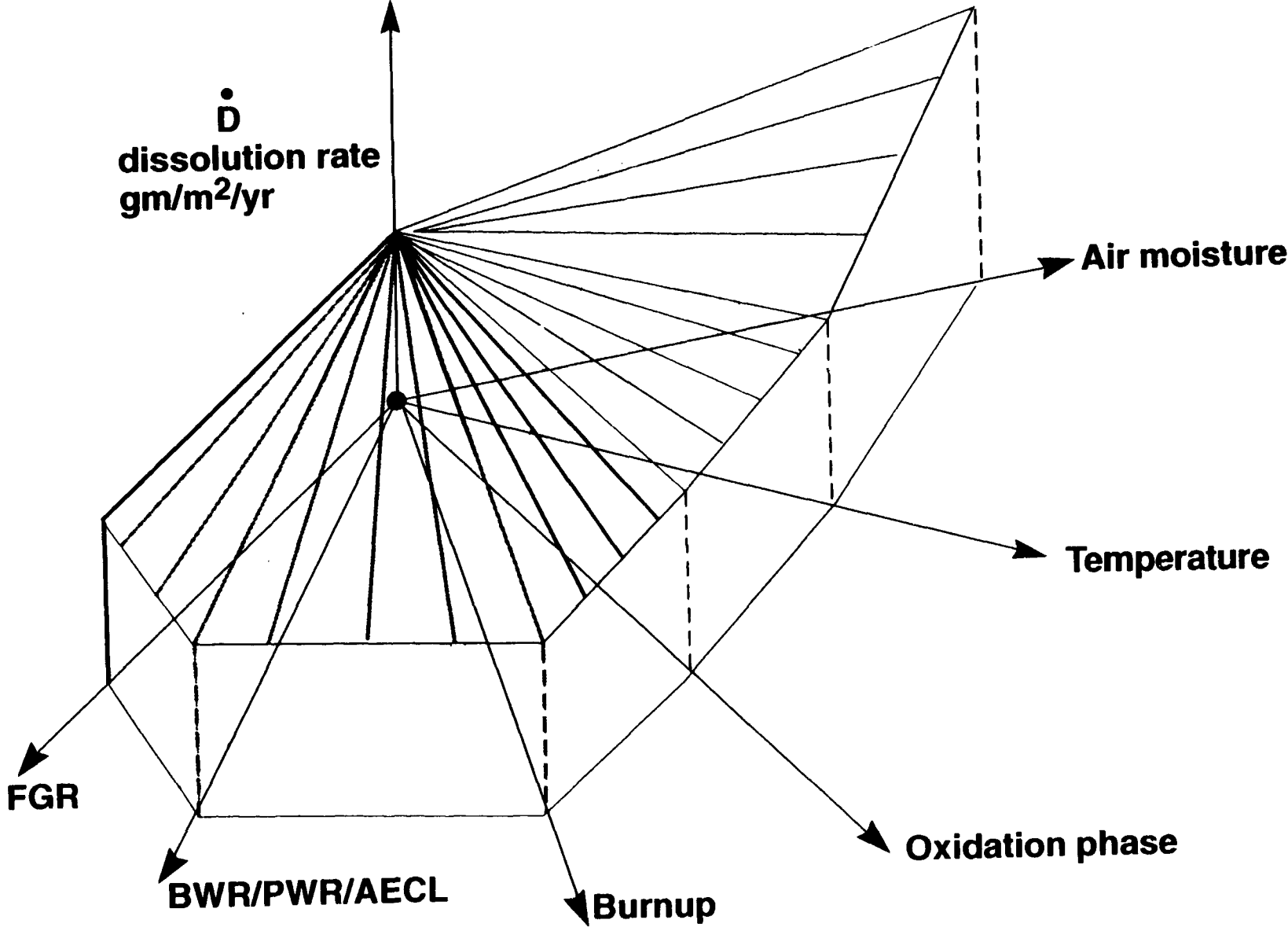
30  $\mu\text{m}$

# A Schematic View of Spent Fuel Dissolution\*

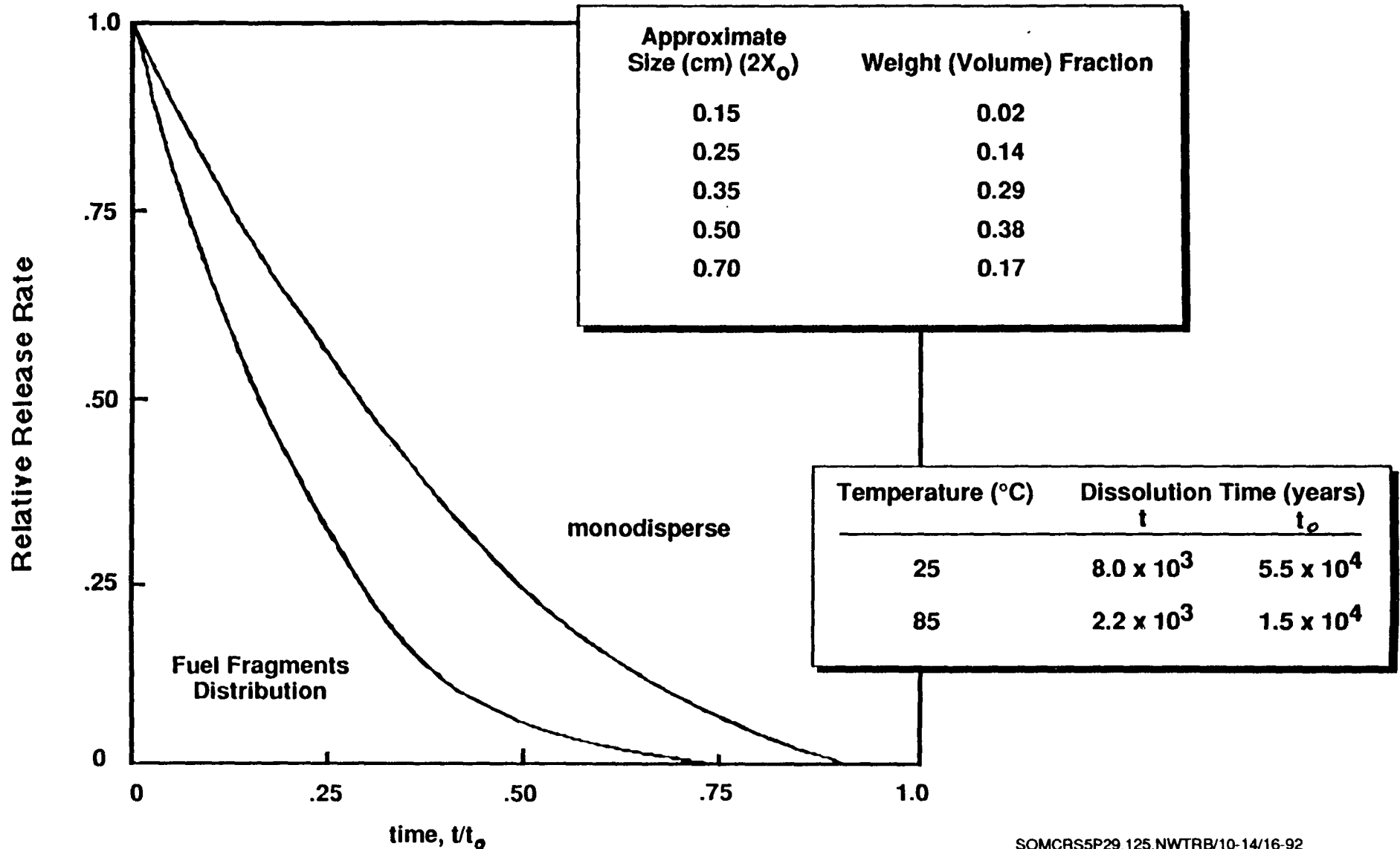


\* L.H. Johnson and D.W. Shoesmith, "Radioactive Waste Forms for the Future,"  
W. Lutze and R.C. Ewing, eds. Elsevier (1988) p. 686.

# Spent Fuel Dissolution Rate Response Surface



# Release Rate: Volume of Fragments - Aqueous (Flow-thru Case Only)





# Dissolution Release — Spent Fuel Pellets — Aqueous (Flow Thru)

$$\begin{aligned} \dot{\text{Release}}_{(\text{aq})} &= C \otimes R \otimes A_e \otimes A_w \otimes V_w \otimes \dot{D} \\ &+ \dot{C} \otimes R \otimes A_e \otimes A_w \otimes V_w \otimes \Delta D \\ &+ C \otimes \dot{R} \otimes A_e \otimes A_w \otimes V_w \otimes \Delta D \\ &+ C \otimes R \otimes A_e \otimes \dot{A}_w \otimes V_w \otimes \Delta D \end{aligned}$$

**C ... Container failure**

**R ... Rod failure**

**A<sub>e</sub> ... Area exposed/rod(R)**

**A<sub>w</sub> ... Area wetted/V<sub>w</sub>/A<sub>e</sub>**

**V<sub>w</sub> ... Volume water rate**

**$\dot{D}$  ... gm/m<sup>2</sup>/yr,  
dissolution rate**

**$\Delta D$  ... instantaneous  
dissolution**

**$\dot{\text{Release}}_{(\text{aq})}$  – no precipitation (solubility limits) constraints**

**$\dot{\text{Release}}_{(\text{solution})} = \{ \dot{\text{Release}}_{(\text{aq})} \text{ subject to solubility limits}$   
**and colloidal response restraints}****

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# Release Rate Response: Hardware

**Release Rate Hardware** - [Inventory] • [Dissolution Rate] • [Area]

**Inventory** - Activated species - used ORIGEN2 computer code

**Dissolution Rate** - Metal corrosion rate (gm / area / time)

**Area** - Estimates have been made  
SS ~ 652,000 M<sup>2</sup>;  
Inconel ~ 1,480,000 M<sup>2</sup>;  
Zircaloy ~ 400,000 M<sup>2</sup>

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# **Summary: Spent Fuel Response (Rate Processes)**

## **Spent fuel attributes (SFA)**

- **Initial condition data have large spread (variance)**
- **Much remains to be acquired (significances addressed)**

## **Repository environment (REV)**

- **Space-time-dependent boundary conditions that have uncertainty (Stochastic)**
- **Information remains to be characterized (uncertainty)**

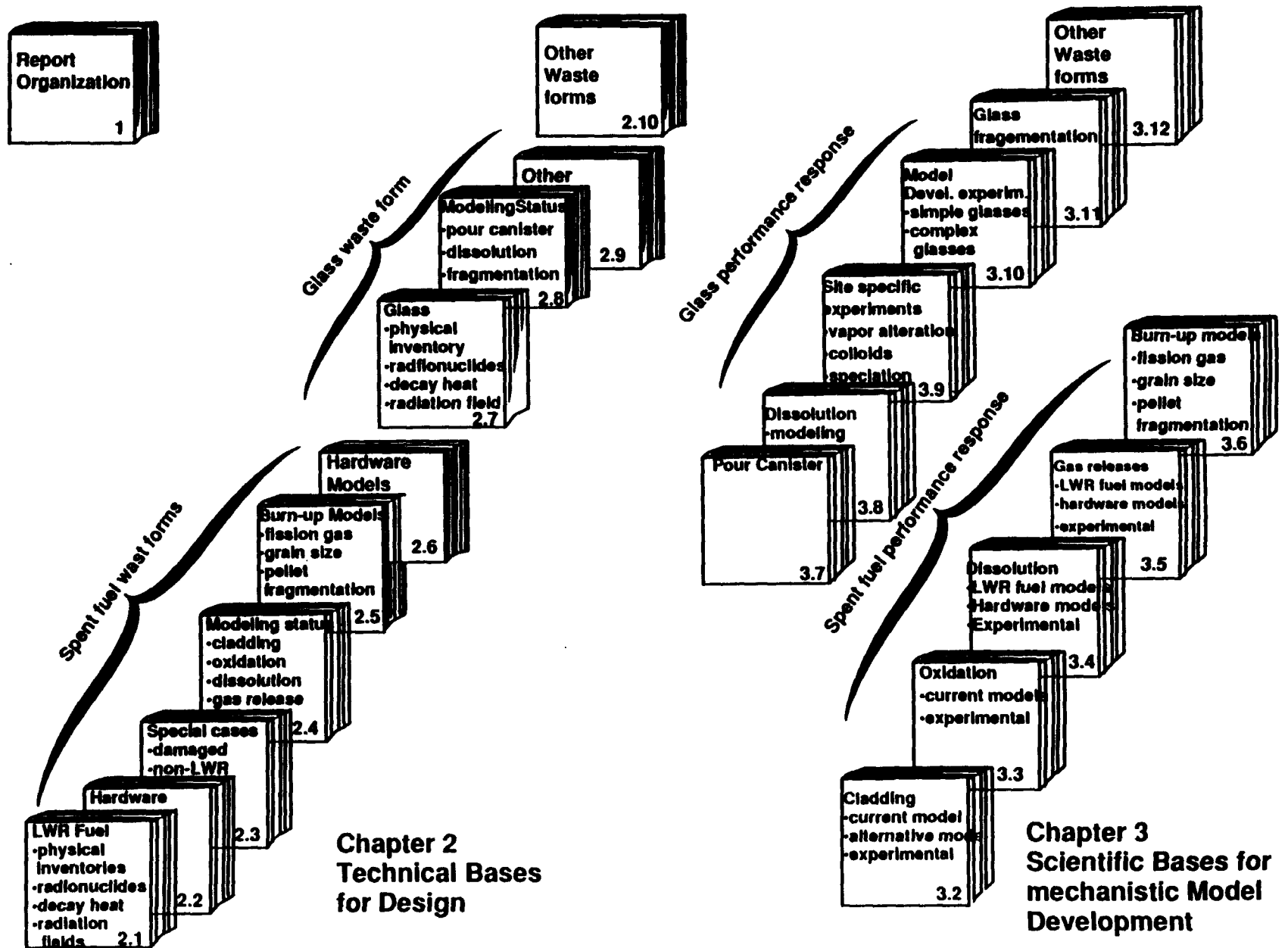
## **Mechanistic understanding of rate processes**

- **Knowledge base & models are being acquired with a multi-laboratory established testing program (concrete)**
- **Tests matrix for domain of SFA and REV (closure)**
- **Testing and modeling viewed as an iterative interface (checks)**

## **Preliminary knowledge base and models**

- **Incomplete, but are being integrated in a “Preliminary Waste Form Characteristic Report” (document)**

# Organization of the Waste Form Characterization Report



# Activity Plans - Mission 2001

