

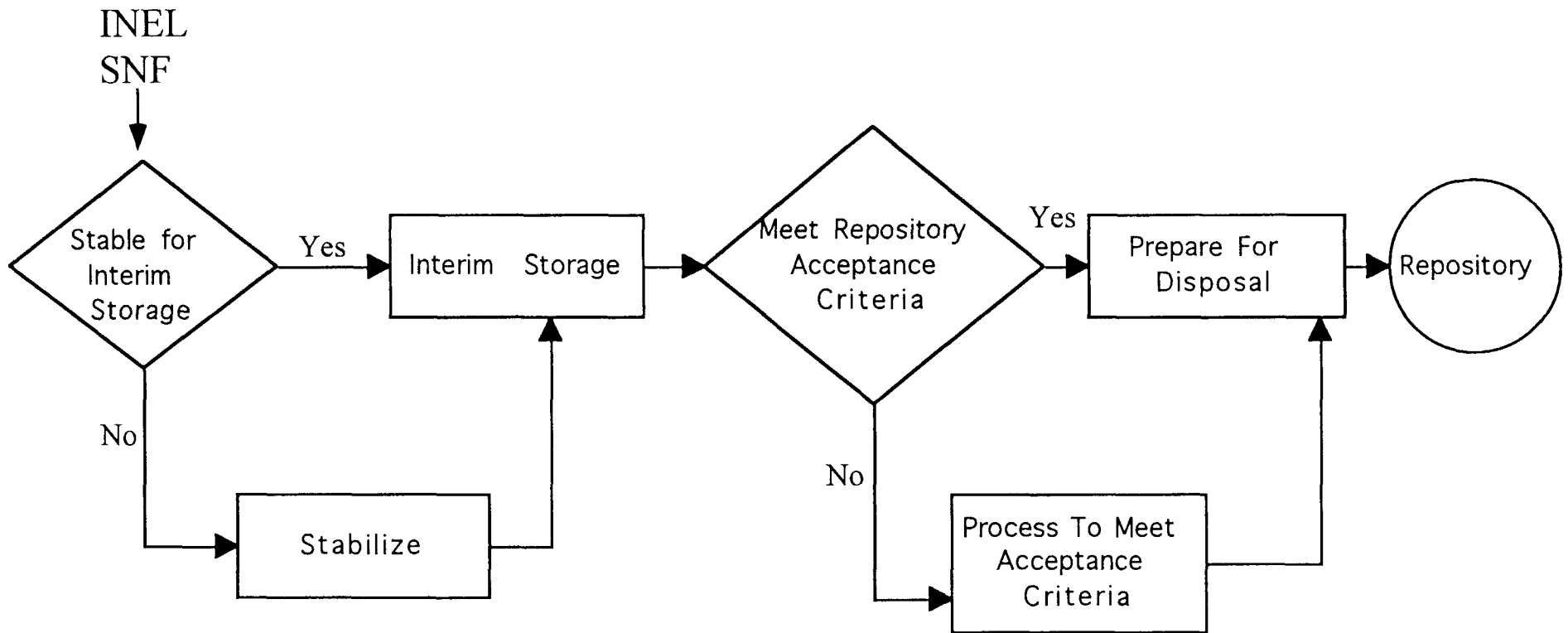
# INEL SNF SYSTEMS ENGINEERING & FINAL DISPOSITION

June 6, 1995  
NWTRB

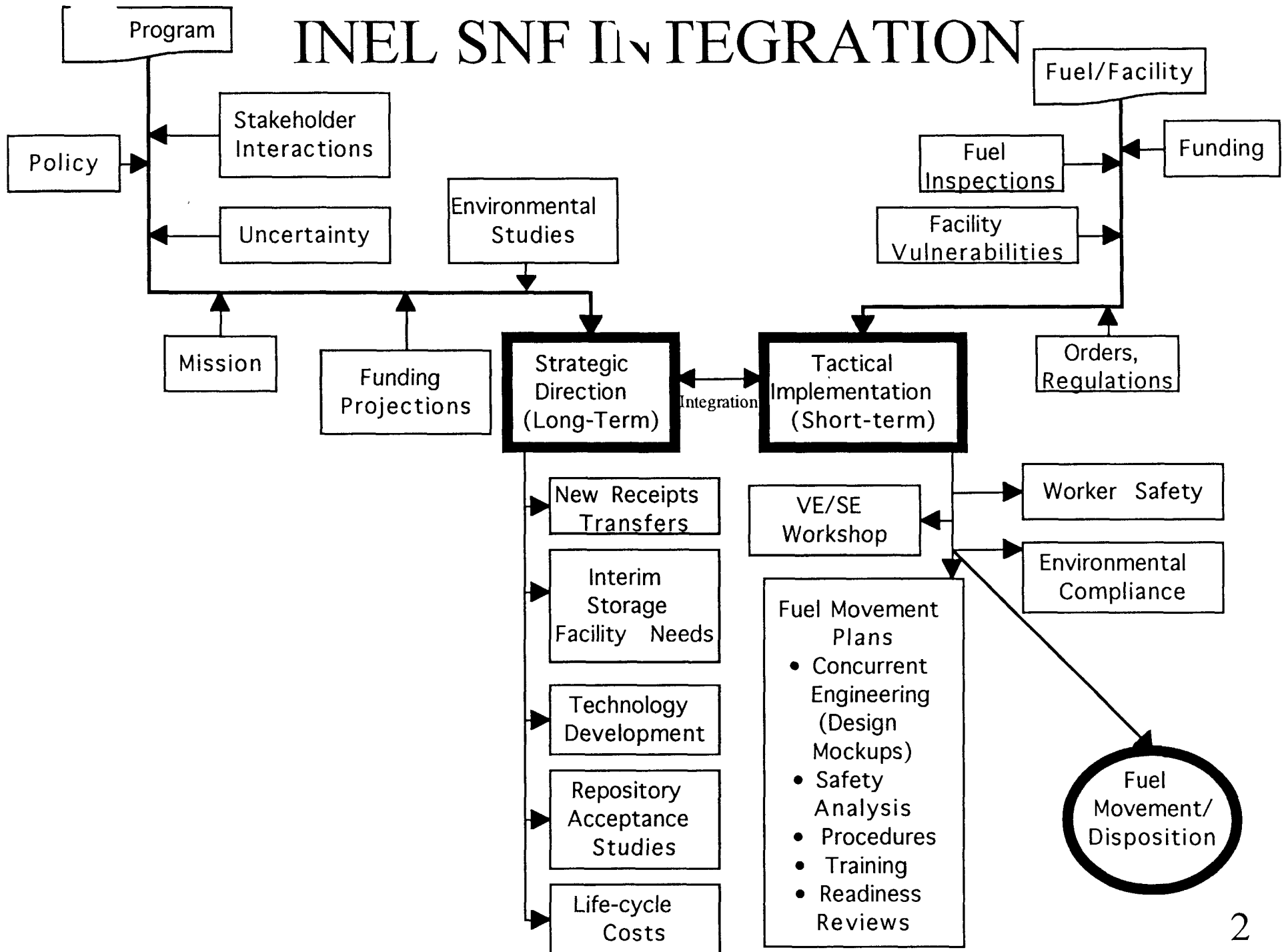
Gary E. McDannel



# INEL STRATEGY/LOGIC



# INEL SNF INTEGRATION



# OBJECTIVES

- Ensure safe conduct of operations
- Achieve cost-effectiveness in short-term and life-cycle
- Use sound, systematic decision making
- Ensure compliance with court orders, regulations and negotiated (graded-approach) DOE Orders
- Consider stakeholder concerns
- Prepare for Interim Storage and Final Disposition (consistent and completed only one time)

# CONSTRAINTS

- EIS ROD June, 1995
- Idaho Court Order
  - Remove all SNF from CPP-603 Dec, 2000
- Vulnerability Action Plan Commitments
- Termination of Reprocessing for Uranium Recovery at INEL in April, 1992
- INEL SNF must meet Repository Acceptance Criteria
- Repository License Application in 2001
- Repository Opening in 2010 (INEL Fuel Road-Ready)

# EVALUATION CRITERIA

- Risk (ES&H)
- Cost
  - Short-term (5yrs)
  - Flattened Profile
  - Life Cycle
- Effectiveness (Achieve Final Disposition)
- Stakeholder Acceptance
- Program Risk (Robust)
- Mission
- Technology
- Safeguards & Security

# SNF ALTERNATIVES

- Use of Existing Facilities
  - Upgrades, Expansions, etc.
- Use of New Facilities
- Wet vs. Dry Storage
- Modular vs. Stand-alone Facility
- Transportable vs. Stationery
- Conditioning for Disposal
  - Direct
  - Process

# ALTERNATIVES ANALYSIS

## INEL SNF Overall - Systems Solutions

### Critical Decision Points:

- EIS ROD 6/1/95
- Ability to Meet Disposal Criteria & Pedigree
- MPC Availability

### Issues:

- Existing Dry Storage Capacity
- Existing Facility Vulnerabilities
- MPC/Repository EIS
- Multiple Fuel Transfers

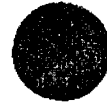


# LEGEND

Meets or Exceeds Criteria



Meets Criteria



Partially Meets Criteria



Does Not Meet Criteria



# ALTERNATIVES COMPARISON

(Overall)

Alternatives:	Cost		Life Cycle	Risk (ES&H)	Effectiveness	Stakeholder Acceptance	Program Risk	Overall
	Short Term	Level Funding <sup>1</sup>						
Continue Storage in Existing Facilities	●	●						
Consolidate to Existing Dry Storage	●	●	●	●	●	●		●
Consolidate to New Dry Storage Facilities	●			●	●		●	●
Consolidate to New & Transportable Dry Storage		●	●	●	●	●	●	●

<sup>1</sup>Privatization Could Level Funding for New Facilities

Note: Some hybrid combination may be optimum where SNF that likely will require treatment is stored in a dry storage facility with the other fuel put in new, transportable dry storage.

\* Preferred Alternative (Assuming Repository Accepts DOE SNF)

# PROS & CONS OF INEL PATH FORWARD

## Pros:

- Lower Life Cycle Cost
- Accomplish Interim Storage and Preparation for Final Disposition (e.g., MPCs)
- Stronger Stakeholder Support - "Road-Ready"
- Consistent with Commercial and Navy Direction
- Level Funding with Modular Concept or Privatized Funding
- Doesn't Preclude Future Alternatives

## Cons:

- Potentially Higher Interim Storage Costs (e.g., MPCs)
- Uncertainty with Repository - HEU, SNF Qualification
- Delays INEL SNF Consolidation

# FUTURE ACTIONS

(Overall)

- Negotiate Time Frame for Continued use of Existing Facilities Until New Storage On-line
- Evaluate Existing Dry Capacity and Upgrade Costs Against New Facility Cost
- Determine Which Fuels can be Direct Disposed
- Ensure DOE Fuels Considered in Future Repository EISs
- Identify Impediments to Privatization
- Integrate INEL SNF Path Forward with Critical Decision Points
- Perform Sensitivity Analysis of Evaluation Criteria

# AFFECT OF SYSTEMS SOLUTION ON FUEL/FACILITY SPECIFIC ALTERNATIVES

- Increased Focus on Final Disposition
  - Achieving Concurrent Interim Storage & Staging for Final Disposition (e.g., MPC)
  - Processing of Fuels Unlikely to be direct Disposed (e.g., Sodium-bonded)
  - Integration with Other Sites (e.g., Aluminum Fuel to SRS)

# ULTIMATE DISPOSITION CHALLENGES

Issues	Technical	Regulatory	Programmatic
Primary	<ul style="list-style-type: none"> <li>•Canisterization</li> <li>•Criticality Control</li> </ul>	<ul style="list-style-type: none"> <li>•RCRA Determination</li> <li>•Safeguards and Accounting</li> </ul>	<ul style="list-style-type: none"> <li>•Repository Schedule Impact and Consequences</li> <li>•Interagency Agreement/Fees</li> </ul>
Secondary	<ul style="list-style-type: none"> <li>•Material Incompatibilities</li> <li>•Waste Characteristics for Performance Assessment</li> <li>•Waste Form Constraints</li> <li>•Physical Integrity</li> <li>•Physical Characteristics and Quantity</li> <li>•Standardization</li> <li>•Radiation Shielding</li> <li>•Corrosion Product Control</li> <li>•Decay Heat Removal</li> </ul>	<ul style="list-style-type: none"> <li>•NEPA Coordination</li> </ul>	<ul style="list-style-type: none"> <li>•MTHM Equivalence</li> <li>•Management of Classified Information</li> <li>•Quality Assurance</li> <li>•Transportation Design and Operations (including Cask Subsystem Certification)</li> <li>•Future Materials for Repository Disposal</li> </ul>

# ALLEVIATING DISPOSITION CHALLENGES

Canisterization - MPC concept consistent with Navy and commercial fuels. Doesn't preclude subsequent conditioning options.

Criticality Control - PA analyzing the performance of DOE fuels in a Yucca-like repository and MPC.

RCRA - Characterization studies underway, major issue appears to be with Na bonded fuel.

Safeguards & Accounting - HEU issue will be solved consistent with Navy fuel.

Repository Schedule - Finalize WAC. Characterize and package once prior to disposal.

Interagency Agreements - EM/RW Steering Committee working to establish fees and criteria for DOE fuels.

# CONCLUSIONS

- INEL SNF Path Forward has evolved and is Based on a Systems Approach to Achieve Final Disposition
- INEL SNF Path Forward Must Continue Forward While Additional Alternatives are Quantified
- INEL SNF Path Forward will Allow Future Perturbations
- INEL SNF Path Forward can overcome challenges to Achieve Final Disposition