

R&D activities to address high temperature and high pH conditions in EB

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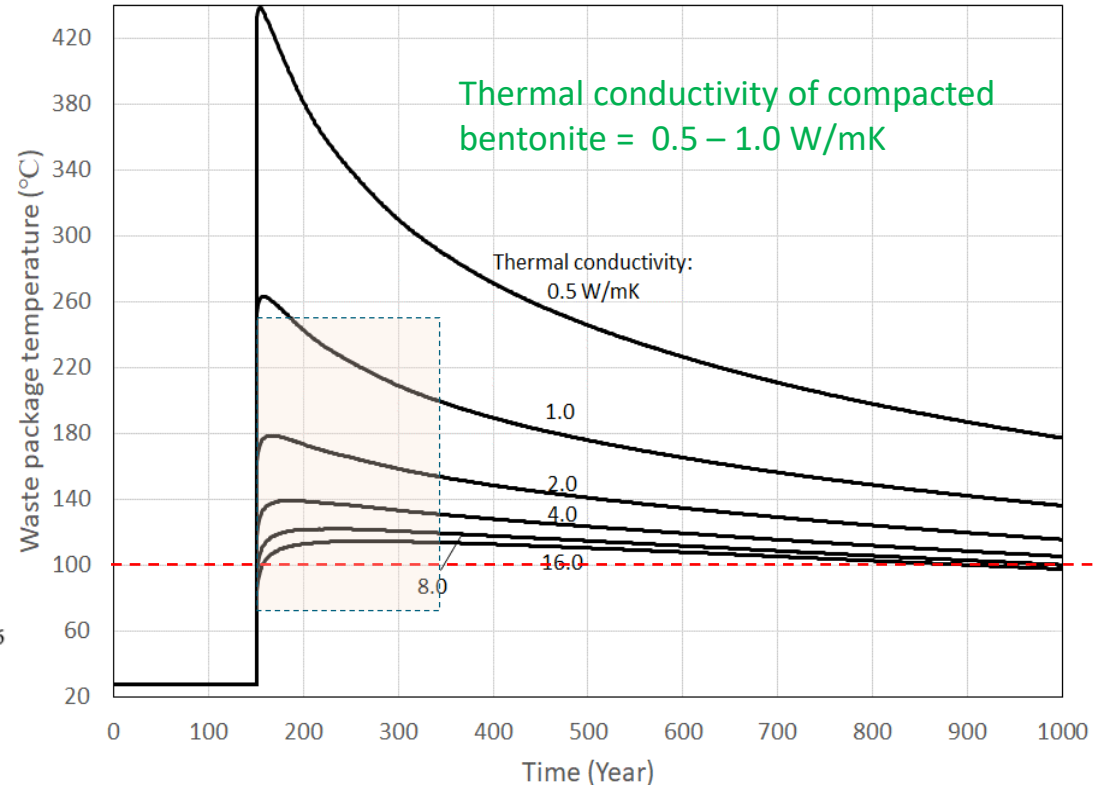
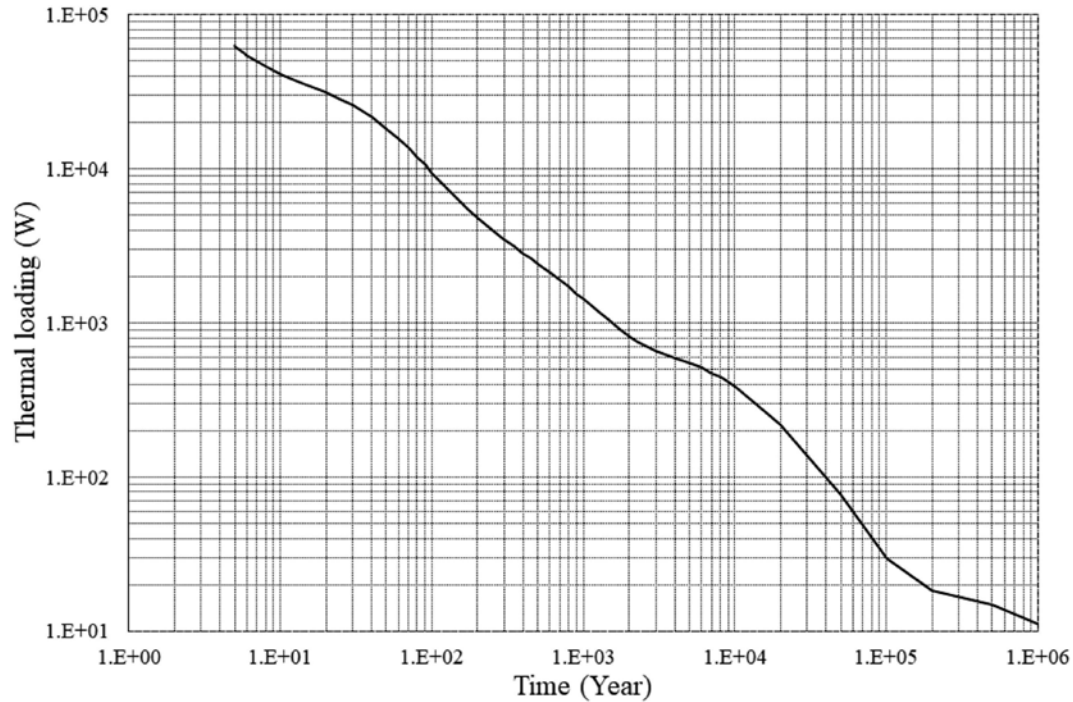
U.S. Nuclear Waste Technical Review Board
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SAND2024-061340

Outline

- Relevant disposal environments
- Related R&D activities
- Stability of bentonite
- Saponite as an alternative buffer material
- Update on HotBENT field experiment
- Concluding remark

Disposal environments: Elevated temperatures



Existing thermal limit for buffer material

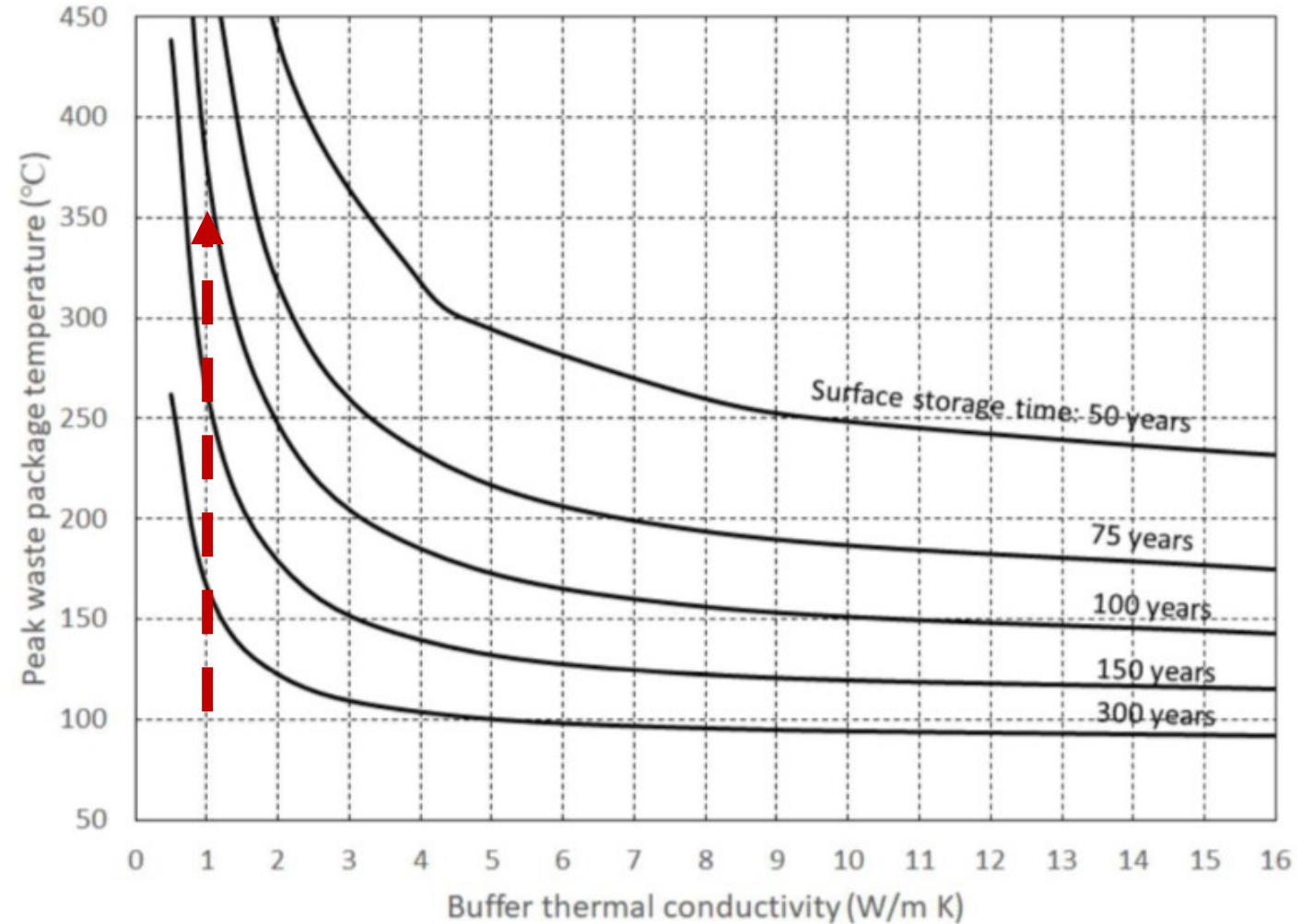
Dual Purpose Canister (DPC):

- 37 PWR assemblies
- 60 GWd/metric tonne burnup
- In crystalline rock
- Drift spacing: 60 m
- Canister spacing: 20 m (center to center)

- High temperature can attain on waste package surface.
- Thermal impact on bentonite performance as a barrier for $T > 100$ °C is largely unknown.
- If there is any impact, it must be evaluated over a limited time interval.

Why to raise the thermal limit of buffer materials?

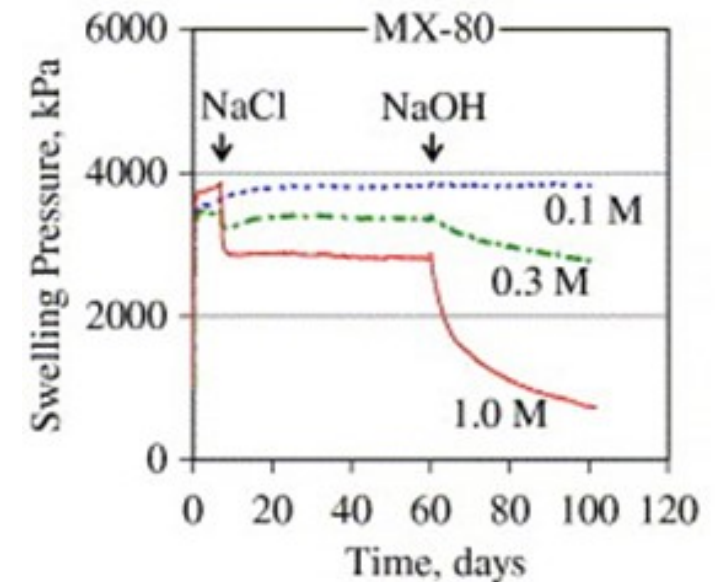
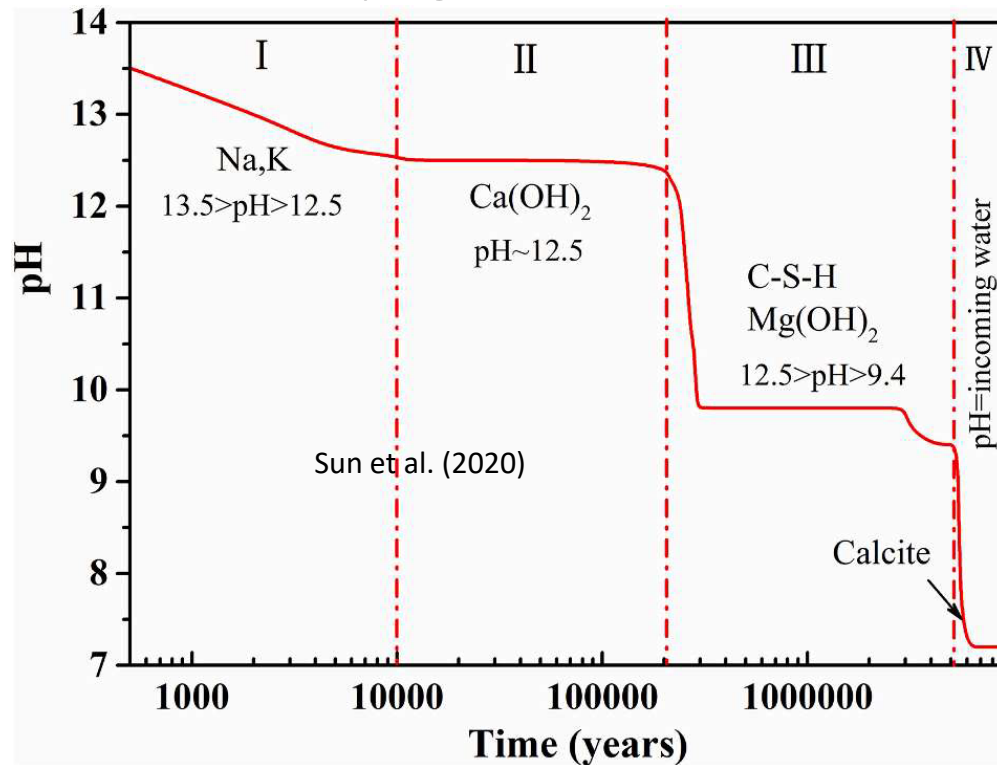
- Maximizing repository capacity
- Facilitate earlier disposal
- Demonstrating barrier capability
 - Mineral phase change?
 - To what degree?
 - Swelling capability
 - Sorption capability



Disposal environments: High pH

Cementitious materials

- Rock support
- Liner
- Tunnel plug



Karland et al. (2007)

Alkaline plume from a cementitious material may impact swelling capability of a bentonite buffer material.

Raising the thermal limit of buffer materials: A joint effort

Objectives

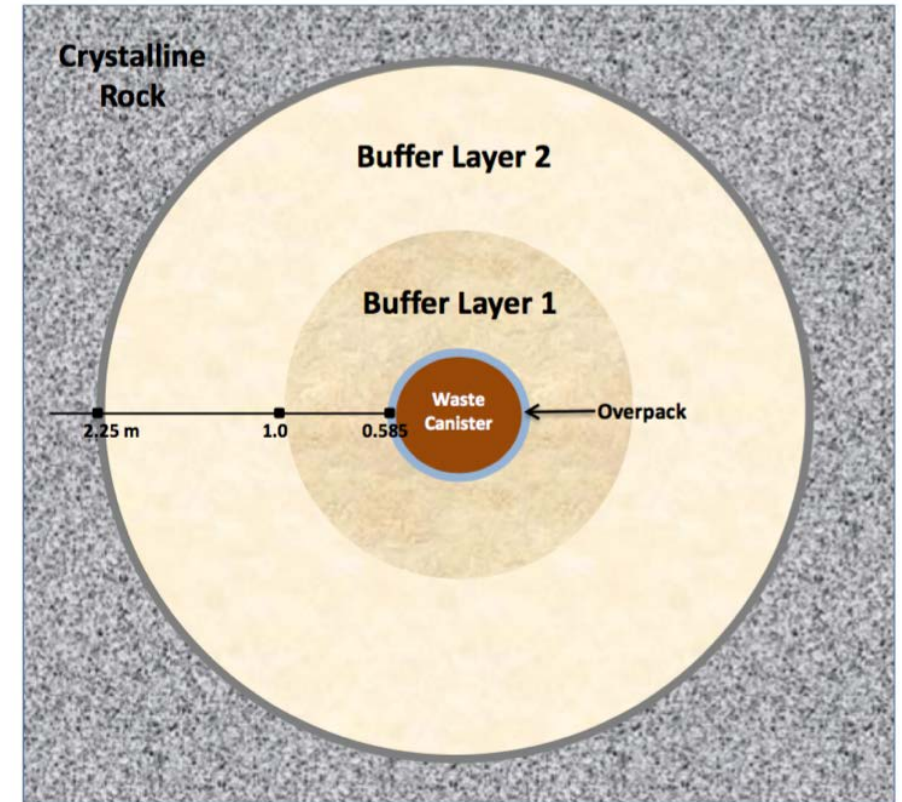
- Clarify limiting factors for smectite-to-illite transformation.
- Demonstrate the stability of bentonite materials at elevated temperature
- Develop new buffer materials for harsh environments

Related R&D activities

- Hydrothermal stability study of Na smectite (SNL).
- Radionuclide sorption study of hydrothermally altered bentonite (LLNL).
- Feasibility study of saponite as a new buffer material for harsh environments (SNL)
- Thermal-hydrologic-mechanical-chemical (THMC) modeling (LBNL)

Related International programs:

- HotBENT: T= 175, 200 °C; materials = Wyoming (MX-80), BCV (Czech Republic bentonite)
- HE-E: T = 140 °C; material = MX-80
- EURAD-HITEC: T = 100 - 150 °C; materials = bentonite, host rock



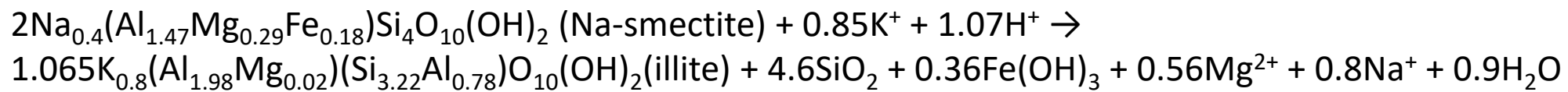
Reference case: Double layer configuration with two clay buffer materials for a 12-PWR canister

Clarifying limiting factors for smectite-to-illite transformation: Accelerated experiments

Approach: (1) Create optimal conditions to make illite, and then (2) find out which factors can effectively inhibit the transformation.

Potential controlling factors:

- Temperature
- Water/solid ratio (SiO₂ concentration)
- Duration
- Cations (Na, K)
- Solution chemistry (DI, KCl solution)



Material Preparation

1. Crush Na-smectite with mortar and pestle
2. Obtain < 75µm particles with #200 sieve
3. Obtain < 2µm particles by settling in water
4. Exchange Na-smectite with 1M KCl

Reaction Conditions

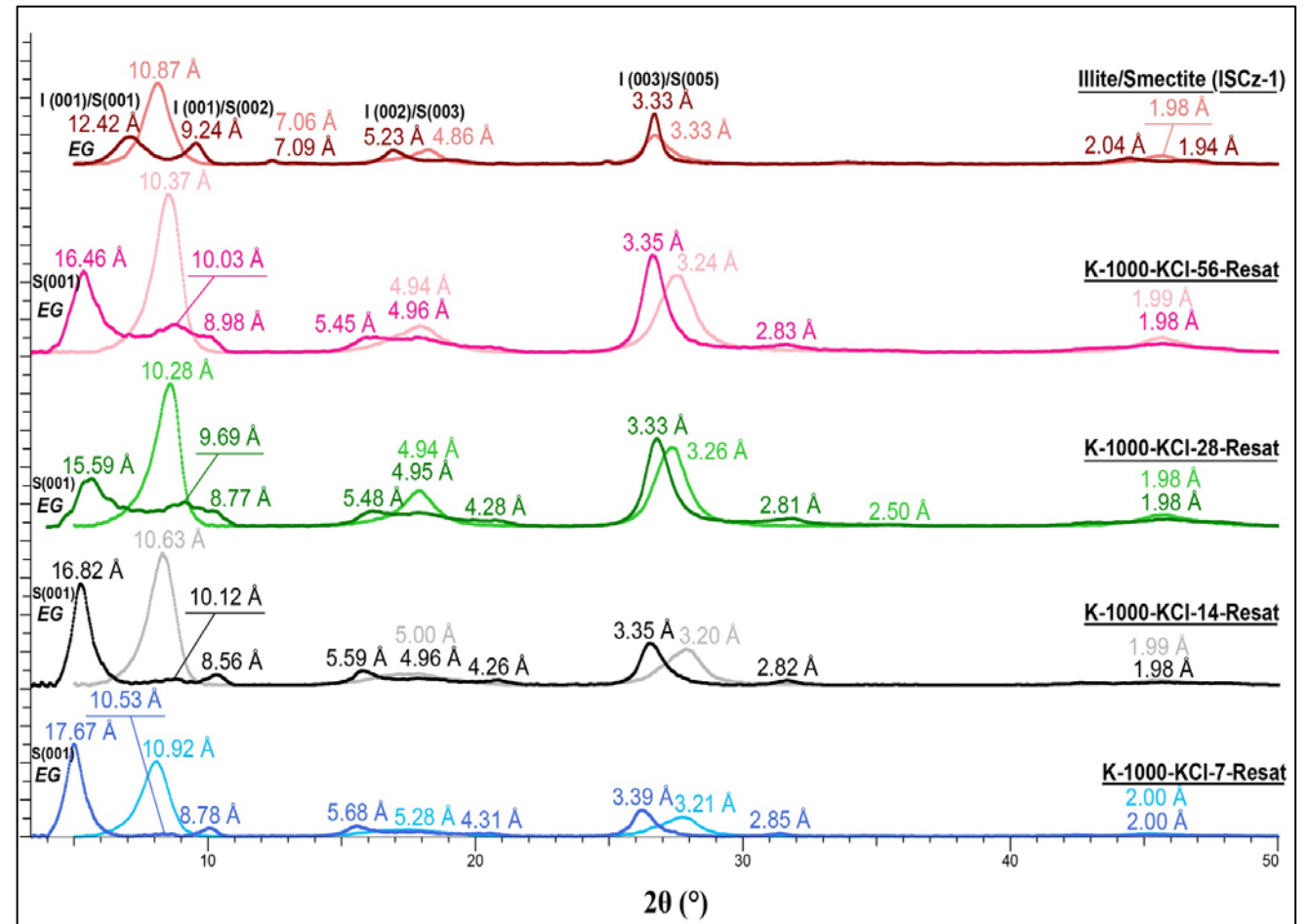
Reactor: 200 mL Acid Digestion Parr Vessel
Temperature: 200° C
Liquid to Solid Ratio: 100, 500, 1000
Solution: 150 mL 1M KCl or DI water
Time: 7, 14, 28, 56, or 112 days
Clay Type: Na-smectite or K-smectite

Post-Reaction

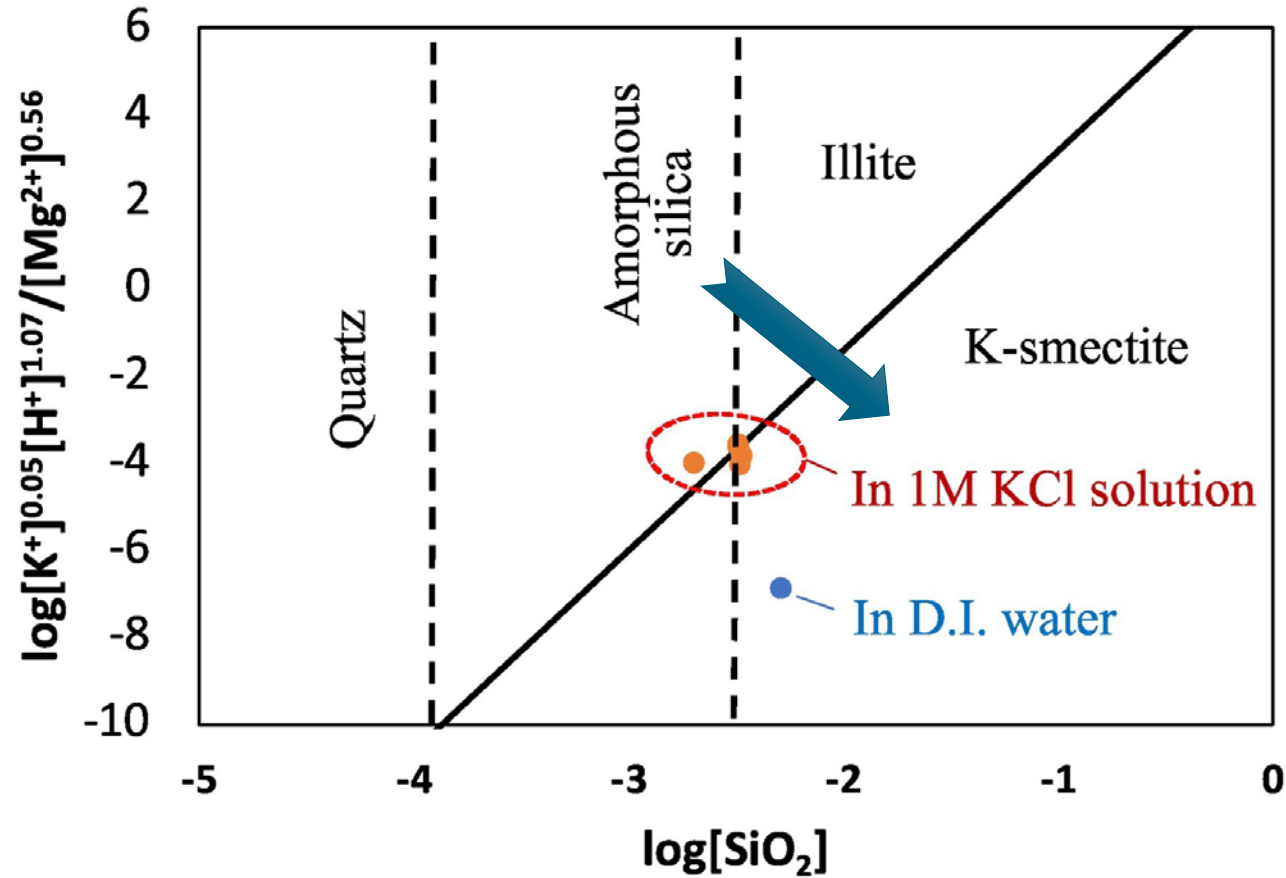
1. Centrifuge
2. Decant fluid and acidify with concentrated HNO₃
3. Wash solids with DI water 3 times to remove excess Cl⁻
4. Dry solids at 60° C and record yield
5. Analyze solid products using XRD (oriented & glycolated mounts)
 - a. Resaturate solid products with 1M NaCl solution
6. Analyze liquid products using ICP-OES

Findings: It is possible to raise the thermal limit of bentonite beyond the existing limit

- Under optimal conditions, smectite-to-illite transformation can happen relatively fast (within weeks).
- Transformation requires a large external K^+ source. K-exchanged smectite in DI water is still deficient in K^+ to convert smectite to illite at 200 °C.
- Transformation requires an extremely high water/solid ratio for SiO_2 dissolution.
- The required optimal conditions can hardly be met in an actual barrier system.
- If happening, the transformation would be limited.

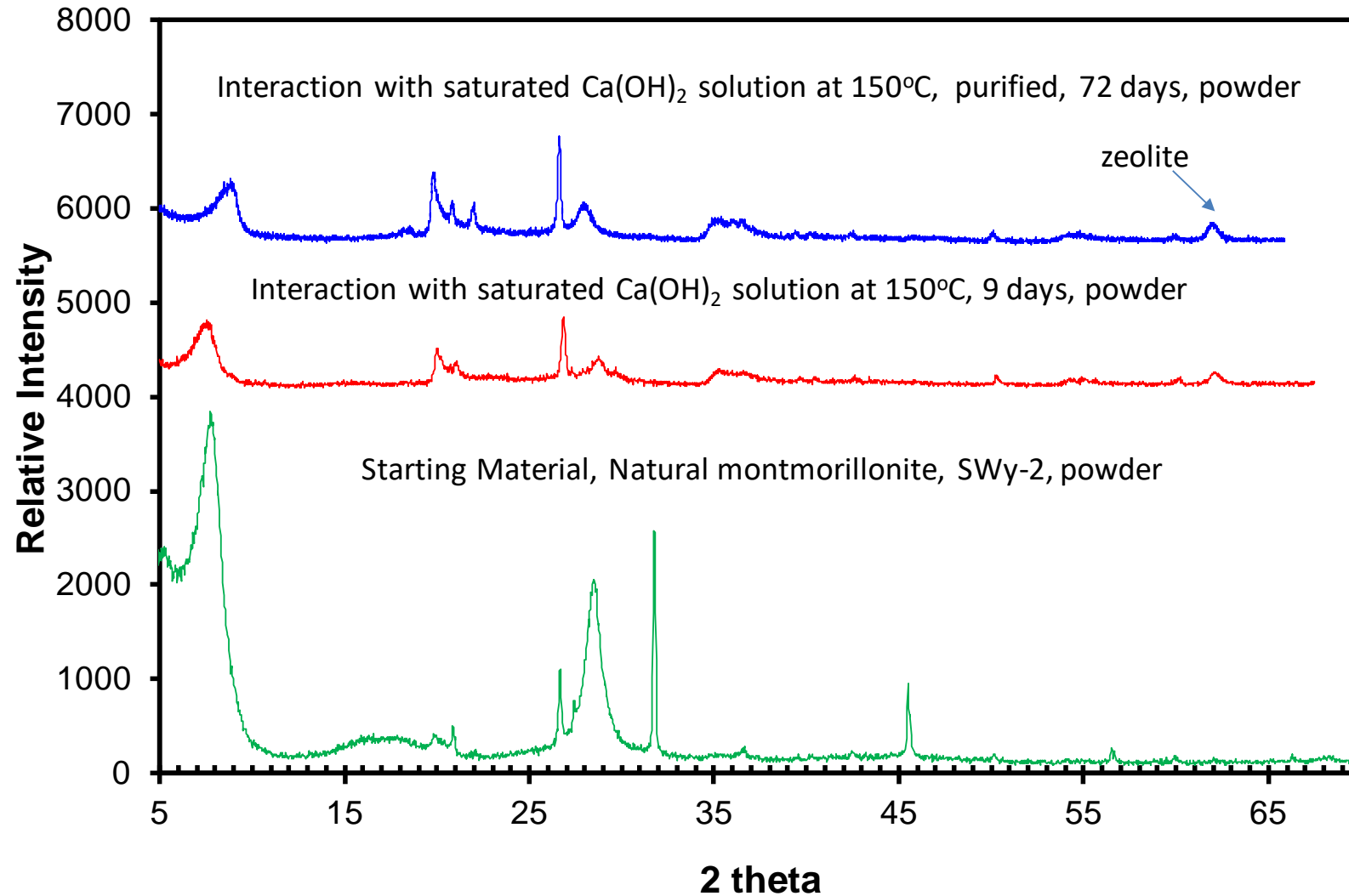


Enhancing smectite stability with chemical additives

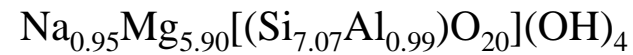
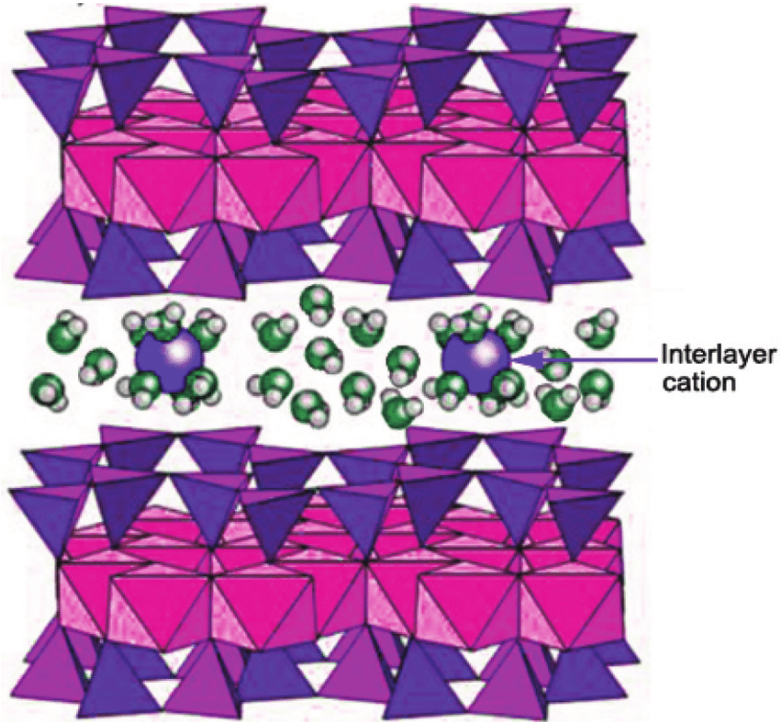


Chemical additives to inhibit smectite-to-illite transformation:
 $Mg(OH)_2$ (brucite) $\rightarrow Mg^{2+} + OH^-$
 SiO_2 (am) $\rightarrow SiO_2$ (aq)

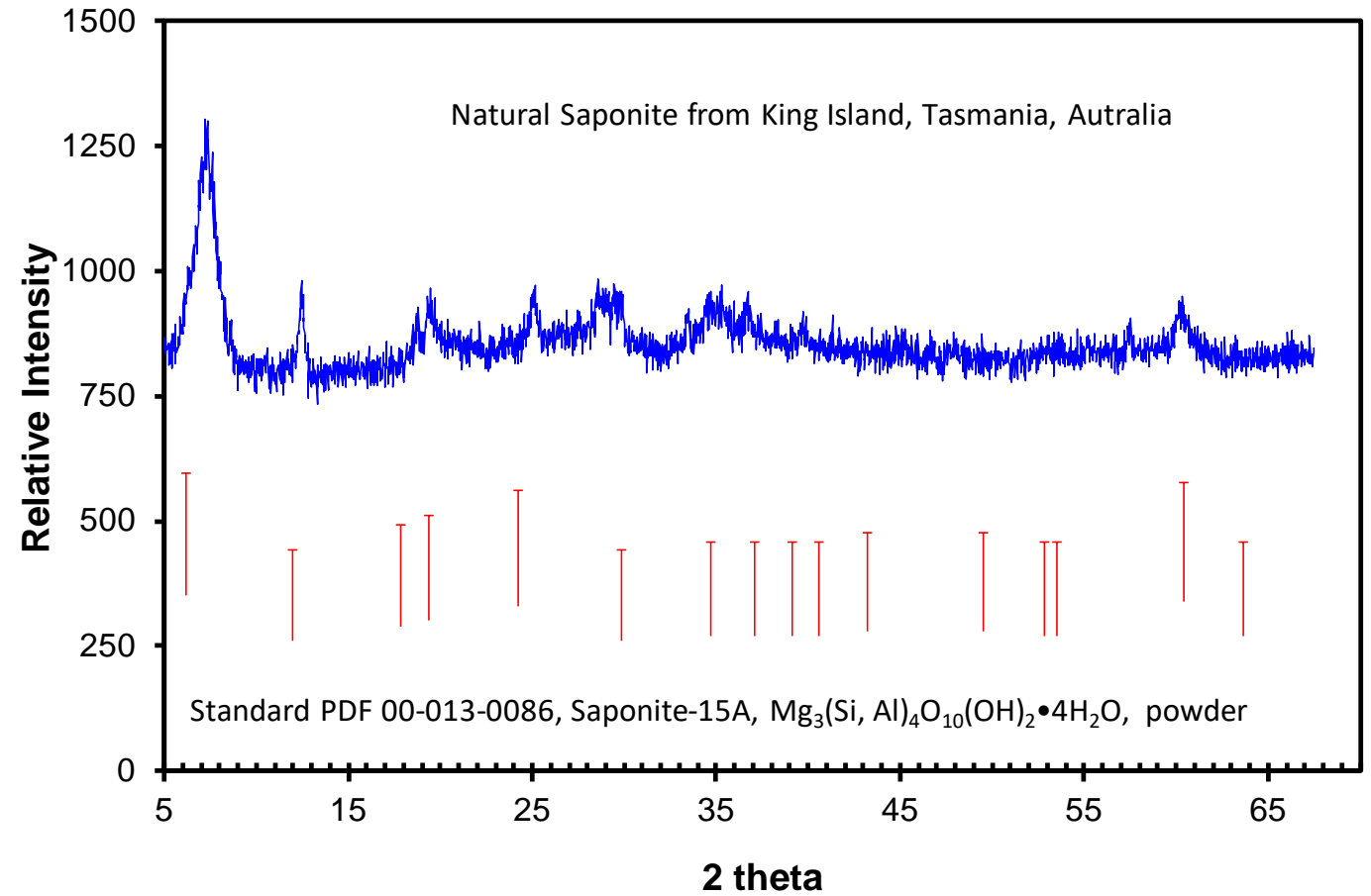
Stability of Montmorillonite



Saponite: Trioctahedral Mineral of Smectite Group

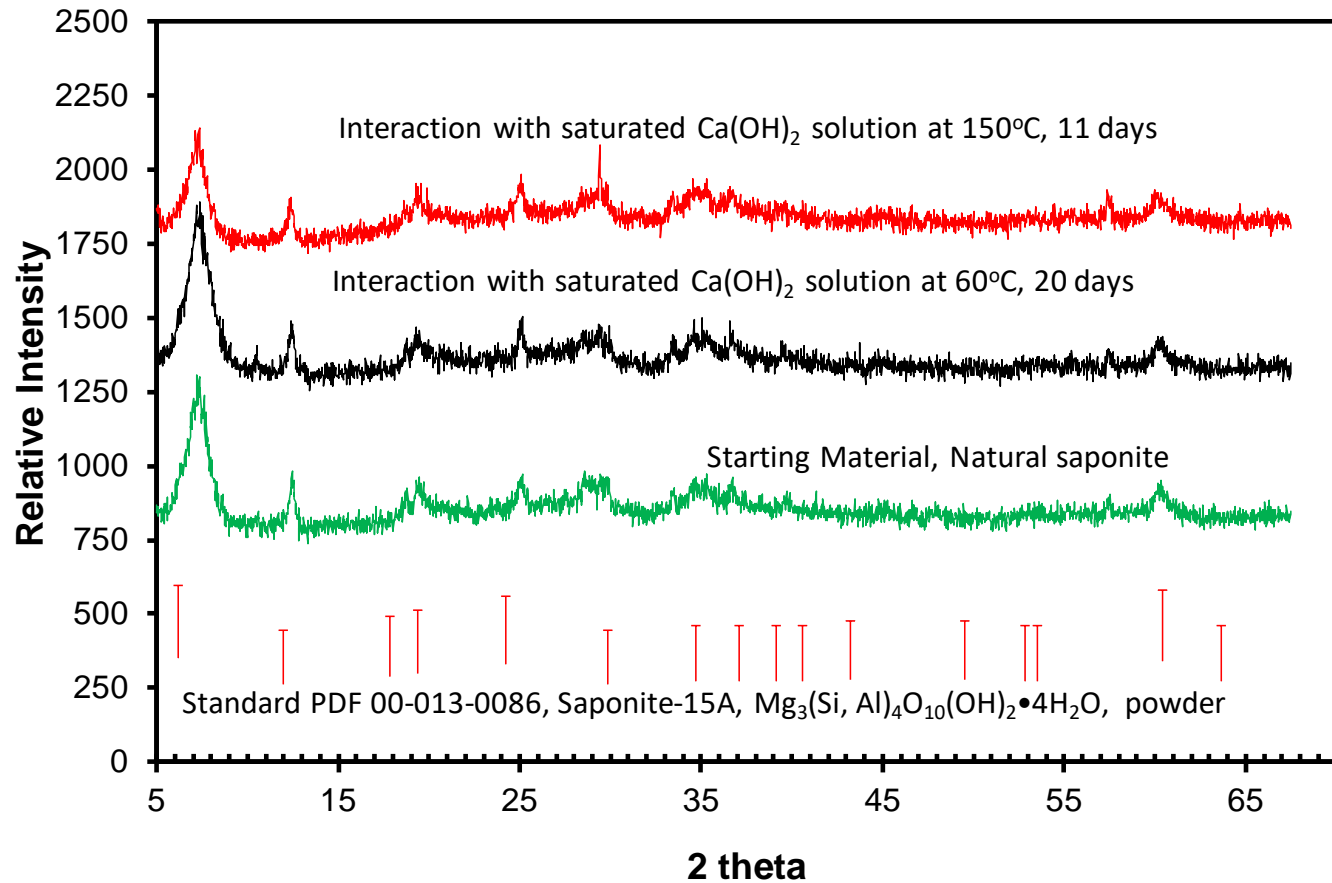


Mitra et al., Physical Review E
87, 062317 (2013)



Xiong and Wang (2023)

Saponite as a Buffer Material for Harsh Disposal Environments



Xiong and Wang (2023)

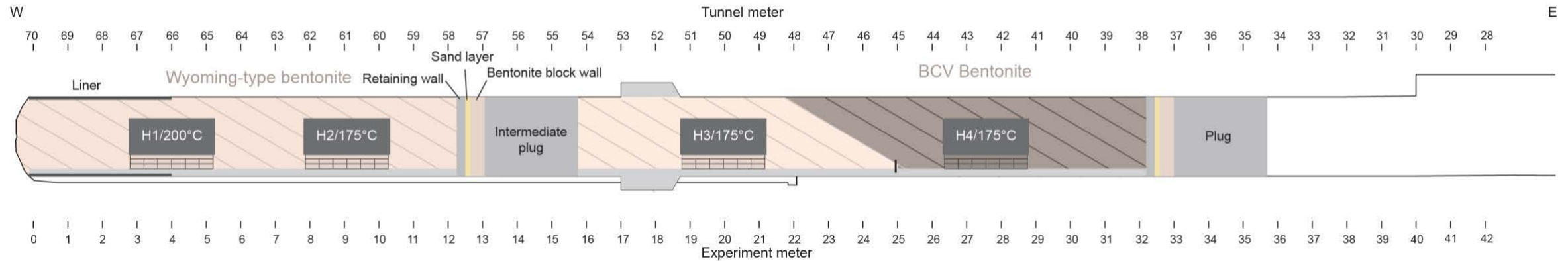
Samples	Density kg/m^3	Dry density kg/m^3	Hydraulic conductivity (K), m/s	Swelling pressure (p_s), kPa
MX-80	1800	1310	E-10	200
MX-80	2000	1175	2E-13	4700
GMZ	1788	1233	E-11	530
Saponite	1800	1175	4E-12	1300
Mixed-layer FIM	1800	1392	4E-11	280
Mixed-layer FIM	2000	1175	2E-11	1000
Mixed-layer Holmehus	1800	1310	2E-11	600
Mixed-layer Holmehus	2000	1175	8E-12	2000

Yang et al. (2014)

Saponite

- Naturally occurring, bulkily available
- Chemical stable at elevated temperature and high pH
- Sufficiently high swelling pressure

HotBENT Field Experiments: Field scale long-term testing of buffer material stability



Design:

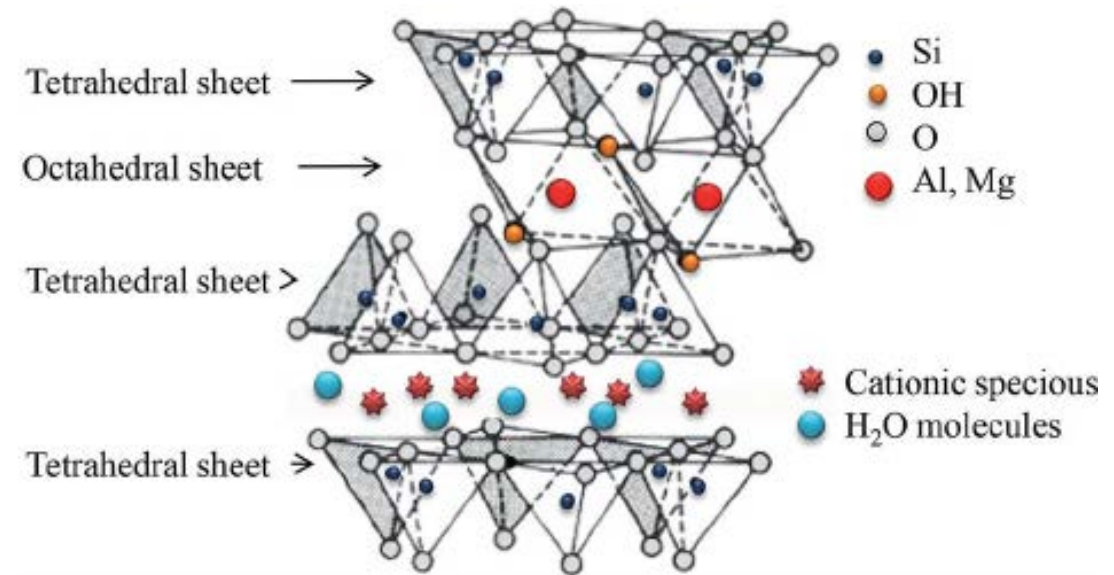
- **Four modules** Differing in heating temperature, bentonite, time length and w/o concrete liner
- **Two experimental time lengths** H3 and H4 will run for 5-10 years; H1 and H2 will run 15-20 years
- **Two bentonites:** Wyoming (MX-80) BCV (Czech Republic bentonite)
- **Two shapes:** Pedestals for the heaters made of highly compacted blocks, dry density $> 1.7 \text{ g/cm}^3$; granulated Bentonite Mixture (GBM), dry density $> 1.45 \text{ g/cm}^3$

Updates

- Heating Started on Sep 9, 2021.
- Heaters have been ramped up in steps.
- By June 2, 2022 all heaters reached their targeted temperature.
- Sensor data have been collected. Many relative humidity sensors are not operational.

Concluding remark

- Raising the thermal limit of buffer material will maximize repository capacity and facilitate earlier disposal.
- Smectite-to-illite transformation is not favorable in an actual repository environment with limited K^+ availability, a low water/solid ratio, and a narrow thermal window for transformation.
- Stability of smectite can be further improved by chemical additives.
- Saponite can be an attractive buffer material for high temperature and high pH environments.
- By combining laboratory studies and long-term field tests, it is possible to raise the thermal limit of buffer materials beyond the existing 100 °C.



https://www.researchgate.net/figure/Smectite-structure-of-a-2-1-clay-mineral-showing-two-tetrahedral-sheets-sandwiched_fig2_274095227

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Acknowledgment

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