

United States  
Nuclear Waste Technical Review Board (NWTRB)

Transcript

Winter 2022 Board Meeting

Tuesday

March 1, 2022

VIRTUAL PUBLIC MEETING - DAY ONE

NWTRB BOARD MEMBERS PRESENT

Jean M. Bahr, Ph.D., Chair

Steven M. Becker, Ph.D.

Allen G. Croff, Nuclear Engineer, M.B.A.

Tissa H. Illangasekare, Ph.D., P.E.

Kenneth Lee Peddicord, Ph.D., P.E.

Paul J. Turinsky, Ph.D., P.E.

NWTRB EXECUTIVE STAFF

Daniel G. Ogg, Acting Executive Director

Neysa Slater-Chandler, Director of Administration

NWTRB SENIOR PROFESSIONAL STAFF

Hundal Jung

Bret W. Leslie

Chandrika Manepally

Roberto T. Pabalan

NWTRB PROFESSIONAL STAFF

Yoonjo Lee

NWTRB ADMINISTRATION STAFF

Davonya S. Barnes

Jayson S. Bright

Sonya Townsend

Casey Waithe

INDEXPAGE NO.

<b>Call to Order and Introductory Statement</b>	
Dr. Jean Bahr, Board Chair .....	4
<b>Update on U.S. Department of Energy (DOE)'s Dual-Purpose Canister (DPC) Direct Disposal Activities</b>	
Mr. Tim Gunter, U.S. Department of Energy, Office of Nuclear Energy (DOE-NE)	
Mr. Geoffrey Freeze, Sandia National Laboratories .....	13
<b>Repository-Scale Performance Assessment Incorporating Post-Closure Criticality</b>	
Ms. Laura Price, Sandia National Laboratories .....	36
<b>Cladding Degradation Modeling Development</b>	
Dr. Brady Hanson, Pacific Northwest National Laboratory	
Ms. Laura Price, Sandia National Laboratories .....	77
<b>Summary and Status of DOE's Storage and Transportation Activities</b>	
Mr. Ned Larson, DOE-NE .....	118
<b>Spent Nuclear Fuel Interim Storage Canister Corrosion and Surface Environment Investigations</b>	
Dr. Charles Bryan, Sandia National Laboratories	
Dr. Rebecca Schaller, Sandia National Laboratories .....	137
<b>Public Comment</b> .....	186

1           BAHR: Okay, well, hello, and welcome to the U.S.  
2 Nuclear Waste Technical Review Board's Winter Meeting. I'm  
3 Jean Bahr, the Chair of the Board, and this meeting will  
4 focus on the U.S. Department of Energy spent fuel and waste  
5 disposition research and development activities and DOE's  
6 consent-based siting process for identifying federal interim  
7 storage facilities. Due to the Covid-19 pandemic, we're  
8 holding this meeting in a virtual format, and Mr. John  
9 Hattin of Precon Events will serve as the host for the  
10 meeting.

11           I'll introduce the other Board members and then  
12 briefly describe the Board and outline what we do. I'll  
13 then tell you why we're holding this meeting and summarize  
14 the meeting's agenda.

15           So, we're going to switch now to the panel view so  
16 I can introduce the Board members, and I'll ask that as I  
17 introduce them the Board members activate their cameras and  
18 come online and say hello so that the audience can see who  
19 they are. I'll begin. I'm Jean Bahr, the Board Chair. All  
20 the Board members serve part time, and we all hold other  
21 positions. In my case, I'm Professor Emerita of  
22 Hydrogeology in the Department of Geoscience at the

1 University of Wisconsin, Madison. Our first two Board  
2 members are only able to join us today by audio. First is  
3 Steve Becker, and Steve is Professor and Chair of Community  
4 Environmental Health in the College of Health Sciences at  
5 Old Dominion University.

6 BECKER: Good afternoon.

7 BAHR: Thank you, Steve. Then we have Mr. Allen Croff.  
8 Allen is a Nuclear Engineer and an Adjunct Professor in the  
9 Department of Civil and Environmental Engineering at  
10 Vanderbilt University.

11 CROFF: Good afternoon.

12 BAHR: Thank you, Allen. Then there's Dr. Tissa  
13 Illangasekare. Tissa is the AMAX Endowed Distinguished  
14 Chair of Civil and Environmental Engineering and the  
15 Director of the Center for Experimental Study of Subsurface  
16 Environmental Processes at Colorado School of Mines.

17 ILLANGASEKARE: Good afternoon.

18 BAHR: Next, we have Dr. Lee Peddicord. Lee is  
19 Professor of Nuclear Engineering at Texas A&M University.

20 PEDDICORD: Good afternoon.

1           BAHR: Next is Dr. Paul Turinsky. Paul is the Board's  
2 Deputy Chair and Professor Emeritus of Nuclear Engineering  
3 at North Carolina State University.

4           TURINSKY: Guten tag. I'll be different.

5           BAHR: Okay. I've just introduced five Board members  
6 plus myself, not the full complement of eleven. Other Board  
7 positions are currently vacant.

8           As I usually do at Board meetings, I want to make  
9 clear that the views expressed by the Board members during  
10 the meeting are their own, not necessarily Board positions.  
11 Our official positions can be found in our reports and  
12 letters which are available on the Board's website. So, if  
13 we can switch back to the slides now. Thank you.

14           So, on to a description of the Board and what we  
15 do. As many of you know, the Board is an independent  
16 federal agency in the Executive Branch. It's not part of  
17 the Department of Energy or any other federal department or  
18 agency. The Board was created in the 1987 amendments to the  
19 Nuclear Waste Policy Act to perform objective ongoing  
20 evaluations of the technical and scientific validity of DOE  
21 activities related to the management and disposal of spent  
22 nuclear fuel and high-level radioactive waste.

1           Board members are appointed by the President from  
2 a list of nominees submitted by the National Academy of  
3 Sciences. We are mandated by statute to report Board  
4 findings, conclusions, and recommendations to Congress and  
5 to the Secretary of Energy.

6           The Board provides objective technical and  
7 scientific information on a wide range of issues related to  
8 the management and disposal of spent nuclear fuel and high-  
9 level radioactive waste that will be useful to policymakers  
10 in Congress and the administration.

11           All of this information can be found on the  
12 Board's website, [www.nwtrb.gov](http://www.nwtrb.gov), along with Board  
13 correspondence, reports, testimony, and meeting materials,  
14 including archived webcasts of recent meetings. If you'd  
15 like to know more about the Board, a 2-page document  
16 summarizing the Board's mission and presenting a list of  
17 Board members can be found on the Board's website.

18           We'll have a public comment period at the end of  
19 each day's meeting. Because of the virtual format of this  
20 meeting, we can only accommodate written comments. As you  
21 joined the meeting, on the right of your screen is a comment  
22 for the record section where you can submit your comments.

1 If you're viewing the presentation in full screen mode, you  
2 can access the comment for the record section by pressing  
3 the escape key. A reminder on how to submit comments will  
4 be displayed during the break.

5           Comments that we receive during the meeting will  
6 be read by staff member, Bret Leslie, in the order that  
7 they're received. Time for each comment may be limited  
8 depending on the number of comments we receive, but the  
9 entirety of the submitted comments will be included as part  
10 of the meeting record.

11           The Board welcomes comments but particularly in  
12 light of our virtual format we will not be responding to  
13 them. Comments and any other written materials may also be  
14 submitted later by mail or email to the points of contact  
15 noted in the press release for this meeting, which is posted  
16 on our website. These also would become part of the meeting  
17 record and will be posted on the Board's website along with  
18 the transcript of the meeting and the presentations you will  
19 see today.

20           The meeting is being recorded, and the archived  
21 recording will be available after a few days on our website.



1 The meeting agenda and presentations have been posted on the  
2 Board's website and those can be downloaded.

3           Okay, so, why are we holding this particular  
4 meeting? This meeting is part of the Board's continuing  
5 review of DOE activities related to the management and  
6 disposal of spent nuclear fuel and high-level radioactive  
7 waste. Over the past several years, DOE has been conducting  
8 research and development efforts on non-site-specific  
9 disposal, storage and transportation, and integrated waste  
10 management. According to DOE, this work is part of its  
11 efforts to develop a sound technical basis for multiple  
12 geologic disposal options in the United States and provides  
13 data and analyses to support decisions regarding storage,  
14 transportation, and disposal of spent nuclear fuel and high-  
15 level radioactive waste.

16           In addition, DOE recently published a request for  
17 information on how to site federal facilities for the  
18 temporary consolidated storage of spent nuclear fuel using a  
19 consent-based approach. The Board views both the research  
20 and development and siting efforts as activities that  
21 enhance the DOE's capability to address several of the  
22 recommendations we made in a report that we issued last

1 spring, mainly to anticipate the required high performance  
2 computing and data management infrastructure required for a  
3 multidecade waste management program, to facilitate  
4 application of iterative and adaptive approaches to  
5 development of a geologic repository, and to embrace  
6 openness, transparency, and engagement. Our meeting will  
7 examine DOE's spent fuel and waste disposition research and  
8 development activities and DOE's consent-based siting  
9 process to identify federal interim storage facilities for  
10 spent nuclear fuel.

11           So, moving on to the next slide, today's meeting  
12 will start with a presentation by Tim Gunter from the DOE,  
13 Office of Nuclear Energy, and Geoff Freeze from Sandia  
14 National Laboratories, and they'll provide an update on  
15 DOE's dual-purpose canister disposal research and  
16 development activities.

17           Then we'll hear from the national laboratory  
18 researchers who are conducting some of the work for DOE.  
19 Laura Price will give a presentation on repository-scale  
20 performance assessment that includes nuclear criticality  
21 after repository closure. After a 15-minute break starting  
22 at 1:55 pm eastern time, we'll hear a presentation on

1 efforts to develop spent nuclear fuel cladding degradation  
2 models.

3           In the final two talks today and then the first  
4 talk tomorrow we hear about DOE's storage and transportation  
5 research and development activities. Ned Larson from the  
6 DOE, Office of Nuclear Energy, will summarize those  
7 activities and provide a status update. Then we'll hear  
8 from national laboratories researchers about investigations  
9 in the cannister corrosion and surface environments for  
10 spent nuclear fuel that is in interim storage.

11           As I mentioned earlier, we'll have a public  
12 comment period at the end of the day during which staff  
13 member Bret Leslie will read public comments that we have  
14 received, and we'll adjourn day 1 of the meeting at 5:00 pm  
15 eastern time.

16           Looking ahead to tomorrow, our meeting tomorrow  
17 will start at 12:00 pm eastern time with a presentation from  
18 a national laboratory researcher on investigations of  
19 aerosol transmission through simulated cracks in dry storage  
20 cannisters.

21           Then, in the following three talks we'll hear  
22 about some of DOE's integrated waste management research and

1 development activities. First, we'll hear about a canister  
2 project that is supporting efforts at the Hanford Washington  
3 site and DOE's integrated waste management program. After a  
4 15-minute break starting at 1:45 pm eastern, we'll hear  
5 about two software tools developed as part of the integrated  
6 waste management research and development efforts. A  
7 presentation from a national laboratory researcher will  
8 describe updated requirements for, and enhancements to, the  
9 Next Generation Systems Analysis Model. Then, Erica  
10 Bickford from the DOE, Office of Nuclear Energy, will update  
11 us on the DOE's Stakeholder Tool for Assessing Radioactive  
12 Transportation software.

13           The last presentation of the meeting by Alisa  
14 Trunzo from the DOE, Office of Nuclear Energy, will update  
15 the Board on DOE's consent-based siting efforts.

16           Okay, so, now we're going to switch back to a view  
17 of me, and I just want to note that much effort went into  
18 planning this meeting and arranging the presentations. I  
19 want to thank our speakers for making presentations at the  
20 meeting today.

21           Thanks particularly to Board members Paul  
22 Turinsky, Lee Peddicord, and Steve Becker, the co-leads for

1 the Board for this meeting, and to the Board staff,  
2 particularly Bret Leslie and Andy Jung, for putting the  
3 meeting together.

4           So, now it's my pleasure to turn the meeting over  
5 to Tim Gunter, who will get the meeting started.

6           GUNTER: Good morning or afternoon, as the case may be.  
7 Thank you, everyone, for joining our meeting with the  
8 Nuclear Waste Technical Review Board today. As Dr. Bahr  
9 said, my name is Tim Gunter. I am a federal program manager  
10 with the U.S. Department of Energy. My main area of  
11 responsibility is research and development on the disposal  
12 of spent nuclear fuel and high-level waste.

13           I'm going to share my screen, hopefully. Alright,  
14 so continuing on, this is going to be a dual presentation  
15 with Geoff Freeze, who is the manager at Sandia National  
16 Laboratories for the work on the dual-purpose canister and  
17 direct disposal activities. So, Geoff, you can go ahead to  
18 the next slide.

19           This first slide is a disclaimer. I'm going to  
20 spend just a very brief minute on it. You'll see this on  
21 most of the presentations throughout the next couple of  
22 days. And basically, what this says is there are standard

1 contracts between the U.S. Department of Energy and the  
2 utilities on what is acceptable to dispose in terms of spent  
3 fuel, and some of the work we do is not necessarily in  
4 alignment with those contracts. So, this disclaimer just  
5 represents the fact, and reminds folks that we do research  
6 and development. We look at, you know, a lot of different  
7 issues, a lot of different scenarios on things that could be  
8 done potentially, feasibility studies. And that doesn't  
9 necessarily mean that this is the department's plan or that  
10 it would be acceptable in terms of the contract without, you  
11 know, modifications by the parties. So, it doesn't  
12 supersede anything that is specified in the standard  
13 contract. Okay. Go ahead, Geoff.

14           So, I'm going to start out with a little bit of  
15 just the way things are laid out for the next couple of  
16 days, at least, focus more on the organization. I know that  
17 Dr. Bahr went through the meeting agenda and gave you an  
18 idea of what presentations you're going to hear.

19           But in terms of the way the department is  
20 organized, all this work falls under the DOE's Office of  
21 Spent Fuel and Waste Disposition. That office is broken  
22 down into different areas of responsibility. The first is

1 Spent Fuel and Waste Science and Technology. That's the  
2 office that I work in. And there we do all of the R&D for  
3 the storage, transportation, and disposal of spent fuel and  
4 high-level waste. As I said, I'm the manager for the  
5 disposal. Those will be the first three presentations you  
6 hear today on the DPC and post-closure criticality, and also  
7 on cladding degradation.

8           That group is split into not only disposal but  
9 also storage and transportation, and Ned Larson who is the  
10 federal program manager for that area will be speaking to  
11 you later this afternoon along with a couple of  
12 presentations from the national laboratories.

13           The other main group is in the SFWD office is the  
14 integrated waste management. You'll hear presentations from  
15 them starting tomorrow. And then finally tomorrow  
16 afternoon, our consent-based siting group will update you on  
17 the activities that the department is taking on consent-  
18 based siting, with initial focus on siting a federal interim  
19 storage facility. Okay, next, Geoff.

20           Just a reminder of what our mission is. I know a  
21 lot of people have seen our mission before, but I just want  
22 to remind folks and then also, you know, there may be people

1 new listening that haven't seen this before. So basically,  
2 we're an R&D program. We identify alternatives and conduct  
3 scientific research and technology development to enable  
4 storage, transportation, and disposal of used nuclear fuel  
5 and wastes generated by existing and future fuel cycles.

6           Sometimes you'll see the term used nuclear fuel  
7 that we used early on in the program we generally use spent  
8 nuclear fuel more now. So, if you see either term, we're  
9 really talking about the same thing. And this goes back to  
10 a photo of the cover page of our implementation plan, which  
11 was developed back in October of 2014, which lays out all of  
12 the details of the program that we have and is basically  
13 still in effect today as it is. Next, Geoff.

14           Our campaign structure, this shows again the SFWST  
15 group with the split between storage and transportation  
16 research shown on the left side of the chart in gray - you  
17 jumped ahead - there you go -- and then the disposal  
18 research in blue on the right side of the chart.

19           We have it broken down into multiple focus areas,  
20 and then the host-rock investigations. There are three main  
21 host-rocks which we're looking at primarily, argillite, or  
22 clays and shales, crystalline, such as granites, and then



1 salt geologic medium. The box below that are more cross-  
2 cutting areas that we're looking at. But there's really  
3 overlap a lot in pretty much all of these.

4           And we're focused today on the direct disposal of  
5 dual-purpose canisters like you see an arrow pointing to  
6 that, and also there's other areas that feed into that or  
7 are crosscut into the DPC, such as the one above it, the  
8 Geologic Disposal Safety Assessment, or GDSA, which is  
9 basically a new performance assessment model. Also,  
10 engineered barriers and then the inventory and waste form  
11 characteristics and performance down below. Okay, next.

12           FREEZE: Tim, sorry to interrupt, but Bret and others,  
13 I'm getting notes that the webcast isn't working again. I'm  
14 not sure if others are getting that.

15           LESLIE: Yes, Tim, and we're going to go ahead because  
16 we are recording this, and the recording will get online.  
17 So, we're not going to stop, so just continue, please.

18           GUNTER: Okay.

19           LESLIE: Thank you.

20           GUNTER: Alright, so this slide gives a little more on  
21 our concepts and goals that we're working towards. Like I  
22 said, you know, we want to provide a technical basis to show

1 that we have multiple viable options for disposal in the  
2 U.S. We primarily focus on three what we refer to as  
3 reference cases. You'll probably hear that term if not  
4 today certainly throughout future meetings. What we mean by  
5 reference case is that in developing our performance  
6 assessment models, the GDSA, of course in developing a model  
7 you have to have something, a foundation, design  
8 assumptions, you know, parameter inputs in order to develop  
9 that model, so we have these reference cases in argillite,  
10 salt, and crystalline that we use for that purpose.

11           Really, one of the points I wanted to make and  
12 remind folks here is that we're not trying to develop an  
13 off-the-shelf design, you know, that could be pulled out and  
14 used in the future. We're using these reference cases to  
15 really develop capabilities, maintain and develop  
16 capabilities, and to develop our, you know, the GDSA, the  
17 new model, which is an advanced model based on high  
18 performance computing. So, you know, a little bit faster  
19 than the old models, and also, we look to increase, you  
20 know, the robustness of the analyses. Also, we don't  
21 necessarily try to compare the three different models to,

1 you know, to each other. It's really just about, you know,  
2 developing our analysis tools to use in the future.

3           And then the final bullet there is, we also rely  
4 on international experience. We collaborate with numerous  
5 other countries who have nuclear waste programs and that  
6 are, you know, pursuing geologic disposal. Okay, go ahead,  
7 Geoff.

8           Then, this is my final slide, and this is just  
9 kind of a generic conceptual timeline, you know, that could  
10 be implemented as we go forward. The real point here is  
11 that DOE in our repository development program we are now  
12 very early on in the program. So, in that red block up on  
13 the top left, we're in a concept evaluation phase where we  
14 are evaluating disposal concepts. We look at FEPs, which is  
15 features, events, and processes that could impact the  
16 performance of any repository, develop and demonstrate  
17 technologies, and then generic research and development.

18           Then, I guess the last thing is to get us to where  
19 we are going with the rest of this presentation. In  
20 addition to just generic repository development and  
21 performance assessment, we look at specific issues that have  
22 interest of repositories going forward, such as technical

1 issues that we may want information on, or in the case of  
2 the dual-purpose canisters, feasibility studies of whether  
3 these existing loaded canisters that are in dual-purpose,  
4 which means they're designed and licensed for storage and  
5 transportation, but not disposal -- whether there's a way  
6 that they could be directly disposed of without repackaging,  
7 which has numerous advantages, you know, from time savings  
8 to cost savings to personnel radiation savings. We just  
9 have to be able to demonstrate, you know, from a safety  
10 standpoint and a performance standpoint that it would be an  
11 acceptable path to directly dispose of those in a deep  
12 geologic repository.

13           Okay, next. Okay, and Geoff, I think this is  
14 where you were going to pick up, so I will mute, and you can  
15 take over.

16           FREEZE: Okay, thanks, Tim. So, yeah, the rest of  
17 these slides are a quick updated overview of the activities  
18 that are going on in the DPC direct disposal R&D, work  
19 package. Tim showed this part of the slide a few slides  
20 ago. Here's the work on the direct disposal of DPCs, and  
21 this is integrated with many other work packages as you'll  
22 hear about, argillite disposal, the GDSA work, the

1 performance assessment modeling, the engineered barrier  
2 system R&D, and the waste form R&D are what specifically  
3 you'll hear today about the cladding work.

4           This is updated from, or there's going to be an  
5 update from when this was last presented to the Board, I  
6 believe around July of 2020, when it was presented by Ernie  
7 Harden. Ernie has since retired from Sandia, so I'm  
8 presenting this as the control account manager. Laura Price  
9 has taken over from Ernie as the technical lead, and you'll  
10 hear from her a little bit later today.

11           So, the DPC disposal is of course investigating  
12 the feasibility of the disposal of commercial spent nuclear  
13 fuel in dual-purpose canisters, and those would be disposed  
14 of not just the canisters themselves, but they would be in  
15 some sort of designed disposal overpack. This work is led  
16 by Sandia, but it's a group effort by a number of different  
17 national labs that are listed here.

18           Just to be clear, we use the term DPC somewhat  
19 broadly, and it sort of collectively refers to the large  
20 number of multi-assembly canisters that are currently used  
21 by the utilities to store CSNF in dry storage. They're  
22 called DPCs because they're licensed for storage and

1 transportation, but they are not designed for disposal. So,  
2 all of this work is looking at potential alternative to what  
3 would be needed to repackage all of this already-loaded  
4 spent fuel into some sort of disposal-ready canisters.

5           So, why might this be a problem? The graph on the  
6 left here shows a projection of U.S. inventory of commercial  
7 spent nuclear fuel. On this particular projection, shown  
8 with the red line, this is the total inventory that would be  
9 produced from existing reactors under existing licenses,  
10 with no new reactors built. Even under that scenario, you  
11 can see by the end of the century we'd have on the order of  
12 140,000 metric tons of spent fuel in dry storage, you know.  
13 And on the order of 10,000 DPCs, which would need to be  
14 disposed of.

15           To put that in perspective, that's, you know, two  
16 Yucca Mountains worth, 140,000 metric tons. Back in 2008,  
17 when Yucca Mountain license was submitted, very little spent  
18 fuel was actually in dry storage, so it made sense the Yucca  
19 Mountain license proposed that spent fuel be loaded into  
20 transportation, aging, and disposal or TAD canisters, which  
21 were specifically designed for the Yucca Mountain  
22 conditions. But now, or at least at the end of 2020, we now

1 have about 42,000 metric tons in dry storage as shown here  
2 and about 3,300 DPCs. So, even if a repository were to come  
3 online in the next decades, we'd have to do something with  
4 this fuel that's already loaded in the DPCs, and that's the  
5 focus of this research.

6           So, what are the options? Well, we mentioned  
7 repackaging, so if we were just to repackage all of the  
8 spent fuel from DPCs into some sort of standardized or  
9 specialized canisters, it would be costly. There would be a  
10 dollar cost, but then there's also radiological,  
11 operational, and management risks associated with opening  
12 the canisters, and the cost of repackaging itself could be  
13 on the order of \$20 billion. This comes from the cost of  
14 new canisters, the actual standardized canisters, the  
15 repackaging operations themselves, and the disposal of the  
16 DPC shells and baskets. Of course, to design a specialized  
17 or standardized canister, it's beneficial to know what the  
18 geology and the design of the repository is, which, at this  
19 point, that would be somewhat uncertain in the U.S.

20           The second option is to just continue storing the  
21 spent fuel at surface facilities, repackaging as needed.  
22 This, of course, is an interim solution. The NRC recently

1 published NUREG-2157, the continued storage report, which  
2 suggests that storage could be safe, dry storage, could be  
3 safe for on the order of 160 years after the end of a  
4 reactor's licensed lifetime. So, again, that's an interim  
5 solution, so currently the spent fuel is safe, but we still  
6 do need an ultimate disposal solution.

7           The third option of course is to construct a  
8 repository that can accommodate DPC-based waste packages  
9 without repackaging, and that's the subject of the research  
10 that's going on.

11           Four activities that we're focused on are listed  
12 here; operational and post-closure safety, engineering  
13 feasibility, thermal management, and post-closure  
14 criticality. The first three that are shown in blue were  
15 the subject of prior R&D, and that's been documented in  
16 these reports, Hardin et al 2015, SNL 2021. And these  
17 reports suggest that these things are achievable in multiple  
18 geologic media as documented in those reports.

19           The focus of the ongoing R&D is looking at the  
20 potential for post-closure criticality, which arises because  
21 the DPC fuel baskets are designed to control criticality for  
22 short periods of time, essentially during storage and



1 transportation timeframes, but not disposal timeframes.  
2 During disposal, the DPCs, you know, are expected or are  
3 likely to breach and flood with groundwater, which of course  
4 is a moderator. The aluminum-based neutron absorbing  
5 materials currently used in the DPCs tend to corrode fairly  
6 quickly, from long-term exposure to groundwater. So that  
7 leaves us with a fuel and package degradation and the  
8 potential for a critical configuration.

9           So, there's two flavors of, sort of, post-closure  
10 criticality R&D. The first is things that could contribute  
11 to the DPC disposal without modification. So, these would  
12 be already loaded DPCs and any future loaded DPCs.

13           These two activities, the first we refer to as the  
14 reactivity margin. This just involves detailed as loaded  
15 analyses of existing DPCs to see if some of them may  
16 actually have a low enough  $k_{\text{effective}}$  that they wouldn't go  
17 critical under disposal conditions. Other things in this  
18 category include the possibility of high-performance  
19 overpacks that might keep out groundwater, and also noting  
20 that geologies with high-salinity groundwater -- high-  
21 salinity groundwater tends to limit the reactivity and so

1 more DPCs could be shown to not go critical in those types  
2 of conditions.

3           The second activity is the criticality consequence  
4 studies. Laura Price is going to talk about this in the  
5 next presentation, so I'm not going to spend any time on it  
6 here. You'll get to hear from her in a few minutes.

7           The second group are disposal of the DPCs with  
8 some modifications, either to the already loaded DPCs or  
9 potential design changes for future loaded DPCs. So, the  
10 first of these is the injectable fillers. We're currently  
11 looking at two categories of these, the cementitious  
12 fillers, which are focused on calcium phosphates, and molten  
13 metals -- low melting point metals. The idea here is that  
14 these could be injected without opening up the DPCs. They'd  
15 be injected through a vent port, or they might require a  
16 small hole to be drilled to inject them, and this would fill  
17 up the void spaces so that the groundwater moderator would  
18 not be able to enter the DPC under disposal conditions.

19           The second category are the modifications, so  
20 these would be various aspects of either fuel assembly  
21 modifications or basket design that would, in the simple  
22 sense, replace the existing aluminum-based neutron absorbers

1 with more corrosion resistant materials, you know, for  
2 example, nickel, chromium, molybdenum, gadolinium alloys.  
3 So, there's some laboratory work going on to look at that.

4           Finally, one other thing that's been going on is,  
5 we recently initiated an independent technical review of the  
6 DPC disposal work. The objective, as is shown here, was to  
7 try to get feedback from independent reviewers on the  
8 technical approaches that we're using. These were industry  
9 people, so we also wanted to learn if, you know, some of the  
10 things we're proposing made sense to industry and if they  
11 had any additional ideas on things that maybe we should be  
12 doing.

13           So, the specific members are shown here. Six  
14 people with expertise in a range of storage, transportation,  
15 and disposal topics, licensing, nuclear engineering, nuclear  
16 physics, post-closure performance assessment, fuel canister  
17 and basket performance, and geohydrology. This work is  
18 ongoing. DOE is currently evaluating the independent  
19 technical review observations. And so, this should be ready  
20 in the next month or two, at which time we can share that.

21           So, in summary, this just graphically shows the  
22 five different post-closure criticality things that we're

1 working on, and whether they might be applicable to  
2 currently loaded DPCs, or future loaded DPCs.

3           So, there's the references, and that's the end of  
4 our presentation. Thank you.

5           BAHR: Okay. Thanks, Jeff. I think I can bring myself  
6 up. First, I just want to apologize to those of you out in  
7 watching the live stream we were encountering some  
8 projection and audio difficulties. I believe those have  
9 been resolved. The presentation that proceeded the  
10 resolution of that will all be available in the recording  
11 that is posted on the web. If you missed some of that, I  
12 encourage you to go see the recording in a few days.

13           I see Dr. Lee Peddicord's hand up, so if we can  
14 bring him into the spotlight, we can get his question.

15           PEDDICORD: Hello. I am assuming you can hear me.  
16 This was a question to Tim Gunter on his presentation. It  
17 is a quite small point, but when you were showing the  
18 various collaborations with the media, under salt you had an  
19 asterisk under that one and it referred to, I think a 2019  
20 commercial waste disposal. Yeah, this one is here. Tim,  
21 the little footnote there in the corner. Can you amplify a  
22 bit on that? What is this referring to?

1 GUNTER: I think that's, well, Jeff may be able to help  
2 on this too. But I think it was a commercial waste disposal  
3 case that Sandia had developed back in 2019.

4 PEDDICORD: Uh-huh, okay. It doesn't have anything to  
5 do with the interactions with Germany.

6 GUNTER: No. No. Because in fact, I mean, it says  
7 considered by Germany and the Netherlands, and in the case  
8 of Germany, they are now opening things up to consider.  
9 Things other than salt.

10 PEDDICORD: Thank you, appreciate that.

11 FREEZE: All of the generic cases are sort of  
12 collections of information and material properties from  
13 various different places.

14 BAHR: Okay. I see Tissa's hand up.

15 ILLANGASEKARE: Thank you. This answered my question  
16 may come up later. But when you select the three generic  
17 cases, the geology can be anywhere. So, you could have same  
18 geology in any geographic location in the country. But when  
19 you look at the other drivers like climate and stressors,  
20 external stressors, I am assuming in your performance  
21 modeling you will factor in the variability of climate  
22 conditions that can exist at different parts. Let's say you

1 select a certain type of formation in eastern United States  
2 or the south it will be different. Are you factoring that  
3 in the model later or the simulations?

4 GUNTER: Yeah, that certainly will be considered. We  
5 are doing a little bit of that now, but obviously, you know,  
6 climate and environmental conditions are something that are  
7 very -- are going to be very site specific. So, we are  
8 limited in the generic sense of how much detail we can get  
9 into and how that would be implemented in the models.

10 Certainly, it would be a big part of the  
11 performance assessment. And, you know, the reason we are  
12 doing the three main geologies is first, if you look at  
13 international communities that are pursuing nuclear waste  
14 disposal in a deep geologic repository, these are the three  
15 that primarily they are looking at. In some cases, it is  
16 one. In some cases, it is more than one per country. In  
17 the case of the U.S., we actually have all of these  
18 geologies and more really that could be potential suitable  
19 sites. And as we are moving towards a consent-based siting  
20 approach not just interim storage but also permanent  
21 disposal, we have no way of knowing how that will turn out  
22 in terms of, you know, which communities will be willing to

1 host a disposal site. What geologies, they have that are  
2 available and where in the geographically in the U.S. that  
3 might be located.

4 ILLANGASEKARE: Thank you.

5 BAHR: I see Paul Turinsky's hand up as well as a hand  
6 up from Dan Ogg, but we will go to Paul first.

7 TURINSKY: Okay. I have two questions. I think one is  
8 for Tim and the other is for Jeff. You showed this  
9 conceptual timeline on that. Where in that timeline would  
10 the decision be made that direct disposal of this DPC is the  
11 preferred path that is going to be taken?

12 GUNTER: I don't think there is a specific spot on that  
13 timeline where you can say this is where a decision would be  
14 made. I mean, obviously we have to complete feasibility  
15 studies to the point we are comfortable to say, yeah this is  
16 an option that can be done. And we will have to coordinate  
17 with industry because they will have to, in some cases,  
18 agree, depending on the specific option we will look at. We  
19 will have to have collaboration with industry to implement  
20 some of those. I would say that obviously the sooner the  
21 better; right? We are continuing to package fuel and  
22 inventory is growing. So, that would be the only thing I

1 would be able to say at this point. I don't have a specific  
2 time, but the sooner the better.

3 TURINSKY: Let me clarify a little bit. Would it be  
4 made prior to site selection characterization? In other  
5 words, it is going to influence the site selection and  
6 characterization.

7 GUNTER: Direct disposal of, you know, DPCs would be  
8 more suitable to certain types of geology and certain sites  
9 than others. But that's not to say it could not work in  
10 any of them. But again, it would be preferable to have a  
11 decision earlier. I mean, not to say, you couldn't make  
12 modifications to your site design at some point during the --  
13 or after the characterization. I think, certainly before  
14 you build and open it, I think at that point it is obviously  
15 too late to do much in terms of accommodating if it is not  
16 already built into it.

17 FREEZE: I would, Tim, I would just add here too, yes  
18 it could factor into the site selection, but it turns out  
19 DPCs cannot be shown to be disposal at the specific  
20 location, you can always repackage, then it is just a  
21 financial, it is a cost. An added cost to that particular



1 location, which could or would be factored into the  
2 decision.

3 TURINSKY: What I was thinking is that if you made the  
4 decision before site selection, it would really narrow your  
5 focus when looking at sites. Sorry. That's my phone that I  
6 forgot to disconnect. Okay.

7 And the second question is, is there any plan to  
8 do a very detailed quantitative risk assessment of the post-  
9 closure performance with repackaging and with bare fuel  
10 repackaging versus direct disposal so that you could compare  
11 it on a risk assessment basis?

12 FREEZE: So, the ongoing work under GDSA is looking at  
13 -- I don't know what's the right term -- we are looking at  
14 DPCs, just in general, sort of the radionuclides and the  
15 thermal loads without worrying about criticality, possible  
16 criticality constraints. In that sense, we are looking at  
17 one aspect. Laura is going to talk about potential, I will  
18 call it a bounding case. If there were a criticality what  
19 the performance assessment would look like.

20 As far as repackaging, we can also -- we have the  
21 capability to do that type of performance assessment. We  
22 are not currently doing it. If we got to the point of

1 having to compare specific locations, we would be able to do  
2 that.

3 TURINSKY: It would seem a comparison like that would  
4 sort of provide some guidance on the preferred approach.

5 GUNTER: Yeah, but I would say keep in mind, either  
6 way, the bottom line is you will have to meet the regulatory  
7 performance criteria. And, if both of them, you know,  
8 through our analysis is shown to be below the regulatory  
9 limits, comparing the two, it might be interesting  
10 information, but I don't know how real necessary. I mean  
11 that's premised on the assumption that we would have  
12 multiple sites offered up to choose from. And we don't  
13 really know what the condition or the situation will be in  
14 the future. It may be one site. Again, on a consent-based  
15 siting process it might just be one, might be more or might  
16 be zero.

17 TURINSKY: Yeah, I was thinking of a single site and  
18 then looking at the two alternatives.

19 GUNTER: Okay. All right. But again, as long as they  
20 both and you have done the analysis and either one of them  
21 meet the regulatory performance criteria, there may be other  
22 factors that is play in the decision.

1           TURINSKY: There are, I mean there are certain risks  
2 associated with repackaging clearly. And there are certain  
3 risks of moving very heavy packages, so it goes throughout  
4 the whole disposal packages, from basically starting  
5 repackaging to long-term performance.

6           GUNTER: Right.

7           TURINSKY: Okay. Thank you.

8           FREEZE: You know, just ...

9           BAHR: Sorry. We are about out of time, but I see Dan  
10 had a question. I think we had time for one more question  
11 before we move on to the next speaker.

12          OGG: Thank you, Jean. And thank you Tim and Jeff on  
13 the presentation. On slide 7. The timeline. Tim, you  
14 pointed out you are in the conceptual evaluation step that  
15 you have the arrow pointing "we are here." And I just want  
16 to clarify this graphic. Does that indicate that you are  
17 also, in parallel, doing some early site selection work? Or  
18 is that really a sequential step and that will happen after  
19 you finish the conceptual evaluation step.

20          GUNTER: Well, under the R&D side, we are not really  
21 doing any siting work at the moment. I mean, like I said  
22 this is a kind of a high-level conceptual timeline. It is

1 not necessarily a detailed and accurate representation. The  
2 real point was to show that we are early in the sequence.  
3 But as it is laid out, at least the way it is represented,  
4 there is a bit of overlap between siting guidelines and  
5 criteria and conceptual evaluations.

6 OGG: Right, but for now your group on the technical  
7 side is not doing any of that early site selection work.

8 GUNTER: That's right.

9 OGG: Okay. Thank you. That's all I have.

10 BAHR: Thanks to Tim and Jeff, and now we need to move  
11 on to our next speaker who is Laura Price from Sandia  
12 National Laboratories. And she is going to follow up  
13 talking about these performance assessments that incorporate  
14 post-closure criticality.

15 PRICE: Yes, following on to what Tim and Jeff talked  
16 about, I will be talking about the efforts we have been  
17 making towards doing repository-scale performance assessment  
18 modelling that incorporates post-closure criticality. Next  
19 slide, please.

20 This is the disclaimer that Tim talked about and  
21 so we will skip past that one.

1           As Tim and Jeff both said there is a lot of people  
2 that are working on this, and this is the list of people who  
3 have done the work that I will be discussing today. I  
4 certainly didn't do it all and as you can see there are lots  
5 of different people from lots of different organizations,  
6 and I appreciate all the good work they have done to get as  
7 far as we have on this. Next slide, please.

8           So, there are four topics I will be covering  
9 today. The first topic is the objectives and scope of the  
10 DPC criticality consequence analyses to define what we cover  
11 and don't cover. Second, I will be giving an overview of  
12 the two different repository concepts and the two different  
13 post-closure consequence scenarios that were being  
14 considered in these analyses. And Jeff kind of had a short  
15 slide on those. I will of course, be expounding on those  
16 more. Third, I will give some of the recent major  
17 accomplishments and indicate how these results are informing  
18 the technical activities that we are doing now and in the  
19 future. And finally, I will talk about the probability of  
20 occurrence and uncertainty and how they are being addressed  
21 in our analyses. Next slide, please.

1           So, one of our objectives was to evaluate the  
2 features, events and processes, often called FEPs, that  
3 could affect post-closure criticality or could be affected by  
4 post-closure criticality or both. The reason for this was  
5 so that we would know which processes and events to include  
6 in our models. For example, if we neglected evaporation of  
7 water as a result of the heat generated by a steady state  
8 post-closure criticality event in an unsaturated environment,  
9 we would have overlooked a very important thermohydrologic  
10 process.

11           Another objective was to develop the tools we need  
12 to model the consequences of post-closure criticality. That  
13 is, we are trying to build the modelling capability to  
14 include the feature events and processes that we identified  
15 in that first objective in our models of post-closure  
16 criticality. As an example, we need to modify PFLOTRAN,  
17 which is a massively parallel computer code used to model  
18 subsurface reactive transport. We had to modify it to be  
19 able to change the inventory and heat output at the waste at  
20 some arbitrary time, midway through the simulation, to  
21 represent the inventory and thermal effects of a post-  
22 closure criticality event. Usually, the assumption for a

1 repository that does not experience a post-closure  
2 criticality event is that inventory is set at the time of  
3 disposal and can be estimated in the future by simple decay  
4 and in-growth calculations and the thermal output is  
5 monotonically declining as the heat generating nuclides  
6 decay. This all changes when there is a criticality event  
7 and one of the first things, we had to do was to build this  
8 capability into PFLOTRAN. We are also refining our coupling  
9 between neutronics calculations and thermohydraulic  
10 calculations and we are building a sub module in PFLOTRAN  
11 that specifically addresses the features, events and  
12 processes that are associated with the post-closure critical  
13 event.

14           The third objective is to identify the processes  
15 that could lead to permanent termination of a criticality  
16 event. It is important to be able to know the conditions  
17 under which a criticality event might cease permanently as a  
18 part of modelling the post-closure criticality. Finally, we  
19 wanted to identify areas where further work is needed.

20           With respect to scope, we are considering post-  
21 closure criticality in dual-purpose canisters as Tim and  
22 Jeff talked about DPCs. We are not examining post-closure

1 criticality external to the waste package, only internal to  
2 the waste package, nor are we considering waste other than  
3 commercial spent nuclear fuel. Also, in the work I am  
4 describing here we are describing only consequences. We are  
5 assuming that a criticality event occurs; we are not  
6 considering probability of occurrence at this time. Next  
7 slide, please.

8           So, moving on to repository concepts post-closure  
9 scenarios and assumptions, we'll begin with repository  
10 concepts. We considered two repository concepts. One is  
11 saturated geologic environment and one in an unsaturated  
12 geologic environment.

13           We selected the hypothetical shale repository  
14 which Tim showed a picture of for a saturated geological  
15 environment based on the reference case developed a few  
16 years ago as part of the GDSA program. This hypothetical  
17 repository is a layer of shale at a depth of 500 meters  
18 where the depth hydrostatic pressure is 50 bar or 5 MPa --  
19 megapascals. The saturation temperature at that depth is  
20 264 degrees Celsius. This is an important number because we  
21 are assuming that the temperature in the waste package  
22 cannot exceed 264 degrees Celsius in a steady state



1   criticality, which I will be describing in a few slides  
2   here, because of water will boil at that temperature and the  
3   system will become subcritical. That is our conceptual  
4   model. At least, it becomes subcritical temporarily until  
5   the water cools off and then criticality could start again.

6           The waste packages are emplaced horizontally in  
7   long drifts that is backfilled, surrounded by bentonite,  
8   which is also a clay material. And the waste packages  
9   consist of a DPC inside an overpack made of stainless steel  
10   316 that's 5 meters long. The center-to-center waste  
11   package spacing along the drift is 20 meters and the  
12   centerline-to-centerline spacing between drifts is 30  
13   meters.

14           The model we have is repository-scale that  
15   contains 4,200 waste packages and all the waste packages  
16   contain spent nuclear fuel from pressurized water reactors.  
17   The repository has an upper sandstone aquifer intersected by  
18   a well 5 kilometers downstream. And this well is important  
19   because it is used to calculate the dose to a member of the  
20   public. The assumption there is that the member of the  
21   public drinks two liters of water per day. And the next

1 slide has a picture of this repository, so next slide  
2 please.

3           So, there is several different pictures here. The  
4 upper picture is the entire modelling domain. The  
5 repository is on the left side where those kind of yeah,  
6 Jeff is pointing to it right now. There is a well in the  
7 upper right-hand corner shown in turquoise. It is really  
8 hard to see. Jeff has found it right there. This is the  
9 well the member of the public gets water from.

10           On the lower left picture, zooms in on the  
11 repository and you can see the drifts, those parallel lines  
12 in which the waste is emplaced.

13           And the lower right you can see the well, zooming  
14 in on the well, and its location in the top of the modelling  
15 domain. This well reaches into the sandstone layer which  
16 you can see in that picture, and this becomes relevant when  
17 I show you the results because you will want to know where  
18 the sandstone layer is. Next slide, please.

19           So, this is a bird's eye view of the repository.  
20 Those long lines represent the drifts. The upper picture,  
21 the picture in the upper left, shows the waste package  
22 spacing, a little hard to see, there're red dots. Those red

1 dots are the waste packages. The orange is the buffer and  
2 backfill. We use those words interchangeably -- the  
3 bentonite. And those kind of yellow-orange lines along the  
4 side are the disturbed rock zone. Once again, these  
5 locations are important because when I talk about the  
6 results a few slides later. Next slide, please.

7           So, moving on to the hypothetical alluvial  
8 repository, this is the environment that we chose to examine  
9 post-closure criticality in an unsaturated geologic  
10 environment. The repository concept is based on the  
11 alluvial reference case that was developed a few years ago  
12 as part of the GDSA program.

13           It is a depth of 250 meters in an alluvial basin.  
14 The infiltration rate varies from 2 mm per year to 10 mm per  
15 year. As a point of reference, an infiltration rate of 10  
16 mm would represent a very wet pluvial environment. Because  
17 it is above the water table the pressure is ambient and the  
18 saturation temperature is about 100 degrees Celsius.

19           Each waste package consists of a DPC which is  
20 placed in an overpack, also made of stainless steel 316, and  
21 it is five meters long which is emplaced horizontally in  
22 drifts surrounded by alluvium. The waste package center to

1 center spacing is 40 meters and center line to center line  
2 spacing between drifts is also 40 meters.

3           In this case, we have a model of a single waste  
4 package not a repository filled with thousands of waste  
5 packages. This single waste package is assumed to have its  
6 top removed 9,000 years after repository closure upon which  
7 time, the criticality event can begin. We will talk more  
8 about that later. Our goal is to have repository-scale  
9 model of the unsaturated model like we do for the saturated  
10 repository, and we are still working on that. I will show  
11 you a picture of the single waste package in the next slide.  
12 Next slide, please.

13           So, this is one quarter scale model of the  
14 hypothetical unsaturated alluvium model. The light blue in  
15 the middle is the DPC and the contents of a DPC. The dark  
16 blue line is the over pack. Thank you, Jeff. The green is  
17 the alluvium backfill and the brown is the alluvial host  
18 rock. Next slide, please.

19           So, moving on to post-closure scenarios, we  
20 consider two different scenarios for each hypothetical  
21 repository. A steady state criticality and a transient  
22 criticality. Consistent with the DOE's criticality topical

1 report, the primary concerns with respect to steady state  
2 criticality are the thermal effects and the change in the  
3 radionuclide inventory as a result of fission. The steady  
4 state criticality event is characterized by a low power,  
5 anywhere from 50 watts to 4 kilowatts, with a higher power  
6 being associated with a saturated repository and the lower  
7 power being associated with an unsaturated repository. It  
8 is also characterized by having a long duration when I say a  
9 long duration, I mean hundreds of thousands of years. In  
10 the steady state criticality scenario, failed waste packages  
11 fill with water 9,000 years after closure.

12           It is important to note here that criticality  
13 cannot occur unless a waste package has failed and filled  
14 with water. Otherwise, there is no moderator to allow  
15 criticality. Criticality doesn't cause a waste package to  
16 fail. The waste package has already failed before  
17 criticality can occur. For the saturated repository, we  
18 assume the waste package fills with water when the waste  
19 package fails, which is 9,000 years. While for the  
20 unsaturated repository, filling of the waste package with  
21 water is a function of infiltration rate.

1           It is also assumed that all waste packages become  
2 critical, which for the saturated repository means all  
3 4,200, and for the unsaturated repository means the single  
4 waste package. This is not a reflection of what we expect  
5 to occur, it is simply a calculation of convenience, and we  
6 are working on modifying the model to allow different waste  
7 packages to experience criticality at different times in  
8 different locations. The power level of the criticality  
9 event is handled differently in the different environments.  
10 In the saturated repository it is determined by the  
11 saturation temperature which is as I mentioned before 264  
12 Celsius. And the unsaturated repository it is varied to  
13 determine the evaporation time and refilling time of the  
14 waste package. Next slide, please.

15           So, continuing with the steady state saturated  
16 shale repository, it is assumed the post-closure event lasts  
17 for 10,000 years, which is what was assumed in the past.  
18 For the unsaturated repository, the steady state criticality  
19 event lasts until the water evaporates. For the  
20 hypothetical saturated case, we also considered changes in  
21 the permeability of the bentonite buffer as a function of

1 temperature because the bentonite buffer stays hot for  
2 10,000 years.

3           Finally for the saturated case, the consequence is  
4 dose to a member of the public, it should be noted that the  
5 absolute value of the dose is not important here. What is  
6 important is a comparison of the dose with steady state  
7 criticality and the dose without criticality as we talked  
8 about in the discussion. So, we run two cases, one with  
9 criticality and one without criticality and we compare the  
10 dose. And that's what is important is the comparison of  
11 those two values.

12           For the unsaturated case, the consequence was the  
13 power that could be supported before the water evaporates,  
14 and the time required for evaporation refilling of the waste  
15 package. And consistent with the DOE's topical report, the  
16 primary concern is a mechanical effect on barriers and their  
17 properties in the transient criticality case. These events  
18 are higher power, hundreds to 100,000 megawatts in short  
19 duration of 0.01 to 10 seconds. So that's the one main  
20 difference between the transient criticality and steady  
21 state criticality. Next slide, thank you.

1           Moving on to post-closure scenarios, we considered  
2 two different scenarios for each hypothetical repository,  
3 steady state criticality and transient criticality.  
4 Consistent with the DOE's criticality topical report, it  
5 went to the wrong slide, sorry.

6           In our model, reactivity insertion rates in the  
7 transient criticality, reactivity insertion rates are  
8 consistent with the sudden loss of the neutron absorber and  
9 how long it might take that neutron absorber plate to fail.

10           We used an established neutronics code to develop  
11 a neutronics model for a single waste package and we varied  
12 the insertion rates and the insertion period. We used two  
13 different codes one was Razorback for the unsaturated model,  
14 and we used commercial code SIMULATE3-K for the saturated  
15 model.

16           For a range of reactivity insertion rates and  
17 insertion periods, we calculated the peak power and the  
18 power peaking factor, total integrated energy, maximum and  
19 average fuel temperature, maximum and average coolant  
20 temperatures, time of peak power, and maximum reactivity.  
21 That's what we calculated. This is all for the transient  
22 criticality scenario. Next slide, please.



1           So, here is our assumptions that we made. We  
2   assume the waste packages failed 9,000 years after closure  
3   and we assume criticality occurs. We don't identify the  
4   mechanism that causes criticality to occur or the waste  
5   package to fail. We simply assume that waste package is  
6   failing, and criticality occurs.

7           We also assume that the fuel assembly remains  
8   intact, but the cladding has pinholes in it that permits  
9   radionuclide transport. This assumption ties into the next  
10  presentation on cladding failure, cladding degradation,  
11  because assuming the cladding degrades when the waste  
12  package fails is not conservative for the purposes of post-  
13  closure criticality modelling. If you have immediate  
14  cladding failure that would lead to reconfiguration of the  
15  fuel pellets into a subcritical configuration. So, for the  
16  purposes of this analysis, the cladding is assumed to remain  
17  intact.

18           We further assume that the post-closure  
19  performance requirements are similar to those in 10 CFR 63  
20  and 40 CFR 197 such that the dose is a relevant measure at  
21  least for this saturated repository. We will get there for  
22  the unsaturated.

1           We further assume that the basket neutron  
2 absorbers have degraded, which Tim and Jeff alluded to in  
3 the previous presentation, such that the system is no longer  
4 subcritical. Oak Ridge has done extensive criticality  
5 calculations using stylized scenarios for potential post-  
6 closure scenarios. And these calculations have shown that  
7 some as-loaded DPCs could become critical under these  
8 stylized scenarios under post-closure conditions.

9           And finally, we assume that the steady state  
10 criticality does not oscillate between supercritical and  
11 subcritical, or critical and subcritical, as it would be in  
12 an uncontrolled environment. We assume for the purposes of  
13 the calculations steady state means steady state. That the  
14 heat remains steady at a constant temperature and is  
15 constant power output and it doesn't shut off for 10,000  
16 years, at least for the saturated case. Next slide, please.

17           Moving on to major accomplishments, first of all,  
18 we went through the list of features, events and processes.  
19 We went through several lists that have been published over  
20 the decade and we identified those that are relevant to  
21 criticality. Both those that could affect criticality and

1 those that could be affected by criticality and those that  
2 fall in both camps.

3           We then started modifying PFLOTRAN to include  
4 these relevant features, events, and processes in the model  
5 of steady state criticality. Some of the examples of this  
6 are modifying the code to allow a change in radionuclide  
7 inventory and thermal output of the waste midway through the  
8 simulation, which I already mentioned. We also developed a  
9 loose coupling between neutronic and in-canister  
10 thermohydraulic processes and rates of heat transfer out of  
11 the canister. And that is a complicated modeling because  
12 neutronics tend to be in time scales of seconds and length  
13 scales of inches and centimeters whereas repository scale  
14 modelling tends to be on the order of thousands of years and  
15 meters. Getting those two codes to work with each other, we  
16 are not there yet but we can some loose coupling between  
17 thermohydraulics and neutronics.

18           We also identified the nuclides that might need to  
19 be included such as those with a 30-year half-life like  
20 strontium-90 and cesium-137 that get produced during the  
21 fissions that occur during a criticality event. We modified  
22 PFLOTRAN to be able to include the temperature-dependent and

1 anisotropy of thermal conductivity and we modified PFLOTRAN  
2 to include the change in buffer permeability as a result of  
3 thermal illitization of the backfill. Next slide, please.

4           Next, after looking to the question of what makes  
5 criticality permanently terminate, we identified grid spacer  
6 degradation as a primary means for that to happen. And we  
7 started the process of implementing that in PFLOTRAN. The  
8 model of grid spacer failure is not in the results that I  
9 will be showing, but we are working on that.

10           Finally, we found there was no difference between  
11 hypothetical saturated repository in which a post-closure  
12 criticality event does not occur and one in which a steady  
13 state criticality event occurs. There is no difference in  
14 the dose. That is what we mean by performance here. That's  
15 the dose.

16           And I will show the results of some of these  
17 simulations on the next few slides but two important points  
18 to be made on this slide. First, the only radionuclide to  
19 reach the well which a member of the public drinks 2 liters  
20 of water per day and receives a dose is iodine-129. Second,  
21 the 30-year half-life radionuclides that are produced by the  
22 criticality event, and that don't usually need to be

1 considered in a performance assessment, they decay before  
2 they reach the upper aquifer, so they were not a concern.  
3 Next slide, please.

4           So, these are the results of running the  
5 simulation with criticality and without criticality. They  
6 are identical within a few percentage points of each other.  
7 The point here is that the dose is the same. The point is  
8 not what the absolute value of the dose is. This is a  
9 hypothetical situation and we have not accounted for all  
10 events and processes. But at this point, we can say there  
11 is no difference in dose between a critical event and  
12 absence of a critical event. The inventory of iodine-129  
13 increases by about 3 percent over the 10,000-year simulation  
14 assuming 4 kilowatts power output. That is ameliorated  
15 somewhat by the change in the buffer because the  
16 permeability goes down. So that's why there is very little  
17 difference. Next slide.

18           So, this is cesium-137. And what you see in this  
19 slide, as you start in the upper left, it says that wp0 at  
20 the upper left. So, this is the cesium concentration at the  
21 waste package.

1           As you move to the right where it says bf0 that's  
2 in the buffer. As you move and you move down to the lower  
3 left, the drz is the disturbed rock zone and the next lower  
4 left is sand. As you move to left to right across the top,  
5 and left to right across the bottom, you are moving further  
6 away from the waste package and the point of this graphic is  
7 the concentration of cesium drops by the time you get to  
8 sand layer, the concentration is zero. It is shown as 10 to  
9 the minus twenty in PFLOTRAN, that's the value to represent  
10 zero. Okay. Next slide.

11           This is a similar thing for strontium-90. As you  
12 move from left to right and top to bottom, you can see the  
13 concentrations of strontium drops and by the time it gets to  
14 the sand aquifer above the repository the concentration is  
15 zero. So, the point is that by the time these nuclides  
16 reach well, they don't reach the aquifer, but they decay  
17 quickly enough they are not an issue. Next please.

18           Moving on to a hypothetical unsaturated  
19 repository, one of things we found that there are limits to  
20 the power that can be generated. And the power is a  
21 function of infiltration rate. In general, higher powers  
22 are associated with a higher infiltration rate. So, for 2

1 millimeters per year infiltration rate, the limit is 50  
2 watts to 100 watts. And it is 300 to 400 watts for a 10  
3 milliliters infiltration rate per year.

4           We also found that water evaporates from the waste  
5 package at temperatures well below 100 degrees, which causes  
6 criticality to cease, such that the water in the waste  
7 package doesn't boil as well. This also means the  
8 temperature rise is not that significant and these  
9 temperatures will likely not affect barrier performance over  
10 the long term or any term because the temperature rise is  
11 just not that high. Because intermittent nature and lower  
12 power associated with the steady state critical event the  
13 increase in the radionuclide inventory is less than about  
14 1 percent for radionuclides such as iodine-129. Next slide.

15           Here is a summary of the results which  
16 demonstrates dependence of the power of criticality on  
17 infiltration. Starting with the reference infiltration  
18 rate, 2 milliliters per year, the power output is between 50  
19 watts and 100 watts with the initiation time of 17,100 years  
20 after closure. Which means even though the waste package  
21 fails 9,000 years after closure that it takes another 8,100  
22 years for the waste package to fill with enough water, which

1 for the purposes of this analysis was assumed to be 1 liter,  
2 for criticality to begin. And at 50 watts, I think the  
3 waste package stays full of water. At 100 watts, the water  
4 evaporates from the waste package within about a thousand  
5 years.

6           With a lower infiltration rate, shown in the next  
7 row, 1 millimeter, the upper bound on the power output is 50  
8 watts and the criticality event doesn't begin until 25,300  
9 years after closure. So, it takes a long time for that 1  
10 millimeter of water infiltration rate to fill the waste  
11 package.

12           With the 10 millimeters per year infiltration  
13 rate, that leads to a power output of 300 watts to 400  
14 watts. Once again, with the start time of 10,600 years  
15 after closure. It takes the waste package about 1,600 years  
16 to fill with enough water for a criticality event to begin.  
17 These results all assume that the top has been ripped off  
18 the waste package.

19           A more reasonable assumption of a partial breach  
20 for water to fill the waste package with an infiltration  
21 rate of 2 millimeters per year leads to a power output of  
22 between 100 to 200 watts with a criticality initiation time



1 of 22,600 years. With the partial breach, it takes longer  
2 for the water to fill the waste package, but a higher output  
3 can be sustained. In any case, it takes a few hundred years  
4 for the water to evaporate from the waste package so that  
5 criticality ceases. Water would eventually refill the waste  
6 package and criticality can start again and we are working  
7 on being able to model that behavior moving forward. Thank  
8 you.

9           Another major accomplishment with respect to the  
10 transient modelling case, we have used existing neutronics  
11 codes, Razorback and SIMULATE3-K, to characterize the pulse  
12 from a transient criticality event. This helps us to  
13 understand the power pulse and energy that results from the  
14 event. And we have also been able to calculate some  
15 temperatures of various components in the waste packages.  
16 Next slide, please.

17           With respect to future work, we have categorized  
18 this work into several categories, neutronics based  
19 activities, steady state criticality events, transient  
20 criticality events, and repository wide sensitivities and  
21 variabilities. With regard to neutronics based activities,  
22 we are working on improving the coupling between neutronics

1 and performance assessment calculations. As I mentioned,  
2 those couplings are difficult because of the time scales and  
3 length scales involved. With respect to, we are also  
4 working on developing a model that includes spent fuel from  
5 BWRs. Right now, we have modelled only fuel from  
6 pressurized water reactors we are working on including that  
7 type of fuel as well. We are looking at reactivity multiple  
8 times greater than 9,000 years up to half a million years.  
9 And we are also looking at more realistic water  
10 compositions. Right now, we assume the water composition is  
11 pure water, so we are trying to incorporate more realistic  
12 water compositions that reflect actual repository  
13 conditions. And we have started working on some of these  
14 but not all of them.

15           With respect to the steady state criticality  
16 events, we want to expand our model of how the higher  
17 temperature for extended periods of time can affect the  
18 barrier materials and their properties. We want to include  
19 the effects of higher temperatures on radionuclide  
20 solubility because solubility is certainly a function of  
21 temperature. We want to continue working on implementing  
22 the grid spacer degradation model that we have included next

1 time we run PFLOTRAN, and we want to look at the effects of  
2 gas generation on barrier performance. That could be an  
3 important effect from criticality. Next slide, please.

4 Continuing with steady state criticality events,  
5 we want to examine the thermal fatigue of waste package  
6 materials and how that fatigue could affect their ability to  
7 act as barriers, examine the effects of criticality of one  
8 waste package on an adjacent waste package, and examine  
9 thermally-induced-stress changes in backfill.

10 And I want to mention that second sub-bullet there.  
11 Examining the effect of criticality in one waste package on  
12 an adjacent waste package is of particular interest because  
13 we want to make sure the failure of a waste package in a  
14 subsequent steady state criticality event would not lead to  
15 failure of an adjacent waste package.

16 Moving on to transient criticality events, the  
17 plan is to calculate mechanical damage to the fuel, the  
18 engineered barrier, and natural barriers from the power  
19 pulse produced by the transient criticality event. And we  
20 have looked at several different codes that will help us do  
21 that. We want to refine our transient neutronics  
22 calculations and get a better handle of characterizing what

1 that looks like. We want to examine the role of subcritical  
2 heating and want to examine thermal and mechanical fatigue  
3 of materials resulting from intermittent criticality as  
4 could happen in a transient event. And with a steady state  
5 criticality event, we want to examine the effects of one  
6 package on an adjacent waste package. Next slide please.

7           With respect repository-wide sensitivities and  
8 variabilities, we are working on being able to vary how many  
9 waste packages experience criticality, when they experience  
10 criticality, and the location in repository. That means we  
11 won't have to assume as we did previously that all waste  
12 packages experience criticality at the same time. We would  
13 also like to examine the effects of varying hydrostatic  
14 pressure for saturated repository. And that would change  
15 the saturation temperature. And we would like to increase  
16 the distance from the repository to the model domain lower  
17 boundary. The purpose for that would be ensuring that we  
18 are not seeing artificial effects induced by the boundary  
19 conditions by the boundary being too close. We also want to  
20 incorporate variability uncertainty in parameter values into  
21 performance assessment calculations. Next slide, please.

1           With respect to probability and uncertainty is a  
2 very short answer we are not looking at the probability of  
3 criticality occurring, not at this point. For such a  
4 calculation to have meaning, we would need a specific site,  
5 specific waste package design, and specific repository  
6 design. As mentioned, we are working on incorporating  
7 uncertainty and variability in parameter values into the  
8 model. That's all I have. Those are the references. The  
9 next slide has acronyms and any questions? Thank you.

10         BAHR: Okay. Thank you, Laura. I have a question to  
11 get started. You said that the 10 millimeters per year  
12 infiltration per year represents a wet pluvial environment.  
13 For someone that spent their career in the humid Midwest  
14 where recharge rates can be on the order of 15 inches a  
15 year, 10 millimeters per year about a centimeter doesn't  
16 sound very wet to me.

17         PRICE: It is at depth. I think the point is this is  
18 at depths in a dry environment in an unsaturated  
19 environment.

20         BAHR: A wet Yucca Mountain.

21         PRICE: Correct, kind of, similar, yes, a wet Yucca.

1           BAHR: Do you have plans to look at wetter conditions.  
2 Even a wet Yucca Mountain or some place that initially has a  
3 deep water table and a thick unsaturated zone there could be  
4 situations in which you could get higher infiltration  
5 temporarily.

6           PRICE: That is certainly something we could look at,  
7 yes.

8           BAHR: Given the sensitivity of the power output to the  
9 infiltration rate, it would seem like it would be worth  
10 looking at that.

11          PRICE: Sure, that is certainly something we could do,  
12 yes.

13          BAHR: I see Paul's hand up.

14          TURINSKY: Laura, if you explained it, I didn't grasp  
15 it. What's the canister content and how did you select it?  
16 How, size of the canister, the assemblies that went into the  
17 canister, their composition?

18          PRICE: Yes, I probably didn't describe it. I should  
19 have. So, what we do is, Oak Ridge has the UNF-ST&DARDS  
20 database. They selected one of the canisters, so we use the  
21 as-loaded contents of one of the canisters in their

1 database. I can't tell you off the top of my head what it  
2 was. But they could identify it for you.

3 TURINSKY: I assume it is one that tends to be more  
4 easily going critical.

5 PRICE: Yeah, this one, when they ran their stylized  
6 scenarios on it, I forget what they came up with the  $k_{\text{effective}}$   
7 was. But it was one that would go critical under repository  
8 conditions according to their calculations. We used the  
9 actual as-loaded inventory.

10 TURINSKY: And has anybody done any validation for S3K  
11 for this geometry? That is a little diffusion theory code.  
12 A diffusion theory breaks down in small geometries due to  
13 anisotropic behaviors.

14 PRICE: Not that I know of.

15 TURINSKY: Okay, I would be cautious.

16 PRICE: We realize we are stretching the capabilities  
17 and using them not quite what they were visioned for.

18 TURINSKY: I saw you were doing some work with Monte  
19 Carlo. Honestly, I have to go back and read the report in  
20 more detail. And I am glad you are doing BWR fuel. The  
21 fuel, because the water to fuel ratio, is so much greater  
22 for BWR. They are designed to operate with 40 percent void

1 fraction. I think you will get quite different behaviors  
2 when you look at the BWR.

3 PRICE: Could be.

4 TURINSKY: Yeah, okay. Thank you.

5 BAHR: Tissa is next.

6 ILLANGASAKARE: Thank you. Actually, I'm not going to  
7 simplify the issue, it is a very complex modelling problems  
8 as I see. But my first question is in the conceptual model.  
9 The post-criticality conceptual model you are basically  
10 assuming that the backfill and the engineered barriers are  
11 affected, and the other parts of the geology remain intact.  
12 I mean that the assumption seems like, most of the  
13 criticality changes the system around the backfill material  
14 and then in that system, is that correct?

15 PRICE: For right now, but that's one of the things we  
16 are working on. I guess I didn't make that clear is we are  
17 trying to include -- the heat effects go far beyond the  
18 backfill which is what I think you are getting at. We are  
19 working on changing our PFLOTRAN to be able to incorporate  
20 the temperature dependance of the host rock. Anywhere,  
21 where the temperature would change significantly.



1           ILLANGASAKARE: Yeah, yeah. That sort of brings to the  
2 next question. Looking at your simulation, it seems like  
3 your problem is still diffusion control. What happens from  
4 the source to your well is a completely a diffusion process?

5           PRICE: That's correct.

6           ILLANGASAKARE: The material is intact, that's why --  
7 yeah so that explains. Because the landscapes are very  
8 large, and the diffusion process takes thousands of years it  
9 could be very slow.

10          PRICE: Right. It is a clay environment so that's the  
11 main transport process diffusion. We have not looked at a  
12 crystalline environment where you might get convection.

13          ILLANGASAKARE: The third one is the constitutive  
14 model. In the constitutive modeling, eventually when you  
15 simulate the coupled thermal behavior, constitutive model  
16 should have a range of the temperatures you are dealing  
17 with, the extreme temperatures you are dealing with. So,  
18 these constitutive models, you haven't really developed or  
19 validated constitutive models for those temperature ranges.  
20 Have you done that at a laboratory scale or a small scale?

21          PRICE: Not really. We are trying to -- right now, if I  
22 understand your question, we are working on developing

1 lookup tables for between to make the connection between the  
2 neutronics codes and performance assessments codes. Is that  
3 answering your question?

4 ILLANGASAKARE: Yeah, yeah, my question more has to do  
5 with the constitutive model which has the temperature, large  
6 temperature. I mean the constitutive model should have two  
7 things connected each other. One of them should be a  
8 temperature. Have you looked at the constitutive model  
9 validity for these large temperatures?

10 PRICE: Not yet. Not yet.

11 ILLANGASAKARE: Yeah, again, this is -- are detailed  
12 questions I should be able to find in the reports. Thank  
13 you very much.

14 BAHR: Just a follow up on your answer to Tissa that  
15 you haven't looked at conceptual models where you might have  
16 advective transport. Do you plan to do that and do similar  
17 work with the crystalline repository scenario? Or do you  
18 feel the shale and unsaturated case might present some sort  
19 of bounds on what might be expected?

20 PRICE: We don't have any plans to do crystalline right  
21 now, but that could be planned in the future. And I would  
22 also point out, the increase in iodine which is one of the

1 radionuclides of concern in performance assessment because  
2 it is mobile and long lived. The increase in inventory over  
3 10,000 years at 4 kilowatts was only 3 percent, which is not  
4 very significant. Unless something happened that would  
5 cause the entire repository to perform much more poorly  
6 because of the criticality event, increasing the inventory  
7 of iodine by 3 percent is not very significant in terms of  
8 overall repository performance given the other  
9 uncertainties, and inventory uncertainties that already  
10 exists. But that's just my ideas on the subject right now.  
11 We don't have any plans right now to do a crystalline  
12 repository, but we certainly could, I think.

13         BAHR: Thank you. I see Bret Leslie's hands up.

14         LESLIE: Thank you Jean and thank you Laura for a nice  
15 presentation. Jean kind of was going where I was going to  
16 go. You didn't say insignificant, but it is certainly very  
17 low in terms of the inventory. So, if you go back to the  
18 Yucca Mountain topical report and also the language that was  
19 used for the independent technical review. It was almost  
20 like it had the consequences had to be relative to dose had  
21 to be relatively insignificant. I think that is not quite  
22 what is in the regulation, and I don't know if you went back

1 to that topical report from 2003 if that language is in  
2 there.

3           What I heard as you were walking through is it,  
4 even though it might not have significance to the dose, a  
5 criticality may have significance to the degradation of the  
6 barriers around them. So that's kind of the prospective and  
7 that's the reason why you want to continue to do the  
8 criticality analysis, is that correct?

9           PRICE: That's correct. We have not yet incorporated  
10 all the different possible effects on the engineered barrier  
11 that might be affected by the heat of a criticality event.  
12 So, we don't know how that would affect performance.

13           LESLIE: Okay. Second question which is really if you  
14 go back to the disposal criticality methodology report, you  
15 are not really following it. You are using parts of it.  
16 The way the logic outline of that is you figure out the  
17 probability first, and then you determine whether you need  
18 to do the consequences. The question about probability is  
19 if it doesn't make a difference to dose, even if you had a  
20 hundred percent probability a 3 percent change in inventory,  
21 then how important is it to know what that probability is?  
22 It doesn't real, I mean, you would have to have every

1 package going critical more or less to have any sort of  
2 significance, is that a fair characterization or?

3 PRICE: Well, first of all. A couple of things trying  
4 to keep all of this straight. It is true we are not  
5 following exactly the methodology report because that  
6 methodology report was written specifically for Yucca  
7 Mountain which is an unsaturated repository. So, it doesn't  
8 always apply to a saturated repository, and it was also  
9 written with an eye toward being able to modify the waste  
10 package design which is not something -- that is not on the  
11 table for us right now. So, that's one reason why we are  
12 looking at consequence.

13 I guess I would say even if all of the waste  
14 package in the repository went critical, they would all have  
15 to fail first. So once again, you would be comparing the  
16 consequences with criticality to the consequence without  
17 criticality and if the inventory only goes up by 3 percent.  
18 I don't know if that's significant in evaluating features,  
19 events, and processes for inclusion in the performance  
20 assessment. Or the criticality could be included in a  
21 performance assessment either way. But that would be

1 decisions that have to be made later. Does that answer your  
2 question at all?

3 LESLIE: It clarifies things a bit. That's fine.

4 PRICE: It gets complicated if you don't have a real  
5 site. Yeah.

6 LESLIE: Actually, let me go back to ask Jean's  
7 question in another way. Although you are not doing  
8 crystalline right now, are there processes associated with a  
9 crystalline repository that impact or would be impacted by  
10 criticality that are not considered currently in your  
11 argillite or unsaturated cases?

12 PRICE: I don't know if I can answer that right now.  
13 We haven't studied a crystalline repository in that  
14 perspective.

15 LESLIE: Okay, thank you.

16 BAHR: So, I see a comment in the chat from David  
17 Sassani who apparently has his hand up, but he is not  
18 showing up on my screen. If we are able to bring up, he may  
19 have something to add to the discussion. There we go.  
20 Thank you.

21 SASSANI: Hi. Thank you. I appreciate that. All I  
22 was going to add. I am unmuted on there, but it looks like

1 my icon is muted on the image. If you can hear me, that's  
2 great. I would say Laura hit it. We are not following that  
3 process explicitly because it's for Yucca Mountain but even  
4 if it wasn't for Yucca Mountain, it is relatively site  
5 specific to determine the probability of the system and how  
6 that might play through. It is beyond the capabilities we  
7 have of looking at specific aspects of some of the pieces of  
8 the system.

9           And in terms of crystalline, as Laura said, we  
10 haven't looked at that explicitly yet. But of course, the  
11 crystalline system does rely more heavily on the engineered  
12 barriers with the fractured fast flow pathways as opposed to  
13 an argillite repository system which relies more heavily on  
14 the natural barriers. So, you might expect you might look  
15 there if the ancillary effects of the thermal aspects of the  
16 criticality do have substantial impacts on the engineered  
17 barriers. I hope that helps.

18           BAHR: Yes, thanks, Dave. Do we have other questions  
19 from Board members or staff at this point? I am not seeing  
20 any other hands up. If somebody has their hand up, I'm not  
21 seeing you could contact me in the chat. I'm going to give

1 it a minute or so. Just make sure -- oh Bret has his hand up  
2 again.

3       LESLIE: Yeah, and this might be a question to Geoff.  
4 Which was, you had mentioned that the independent review  
5 team is going through the observations, and you said that  
6 whatever would be ready in a month or two for review. Could  
7 you explain a little bit more about that? As you know, the  
8 Board has the capability to review draft information from  
9 DOE. So, were you saying something would be made publicly  
10 available in one to two months?

11       FREEZE: Yeah, Bret, so there is a combination of the  
12 observations made by the independent technical review team.  
13 That will be published and in parallel with that will be a  
14 documentation from DOE that kind of addresses or makes  
15 comments on the observations as to how those could be  
16 incorporated into our R&D planning going forward. So  
17 together, those will be ready in about a month or two. They  
18 are not quite finished yet. We would like to release them  
19 all together and they should be finished, I think, Laura  
20 jump in here if I am misstating something. I want to say  
21 the end of this month, the end of March.

22       PRICE: Yeah, I think that's right. That's the goal.



1           LESLIE: Thank you Geoff and Laura.

2           BAHR: Thank you. I see Lee Peddicord's hand up.

3           PEDDICORD: Yes, thank you. Just to make sure I  
4 understood. I may not have. Is the -- is the assumption  
5 necessary to achieve criticality that in all cases the lid  
6 on the canister comes off? Or is that only in particular  
7 cases?

8           PRICE: No. So, the canisters are emplaced  
9 horizontally, so the assumption is there is a crack or a  
10 hole in the side of the canisters. And it fails in some  
11 manner and water fills the canister.

12          PEDDICORD: But did I hear you say something about the  
13 lid coming off or being completely exposed in some cases?

14          PRICE: In the unsaturated repository, in the  
15 hypothetical alluvium repository, the way the waste package  
16 was modelled they removed the lid -- it was a box. And they  
17 removed the top 9,000 years after repository closure and  
18 looked at how long it took water to infiltrate that waste  
19 package given heat that was still there from decay heat. It  
20 is not the top of the DPC as you would think. It is more  
21 like it's a model convenience how do we make this thing fail  
22 and have water enter it.

1 PEDDICORD: Okay. Thank you.

2 BAHR: Bret Leslie, again.

3 LESLIE: Let me go back in terms of the geometry. You  
4 are filling this as a bathtub, correct? You are not making  
5 any assumptions, if it corrodes on the top, it is not going  
6 to corrode on the bottom?

7 PRICE: Correct.

8 LESLIE: And is that realistic?

9 PRICE: [Laughter] We are making the assumption because  
10 we want to look at the consequences of criticality, we have  
11 to make assumption that allow criticality to occur. That's  
12 our objective in this. Once again, we don't have a real  
13 site. We are hypothetical over packs and hypothetical sites  
14 we are making assumptions that allow criticality occur.

15 LESLIE: Okay, thank you.

16 BAHR: Looks like Geoff wanted to add something to  
17 that.

18 FREEZE: I was just going to add, Bret, in general, the  
19 conditions that lead to a critical configuration, there is  
20 so much uncertainty in the degradation, et cetera. Laura  
21 even mentioned that we need to have the cladding stay intact  
22 and our assumption is that is required to keep a critical

1 configuration. So, we are kind of doing our best to create,  
2 you know, simulated conditions that would lead to a critical  
3 configuration. What the reality of this is, 10,000 years, a  
4 hundred thousand years in the future is very complicated. I  
5 will just leave it at that.

6 PRICE: And Bret, to kind of go back. We don't have  
7 the analysis to support modeling where there might be a hole  
8 in the bottom, so the bathtub configuration is lost.

9 BAHR: Okay. Any other questions from Board members or  
10 staff?

11 ILLANGASAKARE: I have a brief question.

12 BAHR: Is that Tissa?

13 ILLANGASAKARE: Yeah. I cannot get my video back. So,  
14 when you say bathtub assumptions. From a look at the larger  
15 system, does it matter because you are looking at the  
16 source, which is a small area and then you basically looking  
17 at the performance or the risk of a well very far away. If  
18 you assume different geometry in the source, it didn't  
19 matter.

20 PRICE: For the saturated case you don't have to assume  
21 a bathtub. You can have hole in the bottom of the waste  
22 package. The waste package is in a saturated environment

1 surrounded by water. You don't have to make assumptions  
2 about a bathtub. With the unsaturated environment the waste  
3 package has the to remain in what was called at Yucca  
4 Mountain a bathtub because if the bottom of the waste  
5 package corrodes, then water will flow through, and the  
6 waste package can't contain water as a moderator and there  
7 will be no criticality.

8 ILLANGASAKARE: Got it. Thank you very much.

9 BAHR: Lee Peddicord had another question.

10 PEDDICORD: I was going to ask what are your  
11 assumptions for U-235 concentration in the fuel assemblies?

12 PRICE: So, we modeled as-loaded assemblies so the data  
13 we got from the UNF-ST&DARDS database. These are not  
14 assumptions we are using as loaded in the DPC. As a 37 -- it  
15 is a 37 PWR DPC.

16 PEDDICORD: So, is it nominally now 0.8 percent 235  
17 now?

18 PRICE: I think it is less than that. It is on the  
19 order -- each assembly is different obviously. And I don't  
20 remember off the top of my head what they were. I don't  
21 think they are close to 8 percent, there are all under 5.

1 PEDDICORD: No. 0.8 percent. They are burned  
2 assemblies.

3 TURINSKY: More like 1 percent. Depends on the  
4 discharge burnup. 0.9 to 1.1 percent.

5 PEDDICORD: But you are using actual data.

6 PRICE: Yes, actual as-loaded data for one DPC.

7 PEDDICORD: Good. Thank you.

8 BAHR: Anything else for Laura? At this point we are  
9 scheduled to take a break. And that break will last until  
10 2:10 Eastern time. That will be 1:10 central, 12:10  
11 Mountain, and 11:10 Pacific. So, I will go silent now and  
12 we will see you back in about 15 minutes. Thank you. [Break  
13 until 2:10 EST.]

14 BAHR: Okay, according to my clock it is time to get  
15 started again and I see Laura is going to lead off the next  
16 presentation which is joined by Brady Hanson on degradation  
17 modeling and development. So, I see Laura. So, if we can  
18 bring Laura into the spotlight. There we go.

19 PRICE: Okay. Brady is running the slides. Good  
20 afternoon, everybody. Once again, I am presenting this with  
21 Brady Hanson and we are talking about the cladding  
22 degradation modelling that we have been doing recently, he

1 and Pat Brady have been working on this. Pat Brady has  
2 since retired. But we are discussing this and how it  
3 interact with the previous -- we how this interacts with the  
4 previous work we have been doing. Next slide.

5 This is the disclaimer, so we can move on. You  
6 have already seen this one.

7 The first topic I will be covering today is a  
8 brief overview of the processes that are considered in the  
9 geologic disposal safety assessment framework. We talked  
10 about this earlier in the first presentation. Tim Gunter  
11 talked about this and so did Geoff.

12 This is called the GSDSA framework. This is a  
13 modeling capability that has been developed over the last  
14 few years to model generic disposal facilities in different  
15 types of geologic media such as clay, crystalline, and salt.  
16 And the model has some standard source term processes and  
17 those will be summarized.

18 Next, I will discuss why the renewed effort on  
19 developing a cladding degradation model. One reason which I  
20 alluded to in my previous presentation is that it was driven  
21 by the DPC criticality consequence analysis. The previous  
22 and commonly held assumption, as Brady will talk about, is

1 that cladding unzips when the waste package fails. So,  
2 there is nothing to keep the fuel pellets in place. This  
3 may be conservative for performance assessment that does not  
4 include post-closure criticality but for a performance  
5 assessment that does include post-closure criticality such  
6 we discussed in the last presentation it is not  
7 conservative. For a post-closure criticality event to occur  
8 the fuel pellets need to stay as configured in the fuel  
9 rods. A loss of configuration such as would occur if the  
10 cladding unzipped would lead to sub critical conditions and  
11 not allow post-closure criticality to occur. Another reason  
12 is to simply improve our modelling capability as discussed  
13 in our research roadmap from 2019.

14 I will also discuss the cladding degradation  
15 processes included in the model, I think there were 12 or 13  
16 of them. Some recent accomplishments and considerations for  
17 additional work. Next slide, please.

18 So, the GDSA model uses PFLOTRAN which as I  
19 mentioned earlier is a massively parallel reactive flow and  
20 transport model for describing subsurface processes to model  
21 repository performance. The GDSA framework includes several  
22 processes as shown on this slide here. The model includes

1 inventory of significant radionuclides and allows them to  
2 decay using the Bateman equations to estimate the inventory  
3 over time as it changes from radionuclide decay and  
4 ingrowth. It allows the user to specify which radionuclides  
5 are released when the fuel fails. This is instant release  
6 fraction which you see on the screen. These are usually  
7 radionuclides that are released from the fuel pellet as it  
8 is irradiated in the reactor such as iodine, technetium,  
9 cesium, and chlorine.

10           It allows the user to specify different waste form  
11 degradation rates and there are four of them shown up there.  
12 Instantaneous degradation rate in which all radionuclides  
13 are immediately available for dissolution when the waste  
14 package fails. This is usually applied to spent fuel not  
15 the glass waste form.

16           There is a more complicated fuel matrix  
17 degradation model, which was developed at Argonne. And this  
18 considers radiolysis, major chemical boundary conditions,  
19 and the surface area of the fuel in calculating the fuel  
20 degradation rate. But also, some FMDM, fuel matrix  
21 degradation model, surrogate mechanisms that run a little  
22 bit faster and also custom user-input degradation rates such



1 as fractional dissolution rate or rate based on the specific  
2 surface area. These are usually used for glass wastes.

3           With respect to waste package degradation rates  
4 there is both a canister vitality model that calculates the  
5 timing of which a canister breaches and also a canister  
6 performance model that models the performance of the  
7 canister after it breaches. The second one the canister  
8 performance model is not yet implemented in PFLOTRAN. The  
9 canister vitality model there is implemented in PFLOTRAN.  
10 It is a function of both temperature and the sample canister  
11 degradation rate. So, there is a stochastic element to this  
12 as well that provides variability in waste package failure  
13 times. You can also set a specific waste package failure  
14 time; you can say they all fail at 5000 years. Note that  
15 cladding degradation is not one of the processes considered  
16 because cladding degradation is considered to be failed upon  
17 waste package failure. Next slide, please.

18           So, this slide describes the nexus between DPC  
19 criticality consequence, which was my previous presentation,  
20 and the cladding degradation. This is because the  
21 occurrence of criticality dependence on the configuration of  
22 the spent nuclear fuel. As I mentioned earlier, assuming

1 the cladding fails when the waste package fails is not  
2 conservative for analysis that involve post-closure  
3 criticality. Therefore, we need assess a reasonable time  
4 for loss of configuration that would lead to termination of  
5 the criticality event. So, we evaluated a variety of  
6 cladding degradation mechanisms, which I will present on the  
7 next slide, and look at the longevity of the basket hardware  
8 that keeps the fuel rods in their positions, namely the grid  
9 spacers. It's important to note here that grid spacers are  
10 often made of the material as the cladding, namely Zircaloy.

11           The result of this evaluation was that the  
12 degradation of the grid spacers was identified as the  
13 primary mechanism for configuration loss and for permanent  
14 termination of post-closure criticality. This is important  
15 to know this. We developed a model for failure of Zircaloy  
16 grid spacers as a result of general corrosion -- developed a  
17 model for failure of the zircaloy grid spacers as a result  
18 of general corrosion based on the cladding degradation work.  
19 And we are working to implement that model in PFLOTRAN this  
20 year because it is complicated to do that. So that's the  
21 nexus between cladding degradation mostly because the  
22 cladding -- the grid spacers are made of Zircaloy, which is

1 the same as the cladding. As the grid spacers fail, the  
2 criticality terminates. That's the main nexus there. Next  
3 slide, please.

4           So, this is the results of the study by Pat Brady  
5 and Brady Hanson. Brady will be giving the rest of this  
6 talk after a few more slides. The cladding degradation  
7 processes -- on the left is a list of the 13 degradation  
8 mechanisms considered. And as these results demonstrate  
9 most mechanisms are unlikely or have little to no effect on  
10 cladding or on Zircaloy grid spacers in either hypothetical  
11 alluvium repository, which is shown in the left two columns  
12 or the hypothetical shale repository. For the hypothetical  
13 shale repository, the only mechanism of cladding degradation  
14 and hence grid spacer degradation that was found to be  
15 important was general corrosion.

16           As you can see by the dot in the upper right-hand  
17 corner. Therefore, general corrosion of the grid spacers is  
18 the only grid spacer mechanism considered for the  
19 hypothetical shale repository. General corrosion is  
20 described by two Arrhenius type laws. One for the first  
21 phase of the general corrosion, which lasts for a few years,

1 and the other for the second phase of general corrosion  
2 which lasts after that time period.

3           These rates are based on data collected by Hillner  
4 et al. over 29 years. The data were not collected in a  
5 radiation environment. Other studies have shown that  
6 radiation can increase the general corrosion rates by  
7 anywhere from a factor of 2 to 20. So, for our model, the  
8 general corrosion rates from Hillner are multiplied by a  
9 factor of two to account for the effects of radiation.

10           For the hypothetical unsaturated alluvial  
11 repository, which is two columns on the left, localized  
12 fluoride enhanced corrosion was identified as an important  
13 mechanism and we are still investigating that process. I  
14 have nothing to present on that at this time. Next slide  
15 please.

16           This table gives the failure time in years for  
17 three different components: cladding, grid spacer walls, and  
18 guide tubes assuming a constant temperature of 250 degrees  
19 Celsius. The component is assumed to fail when the material  
20 has a thickness of zero. So, failure from mechanical loads  
21 as material thins are not accounted for. And the reason why  
22 250 degrees Celsius is relevant temperature is that it is

1 pretty close to 264 Celsius, which if you remember from the  
2 previous presentation, is the saturation temperature of the  
3 hypothetical shale repository at the depth of 500 meters  
4 where the hydrostatic head is 5 MPa.

5           So as discussed in the previous presentation in  
6 our conceptual model of a steady state criticality in the  
7 hypothetical saturated shale repository the temperature does  
8 not exceed 264 C, otherwise criticality would cease because  
9 water would boil creating subcritical conditions. So, each  
10 of those components has a different thickness as you can see  
11 in the column there. The cladding experiences corrosion on  
12 only one surface because it is enclosed, while the grid  
13 spacer walls and guide tubes experience corrosion on both  
14 surfaces. As you can see from this table, at 250 C grid  
15 spacers will fail first after 366 years followed by guide  
16 tubes and then cladding. Our theory is that criticality  
17 will terminate permanently once the grid spacers fail. The  
18 corrosion rates are very dependent on temperature as you  
19 will see on next slide. Next slide, please.

20           So, this is a visualization of the general  
21 corrosion rate of a 10-mil-fit Zircaloy grid spacer. This  
22 has been plotted in terms of time to complete corrosion of

1 grid spacers. The blue line is first stage rate from  
2 Hillner, multiplied by two to account for radiation. The  
3 orange is second stage rate from Hillner, also multiplied by  
4 two to account for radiation. The first stage lasts a few  
5 years, so it seems appropriate to use the rate law for the  
6 second stage in the grid spacer degradation model.

7 Note the temperatures associated with hypothetical  
8 unsaturated repositories, such as 100 degrees or less, the  
9 grid spacers will last more than 1 million years,  $10^7$  to  $10^8$   
10 years, which is why the general corrosion of grid spacers is  
11 not an important grid spacer degradation mechanism for an  
12 unsaturated repository. And you can see at 250 degrees, it  
13 is consistent with a number on a previous slide of about 366  
14 years. Next slide, please.

15 So, for criticality analysis at higher  
16 temperatures, degradation rates for the different hardware  
17 components are necessary. You can see some of these  
18 components in the picture here. On the left-hand side you  
19 can see the grid spacers. The green arrows point to those  
20 grid spacers. Those are the components we think, if they  
21 fail, the fuel will lose its configuration because the fuel  
22 will no longer be kept in place. And that middle picture

1 there, you can see a close-up of the grid spacers with the  
2 guide tubes. On the right-hand side, you can see the green  
3 arrow showing the guide tubes these are typically made of  
4 Zircaloy or Inconel and our working theory, as I mentioned,  
5 is that relocating the rods, thereby reducing the pitch, can  
6 terminate criticality. And with that, I will hand it over  
7 to Brady to continue the discussion.

8 HANSON: All right. So hopefully, you can hear me and  
9 see me. So, thank you Laura. As Laura just showed,  
10 corrosion of the either cladding itself followed by fuel  
11 pellet relocation or of the grid spacers allowing rod  
12 relocation could result in termination of the criticality  
13 event. And she showed that those corrosion rates are very  
14 sensitive to temperature.

15 Right now, I want to go through a little bit of  
16 the history to help us understand better how to develop a  
17 test plan for assembly hardware and cladding degradation.  
18 And first, is the overall discussion of what is meant by  
19 cladding credit either for the safety case or for clad  
20 credit or for criticality. So, there are two options.

21 The first, when you take cladding credit, is to  
22 recognize that only a very small fraction of cladding is

1 actually failed, meaning a through wall breach when placed  
2 in a repository. These failures occur almost exclusively  
3 in-reactor. Additional failures can occur in the repository  
4 as a result of external mechanical forces such as rock fall  
5 or a severe seismic event or from internal forces largely  
6 related to the hoop stress created by the internal pressure  
7 of the rod or lastly from corrosion. It is necessary to  
8 understand, and then to be realistically bound, both the  
9 initial failed fraction as well as the rate of new failures  
10 over time due to these other mechanisms.

11           The second option is to simply assume that all  
12 cladding is failed upon on placement, or what we call the no  
13 cladding credit case. This case is conservative for dose  
14 calculations as the entire fuel surface area is assumed  
15 exposed to water as soon it enters a failed waste package.  
16 However, as Laura said it could be nonconservative for  
17 criticality assessment in that it would presume much faster  
18 waste form degradation and relocation than would really  
19 occur.

20           So, to provide some international perspective on  
21 cladding credit we look at how other countries are treating  
22 the cladding and associated materials. Finland assumes that



1 one thousand years after water breaches the copper waste  
2 package or canister, both the canister insert, made of cast  
3 iron, seen here on the right, and the cladding itself is  
4 breached. This is again conservative for radionuclide  
5 release and those calculations. But, if you look the much  
6 smaller packages, the thicker walls, and separation between  
7 assemblies helps to limit the potential for criticality by  
8 limiting the quantity of water that can be in a failed  
9 package.

10           In the photo we see their 12-BWR assembly insert,  
11 and you can compare that with the dry storage canisters in  
12 the U.S. that we are currently analyzing for direct  
13 disposal, and they contain somewhere between 52 and 87 BWR  
14 assemblies. Similarly, the Finnish PWR insert contains four  
15 assemblies compared to the 21 to 37 assemblies in a U.S. PWR  
16 DPC. But as was said earlier by Geoff and others, the most  
17 important factor is the DPCs were not designed for disposal.

18           In Canada, there are no plans currently for taking  
19 cladding credit. Of course, they have the CANDU fuel, which  
20 is only naturally enriched, so the criticality analyses are  
21 much different than for the DPCs.

1           Finally, Sweden also takes no cladding credit.  
2    Their package design is the same as the Finnish one. It is  
3    interesting to note a few of the points they made in their  
4    analyses. First, they, like other countries, have not done  
5    any testing to determine the corrosion rate of zircaloy  
6    under repository conditions.

7           Second, they postulate that cladding lifetimes are  
8    on the order of hundreds of thousands of years. And lastly,  
9    most cladding failures would not automatically expose all of  
10   the fuel to water but would rather serve to limit water  
11   ingress and radionuclide egress. So as Laura said that is an  
12   important thing to consider moving forward. Even if you do  
13   fail, how big is that failure and does it allow pellet  
14   relocation?

15           So now, we will take a brief look at the history  
16   of cladding credit in the U.S. program. Prior to the  
17   viability assessment, the U.S. program was similar to the  
18   international programs in that all cladding was assumed  
19   failed or the no cladding credit case. Then as soon as the  
20   waste package failed that allowed water to contact the fuel  
21   rods and the fuel was able to dissolve or to relocate.

1           For the viability assessment cladding credit was  
2 taken by first replacing that assumption of all cladding has  
3 failed, with only one and a quarter percent has failed based  
4 upon reactor record and that percentage is skewed high  
5 because of the relatively large number of failures on the  
6 order of three to five percent that occurred early on in the  
7 1970s. The only cladding failure mechanisms considered  
8 under the VA were mechanical from rock fall and then general  
9 corrosion. And even then, there was no research on the  
10 corrosion rate of the Zircaloy. Rather it was assumed to be  
11 1-3 orders of magnitude smaller than that of alloy 22. The  
12 TSPA-VA was subject to a peer review, and they found this  
13 approach to cladding credit may be optimistic because it did  
14 not consider other forms of degradation. But their key  
15 recommendation and finding was additional experimental data  
16 with a high pedigree under appropriate environmental  
17 conditions needed to be obtained to reduce uncertainties and  
18 provide the necessary confidence in the models.

19           So, next came the site recommendation. Here a  
20 more detailed examination of the initial fraction of failed  
21 rods was performed and estimated failures following in  
22 reactor operations including handling dry storage and

1 transportation were added. Operationally, it was assumed  
2 waste packages would be loaded with a mixture of old and  
3 young spent fuel so we would have relatively consistent heat  
4 loadings and temperature distributions amongst packages.  
5 This loading results in the range of failed fuel shown here  
6 in the first sub-bullet, and based on the data at the time,  
7 it was estimated that there were on average 2.2 failed rods  
8 in every assembly that contained failed fuel.

9           A much more rigorous examination of cladding  
10 failure mechanisms was performed. However, the increase in  
11 temperature associated with criticality were not considered.  
12 Under the FEPs, features, events, and processes analysis,  
13 many mechanisms including the ones in the peer review of the  
14 viability assessment were analyzed. Mechanical failures  
15 remained important and failures from seismic events were  
16 also included. Creep failures and those from stress  
17 corrosion cracking were also considered. And the mechanism  
18 of the potential of localized corrosion of Zircaloy  
19 occurring as a result of dissolved fluoride in the  
20 groundwater was included as Laura indicated in that previous  
21 table.

1           Still, it was found cladding would remain a  
2 significant barrier beyond a hundred thousand years, which  
3 is what the Swedish program agreed with. A peer review of  
4 the TSPA site recommendation was performed by a team from  
5 the IAEA and NEA. And their two main conclusions with  
6 respect to cladding credit were that the mechanical and  
7 chemical effects of degradation of the basket components had  
8 not been accounted for. And there is still this feeling  
9 that the model and the approach to taking cladding credit  
10 was optimistic and additional efforts, both experimental and  
11 modeling, would be needed to reduce uncertainty and  
12 strengthen confidence.

13           Because of those concerns about optimism for  
14 cladding performance, and the limited amount of quality data  
15 under applicable conditions, and because the overwhelming  
16 majority of spent fuel was to be loaded into the TADs, the  
17 transportation, aging, and disposal canisters, the license  
18 application took a different approach for cladding credit.  
19 A log uniform distribution between .01 and 1 percent was  
20 assumed failed upon emplacement. And note that the  
21 percentage of failed rods has been decreasing as we move

1 from viability assessment, to site recommendation, to  
2 license application.

3           Once a waste package failed and allowed water or  
4 air to contact the failed fuel rod, it was modeled that the  
5 cladding would split or unzip from end to end  
6 instantaneously, given the oxidizing environment and the  
7 conservative waste form degradation rates. That is a  
8 reasonable assumption for the geologic time scales and the  
9 time steps within the TSPA model.

10           But now, instead of worrying about other failure  
11 mechanisms, it was simply assumed as soon as an area or  
12 patch of the drip shield and waste package failed,  
13 accounting for 20 percent of the area, the cladding under  
14 that patch was assumed to fail from static loading of rock  
15 fall. This then increased with the uniform distribution up  
16 to 50 percent of patch failure, and then after 50 percent,  
17 as the patch area increased, the cladding beneath would also  
18 fail, and the percent of rod failures increased linearly  
19 until you reached 100 percent.

20           However, as we have pointed out, again, what is  
21 conservative for radionuclide release and dose calculations  
22 for safety assessment is not necessarily conservative for a

1 criticality assessment. In this case if the cladding and  
2 fuel are modelled to degrade or relocate more rapidly than  
3 what would really happen in reality, that incorrectly  
4 reduces the likelihood of a criticality event.

5           So, in order to better understand cladding and  
6 assembly hardware performance with either the safety case or  
7 criticality assessments we need to understand what has  
8 changed in the past two decades since most of that work was  
9 done. First, the development and deployment of more  
10 corrosion resistant alloys, starting the early 2000's.  
11 These new alloys such as M5, ZIRLO, and optimized ZIRLO,  
12 were designed to reduce the general corrosion or oxidation  
13 of the cladding during reactor operations. This is done  
14 through a combination of adjusting the alloy chemistry to  
15 include about 1 percent niobium as well as changes in the  
16 cladding texture or grain orientation. For reference,  
17 corrosion of Zircalloy 4 would basically be along the upper  
18 edges of this ZIRLO data and would be significantly higher  
19 than the M5 data points. One of the current limitations to  
20 burnup is that oxide thickness, which corresponds to  
21 thinning of the metal cladding, is limited to 100 microns.

1           In the push to provide more margin and go to even  
2 higher burnups, industry is now developing and deploying  
3 accident tolerant cladding, designed to further reduce  
4 oxidation and production of hydrogen as was the issue at  
5 Fukushima. Some of these design changes include a thin  
6 layer of chromium on the outer diameter of the cladding to  
7 resist oxidation and corrosion. In combination with these  
8 alloy developments has been a concerted effort by the  
9 nuclear industry to further reduce fuel failures.

10           So, we see here on the figure on the left, the  
11 number of fuel failures has been trending downward since  
12 1980. In the early 2000's the new cladding alloys were  
13 introduced and began to replace Zircaloy 4 in PWRs. In  
14 2006, the Institute of Nuclear Power Operations set a very  
15 ambitious goal of zero failures by 2010. Together with  
16 utilities and vendors, a number of operational changes were  
17 implemented, such as increased surveillance and inspections,  
18 preventing reloading identified failed fuel back into a  
19 core, and better understanding the cause of failures and how  
20 to prevent them. We see that those efforts, while they have  
21 not yet achieved that goal of zero failures, combined with  
22 the new alloys has led to decreasing failures in the U.S. in



1 both PWRs and BWRs. This upper graph shows the failure rate  
2 per million rods in PWRs with the U.S. in green, and the  
3 lower graphs shows the failure rates in BWRs with the U.S.  
4 in red.

5           It is important to note that between 2010 and  
6 2015, the PWR failure rate in the U.S. dropped by more than  
7 an order of magnitude. It is worth pointing out that the  
8 utilities also have excellent procedures to determine which  
9 assemblies contain failed fuel rods. And while it is not  
10 regulation, it is not guidance, it is common practice to  
11 load the dry storage canisters with intact fuel first and  
12 save the failed fuel towards the end often after the reactor  
13 has shut down. Thus, the overwhelming majority of canisters  
14 have no failures in them. Assemblies that do have failures,  
15 if the defect is known or suspected of being larger than 1  
16 millimeter in any dimension, are placed in what is called a  
17 damaged fuel can. The number and location of damage fuel  
18 cans within a canister are limited as defined by the  
19 certificate of compliance for that system. So you won't  
20 have a canister full of nothing but failed fuel. And even  
21 for assemblies that do have failed fuel, that average number  
22 of failed rods per failed assembly has decreased from the

1 2.2 that we had in the TSPA site recommendation to between 1  
2 and 1.5, as recently reported by IAEA.

3 Now we want to shift gears a little and take a  
4 look at some of the lessons we have learned from the storage  
5 and transportation work over the last decade within the  
6 spent fuel waste and science and technology program.

7 We have previously reported on the high burnup  
8 spent fuel data project and the demonstration cask that was  
9 loaded in November 2017 at the North Anna nuclear generating  
10 station. Thermocouples inside that cask measured  
11 temperature during drying and they continue to monitor  
12 temperature as that cask sits on the pad. Those  
13 measurements, together with modelling performed by the  
14 program and international round robin sponsored by the EPRI  
15 Extended Storage Collaboration Program, showed that cladding  
16 temperatures were much lower than those predicted using the  
17 conservative methodologies employed by the vendors and  
18 utilities. The peak cladding temperature in the demo cask  
19 was only 237 degrees C well below the 348 degrees C modelled  
20 using standard conservative methodology. More importantly,  
21 the realistic rather than conservative models showed only a

1 fraction of percent of the cladding was at this peak  
2 temperature, barely visible in this figure on the left.

3           When you account for the radial and axial  
4 temperature variations in a cask or a canister you get the  
5 broad temperature distribution shown here. A similar  
6 modeling effort was undertaken for a high heat load vertical  
7 canister system. Again, the peak temperature was well below  
8 that predicted using the conservative methodology used by  
9 vendors and utilities. And again, the radial and axial  
10 variations show that most of the cladding is significantly  
11 below the peak temperature. The applications and  
12 implications to a repository environment is that we can  
13 assume a conservative temperature for a safety case but if  
14 we assume a high bounding temperature or assume that all  
15 cladding and assembly hardware in a canister is at this  
16 bounding temperature, we will predict degradation or  
17 relocation faster than will occur in reality. And this  
18 would give a false conclusion that criticality would be  
19 terminated permanently based on this relocation sooner than  
20 it really would occur.

21           The next thing we learn from the storage and  
22 transportation program, and specifically from the sibling

1 pin testing, is that modern fuels have much lower end of  
2 life rod internal pressure than had been assumed for many  
3 years. These red squares and circles are data from rod  
4 puncture of the 25 sibling pins performed at Oak Ridge and  
5 Pacific Northwest National Laboratories.

6           We see that the pressure is less than or equal to  
7 4 megapascal for all rods except a few of much older  
8 Zircaloy 4 rods, which had higher initial helium fill  
9 pressure. Even when we consider this maximum of around 5  
10 megapascals, and then we conservatively assume a uniform 400  
11 degrees C temperature of the rod, the hoop stress is well  
12 below 90 megapascals. And 90 megapascal is almost  
13 universally acknowledged a threshold below which creep,  
14 stress corrosion cracking, and especially hydride  
15 reorientation is limited enough not to effect material  
16 properties and cladding performance.

17           At the typical temperatures expected in a  
18 repository this hoop stress would be substantially lower.  
19 And as Laura said, for a postulated post-closure criticality  
20 in a shale environment with a peak temperature of 264  
21 degrees C, even under a criticality, this hoop stress will

1 be very low and so these mechanisms associated with internal  
2 pressure and hoop stress aren't considered important.

3           And finally, the storage and transportation  
4 program has examined the effects of external loads on  
5 cladding. In previous Board meetings we have highlighted  
6 the multimodal transportation test that was performed in  
7 2017. The test included handling, truck, ship, and rail  
8 testing. The maximum shock event from coupling two rail  
9 cars at 8 miles per hour had the kinetic energy equivalent  
10 of one rain drop hitting a rod. Similarly, the total  
11 accumulated damage from vibrations in a 2,000-mile rail trip  
12 was less than 10 to the minus 10<sup>th</sup>. So, that means it would  
13 take over 10 billion trips of 2 thousand miles before  
14 fatigue failure would occur. The application to disposal is  
15 that failures during normal conditions of transportation are  
16 considered nil and we also believe we can take these models  
17 and extend them to look at mechanical loading and seismic  
18 events in a repository.

19           Just briefly on this slide I show some reports and  
20 references to show there has been significant efforts by  
21 industry and the NRC over the past few years examining some  
22 of these same issues that I just described. It is

1 recognized that the way decay heat is calculated is way too  
2 conservative. That thermal modeling practices also result  
3 in artificially high temperatures and more importantly,  
4 again, because of these lower temperatures and hoop stress  
5 very few degradation mechanisms are of concern during dry  
6 storage, including extended dry storage, and normal  
7 conditions of transport.

8           So where does that leave us? First it is  
9 important to understand as Laura pointed out that those  
10 equations from Hillner was work performed by Bettis Atomic  
11 Power Laboratory on Zircaloy 2 and Zircaloy 4 not on any of  
12 the newer cladding alloys. Bettis performed 22 static  
13 autoclave tests, with each test containing between 3 and 71  
14 unirradiated specimens or coupons, of either Zirc-2 or Zirc-  
15 4. The tests were conducted at five temperatures between  
16 271 and 360 degrees C, with almost half the tests performed  
17 at the highest temperature.

18           Oxidation was determined based on weight gain of  
19 the samples, and the maximum weight gain for any specimen  
20 corresponded to corrosion of about 0.11 millimeters or  
21 halfway through the thickness of grid spacer wall or 20  
22 percent of the wall of a typical 17 by 17 PWR fuel rod. And

1 this was exposure for 17 and a half years at 338 degrees C.  
2 The maximum exposure, as Laura said, was 29 years for two of  
3 the tests conducted at 316 degrees C and that resulted in  
4 only 6 to 7 percent of the cladding wall thickness  
5 corroding.

6           There was only one test run at 271 degrees C,  
7 which again is just slightly above that estimated peak  
8 temperature of criticality in a shale environment. It was  
9 performed only on four different coupons of Zircaloy 2 and  
10 had a weight gain corresponding to a corrosion of about .5  
11 percent of the cladding wall thickness, so about 1.2 percent  
12 of the grid spacer wall thickness over 8 years. And Hillner  
13 et al. noted in that test, they were still in the stage one  
14 corrosion regime. Starting this fiscal year, we have been  
15 putting together the high-level ideas for a test plan needed  
16 today either take cladding credit for the safety case or to  
17 determine if grid spacer degradation will result in  
18 termination of a criticality event. Work by Bettis will  
19 need to be expanded to include the newer alloys, as shown  
20 here, especially those used to manufacture grid spacers.  
21 The alternative is we have to assume that the assemblies

1 made with these alloys remain critical until conditions  
2 other than rod or pellet relocation result in termination.

3           Second, we see from the Bettis tests that long  
4 term tests need to be performed over a range of temperatures  
5 but especially in the range of interest, which for us is 150  
6 to 275 degrees C. So that we can verify this Arrhenius  
7 temperature dependence and accelerating the test may not be  
8 possible. You can't just increase the temperature and  
9 expect to have the same result. Or artificially increase  
10 it. So, what we are looking at is the possibility of  
11 growing the initial or stage one oxide layers at a higher  
12 temperature and then decreasing the temperature so we can  
13 determine the stage two corrosion rate in a much shorter  
14 time period. It is also unknown if the rate increases,  
15 decreases or remains the same after corrosion beyond the 20  
16 percent maximum that was observed in the Bettis test. That  
17 is, is there a stage three rate?

18           And third, as shown as Laura said this report by  
19 IAEA based on limited data says that the corrosion rate is  
20 faster by a factor of 2 to 20 for irradiated materials in a  
21 reactor than for similar materials tested under similar  
22 conditions even including a radiation field when this is



1 outside of the reactor. And that is why, as Laura said, the  
2 rate was multiplied by a factor of two.

3           A recent book published by Olander and Motta,  
4 lists some of the possible factors why in-reactor corrosion  
5 is faster than ex-reactor under similar conditions. Some of  
6 these include the internal heat flux from within the rod as  
7 opposed to an externally applied temperature like in an  
8 autoclave test. The effect of the hydride rim on the  
9 cladding outer diameter might have some sort of effect on  
10 the corrosion mechanism. Radiation damage to metal and  
11 oxide layers and the effects of water radiolysis creating  
12 radicals and highly oxidizing species.

13           It will be necessary for a test matrix to consider  
14 these effects and determine the difference between the un-  
15 irradiated and irradiated conditions. One other factor is  
16 that lab tests including the Bettis test are traditionally  
17 performed statically as compared to the high flow rates in a  
18 reactor, and if the high flow rates increase the corrosion  
19 rate, then a static test would be much more applicable to  
20 what is expected in a repository, even during criticality  
21 events.

1           So lastly, as noted by the peer review of the TSPA  
2 site recommendation, as well as one of the questions posed  
3 by the Board, it is also important to understand the effects  
4 of water chemistry and how it changes over time and possibly  
5 effect the corrosion rates of the cladding and the assembly  
6 hardware. These changes could come from degradation of the  
7 canister, the basket, the spent fuel, in addition to  
8 contributions from other engineered or natural barriers.

9           The figure here shows the basket for one of the  
10 canister systems made by NAC international. And if you  
11 picture this lying horizontally in a repository, then as the  
12 basket walls corrode and weaken, they are stainless steel  
13 aluminum so they will degrade relatively quickly, the upper  
14 assemblies could collapse down on the lower assemblies and  
15 the question becomes if the mechanical impact and load could  
16 accelerate the relocation of fuel rods, so the geometry is  
17 no longer supportive of a criticality. And again, as Laura  
18 pointed out generic studies on a repository environment in  
19 alluvium has identified that fluoride enhanced corrosion may  
20 be possible. So, the test matrix needs to examine the  
21 condition described here as well.

1           Very quickly to summarize, it is fairly well  
2 accepted that cladding and assembly hardware, made of  
3 similar materials, will have lifetimes on the orders of  
4 hundreds of thousands of years in a repository under normal  
5 conditions namely temperature around 100 degrees C or less.  
6 However, there is minimal experimental data under relevant  
7 conditions to provide the confidence needed. Cladding  
8 failure rates in the reactor are decreasing and are expected  
9 to continue do so as the industry moves to higher burnups  
10 because of the implementation of these new alloys, accident  
11 tolerant fuel design and other improved designs and  
12 practices.

13           Testing today by the SFWST program shows that  
14 cladding integrity won't be challenged in storage, wet or  
15 dry, short term or long term, or under normal conditions of  
16 transportation. We are starting this year to develop this  
17 framework for a testing and modeling program focused mainly  
18 on the effects of potential criticality, specifically the  
19 higher temperature between 150 and 275 degrees C, as well as  
20 the potential concentration of elements, such as fluoride,  
21 to determine if cladding and assembly hardware corrosion may  
22 result in relocation that would permanently terminate a

1 criticality. And as you have seen from the data, a testing  
2 program would need to be very long term and look at the  
3 differences between in-reactor versus ex-reactor.

4           Lastly a slide where we have the references for  
5 all the data mentioned in this report. With that, are there  
6 any questions?

7           BAHR: Thank you Brady and thank you Laura. Just Brady  
8 you talked about the newer cladding compositions. What  
9 percentage of the inventory of spent fuel that we have -- has  
10 those newer compositions versus much older fuel?

11           BRADY: I don't have the exact numbers but in PWRs the  
12 M5 and the ZIRLO, took the place of Zirc 4 almost  
13 exclusively very early on in the 2000s. Everything since  
14 then in PWRs is newer.

15           The BWRs still basically use the Zircalloy 2  
16 although that is changing as well. And I do want to point  
17 out even separate from accident tolerant fuels there are  
18 other alloys currently being developed and other designs.  
19 It is constantly changing and improving. But I can look in  
20 some of the reports and get that number to you of what the  
21 percentage is.

1           BAHR: I guess the bigger question is what is the  
2     implication of the fact that -- we can't make all of these  
3     analyses based only on the newer fuel types because we do  
4     have a lot of fuel that is older that will go into a  
5     repository, might go into a repository first because it  
6     would be older and colder.

7           BRADY: Correct and I will echo what was said earlier  
8     about the use of the UNF-ST&DARDS database. So that looks  
9     at each canister that is loaded and looks at the inventory  
10    of it. We will actually know for each canister what  
11    material the assemblies are made out of and be able to judge  
12    accordingly.

13          BAHR: Okay. Thank you. Do we have questions from  
14    Board members? I see Lee Peddicord's hand up first.

15          PEDDICORD: Yeah, Brady and Laura thank you very much.  
16    Very interesting stuff. The takeaway seems to be at the end  
17    of life we have a hard time to make the stuff critical to  
18    reactor when you have all spent fuel it is even tougher.  
19    The question kind of building on your last point and what  
20    Dr. Bahr was discussing. So, everything going forward  
21    appears to make the issue less and less likely is the  
22    takeaway. As we pull the string and go backward in time.

1 Do you find there is increased -- I don't want to say  
2 vulnerability but a possibility of criticality or these  
3 effects as you get back into the very early fuel designs? I  
4 am thinking about PWRs when these were 14 by 14 arrays,  
5 larger diameter fuel pins for the boiling water reactors  
6 7x7. Is criticality analysis sensitive to any of those  
7 parameters or does it not make much difference and mostly  
8 depend on these materials used?

9 BRADY: So, I was not directly involved in that  
10 analysis. Laura, do you have that.

11 PRICE: I was not directly involved either. I couldn't  
12 give you the answer to that. I am sure it could be Oak  
13 Ridge might be able to tell you. People who did the  
14 calculations on those DPCs containing those fuels could  
15 probably tell you the answer to that, but I don't know.

16 PEDDICORD: Where I was going with this maybe there is  
17 a small subset that might need a little more attention. We  
18 heard about these possible counter measures and injectable  
19 foam and stuff like that. So, maybe it would be really just  
20 the DPCs that would have these things early in use of  
21 nuclear energy that need the most attention. But that's  
22 speculation on my part.

1           PRICE: Right, that is one advantage I suppose. One  
2 thing that could be gleaned from using the UNF-ST&DARDS  
3 database. They have the evaluated reactivity of several  
4 hundred canisters. So, they can probably identify the ones  
5 that are more likely to go critical post-closure than  
6 others.

7           PEDDICORD: Okay. Thank you.

8           BAHR: Are there questions from Board members? If not,  
9 we will go to Bret Leslie of the staff.

10          LESLIE: Thanks Jean, and thanks Brady and Laura.  
11 Interesting presentation made me think quite a bit. So, you  
12 are talking potentially about some experiments, but it is  
13 mainly on the cladding materials and as I understood the  
14 five-year disposal R&D plan originally, the experimental  
15 plan was more looking at the fuel itself rather than the  
16 cladding. Are these two separate things or are they the  
17 same? Or what's one of the -- we had asked to hear a little  
18 bit about the spent fuel experimental path forward, but we  
19 haven't really heard anything. Is the cladding in these  
20 experiments a path forward?

21          BRADY: I think it is both. So, under the program as  
22 Laura said originally it was Pat Brady and I working on

1 this. Under the disposal research side there is currently a  
2 consortium of the national labs working on a test plan for  
3 the fuel itself. I see, Dave, you probably have a better  
4 answer than I do.

5         DAVE: Well Brady, you certainly hit on the answer.  
6 And, Bret, there are two thrusts that are going on. Brady  
7 is part of both of those. Brady is one of our personal  
8 integration resources because we have him integrating from  
9 storage and transportation, R&D across into disposal  
10 research and anything that has to do with fuel, Brady is  
11 likely going to be involved with because of his background  
12 and expertise.

13                 So, the cladding modelling development was the  
14 higher priority for cladding because we didn't have anything  
15 in place. Putting that in place and figuring out what are  
16 the gaps and where to go experimentally is proceeding, along  
17 in a slightly offset but integrated fashion, with the spent  
18 fuel degradation work which will look primarily at what is  
19 going on with the fuel pellet. But those two will be  
20 integrated at some point.

21         BAHR: I see Paul Turinsky's hand up. Maybe we can go  
22 to him.



1           TURINSKY: I am struggling a little with this Laura and  
2 Brady. There is two ways to terminate the criticality  
3 event, I guess. One is the grids collapse, and the second  
4 is the cladding itself opens up. And both of them would  
5 result in termination of it.

6           I didn't hear anything about grid materials which  
7 have different irradiation history than the rods themselves.  
8 Their oxidation is quite different. They get very brittle,  
9 which the NRC is now concerned about from blow downloads on  
10 them. Are those -- are the grids themselves going to be  
11 considered? What about Inconel?

12           What about the new fuel assemblies? They have  
13 Inconel grids at the top and bottom still, and all the in  
14 between grids and the ones for D&B grids the shorter grids,  
15 they are all Zirc. The top and bottom grids are still, I  
16 think, Inconel for structural reasons. They are in low  
17 neutron flux regions so they can do that. So how does this  
18 all come together?

19           And BWRs basically grids can go away, the rods are  
20 supported on the top and bottom by what I'll call upper and  
21 lower nozzles, the BWR people call them something else in  
22 that. The rods will clearly sag at that, but they are, you

1 know, grids are gone. But what you will have that sagging  
2 rods at that point. Not complete collapse. Lots of  
3 thoughts there and how they are going to be addressed?

4 BRADY: You are absolutely correct. It is a very broad  
5 range of materials that would need to be looked at. I think  
6 as Laura said, what we want to do to narrow the scope of  
7 this is to look at the models to say which packages are  
8 assumed and modeled to have the biggest likelihood of  
9 criticality and start with the focus on those materials to  
10 see if degradation will result in termination. Yeah, there  
11 is a lot more work to do than what was done by Bettis back  
12 in the 80s and 90s.

13 TURINSKY: Are you going to look at the grid materials?  
14 Does Inconel corrode so much slower that it is not an issue?  
15 You know what it is going to be there? Or don't we even know  
16 that?

17 BRADY: We have actually started procuring unirradiated  
18 grid spacer materials. We want to get our hands on radiated  
19 ones. That's much difficult than getting our hands on rods  
20 because utilities don't really like taking their assemblies  
21 apart and we also don't want to necessarily have to take

1 ownership of a full assembly just to get hands on grid  
2 spacers.

3           So, we do have some potential. For example, on an  
4 INERI Project we are working with South Koreans who have  
5 done a fair amount of work on the grid spacers. One of the  
6 biggest issues is, even more so than the cladding, those  
7 grid spacers are proprietary information to fuel vendors,  
8 and we are still trying to get nondisclosure agreements and  
9 things like that in place.

10          TURINSKY: When they collapse, if it is a BWR, there  
11 are water tubes and water crosses that are still in there  
12 full of water. Thank you.

13          BAHR: I see Dan Ogg's hand up.

14          OGG: Thank you Jean. And thank you Brady and Laura  
15 for the presentation. Brady, you presented a lot of data,  
16 historical data from years ago, as well a lot of the  
17 information coming from the HDRP project, and I assume that  
18 all of that data can be used to inform future modelling  
19 scenario or effort. Do you have models now in mind to use  
20 or you are already using or are you considering a number of  
21 different possible models and if so, what are those?

1           BRADY: Right now, the main focus is on the oxidation  
2 equations that Laura showed that Hillner showed. Again, the  
3 biggest issue with them is their lowest temperature was  
4 higher than what our highest temperature is. Trying to  
5 obtain data in the lower temperature range to make sure that  
6 Arrhenius activation energy is correct is one of the initial  
7 thoughts of what we need to look at. The lower you go in  
8 temperature the much longer you need to test in order to  
9 even see anything. That's some of what we are working  
10 through and struggling with.

11           OGG: All right. And will those like the Arrhenius  
12 equations will they be able to capture other characteristics  
13 of the cladding for example the hydride reorientation type  
14 effects or other effects that may be present?

15           BRADY: I think we could if we have a large enough test  
16 matrix. Part of what we need to go through is, again, how  
17 much needs to be done. As Laura showed consequence appears  
18 to be fairly small as she said. And we do have to look at  
19 effects on other engineered and natural barriers. And  
20 depending on those consequences that will dictate kind of  
21 how far do we need to go with this type of testing?

22           OGG: Okay. Thank you.

1           BAHR: I see Bret Leslie's hand up again.

2           LESLIE: Thanks. This is probably a follow-on  
3 question. But I am trying to get a better handle on the  
4 things that you have been describing and discussing recently  
5 in this presentation. Were these the same types of things  
6 the independent review team heard or is this beyond the  
7 scope of what the independent review team heard. Again, I  
8 am trying to understand the charge for that group and the  
9 scope of that group and kind of where that might be leading.

10          PRICE: I would say I don't think the independent  
11 technical review team heard any of the information you just  
12 heard about the cladding degradation work. With respect to  
13 the post-closure criticality, the presentation I gave  
14 earlier, they heard some of that, but they didn't see the  
15 results that I presented because those came out after they  
16 did the review. They did the review last summer and these  
17 came out in September of last year. They saw some of the  
18 earlier work we had done and could see the direction we were  
19 headed in. They also looked at our fillers work that is not  
20 being presented today and some of the other work we are  
21 doing that which Geoff alluded to which is not being  
22 presented today. Did that answer your question?

1           LESLIE: Thank you for the clarification, that's quite  
2 helpful in fact.

3           BAHR: Okay. Other questions from Board members or  
4 staff? Okay. Well, seeing none, we are pretty much on time  
5 here. So, why don't we get started -- move on towards the  
6 next speaker who is going to be Ned Larson who will give us  
7 a summary and status of storage activity. I see Ned, do you  
8 have slides? I see Ned, but I don't hear him.

9           LARSEN: Yes, do you see the slides?

10          BAHR: I see them coming up now. I see you have  
11 started screen sharing.

12          LARSEN: Very good. I will talk about the progress and  
13 summarize what we have been doing and working on. There we  
14 go. The standard disclaimer. I will save you some pain by  
15 not reading it out loud, but you have seen it once you will  
16 see it again. This material I am going to cover fall under  
17 the same items that the disclaimer covers.

18                    What I want to make clear is when we do our  
19 research the NRC is responsible for dealing the cask and  
20 cask systems and issuing certificates of compliance on how  
21 they work and how they do. We believe NRC is doing a great  
22 job. We have no reason to question any of the casks or cask

1 systems that have been approved. We are not testing on the  
2 casks themselves, but we are most concerned with what  
3 happens inside the casks and what happens to the fuel and  
4 hardware and things of that nature.

5 As a general statement on our priorities, the  
6 things inside the cask are our highest priorities. Our fuel  
7 is our highest priority, followed by cladding, hardware,  
8 canister and the rest of the cask. And those are the things  
9 we generally have our priorities on.

10 We have documented these priorities through our  
11 gap analysis. We updated it in 2019. It continues to be  
12 our latest one. We will probably be updating it again this  
13 year or later on in early next year, we will see. It  
14 continues to document everything we are doing and the  
15 priorities we have.

16 As we do our work, we continue to engage a number  
17 of different entities the industry and national labs, we  
18 still have a number of them, small businesses of course.

19 As far as universities the nuclear energy  
20 university program (NEUP), we have made 40 awards in storage  
21 and transportation ourselves totaling \$40 million since the  
22 beginning of the program. And of course, for the

1 international world, we still deal with ESCP and find them  
2 very valuable to us.

3           As far as the high burnup demo Brady talked about  
4 that a little bit. That continues to give us data, we  
5 continue to get the reports. I think he covered the  
6 materials there.

7           As far as sibling rod testing, we are still doing  
8 that. The labs are open again and we are back into our hot  
9 cells. It is good we are making progress there again. PNNL  
10 is doing all the work for our defueled cladding that is  
11 going on, and Oak Ridge is doing all the fueled cladding.

12           So far as we do our testing, we have learned  
13 nothing or seen anything that surprised us. I am not going  
14 to go through all of the data, graphs, and everything. But  
15 everything we have seen so far is within data that has been  
16 published already, or what the expectations were. From what  
17 we have seen, we believe cladding is sufficiently robust to  
18 deal with any problem that would occur in the future for  
19 storing or transporting from a cladding perspective.

20           We are also looking at, started to look at,  
21 seismicity and applied stresses there. We know that there  
22 is a lot of variabilities under seismicity issues. The



1 geology, and the level of the location of bedrock, the  
2 amount of soil, the types of soil that exist, not only that  
3 but where the cask would exist on the storage pad, and that  
4 affects it also. So, as we do this, we are looking forward,  
5 we are not trying to evaluate the cask performance but  
6 trying to evaluate the fuel inside the casks. As we pull  
7 this together, we have been working with our modeling, PNNL  
8 has been doing some very good model working work with  
9 Sandia, that are our experimentalists and our modelers. As  
10 they model the numerical models, it has modified our test  
11 plan to some degree to make sure we get the most out of our  
12 shaker table tests as we do those. It has been hard to get  
13 time on the shaker table. They are in big demand. So, we  
14 want to get it right and we are taking our time there.

15           And so, we have been doing our numerical modelling  
16 there and we believe that we will be ready for it when it  
17 comes. We believe that the robustness of the cladding there  
18 will not be an issue in seismicity if we do have a  
19 seismicity event. We don't know exactly how much we will  
20 have, and we don't know exactly what the stresses will be.  
21 We modelled them, but we need to measure them. With this,  
22 we will go ahead and pursue this, and make sure that we

1 understand, and are able to measure the stresses and strains  
2 inside a loaded cask or similar type object.

3           Drop test. We did our drop test. We completed  
4 that work for the most part. What it found is that as we  
5 drop it of course, the stresses and strains that we  
6 experienced from a drop test are higher than what we saw in  
7 the normal shock and vibration from just a regular  
8 transportation test that we did. But as we do this even  
9 though they are higher than multimodal modelling and testing  
10 shows they are higher. The stresses and strains are higher.  
11 We still don't believe there is going to be a gross  
12 structural rupture of the fuel if the fuel is dropped 30  
13 centimeters. We believe the fuel rods and assemblies, for  
14 the most part, will maintain their integrity. Still more  
15 work needs to be done in this area. What we have seen so far  
16 is encouraging, but more work needs to be done.

17           As far as aerosol dispersion as we do our work at  
18 Oak Ridge, every time they test their fuel rods, and we take  
19 the failure -- we take the rods to failure, and they break.  
20 Oak Ridge is able to trap and measure and maintain the dust  
21 and particles that come out of that fracture, and with that

1 we have been able to understand what we should expect should  
2 a rod break inside the cask from a structural perspective.

3           Working with Albuquerque and Sam Durbin and Sam  
4 will talk about this more tomorrow, we are able to determine  
5 what the aerosols would look like possibly if we were to  
6 have a crack in the canister what it would look like and how  
7 much materials would move through there.

8           This is still very early in our testing. But so  
9 far, if a rod were to break, if we were to see a crack in  
10 the canister, we do not believe there would be much of a  
11 release from that event. More testing needs to be done, and  
12 we are continuing to do work in this area.

13           As far as transportation, I covered this in the  
14 past, but I just wanted to make sure when we did this. This  
15 is important to us to understand the stresses that we would  
16 experience as we ship rail, boat, and truck. Because when  
17 we compare it to our testing, we need to know how the two  
18 compare. And as we have continued our testing for our  
19 sister rods, the data is there you can see where the  
20 stresses we would experience from transportation would  
21 appear. And it is -- it just orders of magnitude lower than  
22 what we would expect. We just don't expect there to be

1 problems from transporting any of the materials we have  
2 based on the strength of the rod and the rod behavior. The  
3 data that we have just continues to show us the integrity it  
4 will have, and we don't believe it will be challenged. We  
5 are moving from phase one testing to our phase two testing  
6 for our sibling rods to make sure we further understand the  
7 sister rod's behavior.

8           As far as stress corrosion cracking, this  
9 continues to be an important one for us. We have started  
10 again back in our laboratories. We finally bought all of  
11 the materials and testing equipment that we need. We have  
12 four of these -- four pieces of the test equipment at  
13 Albuquerque and Sandia. We have four at PNNL. This is a  
14 concern we have, and because it involves time, as we do our  
15 testing, some of the testing takes a fair amount of time.  
16 We ramped up on our lab equipment and our labs are working  
17 on it now and that work is continuing to do well. Charles  
18 and Rebecca will be talking about that more in detail. But  
19 so far we have been pleased to see what we have found.

20           We are not only working to understand corrosion,  
21 stress corrosion cracking, but we are also looking at other  
22 materials such as coatings and other materials to even

1 prevent even the possibility of stress corrosion cracking.  
2 And working with universities through the NEUP programs and  
3 other activities, a number of tests and activities that have  
4 been proposed by the universities to continue to work  
5 closely with our national labs and continue to make progress  
6 in that area.

7           Also, we believe that there are some materials  
8 that show real promise as far as preventing and remediating  
9 stress corrosion cracking. But again, more work needs to be  
10 done in this area and more of this data will be shared with  
11 you.

12           As far as thermal and drying activities these  
13 continue to be important to us. Remember we took our one  
14 sample from North Anna when we were drying to see if the  
15 cask really is as dry as we hoped it would be. That didn't  
16 work as well. So, at this point, we set up kind of a test  
17 program to see. We have started some laboratory bench scale  
18 testing type activities, along with modelling, so that we  
19 could at least get some data in the laboratory. We are  
20 doing some modelling to make sure we understand how it is  
21 working and what is going on.

1           We also are doing work to make sure we understand  
2 -- to see if we can see inside the cask once it is sealed to  
3 see if we can determine and see if we can see water in there  
4 using sensors and remote sensing. We are doing work in this  
5 area to try to understand that also and take advantage of  
6 that, if it is at all possible.

7           We don't believe there is a lot of water in the  
8 cans. However, small quantities not expected may result.  
9 We don't know. But the third bullet is the most important.  
10 Assumptions about potential quantities of residual water  
11 have not yet been corroborated with the field experience.  
12 We just don't have data on that, so we are doing the testing  
13 on that to understand the thermal and the drying activities  
14 and how it behaves. Again, much more work needs to be done  
15 in this area also.

16           Canisters, we became the owners of 15 canisters  
17 this last year. Six of them -- we delivered a bunch to  
18 Sandia, to PNNL, and ORNL, and EPRI. They are putting  
19 together test plans for some of these to put them the best  
20 possible use we can. Thermal and drying, corrosion  
21 cracking, seismic, cold spray, and all that stuff. So many

1 of the test plans are still being put together to use these  
2 cans.

3           We do have one on the field canister deposition  
4 demonstration. This one is where we will take a can, we are  
5 putting -- and this will be dealt with in more detail where  
6 we are putting a can, putting heaters in to understand how  
7 much salt can be collected on top of our cans, in the  
8 vicinity of our cans, when they are hot and cooling. At  
9 what point, do we start collecting the salts on our cans.  
10 This is going on now. The test plans are in place. Our can  
11 is being instrumented right now. And we continue to make  
12 progress on this area. It is believed some salts will  
13 collect, we believe that will be the case, but the full-  
14 scale testing must be done to know exactly how much we would  
15 be experiencing. We just don't know until we get the data  
16 from this test.

17           And then the other thing we are doing is we  
18 continue to work on accident tolerant fuel. Fuels from the  
19 advanced reactors. Again, we don't expect any high burnup  
20 fuel from the events -- from the accident tolerant fuels  
21 until 2025. The advanced reactors we are talking possibly  
22 even later than that we could possibly get our hands on them

1 and put them in our test cells and starting testing on them.  
2 As we continue to move progress there. We coordinate with  
3 those programs and activities, and we hope to get that data  
4 soon. A lot of the data is -- a lot of the tested fuel is  
5 moving out of the Oak Ridge hot cell already. I just got  
6 notification that we have already filled some of our cans  
7 that have to be sent offsite. We believe our test cells or  
8 hot cells will be open and ready to do this other work by if  
9 time we need it. With that being the case, I covered a lot  
10 of materials fairly quickly. Any questions, I guess?

11         BAHR: We have plenty of time for questions. And I see  
12 Dan Ogg's hand up and Steve Becker. Let's start with Steve  
13 since he is a Board member, and then we will go to Dan.

14         BECKER: Ned, thank you for a very wide ranging and  
15 interesting presentation. As I understood it, most of your  
16 focus was on what could be characterized as more or less  
17 normal conditions or situations or at least situations that  
18 are not extreme.

19         LARSON: Correct.

20         BECKER: We live in very interesting times. I think we  
21 will all agree. Today, with the world's situation being  
22 what it is. I have a sense many members of the public are



1 asking more questions and have more questions about  
2 scenarios that are, for lack of a better term, are unusual  
3 or abnormal. I am wondering if you could share with us what  
4 light the work you are doing sheds on more unusual or more  
5 extreme situations.

6 LARSON: No. That's a good question. Right now, you  
7 are correct. We have focused on normal conditions of  
8 transport. What would happen under normal situation. And  
9 that's because, you know, 99 percent of our fuel will be  
10 shipped under those conditions. We have had discussions  
11 with the Nuclear Regulatory Commission about what we would  
12 do if we did have an accident scenario, let's say. What we  
13 would do and how we would handle it. Of course, those  
14 events would be handled differently. Those may have to go  
15 back into pools and those may have to do other possibilities  
16 for handling. But we anticipate getting to that in the  
17 future. We still believe that we need to do some of those  
18 activities. What you are saying we believe is correct. We  
19 still want to start gathering data as we finish the normal  
20 conditions of transport to move to the next phase, which  
21 would be an accident scenario or something like that.

1           BECKER: It certainly makes sense to begin with the  
2 normal situations. Are you saying that in the future, you  
3 anticipate carrying out research related to more extreme  
4 situations such as accidents or intentional threats?

5           LARSON: Yes. I mean, we believe that. I am not  
6 talking about drop tests or talking about exploding cans or  
7 stuff like that. Our issue is still the fuel inside. So,  
8 coming up with events so that we understand the fuel will  
9 behave and the cladding and the hardware.

10          BECKER: So, you do anticipate getting into that in the  
11 future?

12          LARSON: Yes, yes.

13          BECKER: Thank you.

14          BAHR: So, as a follow up to that. Ned, you mentioned  
15 the seismic testing and what sorts of magnitude earthquakes  
16 are you, what range of magnitudes are you going to be  
17 looking at in those tests?

18          LARSON: As I recall, it has been a while since I read  
19 the test plans. But we will do -- there are several  
20 catalogs we will use typical recorded events and then we  
21 have the capability of increasing them. We can invent our  
22 own if we want to. I don't recall which catalog they have

1 picked for the shaker table, but I can find that out and get  
2 back to you.

3         BAHR: Be interested in that, thanks. We have another  
4 Board member, Paul Turinsky, with his hand up.

5         TURINSKY: Ned, thank you, as always. For these  
6 canisters you have received in the salt test you are going  
7 to do on that, are you going to build an overpack to make it  
8 really look like a canister sitting out on a pad to get all  
9 of the natural...?

10        LARSON: Yes. No, that's a good point. It will go  
11 into a horizontal storage module. These are the NUHOMS that  
12 Orano has produced or Transnuclear in the past. We have the  
13 horizontal storage a place where we can use the horizontal  
14 storage module. And we will be doing them in that so we can  
15 just make sure we understand how the convection currents  
16 will go in and how they will behave under that circumstance.

17        TURINSKY: I assume you are doing this while you are  
18 still collecting samples from utility sites because you  
19 going to instrument this to -- well, it will have instruments  
20 versus what you find out a utility site.

21        LARSON: We have gone to the utility sites, and we have  
22 had a lot of success taking samples on the top of the

1 existing loaded canisters. But we have had some real  
2 difficulties, the radiation field is so high. We do it with  
3 robots typically. We have had good luck with it and some  
4 bad luck with it. But we don't believe that the data has  
5 been as consistent as we would like if you are with me.

6           By doing it in a clean environment with heaters,  
7 we can pull it out and look at it, if we need to. We can do  
8 a lot more controlled sampling of the top of the can than we  
9 could under loaded conditions.

10           TURINSKY: And are you going to have things like  
11 temperature sensors, humidity sensors?

12           LARSON: Oh, yeah. There is wires all over it. We  
13 invite you to come out to Sandia and look at it. We are  
14 still wiring everything out. But you are right we will have  
15 weather stations in place. And we will have all of that  
16 stuff, so we know and understand all the boundary conditions  
17 as we start doing our modelling. Because that will be  
18 important to make sure the two coordinate with each other.

19           TURINSKY: And any concept based on the work that you  
20 have done out at the utility sites on how long before you  
21 get some useful data?

1           LARSON:  You know, it never goes as fast as I hope.

2  But, right now, I don't have an estimate for you Paul.

3           TURINSKY:  Okay. All right. Thank you

4           BAHR:  Do you have an idea of how long -- not how long  
5  it would take to get initial results but how long you expect  
6  to run these tests?

7           LARSON:  Well, it will be -- once we get it in place,  
8  once we get our instrumented can in place we will run it,  
9  you know, a couple years, a few years just to make sure.  
10  And as we get the data, we may shorten it or lengthen it  
11  depending on what we know and understand as we start  
12  executing the tests.

13          BAHR:  Do you have a budget in place to support doing  
14  it for a fairly long time?  Maybe even a decade if need be?

15          LARSON:  Ummm.  Yes, and no.  We believe we will.  But,  
16  again, you know, Congress is the one who writes the check.  
17  We believe Congress has supported these activities in the  
18  past and they have done well in my opinion about putting the  
19  money in the right areas so we can do this work.  But I  
20  can't tell you what Congress will do in 10 years.

21          BAHR:  Okay.  Thanks.  Dan Ogg has had his hand up for  
22  a while.  Thanks Dan, for your patience.

1           OGG: Thanks Jean and thanks Ned for an update on all  
2 the research, we always appreciate getting those updates.  
3 Following up on the comment about utility inspections of the  
4 canisters, of course they continue to do a number of those  
5 inspections as part of their aging management programs with  
6 the NRC and they have a database that they load all the  
7 results of those inspections into. And I just -- you  
8 probably told me this before, but I wanted to verify do you  
9 or Brady or someone from your group have access to those  
10 reports that are loaded into that AMID database?

11           LARSON: It is my understanding they do, and we do try  
12 to have somebody there when they do the sampling so we can  
13 understand what is happening and what is going on. It just  
14 helps us also as we consider that very valuable data.

15           OGG: Very good information and I know utilities are  
16 continuing to do those inspections and gather that data.

17           LARSON: Yeah, we are getting better and better at it.  
18 I will just say that.

19           OGG: Another question. Different question. Going  
20 back to your discussion of the sibling pin test or sister  
21 rod tests. You have told us in the past you hope to get  
22 your hands on some BWR high burnup fuel in order to do

1 examinations. Can you give us a quick update on that  
2 effort?

3 LARSON: There was an opportunity where we thought we  
4 could, and that opportunity did not pan out. I will just  
5 say it. But we are still hopeful as we move forward. We  
6 are still always looking out for that opportunity. But  
7 right now, there is nothing on the books for that. We are  
8 still hopeful though.

9 OGG: Okay. Thank you.

10 BAHR: Thanks, Dan. I see Bret Leslie's hand up.

11 LESLIE: Yes, Ned, thanks for a good overview. I have  
12 a question that goes to what's the relationship between the  
13 gap reports and the 5-year R&D plan. Let me give you a  
14 little bit of a background. I found that the five-year R&D  
15 plan was extremely helpful for putting out a narrative of  
16 your vision, what you are doing, and how things are related.  
17 So, I was curious why you talked only about the gaps but not  
18 about the R& D plan and maybe you can enlighten us a little  
19 bit.

20 LARSON: Sure. On the gap analysis, it talks about the  
21 technical aspects, what we want to do technically and the  
22 data that we want to gather technically. The trouble with

1 the five-year plan is it is based on the funding level that  
2 we get. And we looked at that, and our ability to predict  
3 our funding level far into the future, we thought was  
4 limited. And if we didn't get what we had anticipated or  
5 hoped or wanted, then we would have to redo our five-year  
6 plan again. Even though the technical aspects weren't  
7 changing, the time and money were stretching out or being  
8 shortened whichever the case. So, we felt like we wanted to  
9 separate the technical issues and have that in a separate  
10 book, and a separate plan so to speak. And so, we still  
11 look at the gap analysis as the technical guidance as  
12 opposed to the five-year plan.

13 LESLIE: Okay. Thanks.

14 BAHR: Okay. Let's see. Are there any other questions  
15 from Board members or staff at this point? Okay hearing  
16 none we are running a little ahead of schedule and so just  
17 we don't get too far ahead in case there are people that are  
18 wanting to watch the live stream and have been paying  
19 attention to the agenda. I would suggest we can take about  
20 a 15-minute break right now until 3:50 p.m. eastern time.  
21 And at that point we will come back with Charles Bryan and  
22 Rebecca Schaller from Sandia National Labs who will be



1 talking about canister corrosion. I am going to go off-line  
2 here, and we will be back at 3:50 p.m. Thank you.

3 [Break until 3:50 p.m. EST]

4       BAHR: Okay. This is our final presentation for this  
5 afternoon, and it follows on Ned's summary of storage and  
6 transportation activities, and we heard a little bit about  
7 the importance of corrosion testing and surface environments  
8 in that overview. Now we are going to have a more detailed  
9 presentation from Charles Bryan and Rebecca Schaller, and I  
10 will let you take it away.

11       BRYAN: Thanks a lot. My name is Charles Bryan. I am  
12 a geochemist at Sandia National Labs. And I am here with  
13 Rebecca Schaller, my colleague who is a corrosion scientist.  
14 And we are going to tell you about the work we are doing on  
15 stress corrosion cracking of spent nuclear fuel canisters at  
16 Sandia. Next slide.

17       Okay. So just a little background here. You know  
18 the United States has over 86 thousand tons of spent nuclear  
19 fuel right now, of which, 50 thousand tons has already been  
20 moved to dry storage systems. The dry storage systems are  
21 intended to be interim storage. However, since we don't  
22 have a repository pathway right now, the waste may stay in

1 interim storage for quite some time, potentially 100 years  
2 or more.

3           In most systems the spent nuclear fuel is stored  
4 in stainless steel canisters and these canisters are in  
5 overpacks which are passively ventilated for cooling. And  
6 they accumulate dust over time, which could deliquesce as  
7 the canisters cool, to potentially lead to stress corrosion  
8 cracking.

9           Understanding stress corrosion cracking was  
10 determined to be a high priority data gap in early data gap  
11 analyses, dating back to 2011 and 2012. And what we are  
12 evaluating then is the potential timing and conditions of  
13 occurrence and the risk of canister penetration. Next  
14 slide.

15           So, the canisters look like this. They are either  
16 stored in vertical or horizontal overpacks. And in both  
17 cases, the passive ventilation means that air is brought in  
18 through the bottom, it passes over and around the canisters  
19 and deposits dust and salt, and then exits through the top.  
20 Again, over time as the canisters cool those salts can  
21 deliquesce to cause corrosion. Next slide.

1           Now, there are three criteria for stress corrosion  
2 cracking. Each of those has to be considered.

3           First the material has to be susceptible and both  
4 types of stainless steel 304 and 316 is susceptible to  
5 stress corrosion cracking. And in weld zones that are made  
6 more susceptible by structural and metallurgical changes due  
7 to the welding.

8           Second, you have to have high tensile stresses and  
9 we have shown, ourselves, and also through NRC modeling that  
10 tensile stresses are high in the weld zones. We built a  
11 full diameter canister mockup and cut it into pieces and  
12 evaluated the stresses and found there were high tensile  
13 stresses in the weld zones.

14           Finally, you need an aggressive environment. We  
15 know that chloride salts are present on the canisters. We  
16 have evaluated dust from several different sites and found  
17 that there are chloride salts present. As those canisters  
18 cool, the salts will deliquesce and eventually form  
19 corrosive brines. That means -- this is why, although this  
20 data gap is identified 10 years ago, it is still a gap.  
21 Because we have shown that we have the tensile stresses  
22 through testing and through building a mockup and

1 measurement. And we know the aggressive environment will  
2 occur because we have seen chloride salts on the surfaces.

3           So, our goal -- our overall goals then are to  
4 evaluate what the risk is. What sites are at risk? When  
5 will corrosion initiate during the cooling of the canister?  
6 How will the corrosion damage evolve over time? And when  
7 will cracks actually initiate? And how quickly will those  
8 cracks result in crack penetration? Next slide.

9           There are a lot of people working on this because  
10 it is still a gap. Sandia is the lead, however PNNL is  
11 doing a fair amount of work as well. And Savannah River and  
12 Oak Ridge have small parts. And then the whole variety of  
13 NEUP's that Ned mentioned are also working on it, primarily  
14 on mitigation and repair technologies, cold spray, coatings,  
15 various other approaches, peening, etc. EPRI has had a  
16 fairly large role in evaluating several of these different  
17 processes. They are currently doing a fair amount work with  
18 respect to mitigation and repair. And then we have at  
19 Sandia a variety of other collaborations with people that  
20 are helping us understand stress corrosion cracking and  
21 pitting. Next slide.

1           If you think about stress corrosion cracking, you  
2 can think of a timeline for dry storage canisters.  
3 Canisters are initially hot, and they are too hot for brines  
4 to form on the surface, so that is the incubation time.  
5 Once brines form, you will start to get corrosion. The  
6 corrosion will cause pitting and the pitting will increase  
7 in size and eventually you will get initiation of stress  
8 corrosion cracks. The cracks will grow, and eventually,  
9 potentially, could result in canister penetration. And any  
10 time after cracks form, you might have mitigation and repair  
11 processes.

12           Sandia's role -- we are looking at defining the  
13 canister surface environment. We are looking at the  
14 relationship between the environment and the rates and  
15 morphology of pitting and stress corrosion cracking. And we  
16 are doing crack growth rate studies and finally we are doing  
17 mitigation and repair studies with both cold spray and  
18 coatings.

19           Now, all of this is being done within the  
20 framework which is provided by a probabilistic model for  
21 canister stress corrosion cracking that we have developed  
22 here at Sandia. We can take those different parts of the

1 timeline and we can parameterize them as different features  
2 events and processes that eventually lead to, potentially,  
3 stress corrosion cracking.

4           We have developed, over the last several years, we  
5 have developed a number of sub models in this overall model,  
6 including models for understanding salt composition, the  
7 brine composition and how it evolves over time and how its  
8 properties evolve over time. We developed canister thermal  
9 models and we have got weather models for all of the  
10 different sites. And, of course, currently, PNNL is working  
11 on an air flow and salt deposition model.

12           We have also collected a lot of data with respect  
13 to crack growth rates. And we have a crack growth model,  
14 although that model has not been well parameterized for  
15 atmospheric crack growth. I would note that we use this  
16 model not to estimate when crack penetration could occur,  
17 there are too many uncertainties. So, instead we use the  
18 model to try to understand what the highest impact  
19 parameters are, the ones which we need to focus our research  
20 on in order to get the biggest bang for the buck to really  
21 understand this problem. Next slide.

1           So, just to go through quickly what we will talk  
2 about here. Our current focuses deposited salt compositions  
3 and characteristics. That is always important for us to  
4 understand the environment. Next slide.

5           Magnesium chloride brine evolution. Because  
6 magnesium chloride brines form early by deliquescence, and  
7 in fact, will be the only brines on the canister if we are  
8 dealing with sea salts for many decades to hundreds of  
9 years. Next slide.

10           The Canister Deposition Field Demonstration.  
11 Again, one of the big unknowns currently, is how quickly  
12 salt accumulates on the canister surface. And salt load is  
13 a very important parameter with respect to corrosion. So,  
14 this is something we really want to understand better.

15           Okay and then discussing the corrosion issues. We  
16 are looking at corrosion in more realistic environments such  
17 as diurnal cycles and the presence of inert dusts and  
18 precipitates with different chemistries being present. For  
19 instance, the effects of nitrate. Next slide.

20           We are looking at pit to crack transition and some  
21 of the things that can affect that. Specifically

1 environmental and material dependencies. And then, next  
2 slide.

3           We are looking at crack growth rates. We are  
4 currently evaluating crack growth rates under immersed  
5 conditions as we develop our methods and our technologies.  
6 And then we are going to move towards atmospheric testing,  
7 and this is occurring at Sandia and PNNL. Next slide.

8           Okay. Finally, we are looking at cold spray  
9 mitigation as a repair technique -- mitigation repair  
10 technique -- and begun a coatings evaluation program. We  
11 are looking at corrosion resistant coatings. Next slide.

12           Okay. So, with respect to the environment, why are  
13 we interested? We are interested in it because of its  
14 influence on corrosion. Specifically, some of the things we  
15 have looked at recently were the effects of dust and  
16 precipitates which could act to wick brines out on the  
17 surface of the metal producing a more uniform brine layer,  
18 which could enhance corrosion. We are looking at effects of  
19 chemistry, potentially to mitigate corrosion, the presence  
20 of nitrate. In many inland sites especially, but even in  
21 coastal sites, there is nitrates present in the salts we  
22 have analyzed.



1           Finally, we are looking at diurnal cycles. As day  
2 and night cycles occur in the atmosphere, in the external  
3 environment. Those same cycles are repeated on the  
4 canisters surface although they are shifted because of the  
5 higher temperature. And we are evaluating how that would  
6 affect corrosion on the canister surface. Next slide.

7           Canister surface environment. Some of the things  
8 we are doing right now is sampling at sites when the  
9 opportunities present themselves. We sample at sites and  
10 obtain samples from industry, and we analyze those samples.

11           Just a year and a half ago we got our first data  
12 from inland sites. Something we have been wanting for a  
13 long time. These data were collected from two sites which  
14 prefer to remain anonymous, so we are calling them sites A  
15 and B. These are ISFSI sites towards the center of the  
16 country, in the Midwest.

17           The data were collected -- the samples were  
18 collected -- using a vacuum crawler that crawled over the  
19 surface of the canisters and collected dust samples using a  
20 small vacuum device, which is shown in the middle there.  
21 The samples were then shipped to Sandia where we analyzed  
22 them chemically. And we also characterized them via

1 scanning electron microscopy to understand their structure  
2 and mineralogy. Next slide.

3           So what the analysis shows, at these sites, this  
4 is site A. The salts are dominated by calcium and sodium,  
5 and in terms of the anions, by sulfate, and site A,  
6 carbonate and nitrate with very, very small amounts of  
7 chloride present. The chloride concentrations are very  
8 small, and they are probably tied either to road salts and  
9 road salt aerosols or to cooling tower emissions. Next  
10 slide.

11           This is site B. The chemistry is similar but  
12 different. The calcium and sodium are still the dominant  
13 cations. And now the anions are dominated by sulfate and  
14 nitrate rather than carbonate. And there is slightly more  
15 chloride, but still very low concentrations relative to what  
16 we might see at a marine site. In each of these cases the  
17 amount of nitrate present, and very low amounts of chloride,  
18 suggest stress corrosion cracking might not be an issue.  
19 Next slide.

20           We can also get distribution information, to some  
21 degree, from these sites. The samples were collected at  
22 different locations circumferentially around the canisters.

1 But we can see here what the dust loads look like in  
2 different places. This information is useful for helping us  
3 potentially parameterize our dust deposition model.

4           You can see dust loads as you might expect are  
5 highest on top of the canisters where particles settle out  
6 on to the metal and lower on the steeper walls or bottom of  
7 the canisters where particles have to impact and stick in  
8 order to be collected. Next slide.

9           The second thing we are really interested in  
10 evaluating is the stability of magnesium chloride brines on  
11 the heated canister surface. As we said, the magnesium  
12 chloride brines are the only brines that can form on  
13 canister for several decades to hundreds of years because of  
14 the heat of the canister. Even a relatively small amount of  
15 heating lowers the relative humidity on the canister surface  
16 to the point that only magnesium chloride brines can form,  
17 and sodium chloride brines won't deliquesce and form.

18           For that reason, we are evaluating the brines  
19 stability. We know that at high temperature magnesium  
20 chloride brines degas HCl. And they will convert to  
21 hydroxy-chlorides and even to carbonates and dry out. The

1 question is how quickly does this occur and at what  
2 temperatures will this occur?

3           So, right now we are looking at this because it  
4 helps - it is important to understand -- in order to  
5 evaluate the timing of the corrosion initiation on the  
6 canisters, the volume of brines that might be present, the  
7 morphology of the corrosion. Because it turns out that it  
8 is strongly dependent on the brine composition and magnesium  
9 chloride brines create a different morphology than sodium  
10 chloride brines. And also, for interpreting field results  
11 and extrapolating to -- lab results and extrapolating to the  
12 field conditions. Next slide.

13           We are also developing a thermodynamic model for  
14 the magnesium chloride system. Only recently has data been  
15 published to allow us to develop this model. And so, we  
16 have done that and now we have a thermodynamic database,  
17 which we can use to predict what we might see on these  
18 canister surfaces. Next slide.

19           Okay. The other thing we are looking at. One  
20 other thing we are looking at, is the deliquescence of these  
21 multi-component salts on the canister surfaces. Nitrate may  
22 have some benefit in inhibiting corrosion. However, it has

1 a negative effect and that is that nitrate containing brines  
2 - salts -- will deliquesce, multicomponent salt mixtures  
3 will deliquesce at lower relative humidities and therefore  
4 at higher temperatures. We need to understand this and  
5 currently the thermodynamic databases are not good enough to  
6 predict when deliquescence could occur. And the  
7 experimental data for multicomponent nitrate containing  
8 mixtures is limited to say the least. Next slide.

9           Finally, Ned already talked about the Canister  
10 Deposition Field Demonstration. We are doing a fair amount  
11 of work to support that right now. The idea for this is to  
12 sample the canister surface by hand. The reason for that is  
13 we have seen the results of robotic sampling and we know  
14 they are not particularly quantitative. We think we can do  
15 better by hand. We have been working on that here. We have  
16 been developing and evaluating hand sampling techniques and  
17 have achieved fairly good results in terms of quantitatively  
18 removing the salts from the metal surface. We are also  
19 looking at other things like how to mark these areas we want  
20 to sample to determine whether or not they will -- so we can  
21 go back to the same spots over and over again to collect the  
22 salt as it accumulates.

1           This experiment, again, there are three different  
2 canisters here. One of them will have no heating, one will  
3 be 10 kilowatts and one will be 40 kilowatts. They will be  
4 horizontal canisters and horizontal NUHOMS overpacks and the  
5 duration of the experiment may be as long as 10 years. We  
6 hope to sample on a yearly or bi-yearly basis.

7           We are also evaluating how to define the boundary  
8 conditions. We will have weather stations out at the site  
9 once it is chosen. We will also have aerosol sampling  
10 equipment out there. We have purchased aerosol sampling  
11 equipment. It is currently here at Sandia, and we are  
12 learning how to use it. It will be moved to the site, when  
13 a site has been identified, and when we have access to start  
14 sampling the aerosols in the air, so we know the boundary  
15 conditions are, the amount of aerosols per unit volume and  
16 particle size distribution using cascade impactors in the  
17 actual aerosols entering the overpack. Okay, next slide.

18           Okay. Now I am going to go ahead and pass this  
19 over to Rebecca Schaller and she will tell you about the  
20 corrosion.

21           SCHALLER: Okay. Thanks Charles. So as Charles  
22 mentioned I am going to discuss the corrosion portion of our

1 program. I going to start by talking about our large-scale  
2 laboratory exposures that we are performing. And for these  
3 we are looking at more relevant canister conditions because  
4 we want to be able to understand both the pit damage  
5 morphology and size that we are getting as a result of these  
6 different conditions because that would inform the  
7 propensity, or the likelihood, for a pit to transition to a  
8 crack, and for stress cracking to occur under these relevant  
9 canister conditions.

10           And as Charles talked about one of the first  
11 exposures, we are interested in is dust exposure. So,  
12 specifically looking at the influences of inert dust on the  
13 resultant corrosion damage across these materials. And to  
14 explore this -- one second -- to explore this what we have  
15 done is looked at a large coupon exposure set where we have  
16 coupons, we have co-deposited both sea water and inert dust  
17 on the surface of and taken these stainless-steel coupons  
18 and exposed them in three different atmospheric environments  
19 in our laboratories. And they are going to be exposed up to  
20 two years of time, but what I have here are the initial  
21 results from our one-month exposure after these coupons have  
22 been in these environments. And we have an example

1 comparison of our static low relative humidity condition  
2 versus our high relative humidity condition and compared to  
3 a diurnal cycle.

4           And it is important to note the differences here  
5 when we look at that static low relative humidity, that is  
6 going to be below our deliquescence point of sodium  
7 chloride. So, what that means is we only have a magnesium  
8 chloride brine present on the surface, and it is a very low  
9 volume amount of brine. When we look at the higher relative  
10 humidity condition, we have a condition where we are above  
11 the deliquescence point of sodium chloride so now all of our  
12 sea water constituents are in that brine, and we have a much  
13 larger brine volume on the surface in that case.

14           And the finally diurnal cycle that only went in  
15 and out of the magnesium chloride deliquescence. So, we  
16 didn't get that large brine volume on the surface. What you  
17 can see is a difference in the initial corrosion morphology  
18 across these samples. That that higher relative humidity  
19 condition, we see a large difference in distribution of that  
20 salt across the surface that may be an effect of the dust  
21 that is also there on that surface helping to spread that  
22 brine across there and enhancing the corrosion rates in that



1 case. So, we will further look at these samples over this  
2 long exposure period to get a better idea of these corrosion  
3 damage morphology and statistics across these coupons.

4           The second environment we are really interested in  
5 looking at that is more relevant to these canisters is  
6 looking at the effects of other chemistries outside of the  
7 sea water brine itself. Charles had mentioned nitrates and  
8 what I have here is an example of nitrate to chloride  
9 ratios. The dots are points we measured at real ISFSI sites  
10 compared to ratios on these dotted lines just to give you an  
11 idea of where they sit. And what we are doing now is  
12 looking at full immersion exposure of coupons in the  
13 laboratory where we take these nitrate and chloride brines.  
14 We immerse a sample in this brine and apply a potential to  
15 that. We apply a potential and read the current response of  
16 our material and that will give us an indication of the  
17 propensity of that material to corrode in that specific  
18 solution. When we have very low amounts of nitrates in  
19 solution, we see a high current response, as we increase  
20 that potential, indicating those materials are corroding.  
21 But when we increase that nitrate concentration, we don't  
22 get a high current response indicating that we are

1 passivating those surfaces. We are not actively corroding  
2 when we increase that nitrate concentration. One thing to  
3 note though is that this is very variable dependent.

4           So if we look at that same ratio that 4 to 1  
5 chloride to nitrate ration which was previously passive, if  
6 we change certain variables such as temperature, or the scan  
7 rate, which would give us an indication of exposure time, we  
8 can actually get that corrosion response in that same  
9 nitrate ratio. So, what that just means is we need to  
10 further study the different variables that might be present  
11 across these canister surfaces to better understand how  
12 nitrate can actually act at these field sites.

13           The last relevant exposure scenario we are looking  
14 at the influence of diurnal cycles. Charles has developed  
15 for us an example diurnal cycle that we would have at a  
16 ISFSI exposure site. And the reason these are important is  
17 that these canisters aren't static over time. We want to  
18 look at what happens when we change the relative humidity at  
19 that surface on our samples and how that might exacerbate or  
20 slow down potential corrosion rates on the surface of that  
21 stainless steel.

1           And so, these are just some initial results of  
2 coupons exposed to a diurnal cycle for about one month. We  
3 are looking at the corrosion damage morphology across these  
4 coupons, specifically the pits that formed in them after  
5 this exposure cycle. And what we can see is that it is not  
6 just a function of the exposure cycle, but it is also a  
7 function of the material surface finish where we have rough  
8 surface finishes at the top increasing to a mirror polish at  
9 the bottom row and it is a function of the material type.  
10 We have our 304H on the left and we have 316L on the right.  
11 Our corrosion damage morphology is both dependent on the  
12 relevant environment it is exposed in as well as the  
13 material finish and material type.

14           So, the other thing that we are doing in  
15 conjunction in studying with these corrosion exposures to  
16 get an idea of the damage morphology and statistics of these  
17 materials in these different environments is also modelling  
18 this. These exposures take fairly long time periods up to 2  
19 years in many cases. So, if we can combine this with  
20 modeling efforts to understand what the damage morphology or  
21 size that we might get due to corrosion in these different

1 environments would be we can predict the propensity of that  
2 pit to crack transition to occur.

3           What we have applied in our case is the Chen-Kelly  
4 model where we are developing an idea of the maximum pit  
5 size that could occur in a given environment. To do so, we  
6 are assuming we have a hemispherical pit that forms in our  
7 material. It occurs in an atmospheric environment, so we  
8 have a uniform brine layer across the surface of the  
9 material. And what's going to happen here, is the pit is  
10 going to grow or the anodic dissolution is going to occur.  
11 And that will only occur if we have a balancing cathodic  
12 reaction to support that anodic dissolution. Meaning that  
13 our cathodic reaction has to be equal and opposite to our  
14 anodic reaction to get growth of our corrosion pit on that  
15 material. And that cathodic reaction is going to be  
16 dependent on the brine properties itself. So, the water  
17 layer thickness, diffusivity in that solution, the brine  
18 conductivity, et cetera. And so, we can model that here.  
19 We can plot our anodic demand, this line in red, versus the  
20 radius of that pit. And we can also plot our available  
21 cathodic current density for a specific environment. And

1 where those two intersect is the radius of the maximum pit  
2 that I could grow in that specific environment.

3           And so, what we have done with our modeling  
4 efforts is we have modeled these max pits and compare them  
5 to the maximum pit sizes that we have measured in our actual  
6 atmospheric exposure environment. And what we have found is  
7 that we have fairly conservative estimates. These pits that  
8 we predict they are actually 1.5 times larger than the  
9 maximum pits we are measuring in these static exposures.

10           Over this year, we have looked at is some of the  
11 assumptions we have made in that model. And one of the  
12 assumptions is we have a static brine on the surface, and it  
13 is not a dynamic brine that is evolving on these surfaces.  
14 So, what could happen in these brines is that we could get  
15 precipitation of different particulate in that brine as  
16 corrosion processes occur. In this specific case of sea  
17 water, we might get magnesium hydroxy-chloride precipitates.  
18 If these are sitting on the surface that could block our  
19 cathodic reaction, so we would have a lower available  
20 cathodic current density to support anodic dissolution.  
21 Meaning, we might likely predict smaller pits in those  
22 conditions. When we include those assumptions into our

1 model and actually calculate the maximum pit, our max pit we  
2 actually calculate is much more in line with the actual pit  
3 measurements we are getting from our atmospheric exposures.

4           Not only can we do this for one single  
5 environment, but we have begun to also parameterize this  
6 maximum pit size model. So, what I have here is an example  
7 of the maximum pit size on the Z axis. And we have relative  
8 humidity for a full range of relative humidities on the X  
9 and temperature on the Y. We are looking at this for three  
10 different loading densities. Loading density refers to the  
11 amount of salt I have on my sample. And in this case, we  
12 are looking at initial loading density on that sample  
13 surface. And as we increase loading density, we see an  
14 overall increase in that maximum pit size we observed across  
15 the material.

16           The other thing to note is the relative humidity.  
17 As we follow that trend of relative humidity, as relative  
18 humidity decreases on that sample surface, we see a peak in  
19 our maximum pit size predicted. That peak corresponds to  
20 basically right before sodium chloride would deliquesce.  
21 That is when we have a very highly concentrated sea water  
22 brine on the surface. As we go lower in relative humidity,

1 sodium chloride would precipitate out of solution. We would  
2 have a very, very low brine volume and we would get much  
3 smaller pits in general.

4           The other thing we can notice is that as we  
5 increase temperature, we see a slight decrease in maximum  
6 pit size. So, what we are able to do now with these models  
7 is to predict maximum pit sizes across a much larger  
8 variable space. So, we can understand the propensity for a  
9 pit to grow in our material and how that pit might  
10 transition to a crack.

11           Now, going back to that idea of a pit  
12 transitioning to a crack. As you notice, most of this  
13 modelling has been based on hemispherical pit. When we  
14 consider the pit to crack transition most of the modelling  
15 that is done looking at stress concentrations around a pit  
16 in material has also been performed on a hemispherical pit.  
17 So, there is some maximum pit size, or the Kondo criteria, a  
18 critical pit size that we have to reach for that to  
19 transition into a crack based on the stress concentration  
20 around that pit.

21           In our materials, if you have noticed at all, we  
22 don't always necessarily grow a nice hemispherical pit. In

1 some cases, we do. This is a cross section through one of  
2 our cyclic exposures where it is a fairly nice hemispherical  
3 pit grown in that material. But in other cases, we have  
4 fairly large irregular pits with very sharp disparities at  
5 the edges of that. What we are questioning this year, under  
6 what environments do those pits grow? What are the factors  
7 that might influence those pits? And do those pits have a  
8 higher propensity to transition to a crack as those  
9 disparities might concentrate stress in different ways?

10           So, to explore this idea, we are looking at U-bend  
11 testing. U bend testing, the reason we are doing this is  
12 rather than plain coupon testing, we can induce the stress  
13 into our material. We can then coat that material with our  
14 sea water or chemistry of interest. And then expose that in  
15 our atmospheric chambers and look at the resultant corrosion  
16 damage morphology as well as the pit to crack transition in  
17 these materials over these exposure times to gain an idea of  
18 whether different environments will affect both the pit  
19 growth and that pit to crack transition in different ways.

20           Once we have an understanding of that pit to crack  
21 transition, as Ned has mentioned before, we want to have an  
22 idea of how quickly that crack might grow in our material.



1           So, this is our crack growth rate lab which we  
2    have established this year at Sandia. We have four load  
3    frames now. And as Ned mentioned, there is also another lab  
4    at PNNL with a similar set up. What we have done at Sandia  
5    this past year is we have been able to do is calibrate these  
6    load frames - sorry -- we have performed the initial  
7    calibration of these load frames this past year. And we did  
8    that calibration testing in there. And what we have is a  
9    system called the DCPD system, which is a direct current  
10   potential drop system, which can measure that crack  
11   extension in situ as the crack is growing.

12           And so, on the bottom here we have the crack  
13   length versus time for different stress parameters we are  
14   inputting into that machine. And on the top here we have an  
15   image of that crack looking at the post-fracture surface of  
16   the crack. The crack was grown left to right here, and you  
17   can see these bands of color very light bands. We can  
18   correlate that image with the in-situ measurement to  
19   calibrate our machine and make sure the crack extension that  
20   we are measuring from our DCPD system is the real crack  
21   extension on our material. So, we do that in air and then

1 we take that same DCPD system and measure crack growth rate  
2 in these more relevant environments.

3           So down here, I have an example of an exposure in  
4 a saturated sodium chloride environment. You can see here  
5 we had a very nice even cracked front that was grown into  
6 that material, and you can measure a crack growth rate of  
7 that over time. What we are working on this year is what  
8 happens when we are in magnesium chloride dominated  
9 environment because we don't have as uniform as cracked  
10 front growing into these materials with time. We are trying  
11 to figure out how to calibrate our DCPD system combined with  
12 our fractography measurements to better understand how these  
13 cracks grow in more relevant environments.

14           Finally, the last piece of the corrosion work that  
15 we are performing is looking at potential strategies for  
16 mitigation and repair. We are looking at this for three  
17 potential scenarios.

18           One would be a prevention scenario where we are  
19 looking at applying one of these strategies initially in  
20 canister construction prior to the use of these canisters.

21           The other two would be once the canister is  
22 deployed. Two different scenarios were ex-situ repair. The

1 repair strategy can be applied to a canister that could be  
2 removed from the overpack and we could have easy access to  
3 the surface. And the third strategy would be more difficult  
4 where we would have to deploy some type of robotic  
5 application method. And that would have to be done in  
6 between the annulus of the canister and the over pack  
7 itself.

8           And so, the two different efforts that we have  
9 ongoing right now, are we have a collaborative effort with  
10 industrial partners and that is based off of our FY20  
11 coatings report. And then we have a second collaboration  
12 with Pacific Northwest National Labs to evaluate cold spray  
13 as a potential mitigation repair strategy.

14           So, in terms of our industrial collaboration, we  
15 set up a memorandum of understanding, or an MOU, with four  
16 different industry partners. And we are looking at  
17 currently 11 different variants of coatings. These will be  
18 ceramic as well as organic based coatings. We have received  
19 our initial coupons back from these companies and we are in  
20 the process of testing both adhesion as well as scratch  
21 testing to determine the coating adhesion to the surface.  
22 We are also looking at the contact angle of water and brine

1 on that surface. And finally, some initial corrosion  
2 testing and evaluation of these coatings. And this is going  
3 to be an iterative and collaborative process with these  
4 companies so we can optimize these coatings as we go  
5 throughout these testing procedures.

6           The second collaborative effort we have is with  
7 PNNL and this is evaluating cold spray as a potential  
8 mitigation strategy. And so, we are looking at cold spray,  
9 and one of the things we are really interested in, is  
10 looking at this technique as a potential patch technique.  
11 So, this is something that is going to be applied in in-situ  
12 repair we wouldn't be able to cold spray the entire  
13 canister, but we would apply a patch to areas of need.

14           Before applying to a patch, what we really are  
15 concerned with is how does that edge behave of that patch.  
16 We are looking at two different edge strategies. One is a  
17 blended edge with the cold spray is on the right on the  
18 sample and the base material on the left. It is a little  
19 more evident in the front sample where we have a masked  
20 edge. Again, the cold spray is on the right and the base  
21 material is exposed on the left. This would all be base  
22 material underneath here.

1           We looked at three different materials initially.  
2 Two nickel alloys as well as just nickel itself. In terms  
3 of accelerated corrosion testing, the first thing we did was  
4 just evaluate the cold sprays itself. We exposed the cold  
5 spray again in full immersion. We applied potential to that  
6 cold spray and looked at the current response of the cold  
7 spray. And this dark red line here is the as-sprayed  
8 condition. In the as-sprayed condition, we get these  
9 current spikes. These current spikes are indicative of  
10 metastable pitting in the cold spray itself. When we ground  
11 that surface or polish the surface, we remove those spikes,  
12 so we somewhat enhanced the cold spray response a little bit  
13 in the 0.6 M NaCl solution.

14           The second thing we did is wanted, like I said, to  
15 look at how that interface behaved. So, we immersed cold  
16 spray samples in a ferric chloride test which is a full  
17 immersion pitting test and looked at the interface -- sorry -  
18 - the stainless steel, the cold spray, and the interface,  
19 post corrosion. So, what these are, are top-down images,  
20 the left being the stainless steel, and the right being the  
21 cold spray, and this is just the interface between the two.  
22 And then we have a zoomed in electron micrograph of that

1 interface region. And what you can see the majority of the  
2 corrosion attack did occur at that interface between the  
3 cold spray and stainless steel itself. And we see a  
4 difference in morphology of that attack based on the edge  
5 effect. When we have that masked edge, we get much more  
6 localized pitting, and we also see crevice corrosion right  
7 at where that masked edge occurs.

8           We also wanted to explore the influence of  
9 different cold spray materials. We have Inconel, nickel,  
10 and super C. And we can see that the material selection  
11 influences the corrosion response at the interface. Once  
12 again, this is the top-down view of that corrosion response  
13 where we see a large attack when we selected nickel as our  
14 cold spray coating. And on the right what we have here is a  
15 cross section through that interface region. And what is  
16 interesting to note about these is we not only got corrosion  
17 in the base material where the cold spray wasn't covering  
18 but we also got crevicing attack underneath that cold spray  
19 edge. That crevice attack was also somewhat dependent on  
20 the porosity of that material. When we had higher porosity  
21 with the cold spray, we got crevicing not only into the base  
22 material but also up into the cold spray. This is all

1 highlighting that in terms of cold sprays and mitigation  
2 technique we need to focus further on our material selection  
3 as well as our processing parameters to better enhance  
4 potential edge effects we might get in corrosion.

5           So, I just want to summarize our overall work that  
6 Charles and I have presented today.

7           In terms of our environmental studies, we  
8 performed analysis of dust from in-service canisters, and we  
9 are using this characterization of these canisters surface  
10 environments to inform corrosion testing. We have also  
11 looked at magnesium chloride brine stability and using this  
12 to predict timing and temperature of when corrosion might  
13 occur. The extent and morphology of that corrosion damage.  
14 We are also developing brine deliquescence relative  
15 humidities as a function of salt composition. And this will  
16 tell us when, and at what temperatures, of brine the  
17 surfaces of the canisters when we start initiating corrosion  
18 on the surface of the canisters. And then finally we  
19 developed plans for this CFD or this large-scale salt  
20 deposition field demonstration.

21           In terms of corrosion testing and modelling, we  
22 are performing this in more canister-relevant environments

1 to get a better idea of the pitting and pit to crack  
2 susceptibility in these canister-relevant environments. And  
3 we are expanding our modelling efforts to account for non-  
4 static brine conditions as well as corrosion to better be  
5 able to predict pitting and essentially SCC that might occur  
6 in these canisters.

7 In terms of crack growth rate, we have installed  
8 and calibrated our machines. And are starting our initial  
9 testing in more relevant environments with plans to move to  
10 atmospheric environments for crack growth rate testing.

11 And finally with respect to coatings we have our  
12 two projects where we have our collaboration that we have  
13 initiated with industry partners as well as the cold spray  
14 assessment we are working on with PNNL.

15 With that, I would like to acknowledge this  
16 project is a very collaborative effort not only at Sandia  
17 but also with our university collaborators as well as our  
18 DOE collaborators. And I would be happy to take any  
19 questions.

20 Bahr: Okay. Thank you very much, Rebecca. Do we have  
21 any questions from Board members? I see Paul Turinsky's  
22 hand up.



1           TURINSKY: I have two questions. One is canisters --  
2 are there any requirements now on surface finish and  
3 residual stress, maximum residual stresses, in the weld  
4 area?

5           BRYAN: I would answer that. With respect to maximum  
6 residual stresses, there has been no stress mitigation on  
7 most of the canisters that have been emplaced in the field.  
8 They were intended to be for short term use, and stress  
9 mitigation wasn't being considered. Now, over the last few  
10 years companies have started evaluating efforts for  
11 mitigating stresses. I am not certain what has been  
12 implemented at this time.

13                   With respect to canister finishes, that varies a  
14 lot. I have seen canister in the field that have mill  
15 finishes, and some which were ground quite smooth. But in  
16 general, I would say mill finishes are the most common that  
17 you see.

18           TURINSKY: My second question is time. From being able  
19 to initially see a pit, to the initiation of the crack, how  
20 long is that time, and how long is the time once the crack  
21 begins to through-wall? And I know it is very variable on  
22 that. Do we have any feeling on those time spans?

1           SCHALLER: With the pit to crack initiation that is  
2 something we are trying to get a handle on that this year.  
3 I think those U-bend tests will give us some indication of  
4 how quickly that might occur under these atmospheric  
5 conditions.

6           BRYAN: I would -- sorry. I would point out that there  
7 is another factor there and that's salt load. You know our  
8 max pit size model limits the size of a pit based on the  
9 salt load at any given temperature and relative humidity.  
10 As more salt is deposited a larger pit may be able to form.  
11 As the canister cools and the temperature drops the humidity  
12 goes up a larger pit may be able to perform. There is no a  
13 priori answer to how quickly a pit grows, it depends on  
14 several different factors which will vary from canister to  
15 canister.

16           TURINSKY: What I am concerned about is once you get to  
17 that point where you have a crack does that crack grow  
18 really fast through the wall at that point? So, you really  
19 have to detect what is going on before?

20           BRYAN: There is -- we have a crack growth model, and  
21 this same model is used by the ASME subcommittee that  
22 developed an inspection procedure. The crack growth varies

1 with temperature, it increases with temperature. However,  
2 there are limits at which you are likely to get corrosion on  
3 the canister. So, the answer to that is it depends on how  
4 cold the canister is. For the ASME code case, we limited  
5 the maximum crack growth to 2.5 millimeters per year. But  
6 again, that would be for a hotter canister, where it might  
7 be very unlikely you actually had brine forming.

8       TURNINSKY: Must be the residual stress that explains  
9 that.

10       BRYAN: Yeah, the assumption is you can only apply  
11 these crack growth rates if you have seen a crack. So, the  
12 conditions for crack growth have been established and then  
13 you can apply the crack growth rates.

14       TURINSKY: Okay. There is a lot to be learned about  
15 these time spans in the sense I am getting.

16       BRYAN: Right.

17       SCHALLER: Yes, but I also think with the understanding  
18 the pit to crack transition it is not just the time span,  
19 but it is the conditions that it is more likely to occur  
20 under. There are conditions you may not reach that critical  
21 pit size under, so you may not have to worry about that pit  
22 to crack transition. So, it is understanding which

1 conditions could produce and that and time spans are still a  
2 question as well.

3 TURINSKY: Okay. Thank you.

4 BAHR: Okay. I see Bobby Pabalan's hand up from the  
5 staff?

6 PABALAN: Yeah, Jean. Thanks Charles and Rebecca for  
7 the nice presentation. You described very interesting  
8 studies and very comprehensive actually. My question is for  
9 Bryan.

10 I have two questions on slide 20, you mentioned  
11 that you developed a thermodynamic model for the magnesium  
12 chloride hydroxide water system. Can you say something more  
13 about the model, the valid range of concentration, and  
14 temperature, for example?

15 BRYAN: Sure. There is data available. Just recently  
16 data has become available for a variety of magnesium  
17 chloride hydroxides that form at higher temperatures, up to  
18 120 C, I believe, is the maximum temperature. We  
19 parameterize the model up to 150 C that is because we were  
20 using EQ3/6 and use the temperature grid which is in EQ3/6.

21 But without that data, we wouldn't have been able  
22 to parameterize the higher temperature phases that form.

1 There are several different magnesium chloride hydroxides  
2 that form. A few at ambient temperatures, two or three, and  
3 then you get five or six once you get up to 120 C. Again,  
4 many of those you will never see on the canisters because  
5 the relative humidity won't be high enough to have a brine  
6 present. Unless they form by solid state transition, I  
7 don't think we are likely to see those. But at least we  
8 have a model where we can now predict -- what we are trying  
9 to predict is, what we have observed in our experiments is  
10 that when you heat up the brines, they will decompose and  
11 will degas HCl and convert to a hydroxy-chloride phase.

12           Magnesium carbonate phase is predicted to be  
13 stable but of course those are kinetically inhibited from  
14 precipitating. So, usually the pH goes a little bit higher,  
15 and you precipitate out your magnesium hydroxy-chloride  
16 phase. We wanted to have a complete enough database so we  
17 could actually predict the conditions under which the  
18 magnesium chloride brine would be stable.

19           Of course, something is pushing back on that is  
20 the actual concentration of HCl in the atmosphere. In near  
21 oceanic environments you will have a concentration of HCl in  
22 the atmosphere. So, the brine won't necessarily degas. Our

1 preliminary work suggests we will only get degassing above,  
2 something like, 40 C. Below that the magnesium chloride  
3 brine will be stable because it will be generating a lower  
4 HCl concentration than is actually present in the air  
5 already.

6 PABALAN: The samples from sites A and B indicate the  
7 dominant cations and anions are calcium, sodium, sulfate,  
8 bicarbonate, and nitrate. To apply this to an actual  
9 canister environment don't you have to add those other  
10 components to the system?

11 BRYAN: Well, yes and no. If you look at those brines,  
12 those compositions, if you try to calibrate them the first  
13 thing is the calcium precipitates out as carbonate. The  
14 calcium carbonate in the salts -- in the dust particles --  
15 is very, very fine particles that dissolve instantly when we  
16 leach these salts.

17 So, if you actually take those and try to  
18 evaporate them to simulate what will happen during  
19 deliquescence, all the calcium is removed, and you end up  
20 with a sodium-potassium nitrate-chloride brine. We do need  
21 to include nitrate and that's what we are doing  
22 experimentally.

1           In terms of modelling, we can model the monovalent  
2 nitrate chloride brines relatively well. Once we start  
3 adding divalent ions you can't. You may be aware, the Yucca  
4 Mountain R2 database is not qualified for magnesium nitrate-  
5 containing brines for instance. So, the database really  
6 falls apart once we start considering divalent ions like  
7 calcium and magnesium.

8           PABALAN: Because of the much higher solubility of  
9 those cations.

10          BRYAN: Exactly. We will certainly try to evaluate  
11 them experimentally to try to understand the behavior and  
12 try to understand the corrosion behavior. But in terms of  
13 modeling, we don't have the resources to build a model that  
14 would be able to handle this.

15          PABALAN: This brings a follow up question. Have you  
16 looked at or considered using the mixed solvent electrolyte  
17 model that can provide you the capability to basically go up  
18 to full nitrate salts?

19          BRYAN: Maybe. I haven't looked at that. I know that  
20 it is based on the same thermodynamic data and so the  
21 limitations and the thermodynamic data mean that, for  
22 instance, if we use that model to predict our brine

1 compositions, we get the same results. Okay. Within the  
2 limits we are trying to predict. We haven't -- I don't know  
3 if the data are available to extend it to more complex  
4 systems reliably.

5 PABALAN: I think there is a database available for  
6 complicated systems. You can take a look at it. The  
7 disadvantage is it is commercial software, so you need to  
8 pay a license fee.

9 The other question I have, is you plan to measure  
10 the deliquescence relative humidity of nitrate-containing  
11 systems. What experimental method do you plan to use, and  
12 up to what temperature, do you plan to use?

13 BRYAN: There are two methods we can use. We can use  
14 quartz crystal microbalance. The quartz crystal  
15 microbalance will tell us when the salts deliquesce. They  
16 won't give us any information on mass gain after that  
17 because as soon as the salts deliquesce, they decouple from  
18 microbalance, and we can't measure weight gain anymore. But  
19 they can tell us when the deliquescence occurs.

20 The second tool is an instrument which, fairly  
21 recently purchased in the corrosion group here, and it does  
22 measure weight gain as a function of relative humidity quite



1 accurately. And it is not quartz crystal microbalance  
2 based, although it is quite sensitive, able to measure tiny  
3 fractions of a milligram. We will also look at that and  
4 look at deliquescence of the salt mixtures using that tool.

5 PABALAN: Up to what temperature do you plan to use?

6 BRYAN: I don't know what the temperature limits are on  
7 that device. For quartz crystal microbalance we can go up  
8 to probably 100 C depending on which quartz crystals we use.

9 PABALAN: Thank you.

10 BAHR: I see Dan Ogg's hand up. Dan.

11 OGG: Yes, thanks Charles and Rebecca. Could we bring  
12 up the slides and go to slide 19, please? And this is the  
13 salt loading on the two canisters at sites A and B. I'm not  
14 asking you to tell us what sites those are. But, can you  
15 tell us if you learned anything from the fact that site B  
16 had a great deal more salt loading on it than site A? Is  
17 that just the age of the canister or some other storage  
18 configuration that may have contributed?

19 BRYAN: What probably contributed the most is site A is  
20 the first time the sampling tool had ever been used on that  
21 particular robot. When they sent us the samples, we found  
22 that the Scotch-Brite pads and filters had been rather

1 loosely emplaced. And we could see that dust had flowed  
2 around the filters. So, there were issues with the  
3 sampling, and we told them this. And they improved the  
4 sampling device, and also the emplacement of the filters and  
5 the Scotch-Brites, and were much more effective at  
6 collecting samples at site B. So, I suspect that site A was  
7 not very quantitative.

8 OGG: Okay. Did you check the storage age to see if  
9 that might have been a factor?

10 BRYAN: We don't have a lot of information on these  
11 sites. I think they were both around 20 years because both  
12 of them are undergoing their 20-year inspections. I don't  
13 know the exact age. I don't know heat load. And I don't  
14 know anything else about these sites.

15 OGG: Okay. I was just curious about that. Thank you.

16 BAHR: Thanks. Yeah, I was going to ask about the age  
17 as well. Bret Leslie has his hand up.

18 LESLIE: Charles and Rebecca, as Bobby said, there was  
19 a lot of information and you guys have done a lot of work.  
20 Charles, you said something, and it was fairly late in your  
21 presentation, but you were talking about -- let me find my  
22 notes -- you were going to sample by hand. I understand

1 this might be the canister field deposition experiment. And  
2 I understand you are sampling by hand at Sandia. But is  
3 that also going to be at the field deposition site itself.  
4 And the reason why I am asking this, is how would you  
5 correlate or extrapolate your sampling technique to what the  
6 industry is doing right now?

7 BRYAN: We are not trying to. We are trying to  
8 parameterize the PNNL dust deposition models. What we want  
9 to do is accurately sample the salts that are deposited on  
10 the canister surface, and we want to sample that through  
11 time.

12 The reason there are four -- each grid there  
13 contains four blocks -- we are assuming each will be  
14 identical. And then we can sample one block after a year,  
15 and one block after two years, and after five years. And we  
16 can treat those as being identical and look at the effects  
17 of salt accumulation over time. Dust accumulation over  
18 time.

19 Now all of our sampling sites are one side of  
20 canister. If the opportunity presents itself, we may be  
21 able to use robotic sampling on the far side of the canister  
22 and compare it to our results. But our goal is to do the

1 most accurate sampling we can. And if we can -- if robotic  
2 sampling done on the other side canister it would have to be  
3 done in such a way as to not disturb what we are sampling.

4       LESLIE: Okay. I understand what you are doing but is  
5 there a way that -- I mean, I am just trying to see, you  
6 know, you have talked about the problems with robotic  
7 sampling. That is the testing technique that is being used  
8 now. If your hand measurement, say there is a lot more salt  
9 than maybe the robotics test, how can one look at the  
10 existing data and say whether there is an issue or not?

11       BRYAN: Oh. I don't know if there is a way. The  
12 robotic sampling hasn't been validated is the problem,  
13 hasn't been shown to be quantitative. Based on  
14 observational data, we question how quantitative it is.

15               It does provide other information. You have a  
16 sample of dust you can find how much chloride is in it. You  
17 can do an analysis of the sample and can get a compositional  
18 information. We have seen for instance in the data from  
19 sites A and B that the salt loads are higher on the top of  
20 the canister. That is intuitively correct. But I would say  
21 that it is difficult to say -- to make any statement that the

1 measured salt loads are identical or correct in terms of  
2 what is actually present.

3 LESLIE: Sure. Thanks. Thank you.

4 BAHR: Just another question on this hand sampling.  
5 Will you be removing the canister from the storage  
6 compartment to do the sampling, and if so, what might -- just  
7 that process of removal do to the salt distribution?

8 BRYAN: That's a good question. A very good question.  
9 Yes, we will be removing it. The heaters will be turned off  
10 and the canister will be allowed to cool inside the overpack  
11 for a few days. Then we will pull it out and sample it by  
12 hand.

13 We are concerned about the possibility of  
14 vibrations resulting in dust falling off of the canister  
15 which is why we are -- the skid will actually -- and  
16 potentially the rollers or the rails inside the over pack  
17 will potentially have rollers to try to minimize vibration  
18 as the canister is removed. We are evaluating the cost of  
19 having rollers placed inside the overpacks.

20 BAHR: Okay. Thank you. Have a question from Andy  
21 Jung from the staff. Andy?

1           JUNG:  Yes, thank you so much for the presentations.  
2  Very informative.  I believe your testing and modeling are  
3  very comprehensive.

4           I have a couple of questions.  I can understand  
5  that as a precursor process for the stress corrosion  
6  cracking initiation you consider pitting corrosion as the  
7  mechanism.  But there is another localized corrosion mode  
8  such, like as, a crevice corrosion that can serve also as a  
9  precursor for crack initiation.  Like some metal contacts  
10 each other, such as the canister contact with the supporting  
11 rail in horizontal dry cask storage system.  And vertical  
12 has some areas can contact.  So, I saw that recent  
13 presentation from the ESCP, and a researcher from the  
14 Taiwanese present some pitting.  The crevice corrosion can  
15 serve as a crack initiation.  So, I am wondering if you are  
16 considering crevice corrosion in your model?

17          SCHALLER:  We haven't yet considered crevice corrosion.  
18 The reason we are evaluating pitting corrosion is because it  
19 is the majority of the corrosion that we would expect to see  
20 in there.

21          In terms of pit to crack transition or crevice to  
22 crack transition it will be based off of a -- you know -- a

1 damage mode depth or size. And looking at some of these  
2 regular shapes of pits can inform crevice corrosion because  
3 the damage morphology may look very similar to that. We can  
4 get some information from these other modes. But I think  
5 when we change just from this hemispherical geometry that  
6 may inform how crevice to crack initiation might occur as  
7 well.

8 JUNG: Yes, I read that actually pitting could be the  
9 other modes from crevice. But I saw that the literature,  
10 especially the EPRI report, for the long-term atmospheric  
11 testing. It turned out actually the crevice corrosion rate  
12 is higher than pitting corrosion from the field testing.  
13 So, I just I wanted to make sure you may have also  
14 considered crevice corrosion.

15 The second question is that in your modelling  
16 work, have you conducted some sensitivity analysis which  
17 parameter or which process could be highest impacts on the  
18 crack initiation and crack growth? And which parameter  
19 could be the most, largest, uncertainties have?

20 BRYAN: Yes, we have done a great deal of that. That's  
21 what we use our model for. And with respect to crack

1 initiation, there are a variety of parameters that are  
2 important.

3           One obvious one is  $K_{1SCC}$ . The crack tip stress  
4 intensity factor that is necessary to initiate a crack.  
5 Again, this is actually a lumped parameter.  $K_{1SCC}$  basically  
6 assumes you have a hemispherical pit to start with. If you  
7 are dealing with an irregular pit, like we see in magnesium  
8 chloride, it may be that you actually require essentially a  
9 lower  $K_{1SCC}$  because you are focusing the stresses more because  
10 of that. So that -- we are using  $K_{1SCC}$  as a lumped parameter  
11 to incorporate things like the morphology of the pit as  
12 well. And other uncertainties, for instance like the  
13 uncertainty in the stress field. But that's one that is  
14 obviously very important and one which we are evaluating  
15 with respect to brine composition. That why it is one of  
16 the major things we are evaluating.

17           The other thing that is important is the crack  
18 growth rate itself. And the crack growth rate itself, we  
19 have evaluated the literature data and there is an order of  
20 magnitude or two in uncertainty at any given temperature in  
21 the crack growth rate. So, one of the goals, the goal of  
22 the program as a whole is to try to understand with more



1 certainty what the applicable crack growth rates are over  
2 the range, temperature range of interest.

3 JUNG: Okay. Great. Thank you so much.

4 BAHR: I think we have time for one more question. I  
5 see Paul Turinsky's hand up.

6 TURINSKY: I was just wondering because your experiment  
7 is going to be done on a horizontal or in a canister. Have  
8 you folks reached a conclusion that horizontal canisters,  
9 all factors being equal, are more susceptible than vertical  
10 canister orientations? I know the air flow is substantially  
11 different. One is a very annulus flow, and the other one is  
12 a much open environment.

13 BRYAN: We have not reached that conclusion. We do  
14 see, in general, there is more dust on the horizontal  
15 canisters on the sides of the horizontal canisters than  
16 there are on the sides of the vertical canisters. And dust  
17 load may be an important factor, but we can't say for sure  
18 whether one is more or less susceptible. Because dust load  
19 may not be as important as we thought. Especially when we  
20 consider that we may be getting initiation from very small  
21 pits, if magnesium chloride brines result in very irregular  
22 pits. So, salt loads may not be as important as we think.

1           It would be great to have another opportunity to  
2 set up another canister deposition field demo, but I suspect  
3 that Ned would push back on us spending the money and  
4 doubling the cost to have another test.

5           BAHR: Okay. Well, thanks to both Charles and Rebecca.  
6 And then the final thing we are going to do today is we are  
7 going to have public comments. These are comments submitted  
8 already in writing and Bret Leslie from the staff is going  
9 to read them. I will just mention that we will not be  
10 attempting to -- we welcome these comments and will put them  
11 in our record, but we won't be attempting to answer any of  
12 the comments in our meeting today. So, I will turn it over  
13 to Leslie.

14           BAHR: Well, if we are not able to hear the comments  
15 today, maybe what we should do is reserve those for the  
16 meeting for tomorrow. Is that acceptable Bret? He says  
17 yes.

18           We will call today's meeting to a close and hope  
19 that we will be able to work out the problems that we have,  
20 and we look forward to seeing everybody back here tomorrow  
21 at noon eastern time. And we will have another set of  
22 interesting presentations on additional work that the

- 1 Department of Energy is doing. Thank you all for your
- 2 attendance.
- 3 (At this point, the meeting concluded.)