



U.S. Department of Energy



Project Operational Thermal Management Strategy

Presented to:

Nuclear Waste Technical Review Board

Presented by:

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U. S. Department of Energy

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PREDECISIONAL DRAFT

Introduction

- **Thermal management approach**
 - **Integrated waste stream management**
 - **Thermal design requirements and criteria**
 - **Design features**
 - **Concept of operations**
 - **Ongoing evaluations**



DRAFT Integrated Waste Stream Management

- **Waste stream management**
 - **Starts at utility and DOE sites**
 - ◆ **Use waste generator records to derive thermal content**
 - **Continues throughout repository preclosure period**
 - **Waste form thermal content**
 - ◆ **Commercial spent nuclear fuel (CSNF) heat load is key variable**
 - ◆ **Age young CSNF to meet thermal goals**
 - ◆ **Blend CSNF to meet thermal goals**



- **Waste stream management**
 - **DOE Design Basis Waste Stream report used for planning**
 - ◆ **YFF5 or YFF10: Youngest Fuel First, minimum age out of reactor**
 - **Average waste stream (YFF10)**
 - ◆ **CSNF - 17 yrs out of reactor, 4 percent enrichment,**
 - ◆ **44 GWd/MTHM burnup**
 - **WP emplacement follows nominal pattern, interspersing CSNF waste packages (WPs) with cooler DOE SNF and high-level waste (HLW) WPs**
 - **Actual emplacement pattern may vary, but thermal criteria must be met**
 - **Will require alternating emplacement of hotter and cooler WPs**



- **Waste stream management tools**
 - **Total System Model evaluates entire OCRWM system, including throughput**
 - **Throughput modeling evaluates facilities and emplacement operations**
 - ◆ **Includes waste receipt, SNF assembly management, aging needs, WP loading and emplacement**
 - **TSPA evaluates postclosure performance**



Thermal Design Requirements and Criteria

- **Waste forms**
 - **CSNF- maintain cladding below allowable temperature limits**
 - ◆ **Surface operations 400°C normal**
 - ◆ **Surface operations off-normal limits under development**
 - ◆ **Subsurface operations and postclosure 350°C**
 - **DOE SNF and HLW- maintain canisters below allowable temperature limits**
 - ◆ **Surface and subsurface operations- various SNF and canister temperatures**



Thermal Design Requirements and Criteria

(continued)

- **Natural and engineered barriers**
 - **Emplacement drift wall temperature 200°C max**
 - **Emplacement drift rock pillar- center portion below 96°C**
 - **Waste package surface temperature 300°C max**
 - **Waste package thermal power 11.8 kW max at emplacement**
 - **Initial maximum average thermal line load 1.45 kW/m**



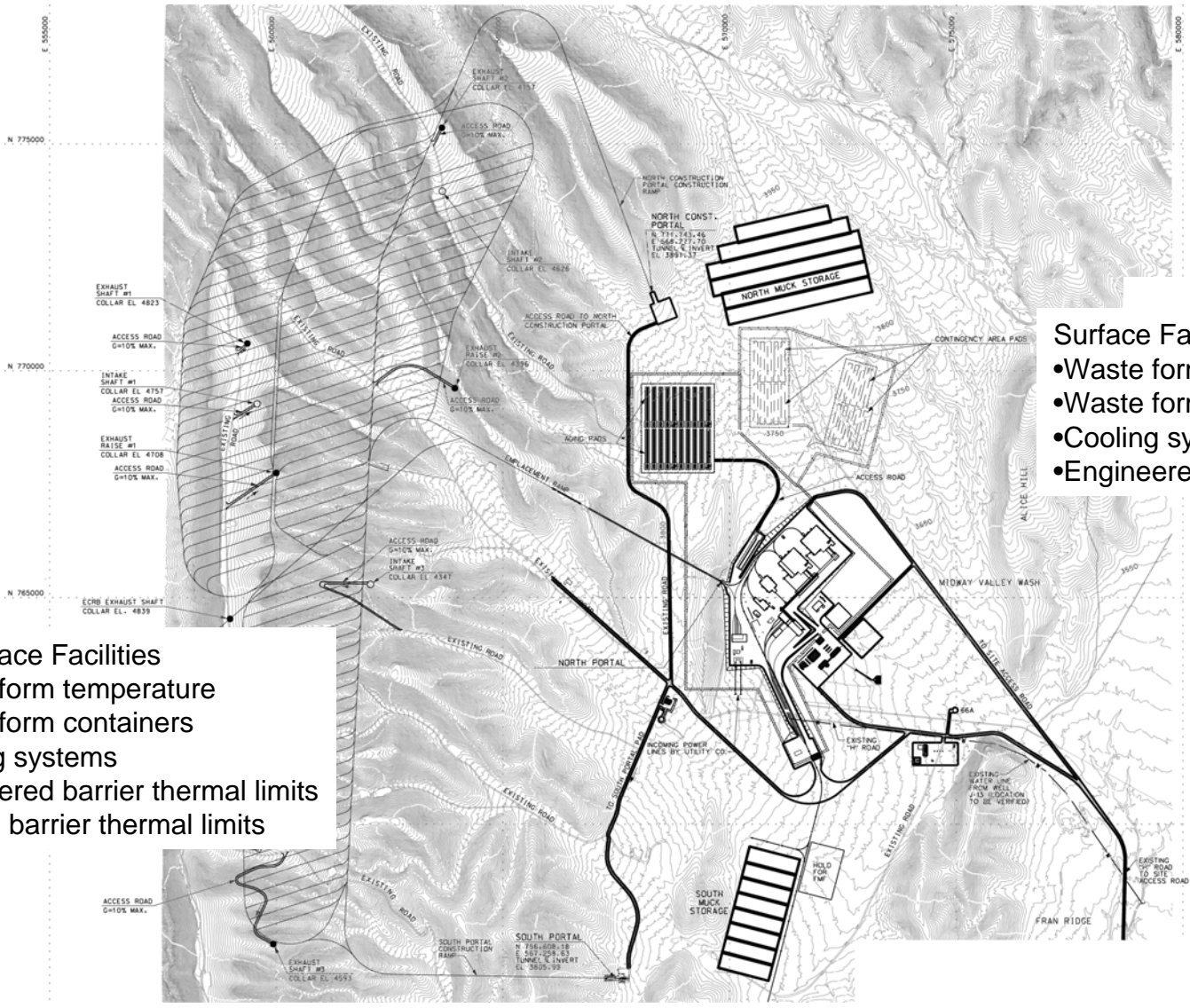
Thermal Design Requirements and Criteria

(continued)

- **Repository closure**
 - **Thermal pulse after closure does not exceed**
 - ◆ **Emplacement drift wall 200°C**
 - ◆ **Waste package surface 300°C**
 - ◆ **CSNF cladding 350°C**
 - ◆ **HLW 400°C**
 - **Thermal conditions important for closure**
 - ◆ **Repository temperature at closure**
 - ◆ **Repository thermal power at closure**
 - ◆ **Repository thermal power rate of change**
 - **Performance Confirmation to confirm thermal calculations**

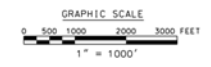


Thermal Management



- Surface Facilities**
- Waste form temperature
 - Waste form containers
 - Cooling systems
 - Engineered barrier thermal limits

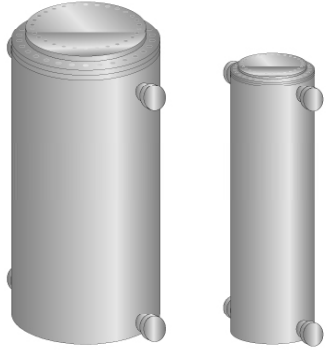
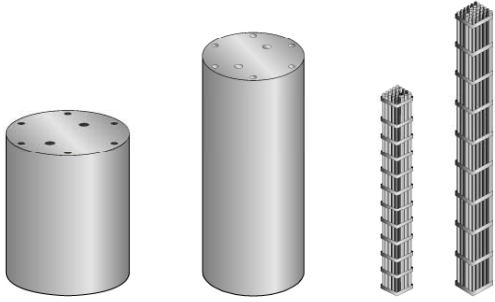
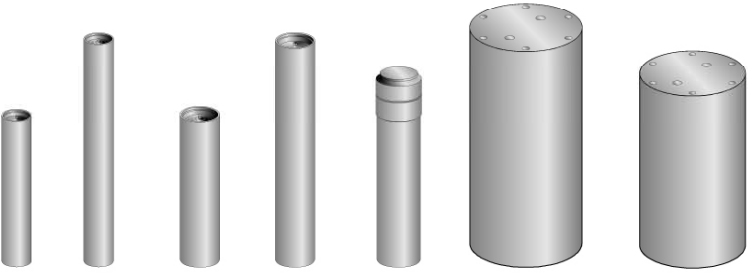
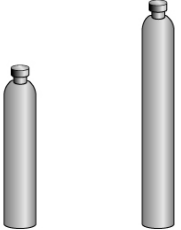
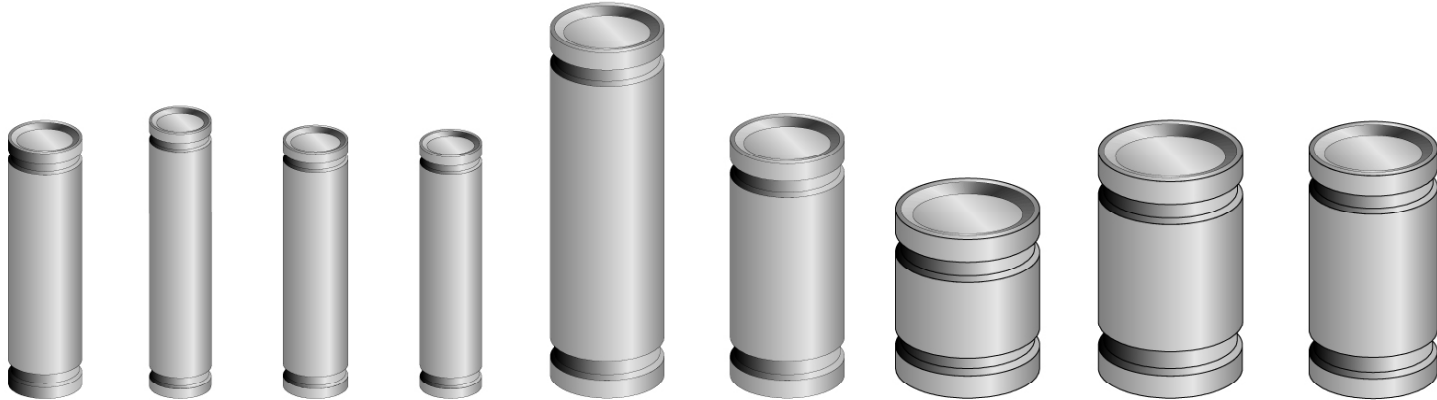
- Subsurface Facilities**
- Waste form temperature
 - Waste form containers
 - Cooling systems
 - Engineered barrier thermal limits
 - Natural barrier thermal limits



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DRAFT Waste Forms and Waste Packages

Transportation Casks	Commercial SNF	DSNF Canisters
 <p>Rail Truck</p>	 <p>Small DPC Canisters Large DPC Canisters BWR Assemblies PWR Assemblies</p>	 <p>18" Dia. 24" Dia. 25" Dia. MCO Naval Long Naval Short</p>
Defense HLW Canisters	Waste Packages	
 <p>120" 180"</p>	 <p>21 PWR 12 PWR Long 44 BWR 24 BWR Naval SNF Long Naval SNF Short 1 DSNF & 5 HLW Short 1 DSNF & 5 HLW Long 2 MCO & 2 HLW Long</p>	

Drawing Not To Scale
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Thermal Management Design Features

- **Repository systems, structures and components performing thermal management functions**
 - **Transportation casks**
 - **Waste package systems**
 - **Spent nuclear fuel aging system**
 - **Surface waste processing facilities**
 - **Surface HVAC systems**
 - **Emplacement and retrieval system**
 - **Subsurface facility**
 - **Subsurface ventilation system**



Thermal Management Concept of Operations

- **Surface facilities**

- **Generator records evaluated prior to waste shipment to determine waste disposition upon arrival at repository**
 - ◆ **Into WPs for emplacement or into aging casks to aging pad**
 - ◆ **Will possess wide range of waste characteristics, depending upon inventory of waste shipper**
- **Waste processed through waste transfer facilities**
- **CSNF exceeding emplacement criteria sent to aging**
- **Buffer areas and aging pads support limited campaigning of like waste forms**
 - ◆ **Interspersed emplacement of WPs affects extent of campaigning**



Thermal Management Concept of Operations

(continued)

- **Surface facilities** (continued)
 - **Facilities and systems designed to maintain thermal limits**
 - ◆ **Dry Transfer Facility (DTF) includes staging for 48 PWR and 72 BWR SNF assemblies and 10 DOE SNF or HLW canisters**
 - ◆ **Canister Handling Facility (CHF) includes staging for 10 DOE SNF or HLW canisters**
 - ◆ **Fuel Handling Facility (FHF) includes cell for aging cask in lieu of staging area**
 - ◆ **Transfer cells not inerted**
 - **Thermal analyses for bounding waste form heat loads**
 - **Thermal analyses for off normal conditions (e.g., loss of HVAC)**



Thermal Management Concept of Operations

(continued)

- **Aging pads**
 - **Aging casks allow assemblies to thermally cool until CSNF meets emplacement criteria**
 - **Up to 21,000 MTHM capacity**
 - **Potentially utilizes various types of casks to accommodate various types of CSNF**
 - **Potentially includes capability for aging existing dual-purpose canisters (DPCs)**



Thermal Management Concept of Operations

(continued)

- **Waste packages**
 - **WP loading controls to be developed**
 - ◆ **Address thermal, criticality, shielding criteria**
 - ◆ **May be similar to controls on loading existing dry casks**
 - **Primary CSNF WPs have capacity of 21 PWR or 44 BWR assemblies**
 - **A 12 PWR WP is available for longer SNF, but can also be used for particularly hot SNF assemblies to maintain overall WP thermal output limit**
 - **21 PWR and 44 BWR WPs could be short loaded to meet thermal limits, but would result in inefficient use of WPs and drift length**



Thermal Management Concept of Operations

(continued)

- **Subsurface facilities**

- **Facilities and systems designed to maintain thermal limits**
 - ◆ **Duration and flow rates for preclosure ventilation are established to meet thermal limits**
 - ◆ **Approximately 50 years preclosure ventilation planned from start of emplacement**
 - ◆ **Waste packages and cladding can withstand extended interruptions in ventilation**
 - ◆ **Initial postclosure conditions must be met prior to closure**



Typical Aging Facility



Thermal Management Ongoing Evaluations

- **Throughput modeling**
 - Throughput capability of waste handling facilities
 - System optimization
 - Safety and operational evaluations (operator dose, minimize waste form handling operations, safety analysis input)
 - Waste package and aging cask loading
 - Emplacement drift loading
- **Thermal evaluations**
- **Handling CSNF in air**
 - Effects of air on CSNF during handling operations



Thermal Management Ongoing Evaluations

(continued)

- **Total System Model**
 - Effects of varying waste stream on facility operations
 - Durations of facility operations
 - Optimization of operations
- **TSPA**
 - Evaluation of postclosure performance
- **Preclosure Safety Analysis**
 - Effects of thermal management on compliance with preclosure performance objectives



Summary

- **Thermal content of CSNF requires aging**
- **Aging systems will be similar to existing dry cask storage facilities**
- **Ventilation is required to meet thermal limits in both surface and subsurface facilities**
- **Thermal goals must be satisfied before repository closure**
- **Continuing work to confirm current analyses regarding facility throughputs and thermal-related effects of air on CSNF**

