

U.S. DEPARTMENT OF ENERGY  
OFFICE OF CIVILIAN RADIOACTIVE WASTE MANAGEMENT

**NUCLEAR WASTE TECHNICAL REVIEW BOARD  
FULL BOARD MEETING**

**SUBJECT: WASTE PACKAGE PHYSICAL  
CHARACTERISTICS**

**PRESENTER: HUGH A. BENTON**

**PRESENTER'S TITLE  
AND ORGANIZATION: MANAGER, WASTE PACKAGE DEVELOPMENT  
MANAGEMENT AND OPERATING CONTRACTOR  
LAS VEGAS, NEVADA**

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**ARLINGTON, VA  
OCTOBER 9-10, 1996**

# Outline

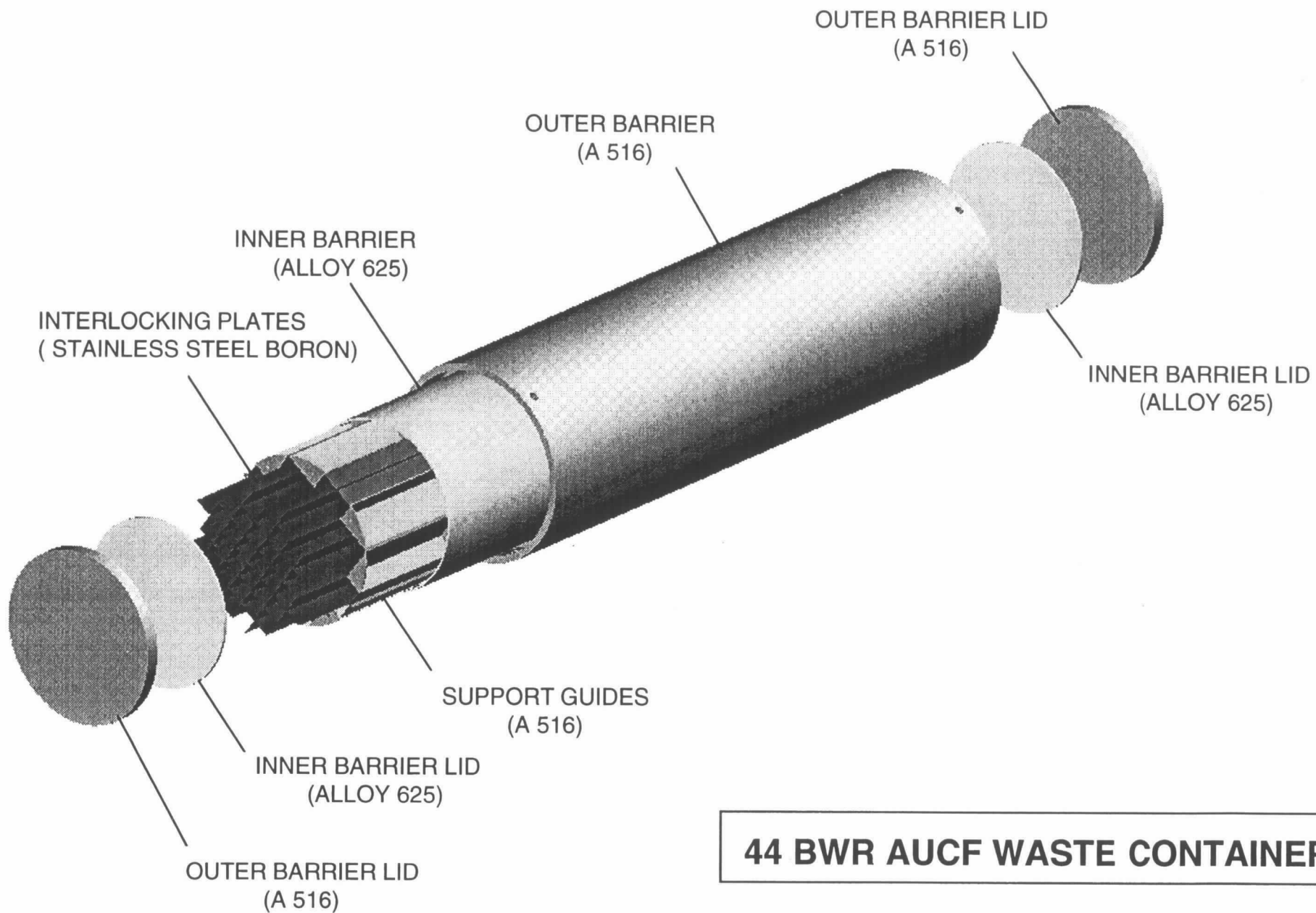
- **Types of waste for disposal**
- **Disposal container dimensions**
- **Disposal container loaded weights**
- **Shielding considerations**
- **Changes from advanced conceptual design**
- **Future considerations**

# Types of Waste for Disposal

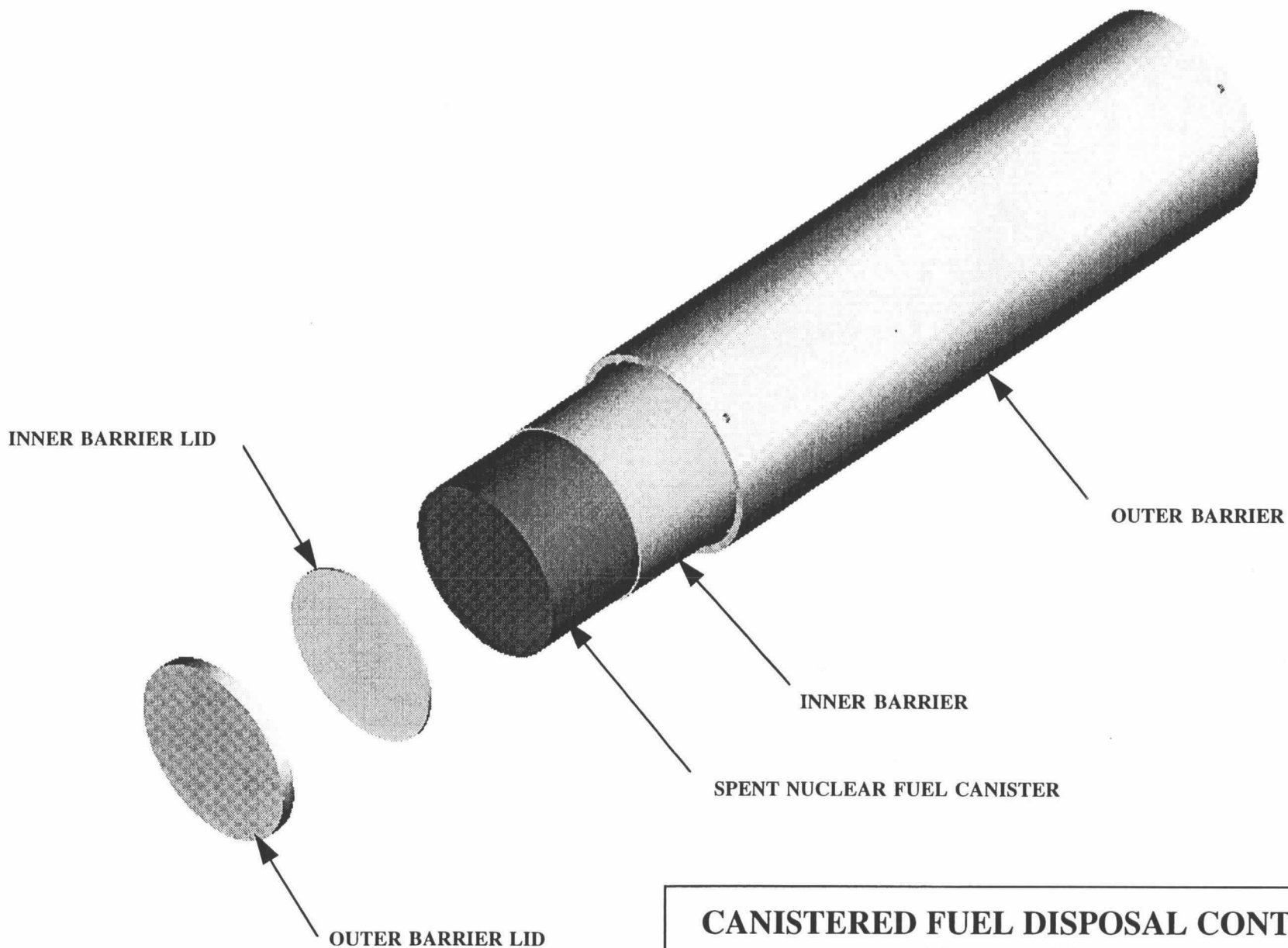
- **Commercial spent fuel in bare assemblies**
- **Canisters of commercial spent fuel**
- **Canisters of vitrified Defense High-Level Waste (DHLW)**
- **Navy spent fuel**
- **Other DOE-owned spent fuel in canisters**



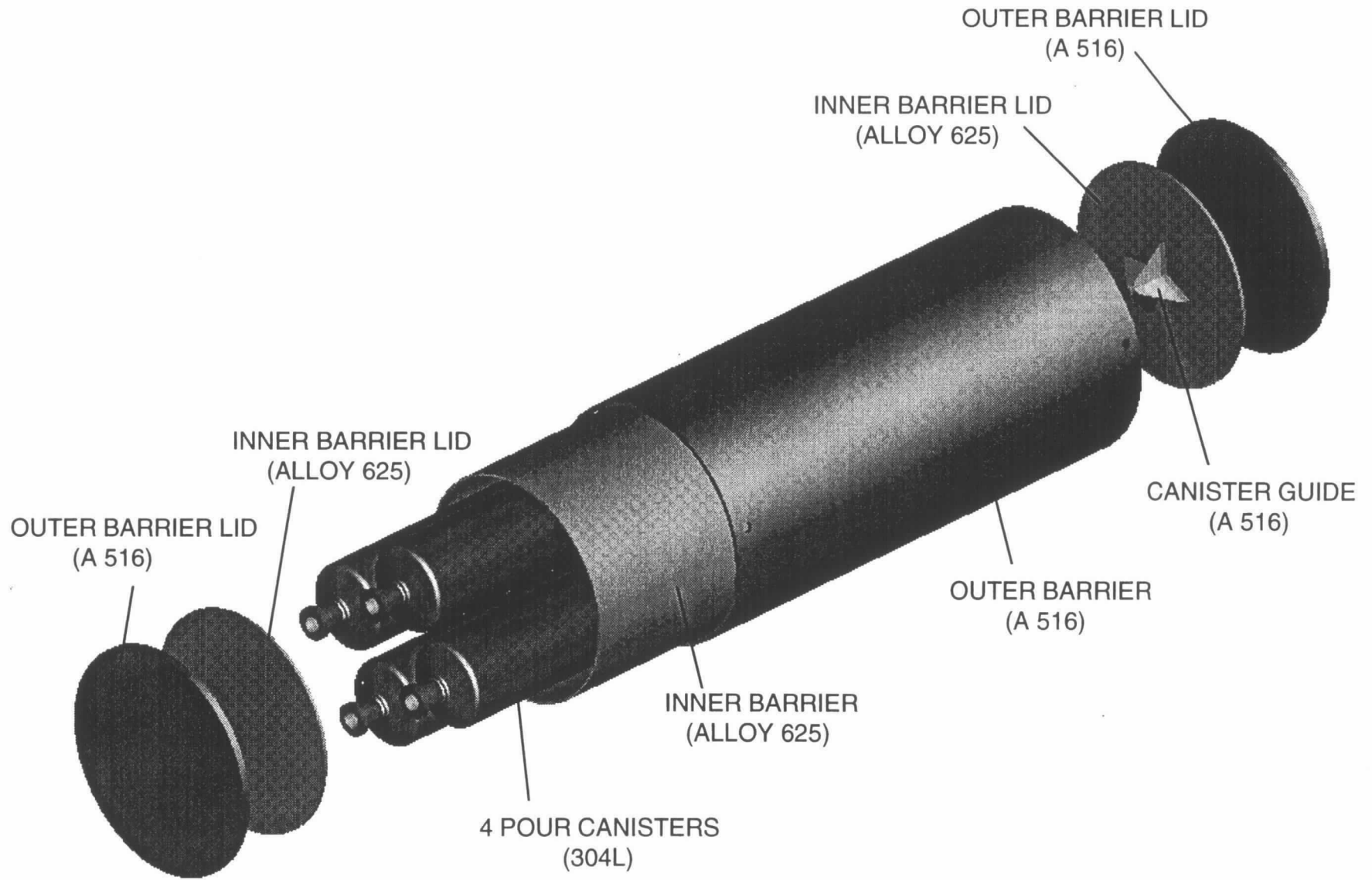
**21 PWR Waste Container**



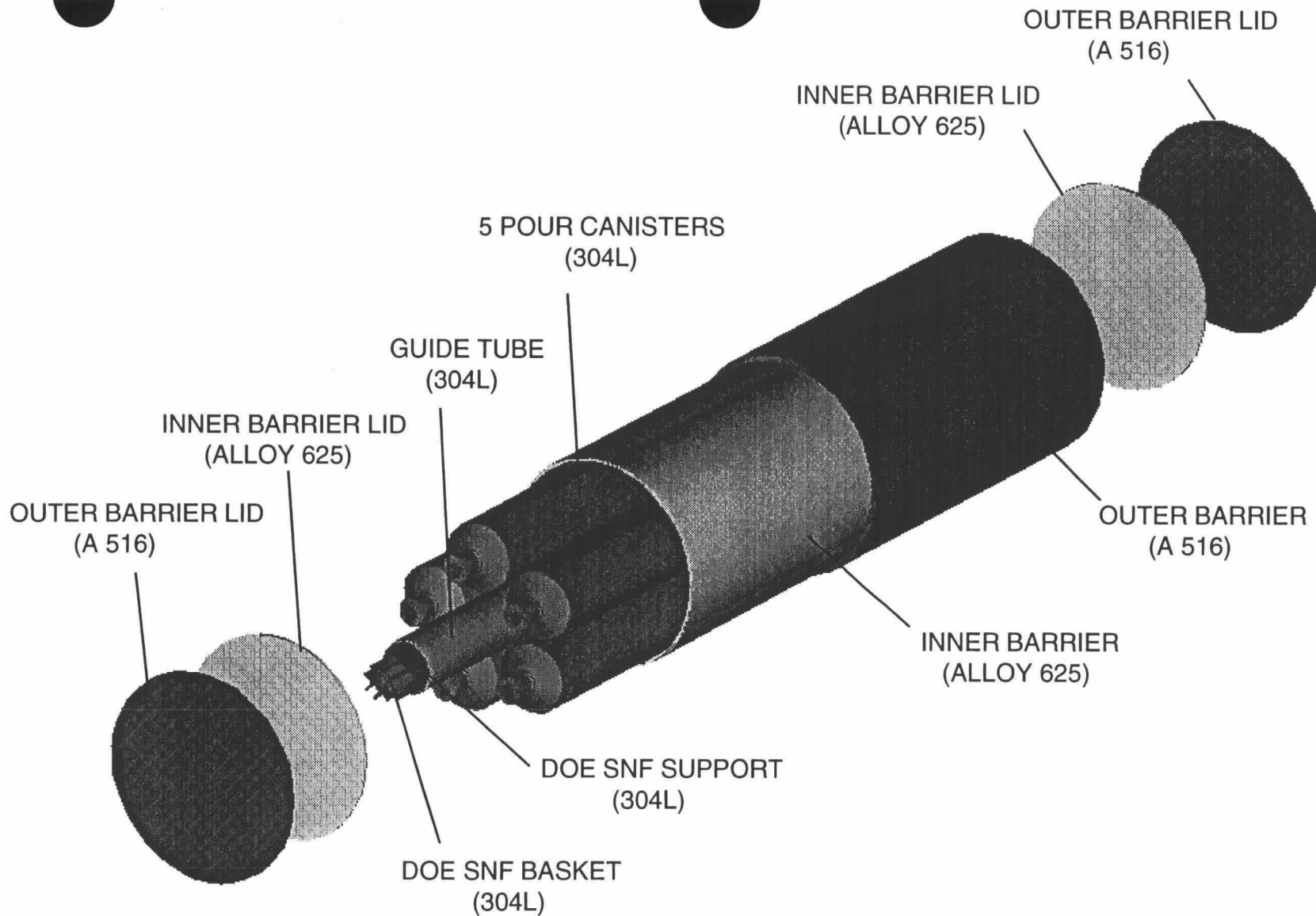
**44 BWR AUCF WASTE CONTAINER**



**CANISTERED FUEL DISPOSAL CONTAINER  
21-PWR / 40-BWR**



**DHLW WASTE CONTAINER**



**PROPOSED DEFENSE HIGH LEVEL WASTE/  
DOE SNF WASTE CONTAINER**



# Loaded Disposal Container Dimensions (meters)

	<u>Diameter</u>	<u>Length</u>
• Commercial spent fuel 21PWR uncanistered	1.7	5.3
• Commercial spent fuel 44 BWR uncanistered	1.6	5.3
• Canistered 21 PWR commercial spent fuel	1.9	5.7
• Containers with 4 DHLW canisters	1.8	3.8
• Containers with 5 DHLW and 1 DOE spent fuel canister (Proposed)	2.0	3.8

# Loaded Disposal Container Weights (tonnes)

- **Commercial spent fuel 21PWR uncanistered 50.3**
- **Commercial spent fuel 44 BWR uncanistered 46.5**
- **Canistered 21 PWR commercial spent fuel 62.5**
- **Containers with 4 DHLW canisters 30.3**
- **Containers with 5 DHLW and 1 DOE spent fuel canister (Proposed) 35.5**

# Changes from Advanced Conceptual Design

- **Heated outer shell inserted over inner shell (selected for reference design)**
- **Inner barrier material from alloy 825 to 625**
  - **More corrosion-resistant in severe environments**
- **Basket support and tubes from stainless steel to carbon steel**
  - **Less cost plus better strength and thermal conductivity**
- **Outer barrier for DHLW containers from copper nickel to carbon steel**
  - **Reduced cost and negligible impact on performance**
- **DOE-owned spent fuel containers being evaluated**

# Radiation Dose in Emplacement Drifts (Rem/Hour)

	<u>Surface of Waste Package</u>	<u>At 2 Meters From Surface</u>
<b>Spent Nuclear Fuel Waste Packages</b>	<b>30</b>	<b>5</b>
<b>Defense High-Level Waste Packages</b>	<b>65</b>	<b>20</b>

# Shielding Individual Waste Packages

- **Should shielding be provided on individual waste packages instead of on transporter?**
  - **Advantage of shielding on packages**
    - » **Permits limited personnel access to emplacement drifts after cooling**
  - **Disadvantages of shielding on packages**
    - » **Decreases thermal conductivity, increases fuel temperature, reduces cladding performance**
    - » **Increased size will require larger drifts**
    - » **Increased weight makes waste package handling more difficult**
    - » **Has no function after closure**
    - » **Increases waste package cost**

# Fully Shielded Waste Package Concepts

Shielding Type	Diameter Increase in (meters)	Weight Increase (Tonnes)	Cost Increase Per Container (\$ Thousands)	Total cost Increase in (\$Billions)
Concrete with stainless steel Sheathing	.4	68	100	1.6
Carbon steel 18" thick	.9	111	900	14.7

# Future Considerations

- **Increase from 21 PWR/44 BWR to 24 PWR/52BWR**
- **Add thermal shunts in baskets**
- **Reduce or eliminate baskets for some DOE-owned spent fuel**
- **Reduce stainless steel boron plates in BWR containers**
- **Consider an additional outer barrier for high humidity**