



U.S. DEPARTMENT OF  
**ENERGY**

**Nuclear Energy**

# **Generic Disposal Concepts and Thermal Load Management for Larger Waste Packages**

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**Nuclear Waste Technical Review Board**

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# Outline

- **Disposal concepts (“enclosed”): crystalline, clay/shale, salt, deep borehole (Re: January, 2012 briefing)**
- **Thermal analysis for mined, “enclosed” concepts**
- **Finite element analysis for generic salt repository (waste package size up to 32-PWR)**
- **“Open” disposal concept development: shale unbackfilled, sedimentary backfilled, and hard-rock unsaturated (waste package sizes up to 32-PWR)**
- **Thermal analysis for mined, “open” concepts**
- **Summary and conclusions**



# Disposal Concept Definition, and Settings Evaluated

## 1. Waste inventory

- Commercial SNF, 40 and 60 GW-d/MT burnup (existing inventory and bounding SNF case; Carter et al. 2012a)
- Representative MOX and HLW types (summary: Hardin et al. 2012)

## 2. Geologic settings

- Crystalline, clay/shale, bedded salt, crystalline basement, massive shale, sedimentary (e.g., alluvium), “hard rock”

## 3. Engineering concepts of operation

- Crystalline (enclosed)\*
- Clay/shale (enclosed)\*
- Generic salt repository (enclosed)\*
- Deep borehole\*
- Hard-rock unsaturated (open)
- Shale unbackfilled (open)
- Sedimentary backfilled (open)

\* January, 2012 briefing



# Transient Superposition Solution for Multiple Packages & Drifts

- A **central waste package** is modeled as a finite line source
- **Adjacent waste packages** are point sources
- **Adjacent drifts** (or emplacement boreholes) are infinite line sources
- Homogeneous host medium



*Back-calculate approximate temperatures for radial layers representing the engineered barrier system.*

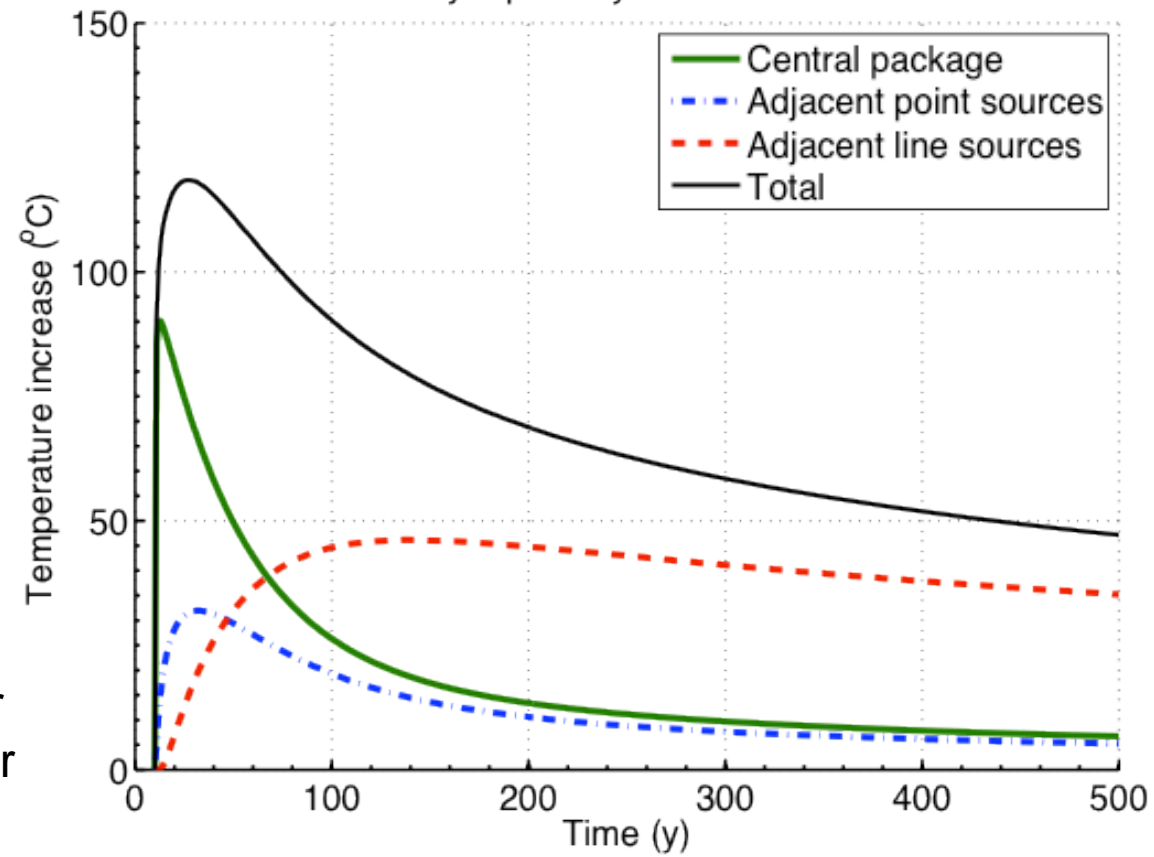


# Relative Contributions to Transient Temperature Histories

## ■ Example: Relative contributions to calculated host rock temperature (at EBS boundary)

- LWR UOX spent fuel (60 GW-d/tHM; bounding)
- 10-yr age out-of-reactor
- 4-PWR package
- Clay/shale reference (enclosed) concept, similar to Andra (2005) concept for SNF

Contributions to the rock wall temperature increase in a clay repository with 4 UOX-SNFA



Source: Greenberg et al. 2012a.



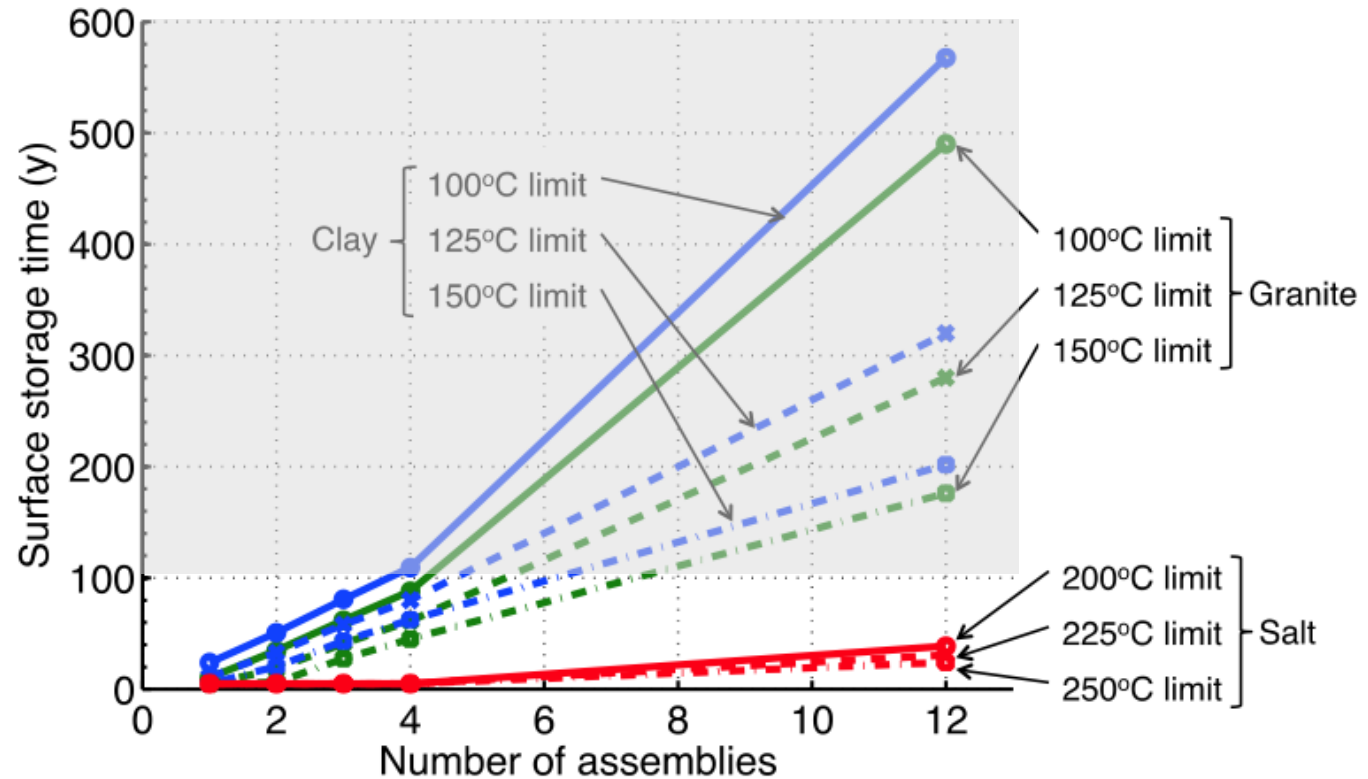
# Thermal Analysis Results Effect of Varying 100°C or 200°C Limits

## Decay Storage Needed to Meet WP Surface Temperature Limits vs. WP Size or Capacity (PWR Assemblies; 60 GW-d/MT Burnup)

Temperature limits based on current international and previous U.S. concepts:

- 100°C for clay buffers and clay/shale media (e.g., SKB 2006)
- 200°C for salt (e.g., Salt Repository Project, Fluor 1986)

Final temperature constraints will be site- and design-specific



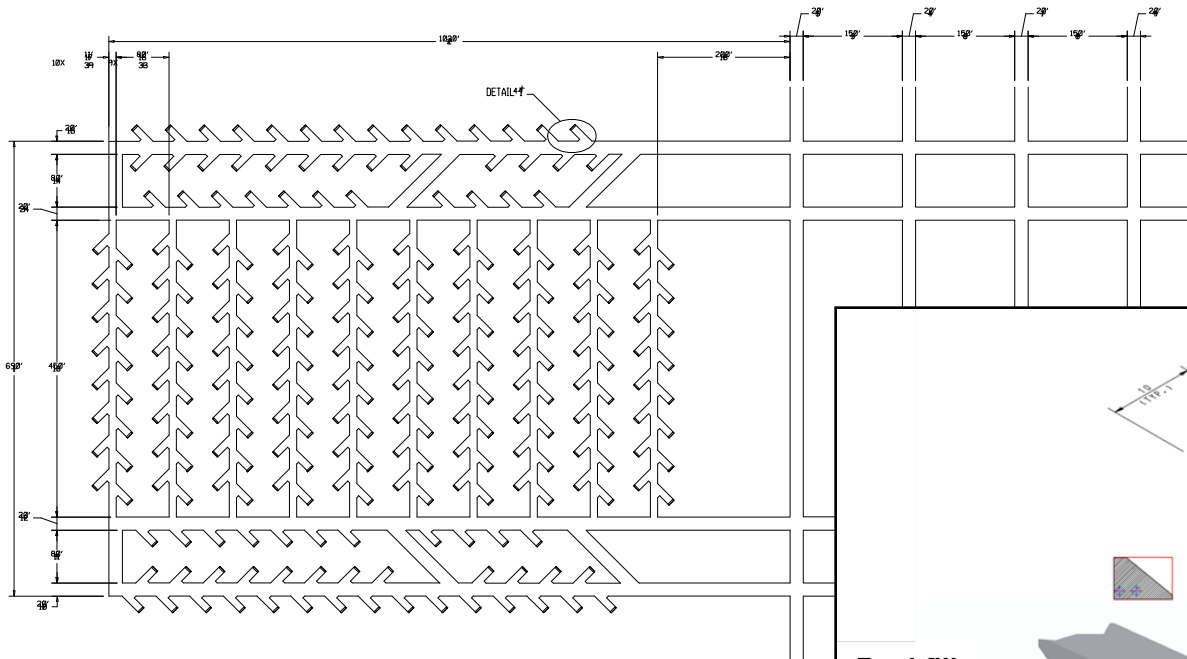
Thermal conductivity for all media selected at 100 °C.

Source: Greenberg et al. 2012a.

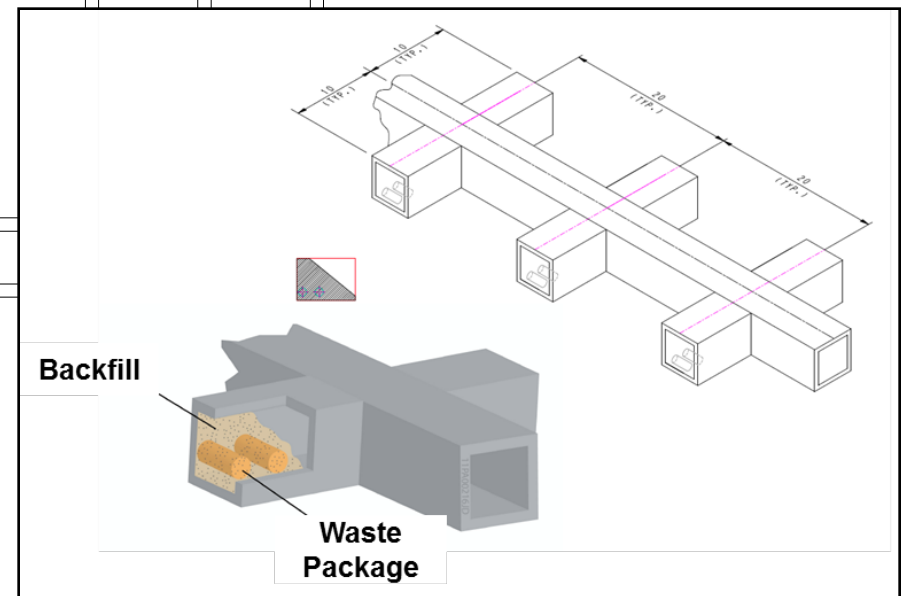


# Disposal of Large Waste Packages in Salt Generic Salt Repository

## ■ Generic salt repository layout (Carter et al. 2011)



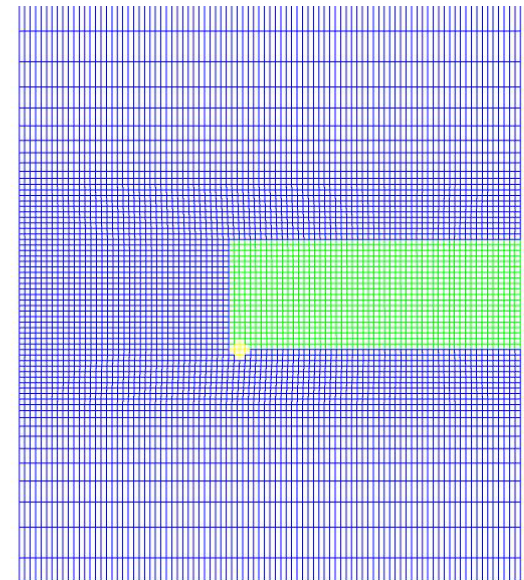
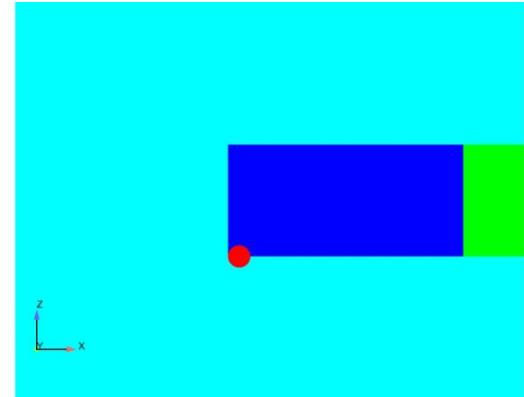
## ■ Abstracted to right-angle geometry (Hardin et al. 2012)





# Generic Salt Repository T-M and T-only Simulation Approach

- **Coupled thermal-mechanical model (Clayton et al. 2012)**
- **Sierra codes (Sandia)**
- **Salt properties and constitutive models**
  - Multi-mechanism creep model (Munson et al. 1989)
  - Crushed salt creep (Callahan 1999)
  - Thermal conductivity (Bechthold et al. 2004)
- **Approach:**
  - Test T-M dependence for initial problem
  - Use T-only model for sensitivity analyses



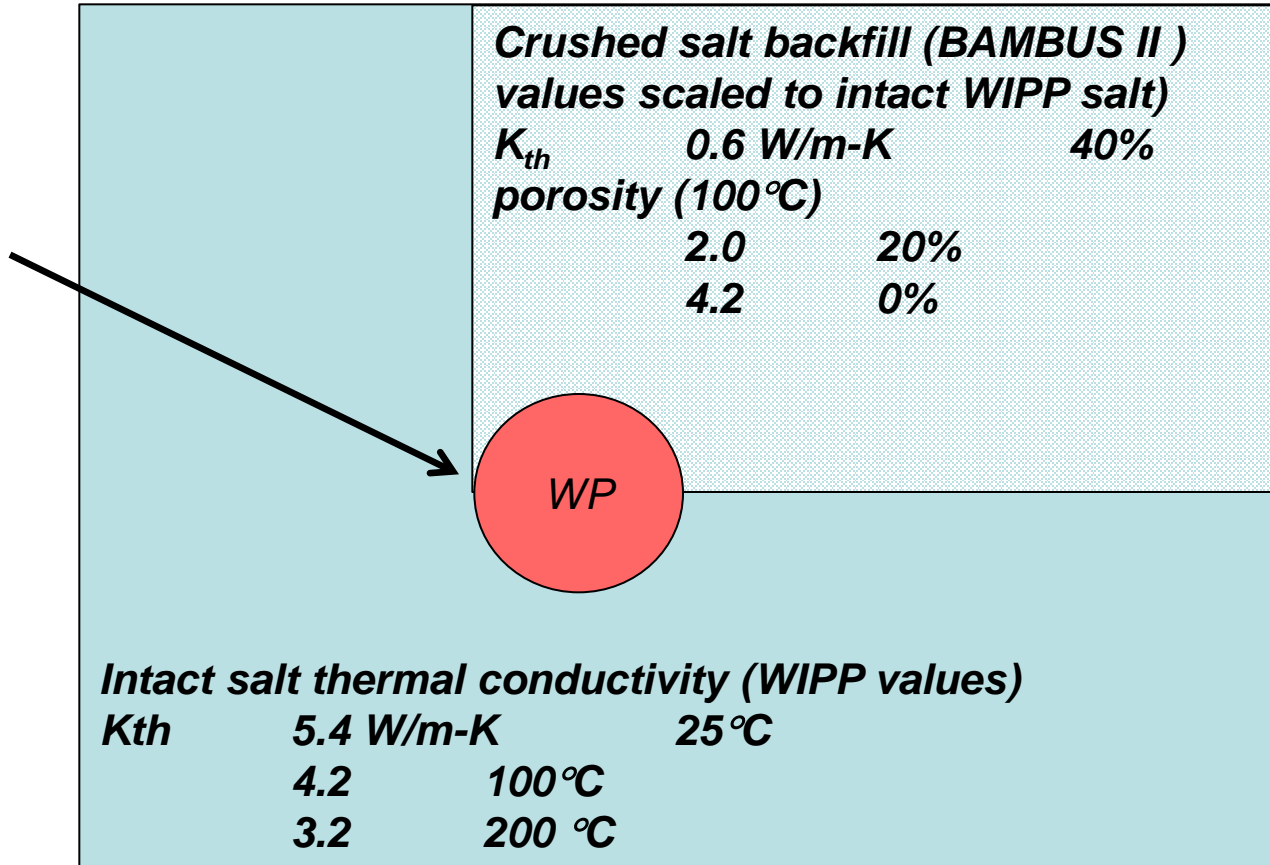
| Waste Package Size | Diameter (m) | Length (m) |
|--------------------|--------------|------------|
| 4 PWR assemblies   | 0.82         | 5.00       |
| 12 PWR assemblies  | 1.29         | 5.13       |
| 21 PWR assemblies  | 1.60         | 5.13       |
| 32 PWR assemblies  | 2.0          | 5.13       |





# Schematic of Waste Package Emplacement in Salt

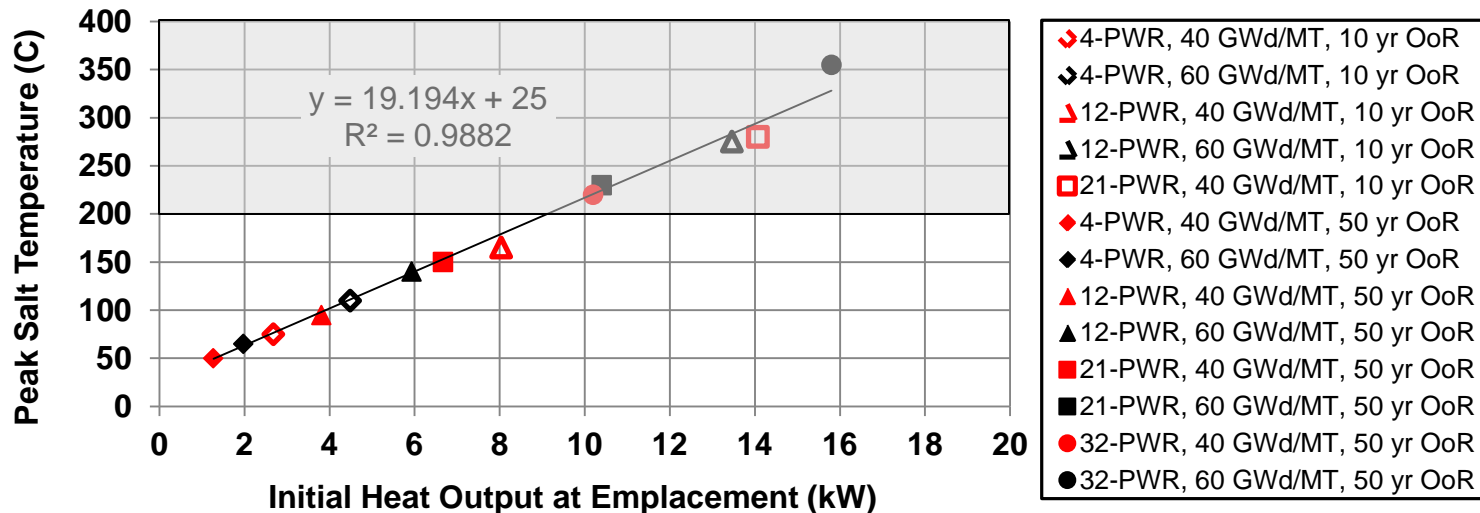
**Recess for better heat transfer**





# Disposal of Large Waste Packages in Salt

- Peak salt temperature vs. initial package thermal power correlation (>200°C limit shown shaded)
- Burnup, age, and package dimensions are 2<sup>nd</sup> order



- Also true for other geologic media and disposal concepts
- Use waste package surface temperature to control interface with in-package analyses



# Reference Mined Disposal Concepts: Open vs. Enclosed Emplacement Modes

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- **Open: excavated emplacement openings persist**
  - Heat spread by thermal radiation → lower temperature at the waste package
  - Pre-closure ventilation possible while drifts remain open for decades
- **Enclosed: emplacement openings close (salt, clay/shale) and/or clay buffer surrounds the waste package (crystalline rock)**
  - More thermal resistance than radiation across a gap → higher peak temperature in the EBS (e.g., KBS-3, Andra 2005, others)



# Reference Mined Disposal Concepts: Open vs. Enclosed Emplacement Modes

## ■ Problem Statement (discussed in January, 2012 briefing):

*For reference portfolio: Develop (open mode) disposal concepts that allow: 1) earlier emplacement, and 2) larger waste packages. Focus on commercial SNF, using a range of geologic settings and concepts of operation.*

## ■ Potential benefits:

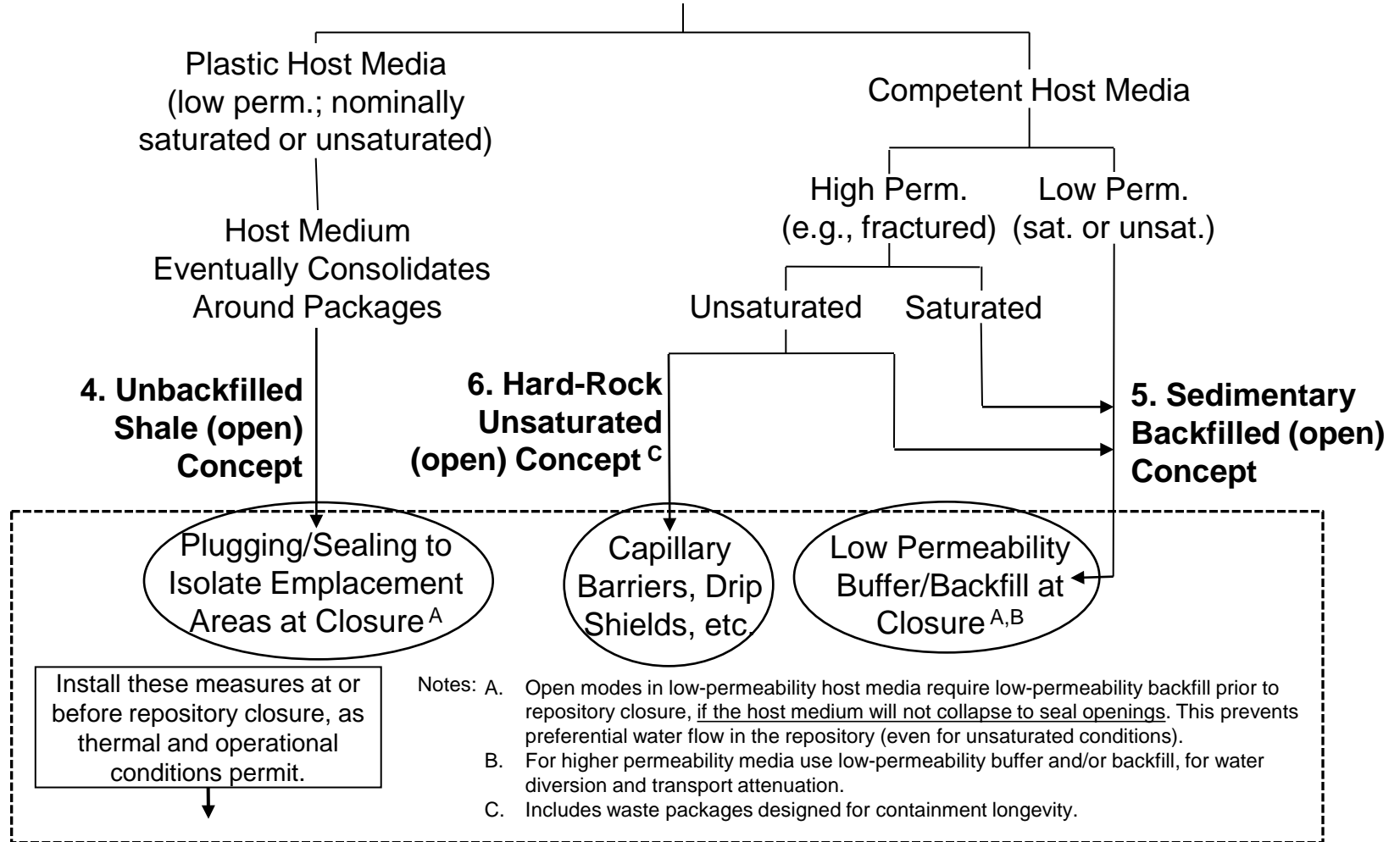
- Improved cost/schedule efficiency
- Flexibility not to transport SNF with age > 50 yr
- Limit packaging and re-packaging (especially if existing storage canisters can be disposed directly)
- Fewer package-specific operations of all types



# Open Disposal Concept "Taxonomy"

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### Open Emplacement Modes (mined disposal; ventilated in-drift emplacement)

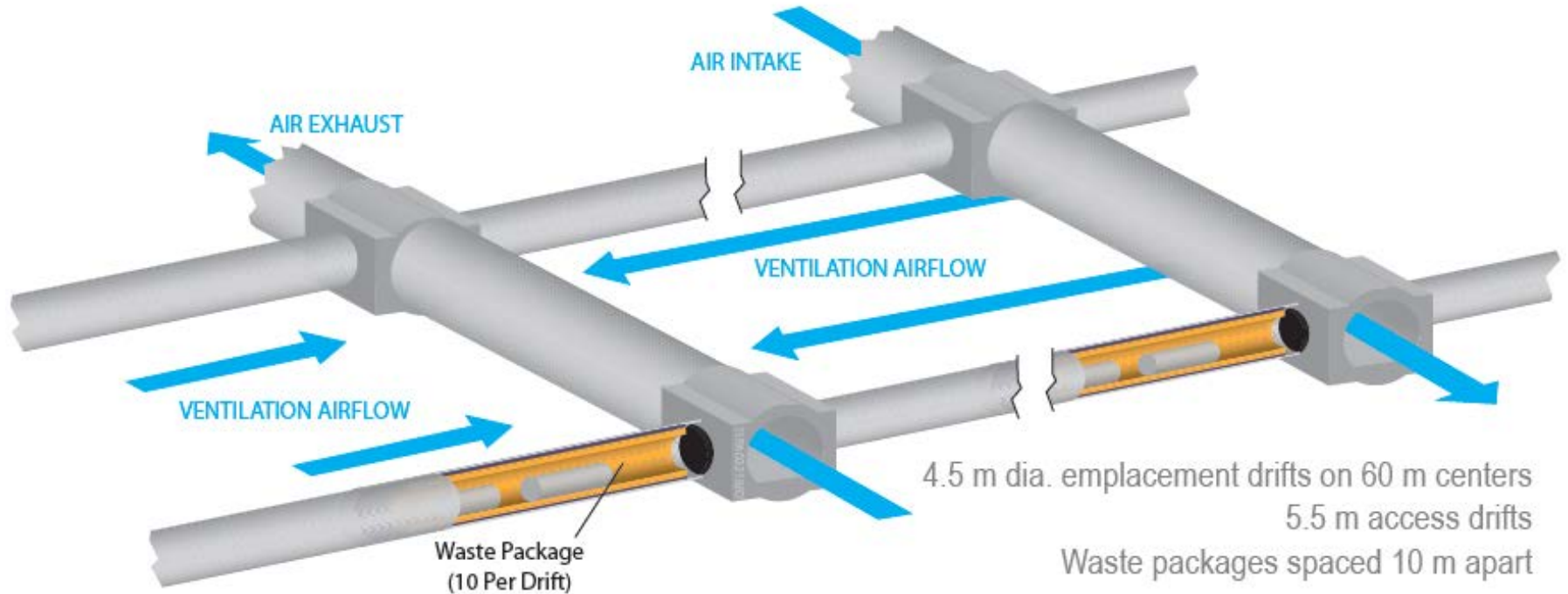


# Reference Disposal Concepts

1. KBS-3 (vertical) disposal (enclosed)
2. Generic salt repository (enclosed)
3. Clay/shale repository (enclosed)
4. **Shale unbackfilled open mode**
5. **Sedimentary backfilled open mode**
6. **Hard-rock unsaturated open mode**
7. Deep borehole concept



## 4. Shale Unbackfilled Open Mode Concept (low-permeability, nominally sat. or unsat.)

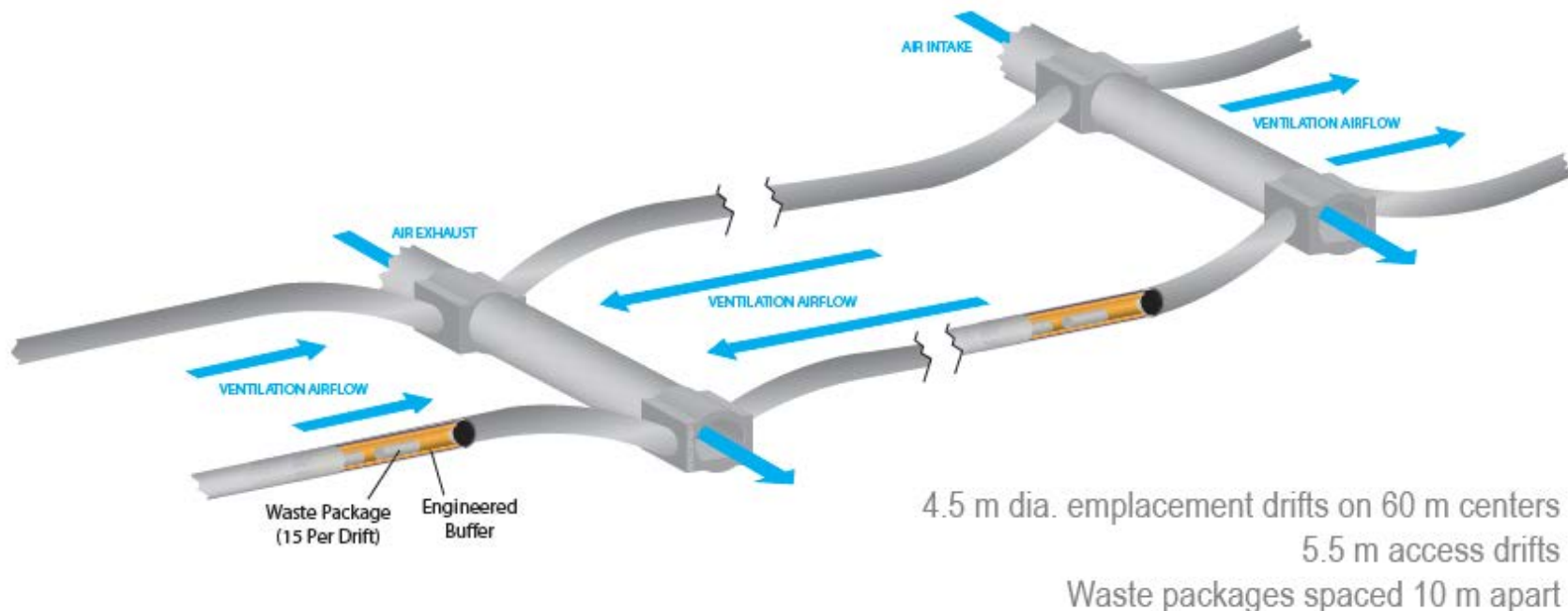


*Drift segments containing small numbers of waste packages are isolated by plugging/sealing (backfill is retained as an option at repository closure).*

**Not to Scale**

Source: Hardin et al. (2012).

## 5. Sedimentary Backfilled Open Mode (high- or low-permeability; saturated or unsaturated setting)



***Drift segments containing small numbers of waste packages are backfilled with low permeability (e.g., clay-rich) material at closure***

**Not to Scale**

Source: Hardin et al. (2012).





## 6. Hard Rock, Unsaturated Concept

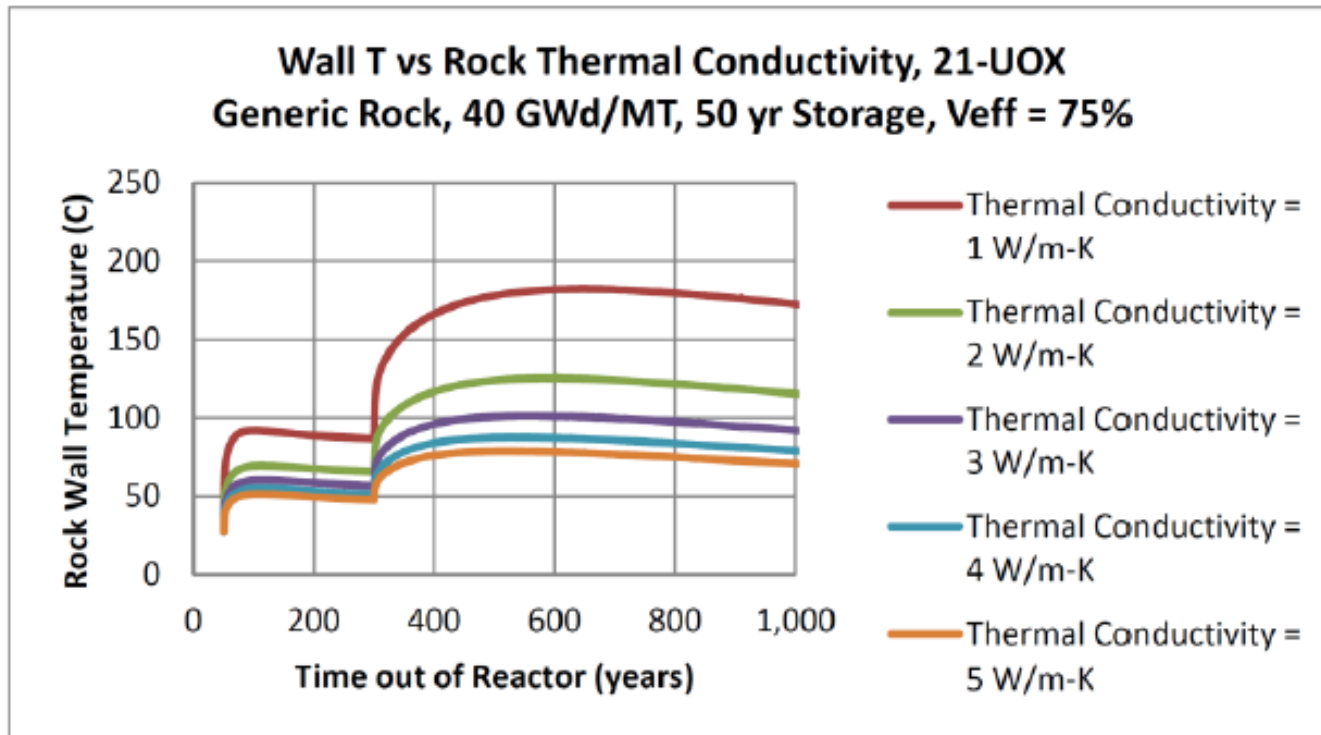
- Comprehensive design selection study (CRWMS M&O 1999)
- Pre-closure ventilation for at least 50 years (all design alternatives considered in the study included this feature)
- Long-term surface decay storage is not needed
- Ventilation >> 50 years provides an option for a cooler repository
- Free drainage → No need for complete backfilling at closure
- Unsaturated → Shallow depth, facilitating ramp access

*Key point: A similar open concept for saturated fractured rock would require complete backfilling at closure (remote operation) to limit groundwater movement through the repository.*



# Open Mode Thermal Analysis Results for Shale Unbackfilled Open Concept: Host Rock Thermal Conductivity

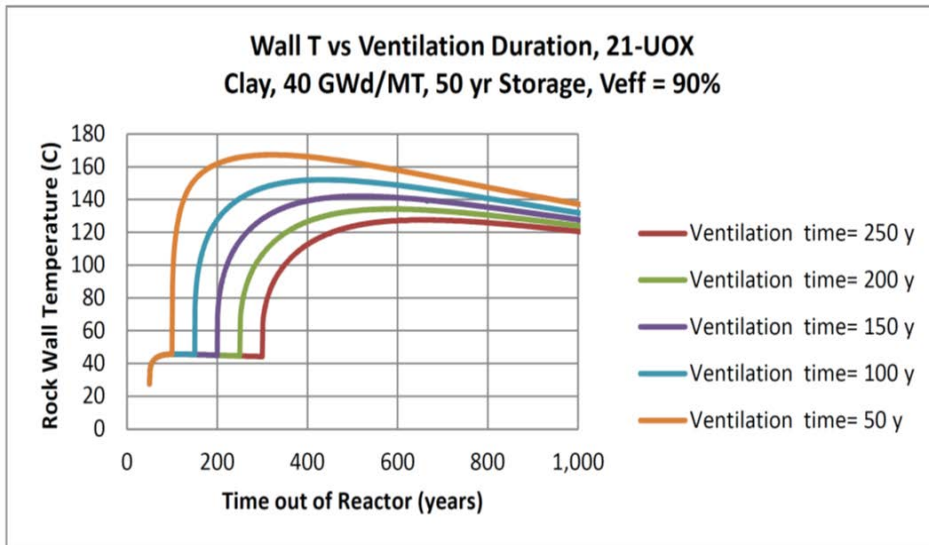
- Repository closure at 300 yr SNF age; surface storage 50 yr
- Burnup 40 GW-d/MT;  $V_{\text{eff}} = 75\%$ ; Package size 21-PWR
- “High” host rock  $K_{\text{th}}$  for thermal analyses is  $\sim 3$  W/m-K





# Open Mode Thermal Analysis Results for Shale Unbackfilled Open Concept: Ventilation Duration and Drift Spacing

- Surface storage 50 yr (vary SNF age at closure from 100 to 300 yr)
- Burnup 40 GW-d/MT;  $V_{eff} = 90\%$ ; Package size 21-PWR
- Diminishing effect from ventilation duration > 200 yr
- Effect from ~2X drift spacing is greater than ~3X SNF age at closure

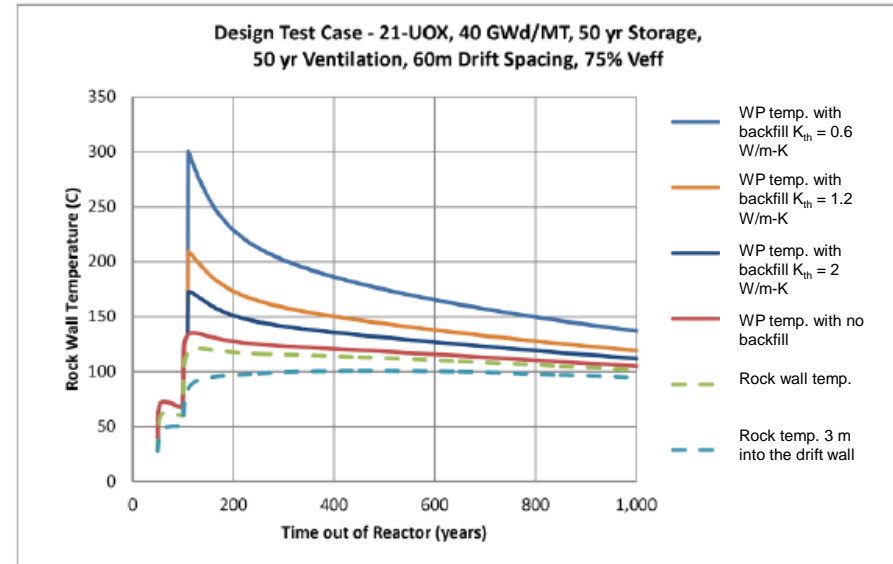


| Ventilation Period (yr) | Drift Spacing (m) | Peak Rock Temp. (°C) | Peak Time (yr) |
|-------------------------|-------------------|----------------------|----------------|
| 250                     | 30                | 127.6                | 659            |
| 200                     | 30                | 134.3                | 602            |
| 150                     | 30                | 142.0                | 518            |
| 100                     | 30                | 152.0                | 424            |
| 50                      | 30                | 167.4                | 322            |
| 50                      | 40                | 141.3                | 349            |
| 50                      | 50                | 124.2                | 322            |



# Open Mode Thermal Analysis Results for Shale Unbackfilled Open Concept: “Design Test Case”

- Surface decay storage 50 yr; repository closure at 100 to 150 yr SNF age
- Burnup 40 GW-d/MT;  $V_{\text{eff}} = 75\%$ ; 21-PWR; 4.5 m drift diameter
- Strategy: Heat a zone of host shale to  $> 100^{\circ}\text{C}$  (3 meters into the drift wall)
- Compare no-backfill with backfill options (varying backfill  $K_{\text{th}}$ )



| Host Medium | Description                                 | SNF Age at Closure (yr) | Peak Rock Temp. ( $^{\circ}\text{C}$ ) | Peak Time (yr) |
|-------------|---|-------------------------|--|----------------|
| Shale       | Drift wall                                  | 100                     | 121.3                                  | 129            |
|             | $r_{\text{DW}} = 5.25 \text{ m}^{\text{A}}$ | 100                     | 100.9                                  | 470            |
|             | Drift wall                                  | 150                     | 107.3                                  | 384            |
|             | $r_{\text{DW}} = 5.25 \text{ m}^{\text{A}}$ | 150                     | 95.1                                   | 562            |

<sup>A</sup> Location 3 m into the drift wall



# Summary and Conclusions (1/4)

## Disposal Concepts

### ■ Identified 3 Generalized “Open” Disposal Concepts:

#### – Shale Unbackfilled Open Concept

- Low permeability, massive shale, limited water inflow
- Compartmentalize emplacement areas at closure (e.g., seal crossing drifts)

#### – Sedimentary Backfilled Open Concept

- Wide variety of potentially suitable host media (e.g., alluvium, tuff)
- Backfill at closure (low permeability, e.g., crushed rock, swelling clay)

#### – Hard Rock Unsaturated Concept

- Long-term opening stability; temperature resistant host rock
- No backfilling, plugging, or sealing required in emplacement areas

### ■ Thermal Analysis

- Larger Packages Meet Temperature Limits (200°C) in Salt and Hard Rock Unsaturated concepts (<100 yr aging, ≥ 21-PWR size packages)



# Summary and Conclusions (2/4)

## Thermal Analysis Summary

### Reference Enclosed Emplacement Modes (SNF)

|  | High $K_{th}$ | Tolerance (EBS up to 200°C?) | WP (PWR assy.'s) | Min. UOX Fuel Age at Emplacement (yr) <sup>B</sup> | Constraint                |
|--|---------------|------------------------------|------------------|--|---------------------------|
| 1. Crystalline                         | Note A        |                              | 4                | 100  | Clay-based buffer (100°C) |
| 2. Generic Salt                        |               |                              |                  |  |                           |
| Reference                              |               |                              | 12               | <50  | Peak salt temp. (200°C)   |
| 21-PWR, 40 GWd/MT                      |               |                              | 21               | 50   |                           |
| 32-PWR, 40 GWd/MT or 21-PWR, 60 GWd/MT | √             | √                            | 21 or 32         | <100   |                           |
| 3. Clay/Shale (enclosed)               |               |                              | 4                | 100  | Clay-based buffer (100°C) |
| 7. Deep Borehole                       |               | √                            | 1                | 10   | None                      |

<sup>A</sup> Host rock thermal conductivity >3 W/m-K; possible for some rock types.

<sup>B</sup> All age values are approximate to ±20%.



# Summary and Conclusions (3/4) Thermal Analysis

## Reference Open Emplacement Modes (SNF)

|                           | High $K_{th}$ | Tolerance (EBS up to 200°C?) | WP (PWR assy.'s) | Min. UOX Fuel Age at Closure (yr) <sup>B</sup> | Constraint                               |
|---------------------------|---------------|------------------------------|------------------|--|--|
| 4. Shale Unbackfilled     |               |                              | < 21             | 300 (for 12-PWR WP)                            | Host rock (100°C)                        |
| “Design Test Case”        |               |                              | 21               | <150   | Host rock (100°C at 3 m into drift wall) |
| 5. Sedimentary Backfilled |               |                              | < 21             | 300 (for 12-PWR WP)                            | Clay-based buffer (100°C)                |
| 6. Hard Rock Unsat.       | Note A        | √                            | ≥ 21             | >50  | Host rock (200°C)                        |

<sup>A</sup> Host rock thermal conductivity >3 W/m-K; possible for some rock types.

<sup>B</sup> All age values are approximate to ±20%.



# Summary and Conclusions (4/4) Continuing Work

## ■ Direct Disposal of Large Canisters including Dual-Purpose Canisters (DPCs)

- Regulatory framework for disposal concepts
- Key features, events and processes affected (e.g., postclosure criticality)
- Generic performance assessments
- Thermal and logistical analyses
- Cost comparison with concepts using smaller packages

## ■ Disposal R&D

- Temperature limits greater than 100°C (clay buffer) and 200°C (salt)
- Heating of host media (e.g., heating shale above 100°C in the near field)
- Engineered materials and admixtures that improve heat transfer or thermal stability





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