



FESSP

Fission Energy and Systems Safety Program

Lawrence Livermore National Laboratory

Predicting Cask Performance in Accidents (Modal Study)

**Panel on the Waste Management System
Nuclear Waste Technical Review Board**



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Fission Energy and Systems Safety Program
November 19, 1997**



Presentation Outline



- **Summary of Modal Study**
 - **Objective**
 - **Description**
 - **Results / Conclusions**

- **Post Modal Study Calculations**

- **Improved Structural and Thermal Code Capabilities**

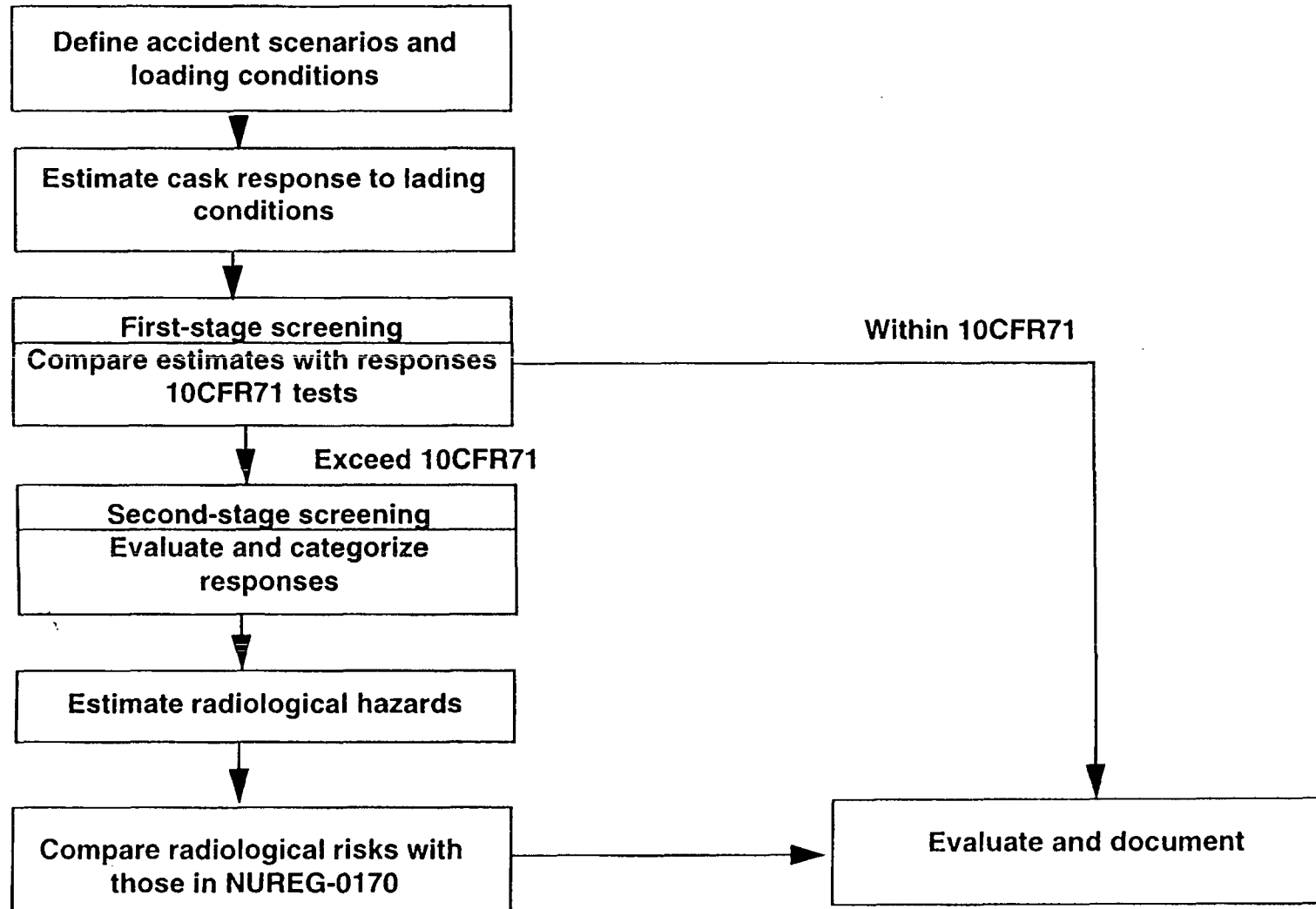


Modal Study Objective



“The objective of this study, the Shipping Container Response to Severe Highway and Railway Accident Conditions, is to estimate the adequacy of radiological protection offered the public by the current NRC regulations when highway or railway accidents occur involving spent fuel shipments. The estimates are performed using data from real accident histories of similar types of vehicles and using models of cask designs that have a likelihood of meeting requirements for spent fuel shipments.”

Two-stage screening process used in evaluating the regulations



Accident Loads and Loading Parameters

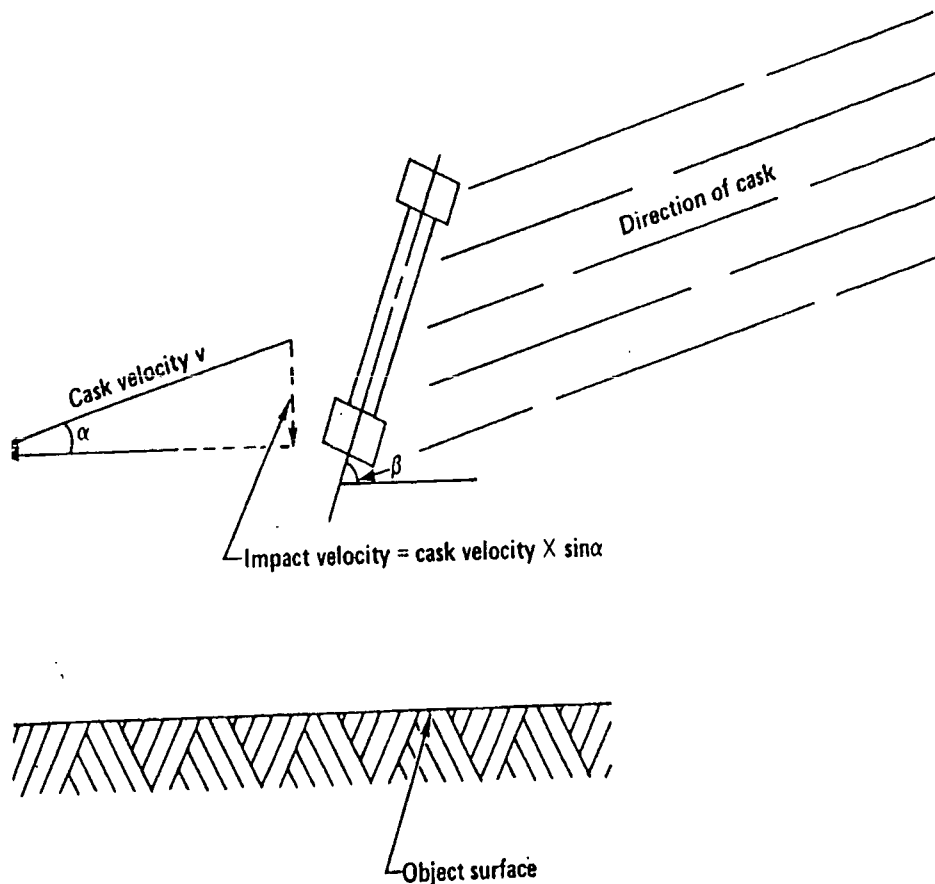


Loading Parameter	Accident Loads					
	Mechanical Load Type			Thermal Load Type		
	Impact	Punch	Crush	Fire	Torch	Decay Heat ^{a/}
Object Hardness	X	X	X			
Impact Velocity	X	X				
Cask Orientation	X	X	X			
Object Weight	X	X	X			
Object Impact Area		X				
Flame Temperature				X	X	
Fire Duration				X	X	
Fire Location				X	X	
Flame Emissivity				X	X	
Convection Coefficient				X	X	
Surrounding Material						X

a/ Decay heat from spent fuel cargo

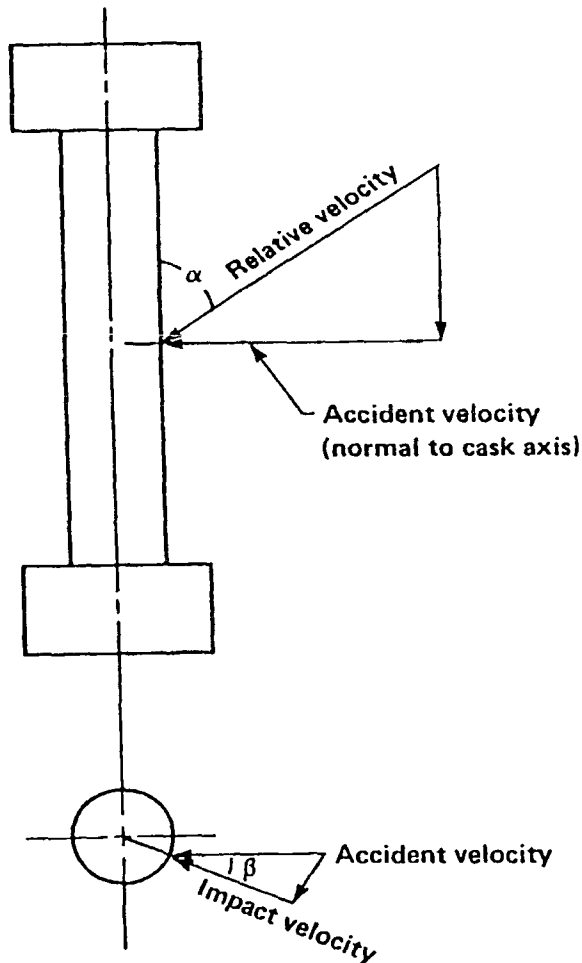


Three impact loading parameters considered response analysis for impacts on surface



- Object surface hardness
- Impact velocity: Cask velocity component perpendicular to the surface
- Cask orientation is defined by angle β the angle between the cask longitudinal axis and the object's surface

Three impact loading parameters considered in the response analysis for impacts with objects such as train sills



- Object surface hardness
- Impact velocity: Relative velocity component perpendicular to cask surface
- Cask orientation angle, β : the angle between the accident velocity and impact velocity

Truck Collision Accident Scenarios - 6.4×10^{-6} per mile



		Probability percent**	Accident index
		3.4002	1
		0.0521	
		Motorcycle	0.8093
		0.0124	2
		Automobile	43.1517
		0.6612	3
		Truck, bus	13.3201
		0.2041	4
		Train	0.7701
		0.0118	5*
		Other	3.8113
		0.0584	6
		Water	0.1039
		0.20339	7*
		Bridge railing	0.3986
		0.0577	8*
		Railbed/roadbed	0.77965
		Clay, silt	0.0079
		0.015486	9*
		Hard soil/soft rock	0.0006
		0.001262	10*
		Hard rock	0.0001
		0.000199	11*
		Small	0.0299
		0.8289	12*
		Colmn	0.9688
		0.0042	13*
		Large	0.0062
		0.1711	14*
		Abutment	0.0011
		0.0382	15
		Concr. obj, bottom str.	0.0850
		0.0096	16
		Wall barrier, wall, post bottom str.	4.0079
		0.4525	17
		Signs, cushions	0.5111
		0.0577	18
		Curb, culvert	3.7050
		0.4183	

*Potentially significant accident scenarios

**Conditional probability which assumes an accident occurs

Truck Non-Collision Accident Scenarios - 6.4×10^{-6} per mile



Probability percent** Accident index

Scenario	Probability percent**	Accident index
Clay, silt	2.3063	19*
0.91370		
Into slope	0.1881	20*
0.2789		
Hard soil/soft rock	0.07454	
Hard rock	0.0297	21*
0.01176		
Clay, silt	1.3192	22*
0.5654		
Over embankment	0.1076	23*
0.2578		
Hard soil/soft rock	0.0461	
Hard rock	0.0170	24*
0.007277		
Drain ditch	0.8894	25
0.381223		
Trees	0.9412	26
0.1040		
Other	3.2517	27
0.3593		
Overturn	8.3493	28
0.6046		
Impact roadbed	5.4603	29
0.5336		
Jackknife	0.3954	
Other-involving mech. loading	2.0497	30
0.0792		
Fire only	0.9705	31
0.0375		
Off road	0.3497	
Non-collision	0.2588	

*Potentially significant accident scenarios
 **Conditional probability which assumes as accident occurs

Train Accident Scenarios - 1.19×10^{-6} per mile



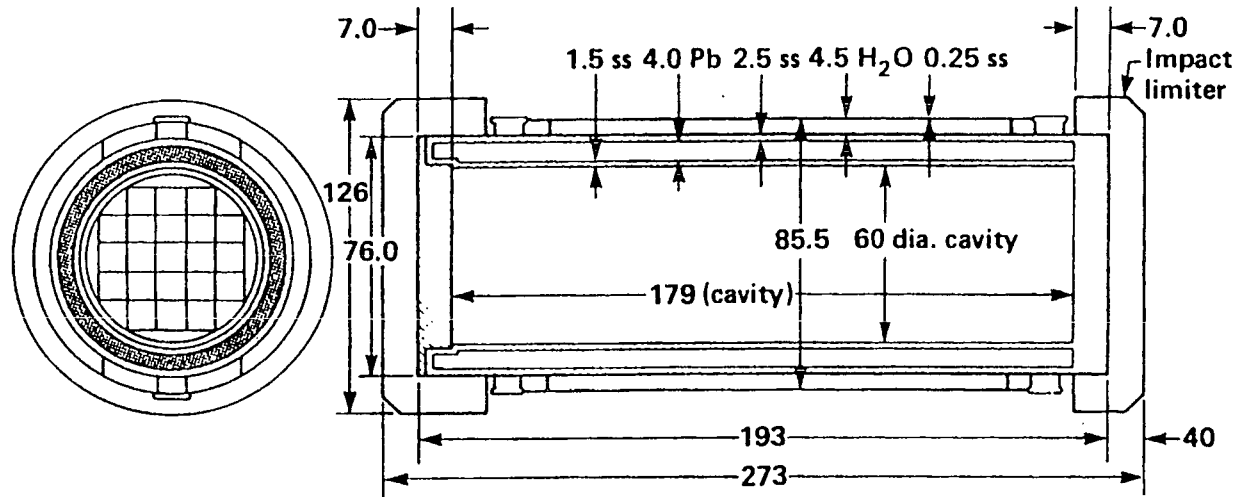
		Probability percent**	Accident index
Rail-highway grade crossing		3.0400	1
0.0304			
Remain on track		8.5878	2
Water		0.1615	3*
0.20339			
Clay, silt		0.0122	4*
0.015486			
Over bridge		0.0010	5*
Hard soil/soft rock		0.0010	5*
0.0097			
Hard rock		0.0002	6*
0.007277			
Railbed, roadbed		0.6192	7*
0.77965			
Drain ditch		0.3433	8
0.3812			
Over embankment		0.5092	9*
0.0110			
Hard soil/soft rock		0.0415	10*
0.5654			
Hard rock		0.0066	11*
0.007277			
Clay, silt		1.4437	12*
0.91370			
Hard soil/soft rock		0.1178	13*
0.0193			
Hard rock		0.0186	14*
0.07454			
0.01176			
Small		0.0465	15*
0.8289			
Column		0.0096	16*
0.0034			
Large		0.1711	16*
0.0017			
Into structure		0.0017	17*
Abutment		0.0017	17*
0.2016			
Other		16.4477	18
0.9965			
Locomotive		3.2517	19
0.2305			
Car		10.0148	20
0.2272			
Coupler		0.7099	21*
0.0596			
Roadbed		15.9981	22
0.3334			
Non-coll		31.9865	23
0.7728			
Earth		31.9865	23
0.6666			
Other		6.500	24
0.0650			

*Potentially significant accident scenarios

**Conditional probability which assumes an accident occurs



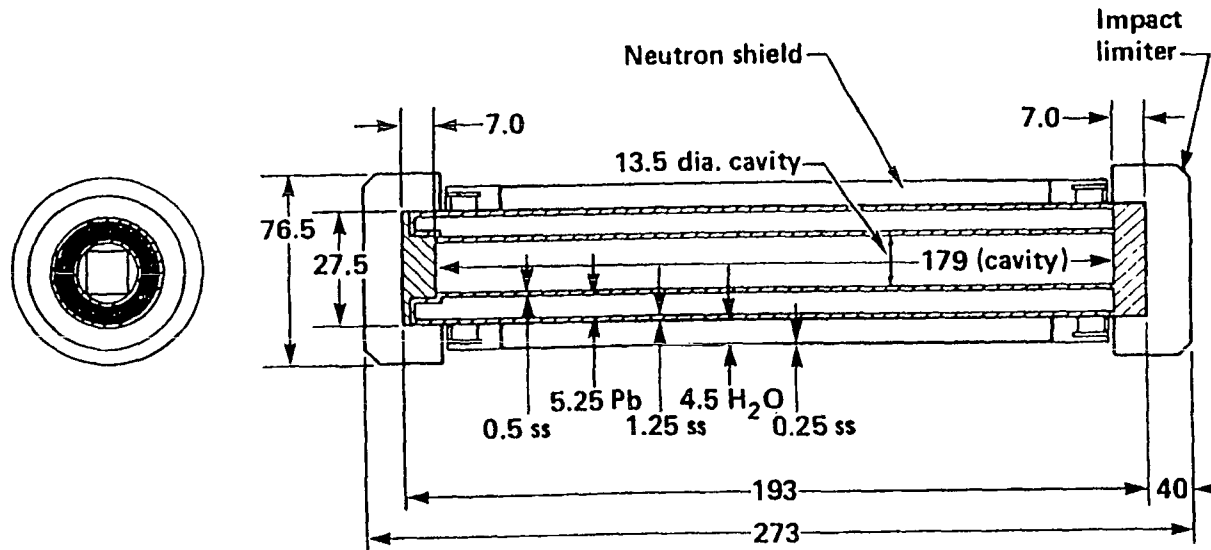
Representative rail cask design used for dynamic structural and thermal response studies



All dimensions in inches

<u>Item</u>	<u>Weight, lbs</u>
Body	122,500
Limiter	22,500
Contents	<u>52,000</u>
	197,000

Representative truck cask design used for dynamic structural and thermal response studies

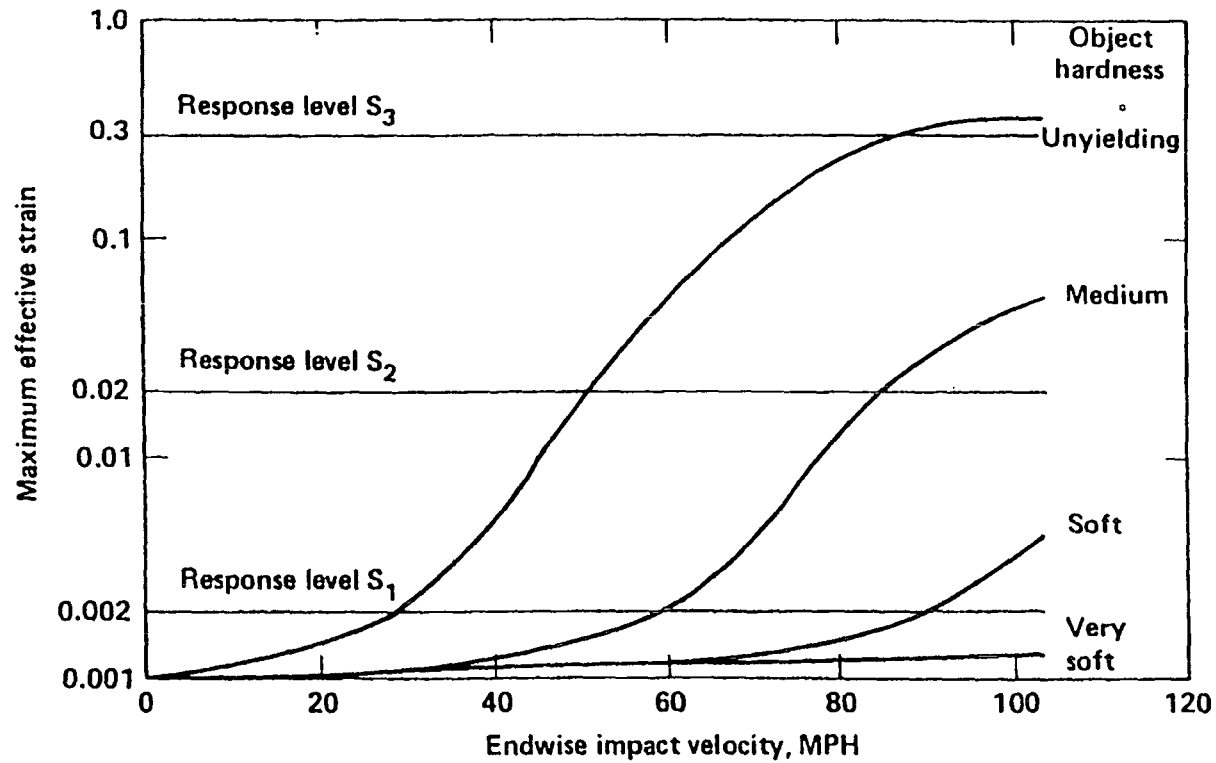


All dimensions in inches

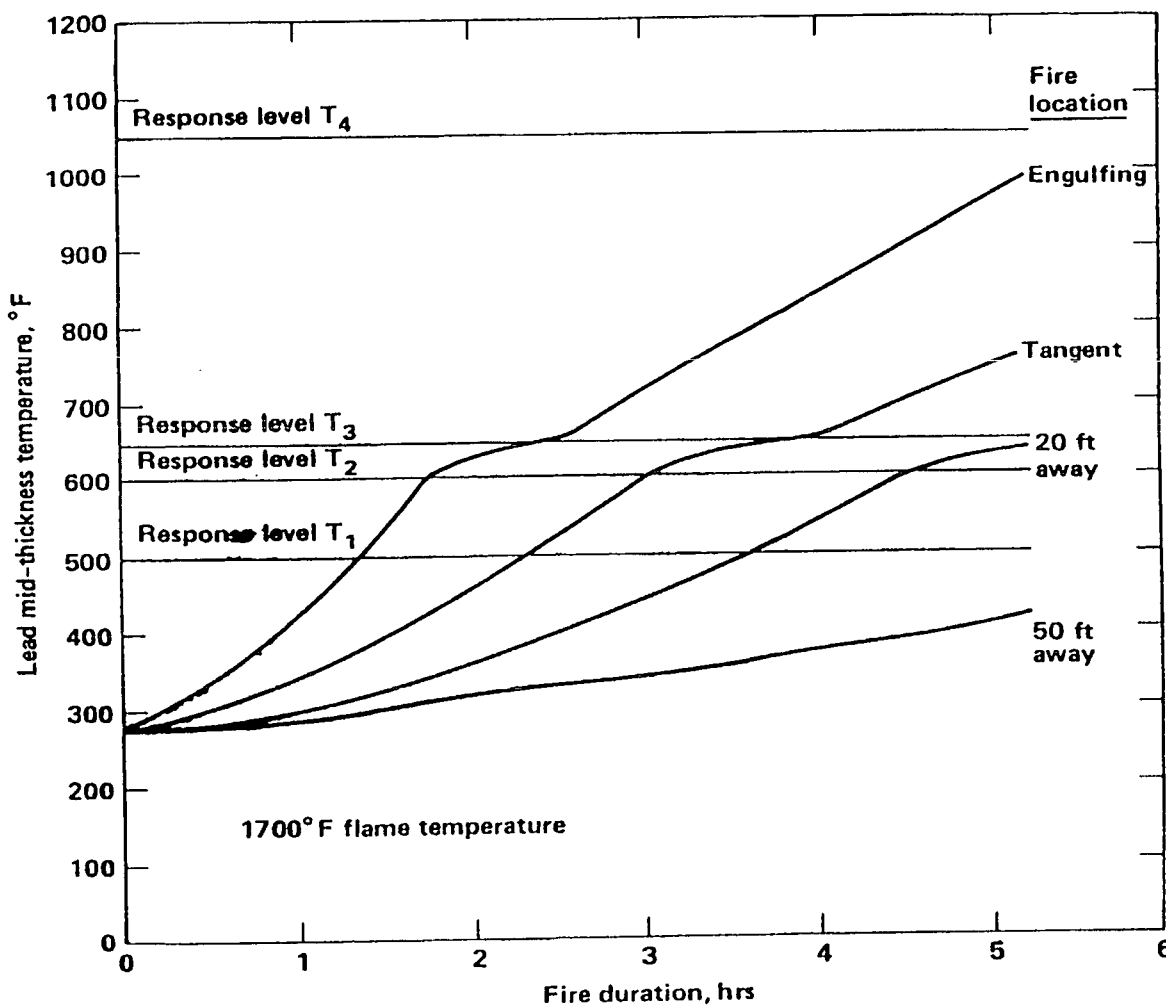
<u>Item</u>	<u>Weight, lbs</u>
Body	32,000
Limiter	4,500
Contents	<u>2,500</u>
	39,000



Schematic representation of cask structural response for various surface hardness and impact velocities



Schematic representation of cask response for various fire locations and fire durations



Matrix of cask response regions for combined mechanical thermal loads



Structural response (maximum strain on inner shell, %)

S_3 (30)	R (4,1)	R (4,2)	R (4,3)	R (4,4)	R (4,5)
S_2 (2)	R (3,1)	R (3,2)	R (3,3)	R (3,4)	R (3,5)
S_1 (0.2)	R (2,1)	R (2,2)	R (2,3)	R (2,4)	R (2,5)
	R (1,1)	R (1,2)	R (1,3)	R (1,4)	R (1,5)
	T_1 (500)	T_2 (600)	T_3 (650)	T_4 (1050)	

Thermal response (lead mid-thickness temperature, °F)



Estimated Damage to the Cask



- **Structural Damage**
 - impacts evaluated for all significant accident scenarios
 - presented in terms of strain or inner wall versus impact velocity
 - “g” loads also calculated for evaluations
 - probability of occurrence estimated for exceeding strain levels
- **Thermal Damage**
 - all fire scenarios evaluated in terms of equivalent engulfing fires
 - presented in terms of lead mid-thickness temperature versus engulfing fire durations
 - Thermal loads calculated for evaluations
 - probability of occurrence estimated
- **Combined Damage**
 - regions defined for combined structural and thermal damage
 - joint probability of occurrence estimated

Fraction of truck accidents that could result in responses within each response region, assuming an accident occurs



Structural response (maximum strain on inner shell, %)

S_3 (30)	1.532E-7	3.926E-14	1.495E-14	7.681E-16	<E-16
S_2 (2)	1.7984E-3	1.574E-7	2.034E-7	1.076E-7	4.873E-8
S_1 (0.2)	3.8192E-3	2.330E-7	3.008E-7	1.592E-7	7.201E-8
	0.994316	1.687E-5	2.362E-5	1.525E-5	9.570E-6
		T_1 (500)	T_2 (600)	T_3 (650)	T_4 (1050)

Thermal response (lead mid-thickness temperature, °F)

Note: $E + x = 10^x$



Source Term and Release Estimates

- **Radioactive material release**
 - failure of fuel rods related to “g” level and temperature
 - release from fuel rods into cask cavity estimated from ORNL test data
 - fuel rod “g” level and temperature related to inner wall strain and lead mid-thickness temperature
 - Release from cask cavity related cask damage in terms of inner-wall strain (distortion) and lead mid-thickness temperature (seal temperature)
- **Radiation levels**
 - Estimated to lead slump due to impact and related to inner wall strain
 - Estimated to lead melting due to fire and related to lead mid-thickness temperature
 - Resultant radiation level expressed in terms of equivalent release to compare with NUREG-0170
- **Criticality - physically unreasonable**

Probability-hazard estimates in curies for the 20 truck cask response regions



Structural response (maximum strain on inner shell, %)

S_3 (30)	(G)2.98E-4	7.65E-11	2.91E-11	1.49E-12	-0
	(V)2.16E-5	5.54E-12	2.11E-12	1.08E-13	-0
	(P)1.11E-8	2.83E-15	1.08E-15	5.54E-17	-0
	(E)1.29E-5	3.31E-12	1.26E-12	6.46E-14	-0
S_2 (2)	(G)1.83E+0	1.61E-4	2.07E-4	1.10E-4	9.50E-4
	(V)2.54E-2	2.22E-6	2.87E-6	1.52E-6	6.87E-6
	(P)1.30E-5	1.14E-9	1.47E-9	7.78E-10	3.52E-9
	(E)1.51E-2	1.32E-6	1.71E-6	9.07E-7	4.10E-6
S_1 (0.2)	(G)3.90E-1	2.38E-5	3.06E-5	1.90E-4	1.40E-4
	(V)5.36E-3	3.29E-7	4.24E-7	2.24E-6	1.02E-5
	(P)2.76E-6	1.68E-10	2.17E-10	1.15E-9	5.20E-9
	(E)1.37E-3	8.39E-8	1.14E-7	6.05E-8	6.60E-6
	(G)-0	5.15E-4	7.20E-4	1.83E-2	1.87E-2
	(V)-0	7.14E-6	9.99E-6	2.15E-4	1.35E-3
	(P)-0	3.66E-9	5.13E-9	1.10E-7	6.90E-7
	(E)-0	-0	4.72E-7	3.05E-7	8.06E-4
		T_1 (500)	T_2 (600)	T_3 (650)	T_4 (1050)

Thermal response (lead mid-thickness temperature, °F)

(G)=Noble gases, curies
(V)=Vapors, curies
(P)=Particles, curies
(E)=Exposure, curies

Note: E + x = 10^x

Radiological hazards estimated for response regions for a representative truck cask



Structural response (maximum strain on inner shell, %)

S ₃ (30)	(G)1.95E+3	1.95E+3	1.95E+3	1.95E+3	1.95E+3
	(V)1.41E+2	1.41E+2	1.41E+2	1.41E+2	1.41E+2
	(P)7.22E-2	7.22E-2	7.22E-2	7.22E-2	7.22E-2
	(E)8.60E+1	8.60E+1	8.60E+1	8.60E+1	8.60E+1
S ₂ (2)	(G)1.02E+3	1.02E+3	1.02E+3	1.20E+3	1.95E+3
	(V)1.41E+1	1.41E+1	1.41E+1	1.42E+1	1.41E+2
	(P)7.22E-3	7.22E-3	7.22E-3	7.22E-3	7.22E-2
	(E)8.40E+0	8.40E+0	8.60E+0	8.60E+0	8.60E+1
S ₁ (0.2)	(G)1.02E+2	1.02E+2	1.02E+2	1.20E+3	1.95E+3
	(V)1.41E+0	1.41E+0	1.41E+0	1.42E+1	1.41E+2
	(P)7.22E-4	7.22E-4	7.22E-4	7.22E-3	7.22E-2
	(E)3.60E-1	3.60E-1	5.60E-1	5.60E-1	8.60E+1
	(G)-0	3.05E+1	3.05E+1	1.20E+3	1.95E+3
	(V)-0	4.23E-1	4.23E-1	1.42E+1	1.41E+2
	(P)-0	2.17E-4	2.17E-4	7.22E-3	7.22E-2
	(E)-0	~0	2.00E-1	2.00E-1	8.60E+1
		T ₁ (500)	T ₂ (600)	T ₃ (650)	T ₄ (1050)

Thermal response (lead mid-thickness temperature, °F)

(G)=Noble gases, curies
(V)=Vapors, curies
(P)=Particles, curies
(E)=Exposure, curies

Note: E + x = 10^x



Results and Conclusions

- **Estimated risk compared to NUREG-0170 is at least a factor of three less**
- **Human factors and uncertainties were not explicitly evaluated**
- **Assumes that cask meets all regulatory requirements including certification, proper maintenance and proper operation**
- **Study concluded that the 10CFR71 regulations are adequate**



Additional Calculations to support Modal Study

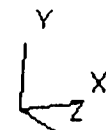
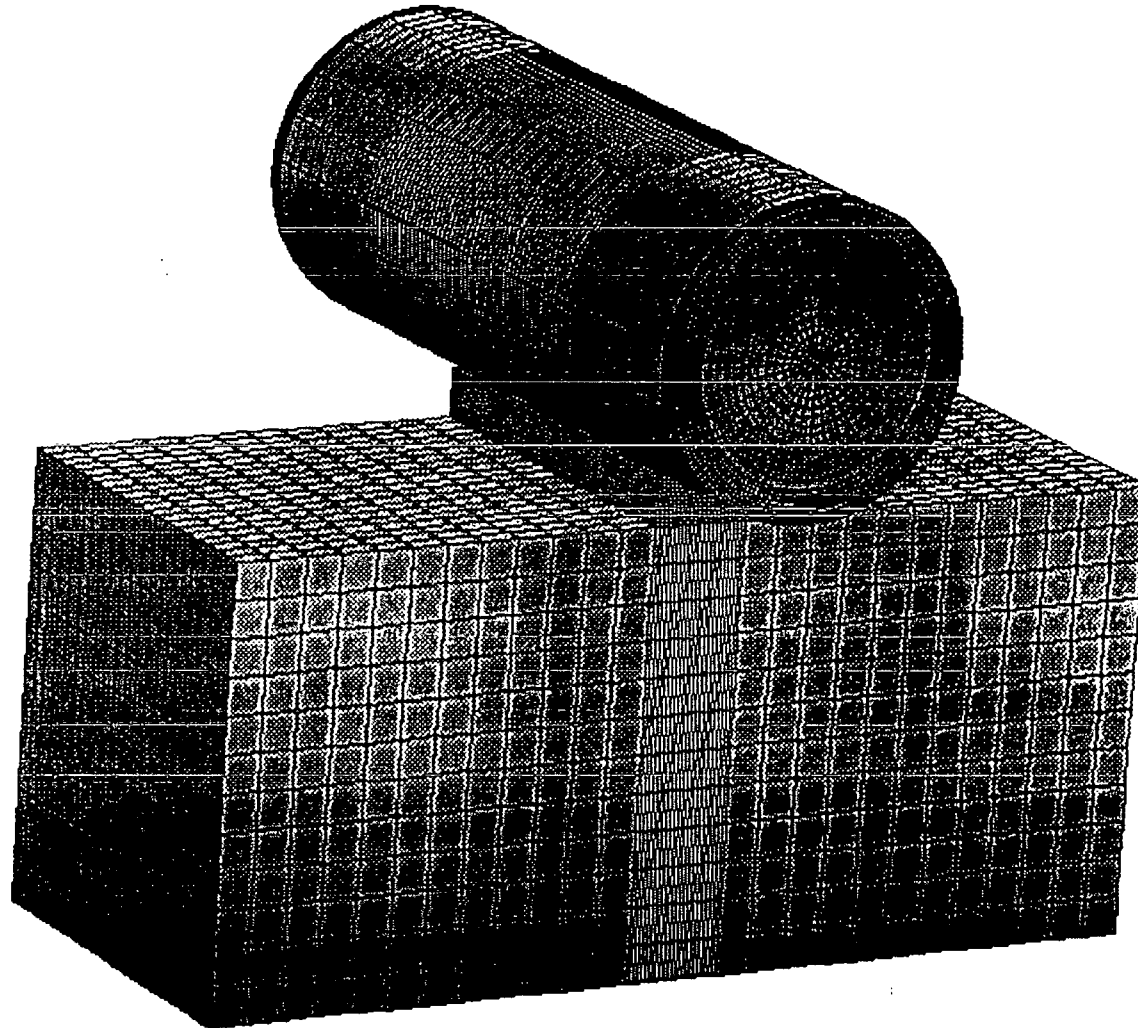


- **Cask Side drop onto uneven surface**
- **Coupler impact on rail cask wall**
- **Closure impact of rail cask on unyielding surface**

max: (no result)
min: (no result)

Materials

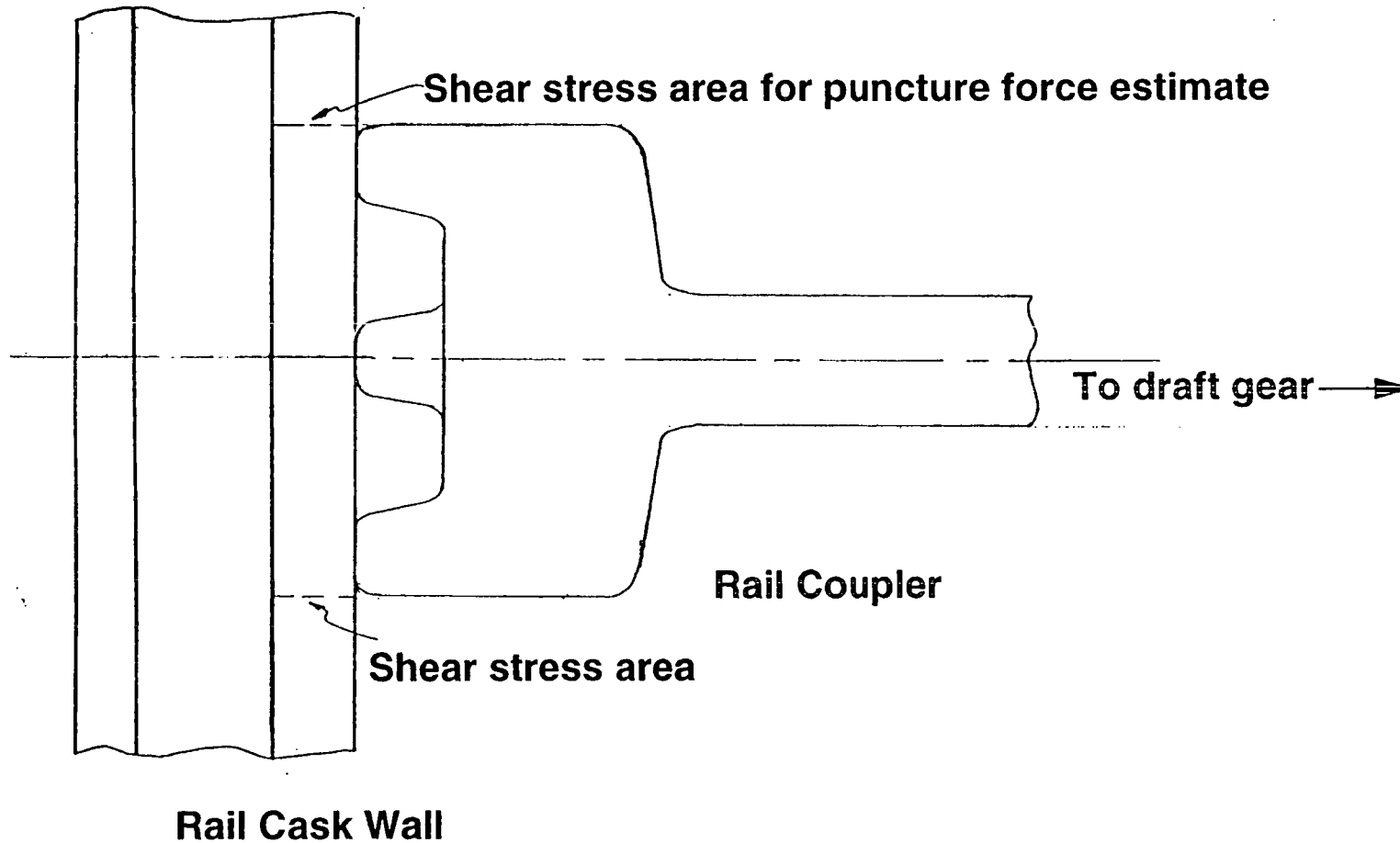
- 1
- 2
- 3
- 4
- 5



rail cask side drop on concret

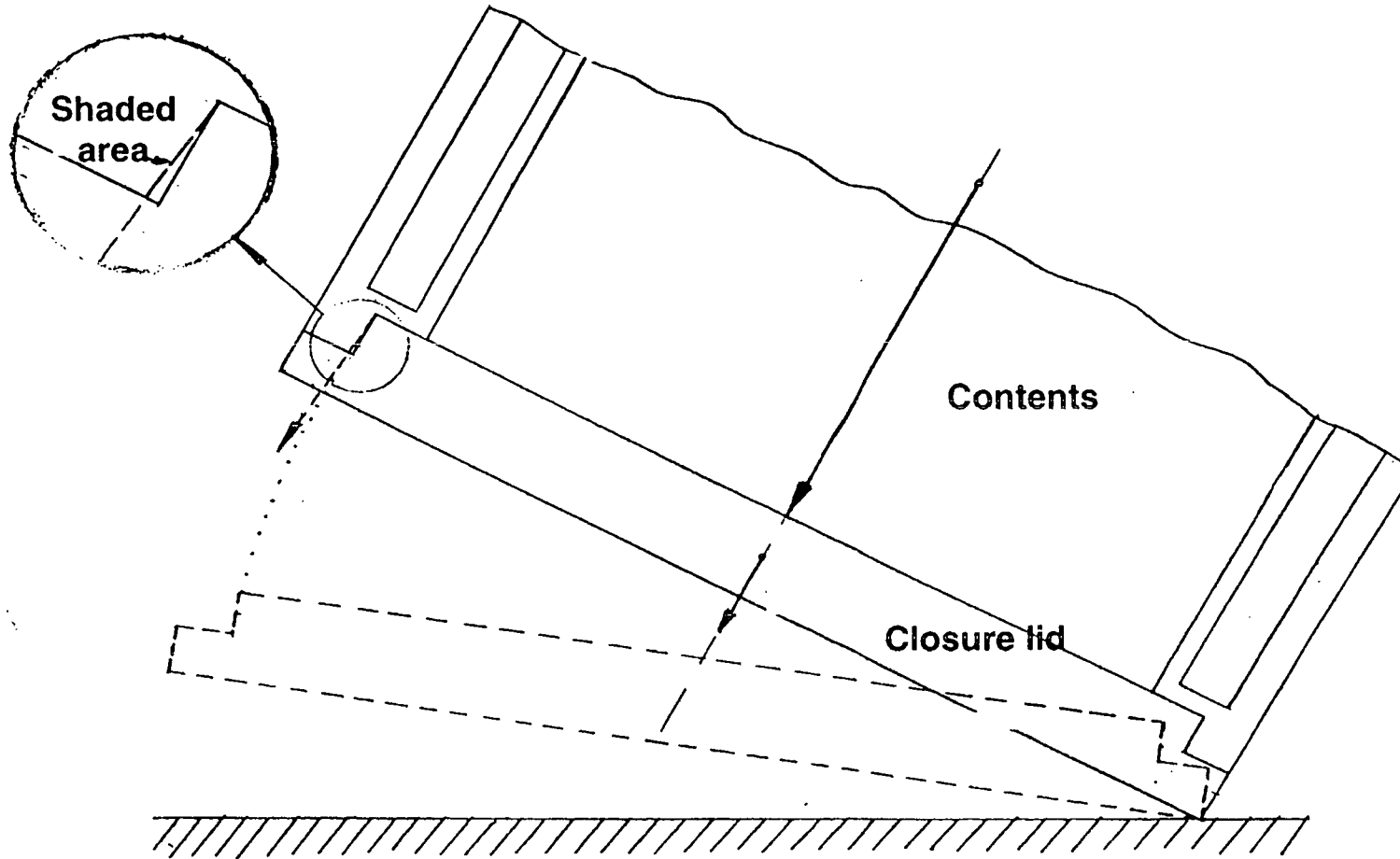
$$t = 0.00000e+00$$

Coupler impact on representative rail cask wall





Closure impact of representative rail cask on unyielding surface



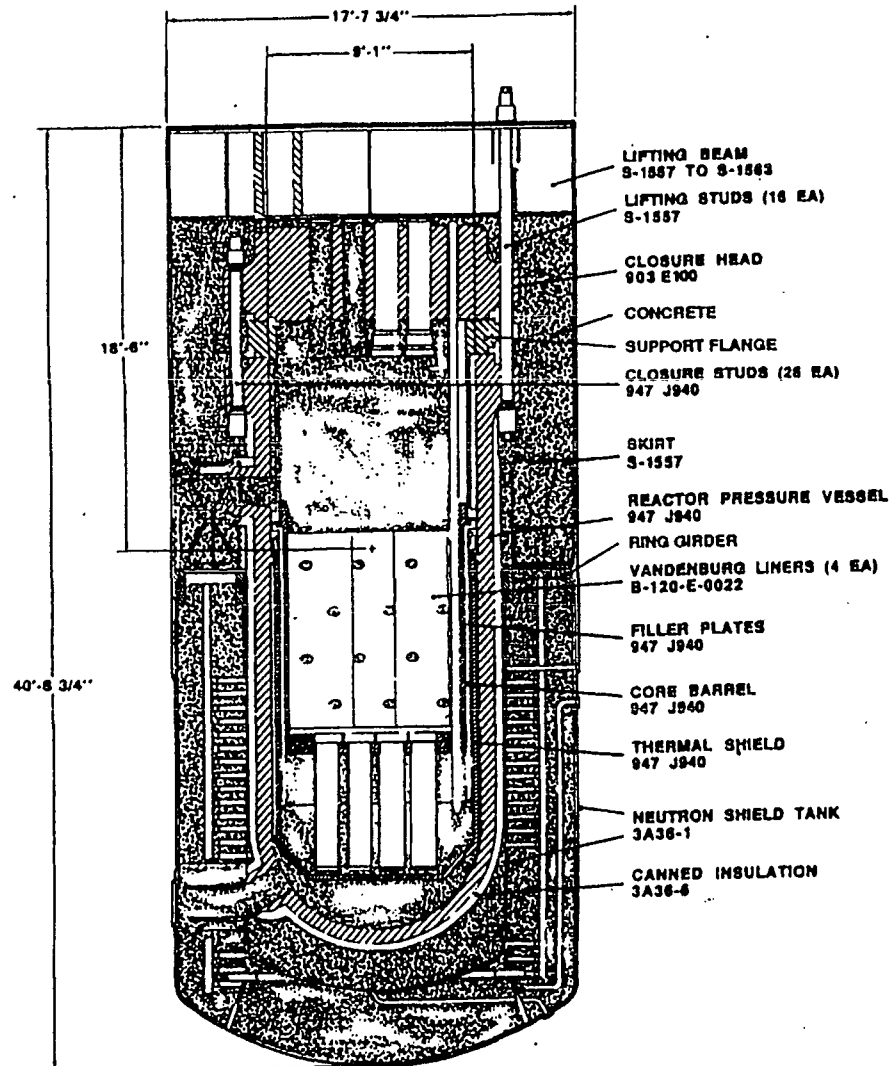


DYNA Benchmark Tests



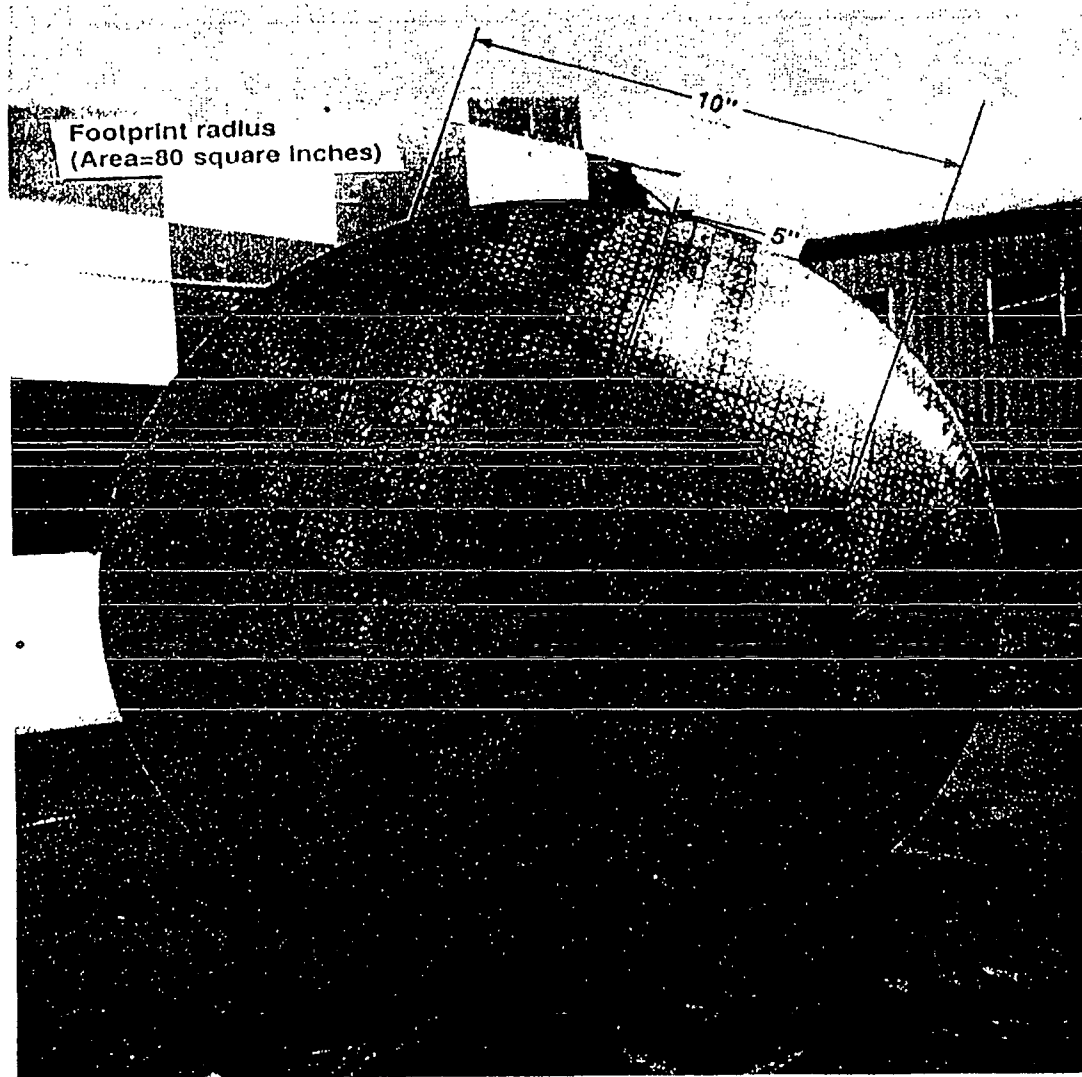
- **Shippingport Reactor Vessel and Neutron Shield Tank**
- **Plutonium air shipping package**
- **Steel billet drop tests onto concrete pool**

We performed stress and failure analysis and scale testing for Shippingport RPV/NST package

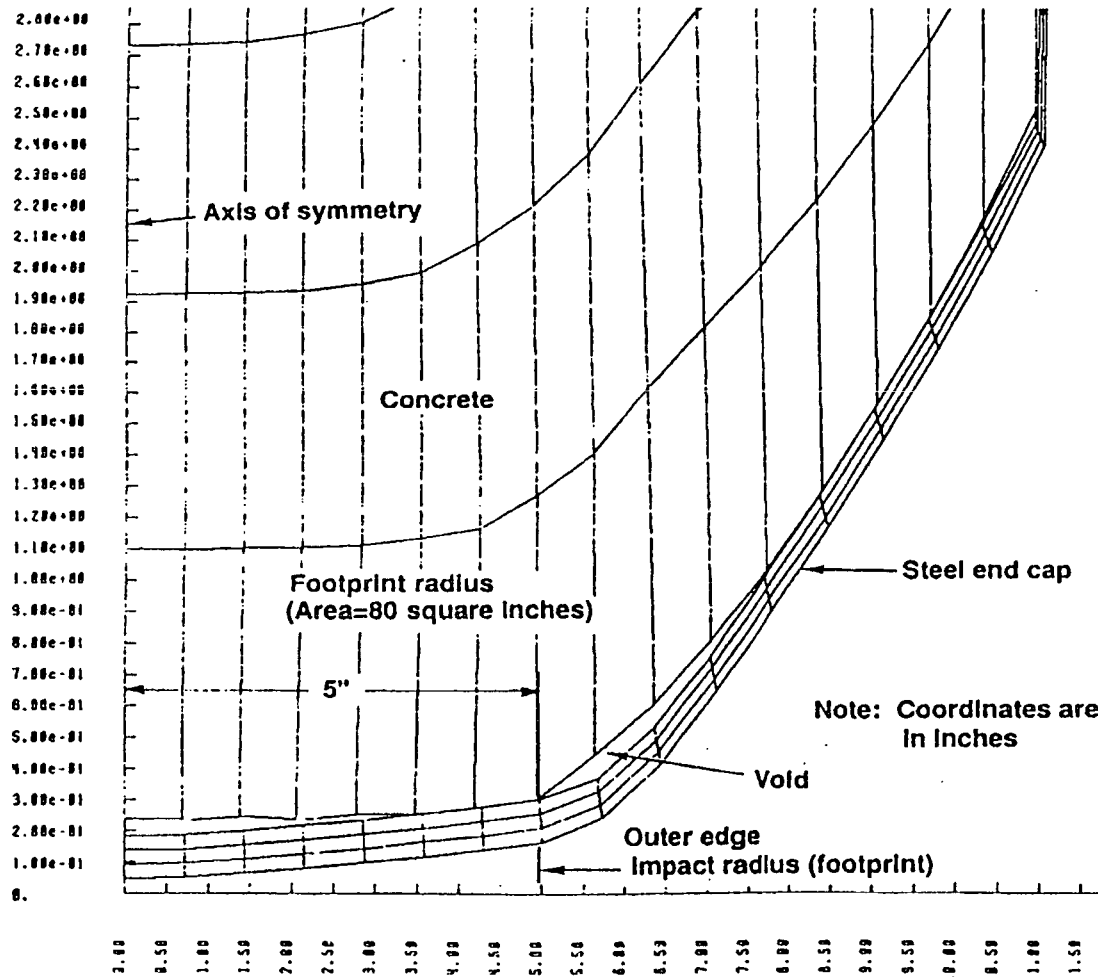




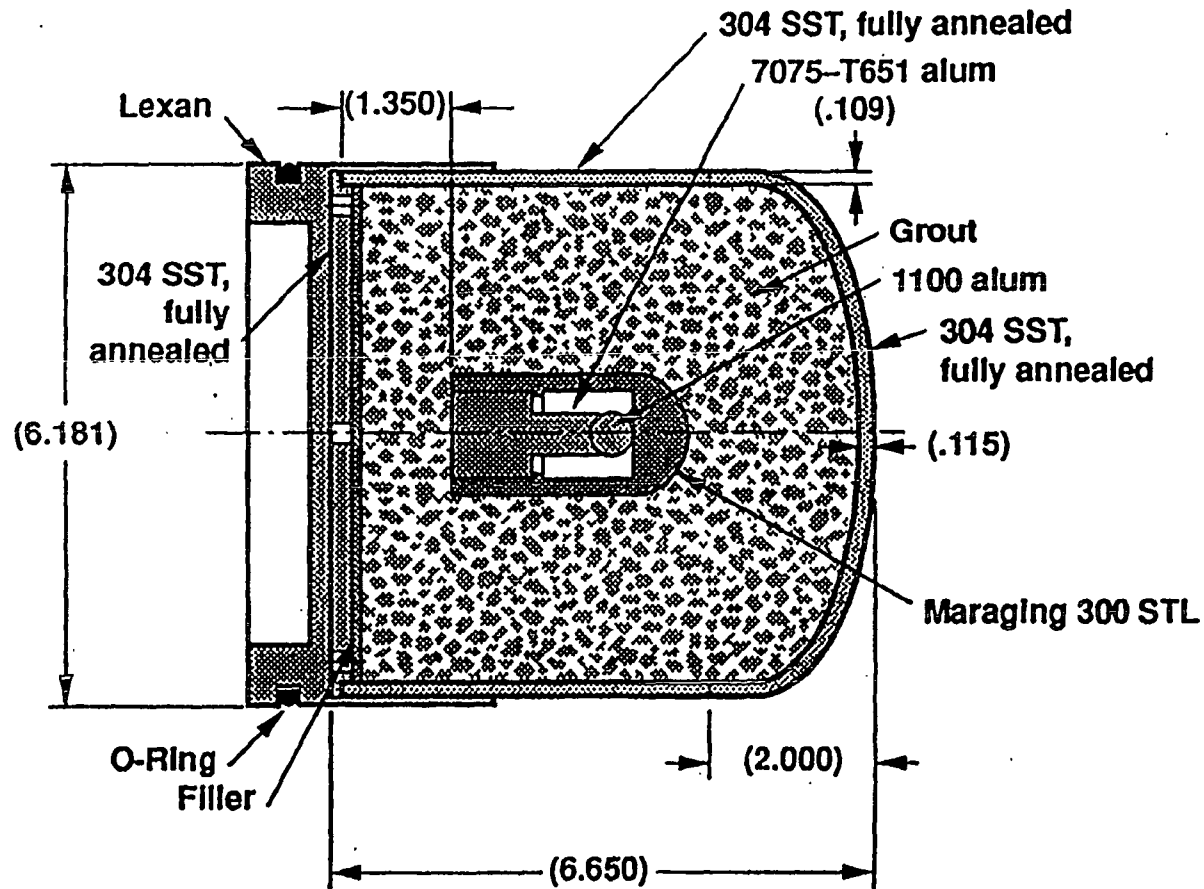
Footprint from 30 foot round end drop



Analytically predicted deformation using Dyna due to 30 ft round end drop

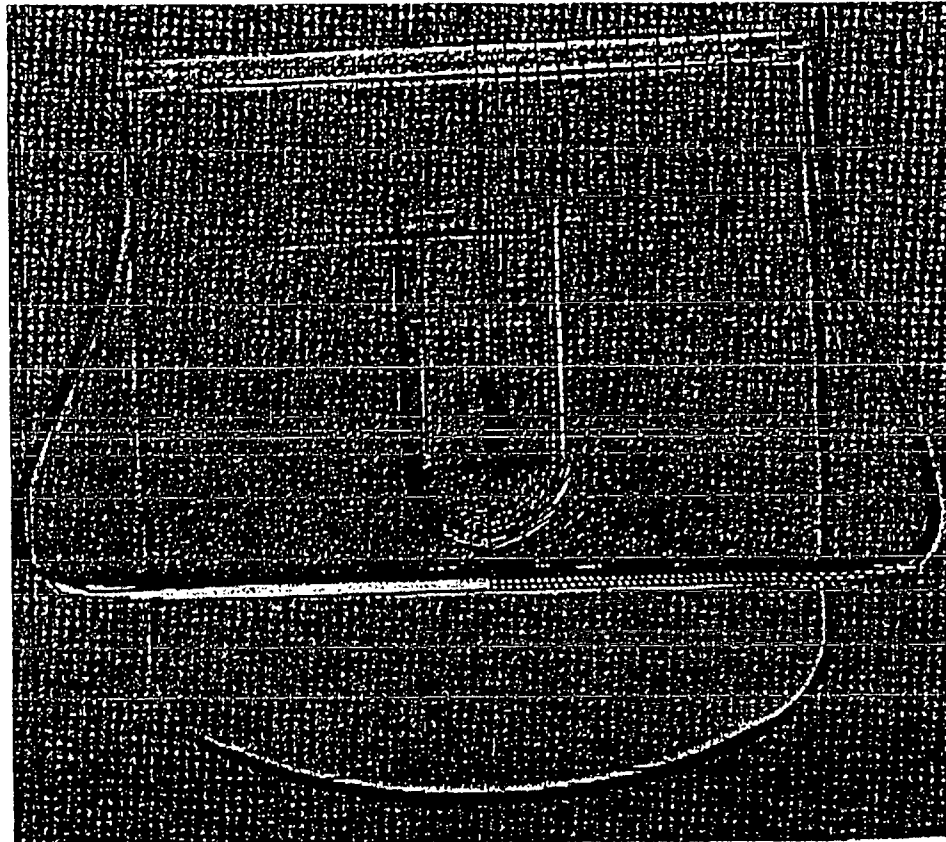


The scale model test design (Dimensions in inches)

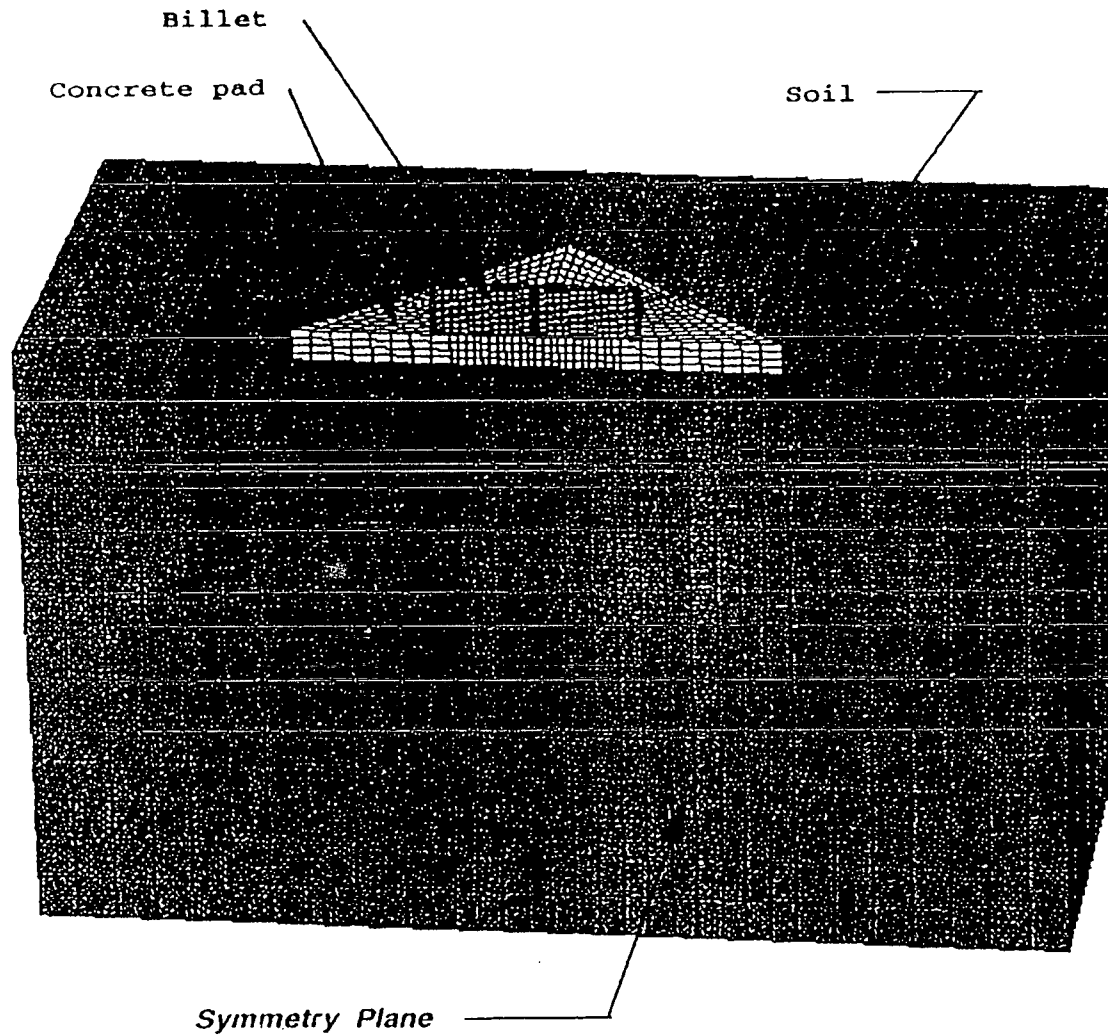




Overlay of computer simulation on radiograph results of test package, impact on unyielding surface at 143.6 m/s



Finite element model of steel billet side drop and tipover onto concrete pad and soil





Maximum billet side drop acceleration test vs. simulation



Billet drop height	Test data from channel A3, filtered at 450 Hz	Finite element analysis simulation, filtered at 450 Hz
18 inches (Test #3)	108.2g	
18 inches (Test #5)	86.0g	94.5g
18 inches (Test #10)	125.5g	
36 inches (Test #4)	110.0g	
36 inches (Test #7)	not available	123.8g
36 inches (Test #9)	125.2g	
72 inches (Test #6)	206.7	
72 inches (Test #8)	197.0	173.3g