

# NRC's Accident Tolerant Fuel Project Plan and Regulatory Perspectives Storage and Transportation

US Nuclear Waste Technical Review Board

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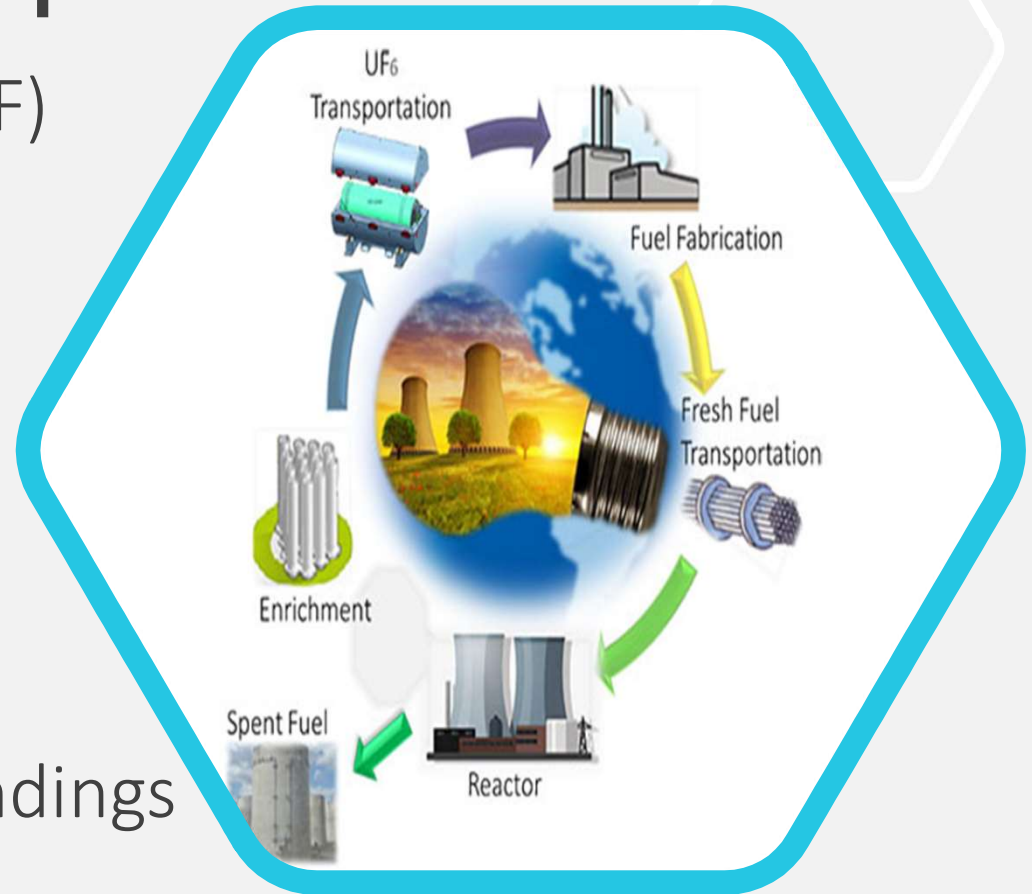
Office

# NRC's Accident Tolerant Fuel Project Plan

Marilyn Diaz  
Project Manager

# Topics

- Accident Tolerant Fuel (ATF) concepts
- ATF Project Plan
- Project Plan Revision
- Fuel Cycle, Transportation, and Storage Regulatory Framework
- Research Activities and Findings
- Closing Remarks



# ATF Project Plan

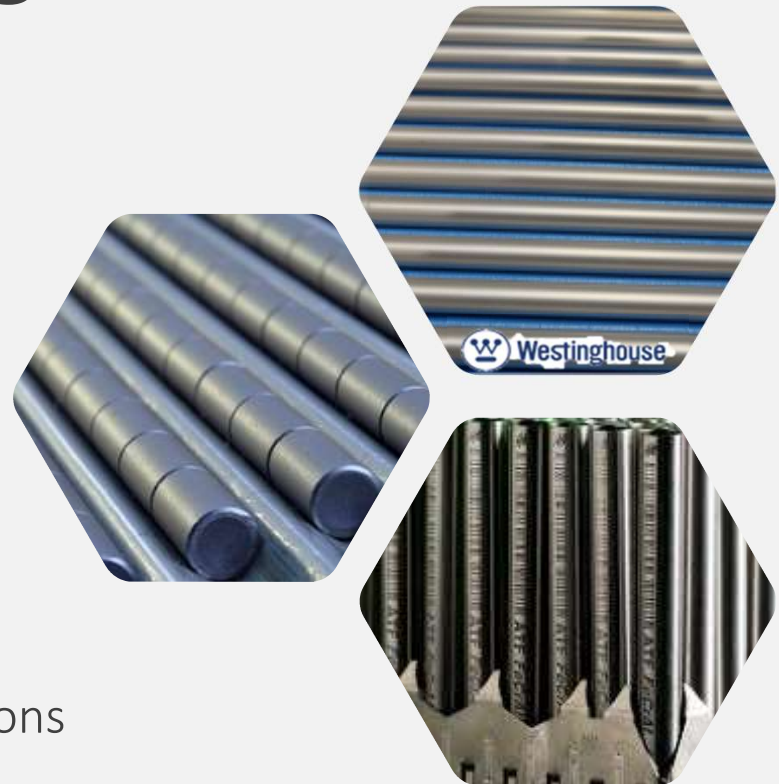


- Project plan facilitates the efficient and effective licensing of ATF
- Project plan outlines the activities to prepare NRC for licensing ATF
- Project plan covers complete (front-end to back-end) fuel cycle
- Active stakeholder engagement to keep up with the latest information

ADAMS Accession No. [ML19301B166](#)

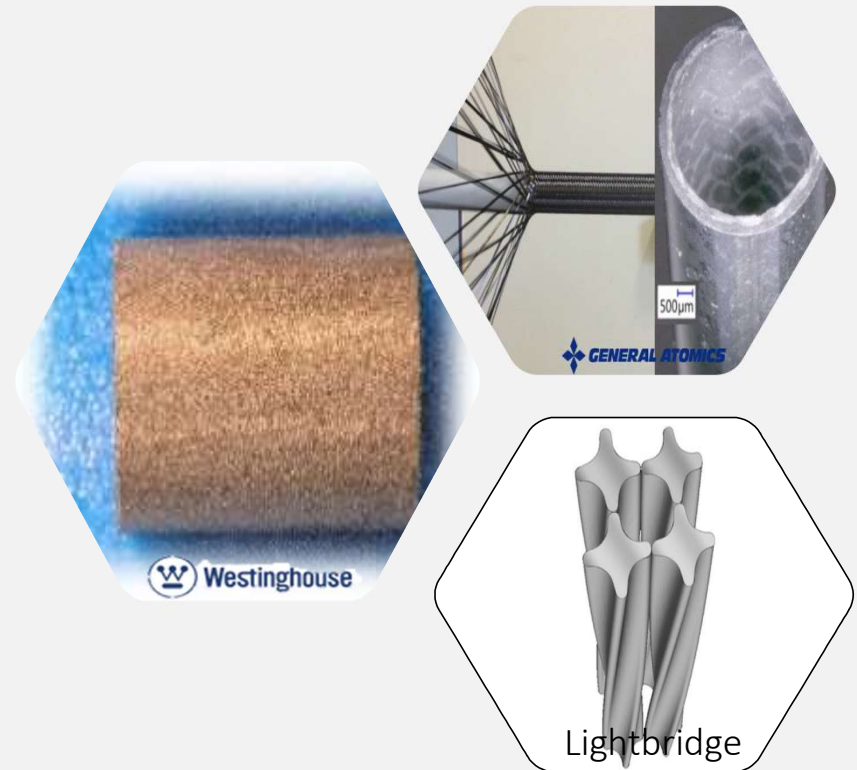
# Near-Term ATF Technologies

- Chromium-coated Cladding
  - Multiple vendors
  - Reduce corrosion and metal-water reaction
  - Completed phenomena Identification and Ranking Table (PIRT) report and Interim Staff Guidance
- Doped Pellets
  - Multiple vendors
  - Reduce pellet clad interaction
  - Approved for boiling water reactors applications
- Steel Cladding
  - Iron-Chromium-Aluminum based alloy fuel cladding (FeCrAl)



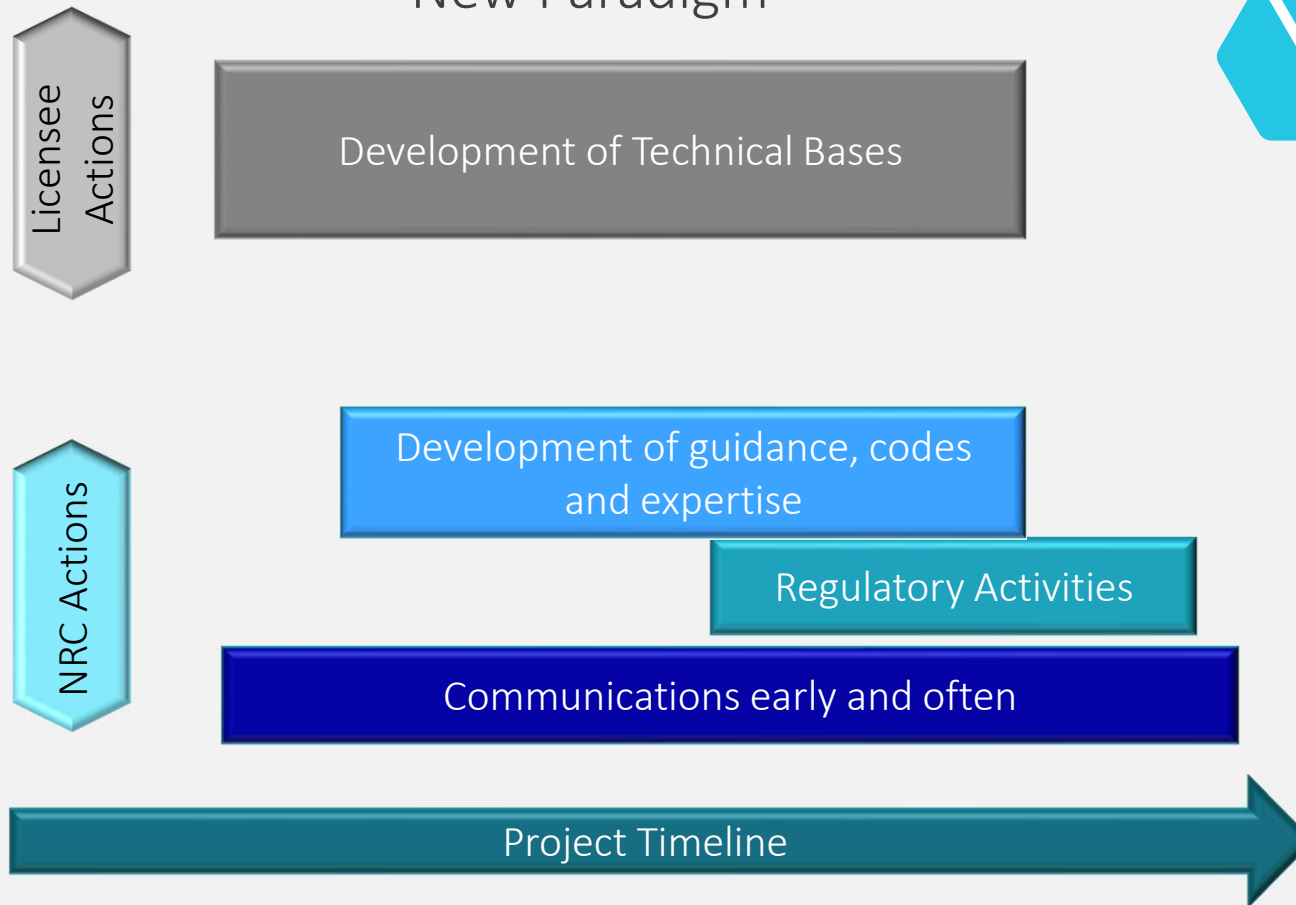
# Long-Term ATF Technologies

- Silicon carbide cladding
  - Multiple Vendors
- Uranium nitride pellets
  - Higher fuel density
- Metallic fuel
  - Fuel thermal conductivity compared to ceramics.

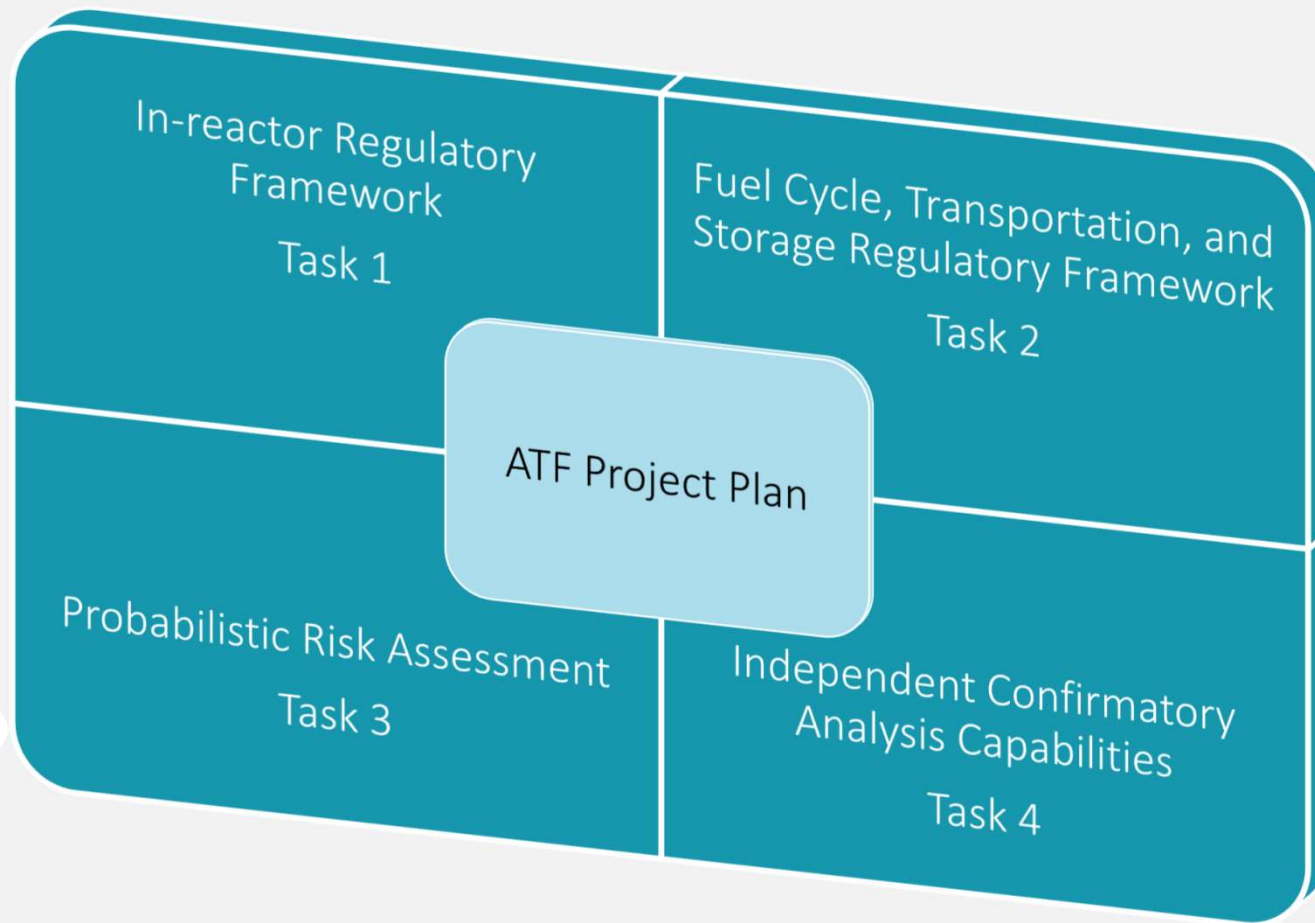


# The ATF Project Plan

New Paradigm

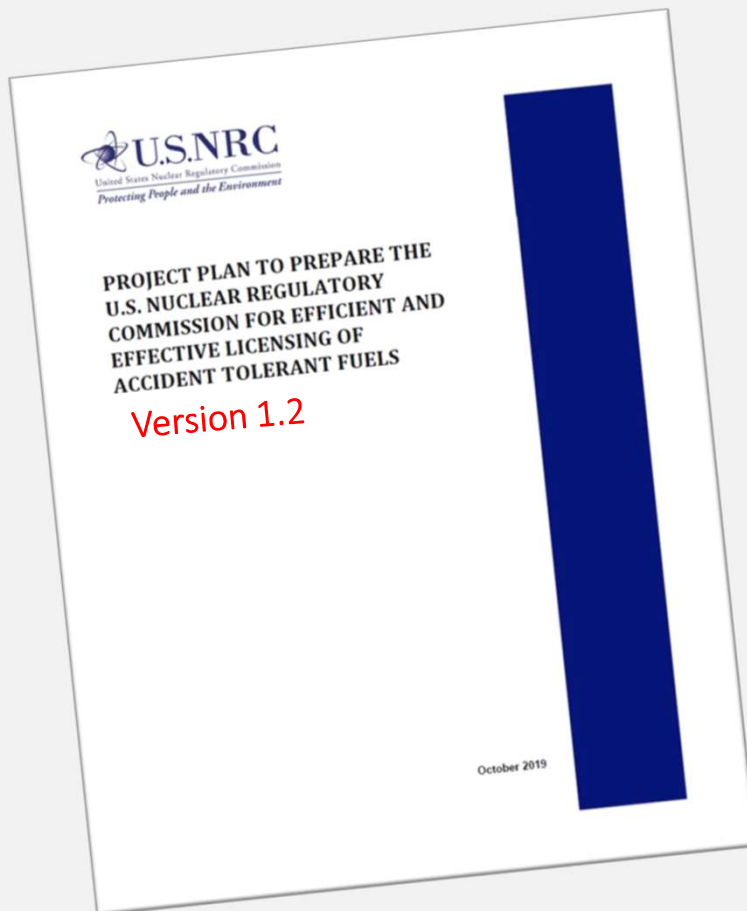
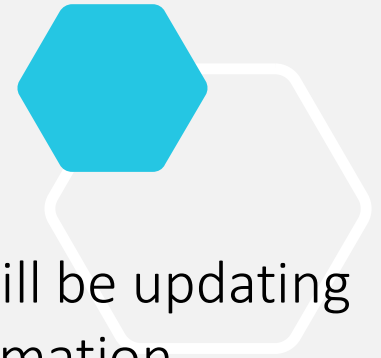


# ATF Project Plan Activities





# ATF Project Plan Revision



- Changes to project plan will be updating and streamlining the information provided
- Plan provides a regulatory gap analysis. New revision will expand on gap analysis
- Adding a discussion on the efficiency of the new paradigm
- NRC will issue a draft version and will hold a public meeting in summer 2021
- The new version will be published by Fall 2021

# ATF Preparatory Activities

John Wise  
Senior Materials Engineer

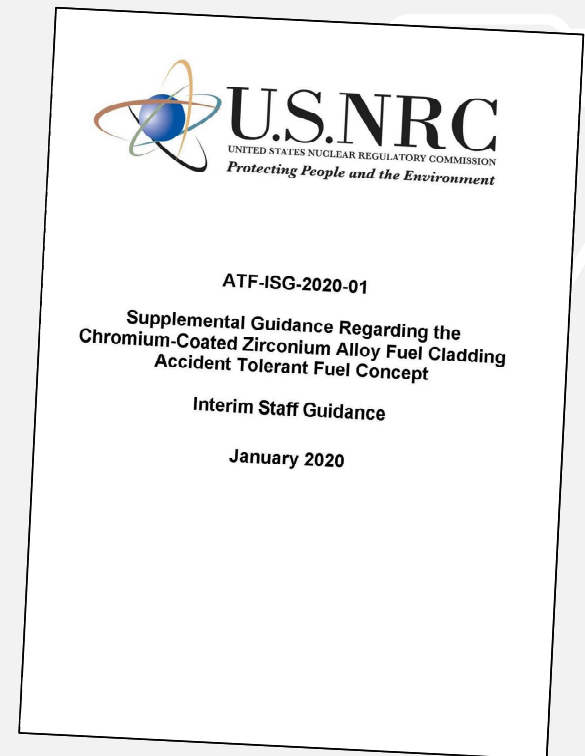
# In-Reactor

## Cr-Coated Cladding (and doped fuel)

- Regulatory preparatory activities largely complete; Issued Interim Staff Guidance: ATF-ISG-2020-01
- Remain engaged with fuel vendors prior to their submittal of a topical report for NRC review and approval
- Fuel performance codes continue to be assessed/updated

## FeCrAl Cladding

- Anticipate holding an expert elicitation (Phenomena Identification and Ranking Table (PIRT) exercise) when technology readiness has increased and a topical report is being developed
- Decision to issue supplemental staff guidance will follow



# Fuel Cycle, Transportation, and Storage

## Front End

- $\text{UF}_6$  transportation
- Fuel facilities – enrichment, fabrication
- Unirradiated (Fresh) fuel transportation

## Back End

- Irradiated (Spent) fuel storage
- Spent fuel transportation
- Disposal



# Regulatory Preparedness Activities

- Identification of critical paths for required regulatory actions
- Research: Technical assessments, confirmatory code development, and expert elicitations (i.e., PIRTs)
- Fuel performance data expected to be obtained by applicants or DOE
- Scope and timelines of activities consistent with industry's targets for batch loading



# Front End



## UF<sub>6</sub> Transportation

- Existing transportation packages are approved for up to 5% enrichment
- Consideration of 10 CFR 71.55 limit to 5% enrichment – need cylinder water intrusion analysis for higher enrichments or an exemption

## Fuel Facilities (Enrichment / Fuel Fabrication)

- All commercial fuel cycle facilities are licensed to produce up to 5% enriched material
- No anticipated challenges for ATF expected enrichments (up to 10%)

## Fresh Fuel Transportation

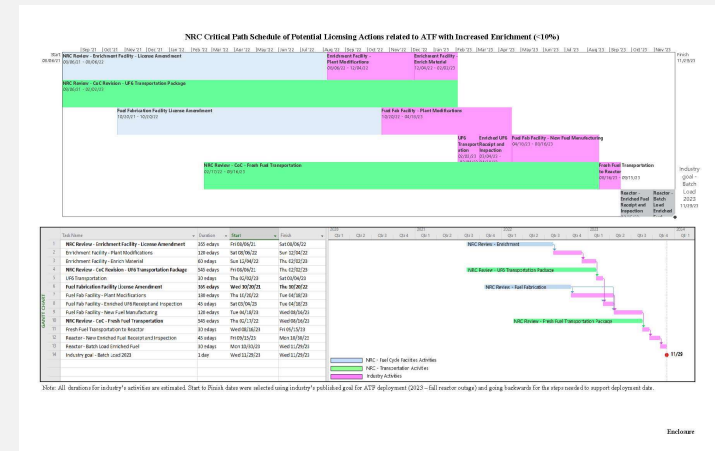
- The NRC has approved the transportation of limited quantities of ATF for lead test assemblies

# Front End – Critical Path

Public letter sent to the Nuclear Energy Institute on critical path timeline to assist mutual understanding with applicants

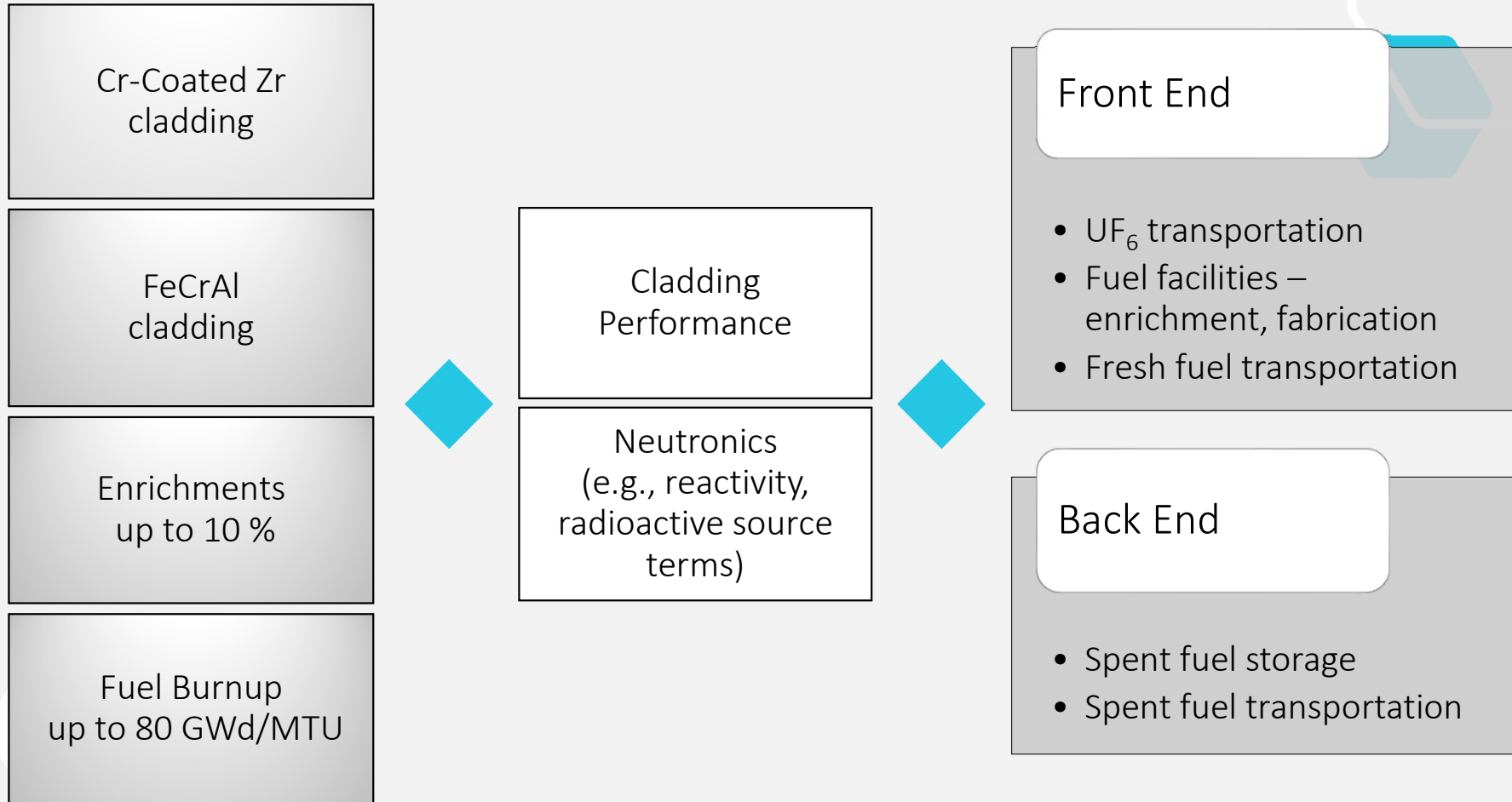


- Enrichment facility license amendment
- Revised UF<sub>6</sub> transportation package design
- Fuel fabrication facility license amendment
- Revised fresh fuel transportation package design



\*Kathryn M. Brock (NRC) to Janet R. Schlueter (NEI), “Preparing for Efficient and Effective Licensing of Accident Tolerant Fuel with Higher Enrichment”, August 26, 2019 (ADAMS Accession No. ML19235A261)

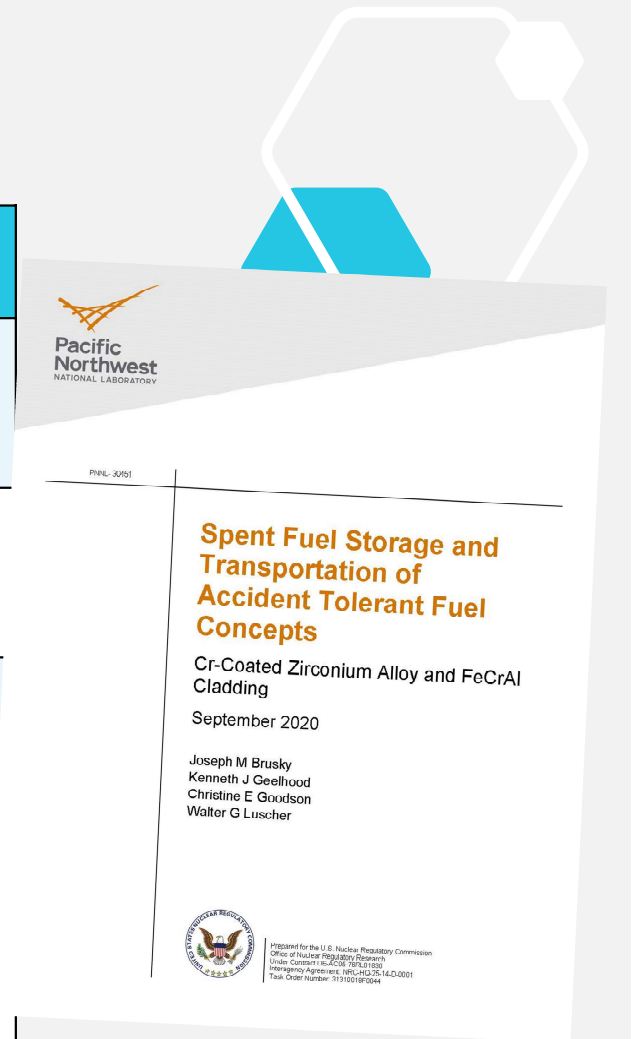
# Research – Front and Back Ends





# Cladding Performance

	Activity	Status
Transportation of Unirradiated (Fresh) Fuel	Technical report on fresh fuel transportation of Cr-coated zirconium-based cladding ATF	Complete PNNL-29773*
	Technical report on fresh fuel transportation of FeCrAl cladding ATF	Complete PNNL-30086
Storage and Transportation of Irradiated (Spent) Fuel	Technical report on spent fuel storage and transportation of Cr-coated and FeCrAl cladding ATF	Complete PNNL-30451
	Phenomena Identification Ranking Table (PIRT) exercise on storage and transportation of spent ATF concepts (materials, structural, thermal)	FY23



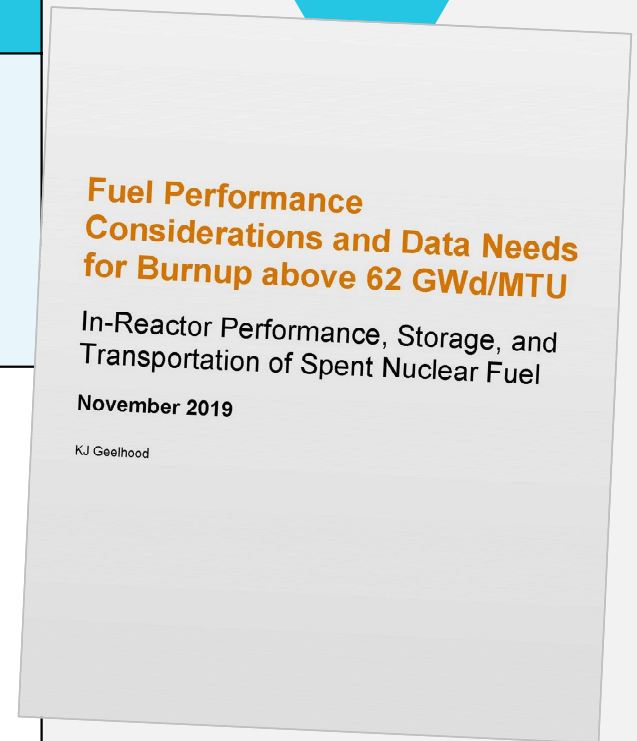
\* All reports available at the public NRC ATF website

# Cladding Performance

## Increased Enrichment and Higher Burnups



	Activity	Status
Standard Fuels (non-ATF)  In-reactor, storage, and transportation	Fuel Performance Considerations and Data Needs for Burnup above 62 GWd/MTU	Complete PNNL-29368
Accident Tolerant Fuels	Technical report on data availability and needs for assessing IE/HBU ATF spent fuel performance in dry storage and transportation	<i>September 2021</i>
	Fuel performance code updates	



# Findings – Fresh Fuel Cladding

## Review of open literature:

- Cr-coated Zr alloys
  - Negligible/minimal impacts to cladding mechanical and thermal properties
  - Fatigue endurance may be impacted
- FeCrAl
  - Cladding mechanical and thermal properties expected to be different than zirconium-based alloys
  - Fatigue endurance expected to be different than zirconium-based alloys
- Applicants are expected to supply technical basis in support of their design-basis assumptions
- NRC staff is ready to review applicant-supplied technical basis and will use open literature findings as confirmatory basis



# Findings – Spent Fuel Cladding

## Cr-coated Zr alloys

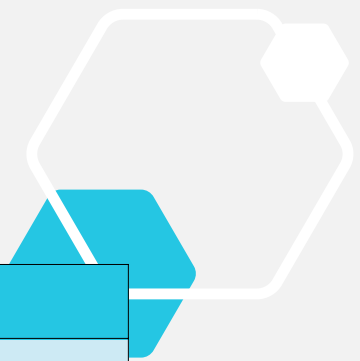
- No available information on cladding mechanical and thermal properties
- No available information on fatigue endurance impacts

## FeCrAl

- No available information on cladding mechanical and thermal properties
- No available information on fatigue endurance impacts



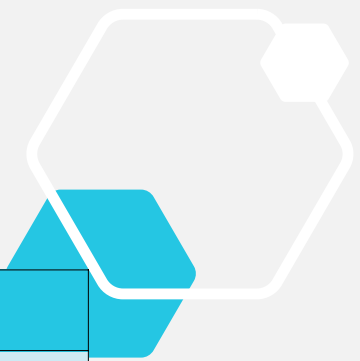
# Technical Information Needs Spent ATF (Cr-coated, FeCrAl)



Supporting Information	Recommended Source
<ul style="list-style-type: none"><li>Mechanical properties</li></ul>	Mechanical property tests performed on cladding segments irradiated to target burnup
<ul style="list-style-type: none"><li>Separate effects tests to identify phenomena that can lead to gross cladding rupture</li></ul>	Failure limits at high burnup should be confirmed for creep strain capacity and delayed hydride cracking
<ul style="list-style-type: none"><li>Fatigue life</li></ul>	Fatigue tests performed on cladding segments that contain fuel or have been de-fueled irradiated to target burnup
<ul style="list-style-type: none"><li>Justification for peak cladding temperature limits</li></ul>	Hydride reorientation; ductility and strength tests on cladding segments irradiated to target burnup

# Technical Information Needs (cont.)

## Spent ATF (Cr-coated, FeCrAl)

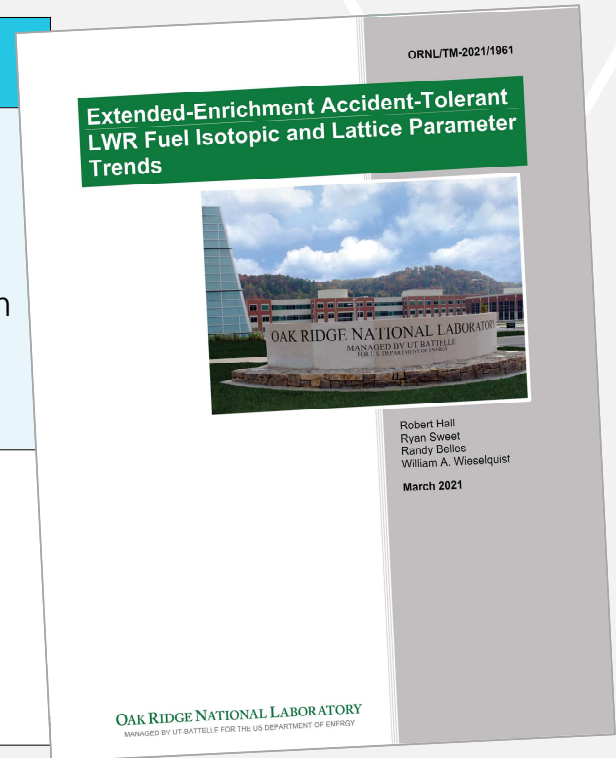


Supporting Information	Recommended Source
<ul style="list-style-type: none"><li>Limiting rod internal pressure, oxide thickness, and hydrogen content</li></ul>	Thermal-mechanical code approved to target burnup for rod with limiting power history
<ul style="list-style-type: none"><li>Thermal properties (thermal conductivity, specific heat, thermal expansion)</li></ul>	Thermal property tests performed on cladding segments irradiated to target burnup
<ul style="list-style-type: none"><li>Cladding cross section and activation</li></ul>	Code prediction from code such as ORIGEN



# Neutronics (Criticality, Shielding)

	Activity	Status
All portions of fuel cycle	SCALE Code development  Evaluations of the impact of increased enrichment and higher burnup on reactivity, decay heat, and radioactive source terms (Oak Ridge National Laboratory)	Several reports complete, others forthcoming through FY23*
Spent fuel storage and transportation	(initial plan) PIRT exercise on storage and transportation of spent ATF concepts with increased enrichment and higher burnup	<i>No longer being pursued</i>



\* All reports available at the public NRC ATF website

# Findings – Criticality and Shielding

- The research has not identified any new neutronics phenomena associated with ATF with increased enrichment and higher burnup that cannot be adequately analyzed with current methodologies
- Gaps remain in the data to validate the neutronics codes at higher enrichments – can be addressed by incorporating new validation data as it becomes available or using conservatisms in the analyses
- Applicants expected to supply criticality and shielding analyses in support of their design basis





# Disposal

- Preparatory work on ATF disposal is not being pursued at this time
- The need for preparatory activities (e.g., confirmatory research) is continually assessed as ATF technologies develop
- The NRC is not aware of any issues with near-term ATF that would preclude safe disposal
  - Near-term technologies are reasonably similar to current zirconium-based and stainless steel fuels
- Continuing to monitor national and international activities



# Concluding Remarks

- The current regulatory framework is adequate for the licensing of ATF cladding, increased enrichment, and higher burnup fuels
- The NRC is following the ATF project plan to facilitate efficient and effective licensing
- The NRC is continuing to assess ATF technologies, higher burnup, and increased enrichment to identify data needs to support licensing
- Opportunities to strengthen regulatory guidance continue to be explored
- To improve the efficiency of regulatory efforts, the NRC encourages applicants to engage early and often



# Visit the NRC's ATF Website

<https://www.nrc.gov/reactors/atf.html>



Stay Connected ▾

FAQs

Additional Topics ▾

References ▾

## What is Accident Tolerant Fuel?

Accident tolerant fuels (ATF) are a set of new technologies that have the potential to enhance safety at U.S. nuclear power plants by offering better performance during normal operation, transient conditions, and accident scenarios.

On January 14, 2019, the President signed the Nuclear Energy Innovation and Modernization Act (NEIMA). NEIMA, Section 107, "Commission Report On Accident Tolerant Fuel," which provides a definition of ATF as a new technology that:

- (1) makes an existing commercial nuclear reactor more resistant to a nuclear incident (as defined in section 11 of the Atomic Energy Act of 1954 (42 U.S.C. 2014)); and
- (2) lowers the cost of electricity over the licensed lifetime of an existing commercial nuclear reactor.

## Why the Interest Now?



Origins

## What is the NRC's Role?

The NRC's role with ATF is to review the new fuel technologies and their associated enrichment, fabrication, transportation, and storage aspects to ensure that they maintain public health and safety when implemented by NRC licensees.

The NRC reviews the technologies against all applicable guidance, available data, and past precedent applications to determine if the new fuel design continues to meet the

